

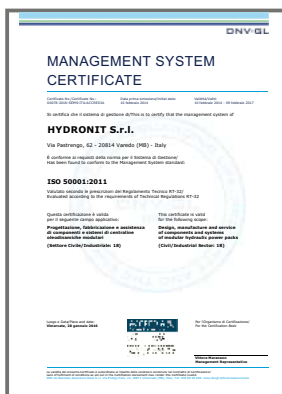


2017
AC & DC COMPACT
Hydraulic Power Packs

Hydronit

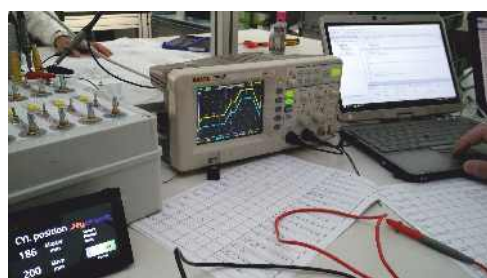
Why choose Hydronit?

- ⊕ Complete focus on hydraulic components & modular power packs design, **continuous** research, development and **innovation**
- ⊕ **Expertise** on hydraulic applications; design and development of **customised solutions**, including special manifolds, ex-proof units, proportional systems,...
- ⊕ Organization fully based on processes and **Total Quality Management** principles, certified **ISO 9001** and **ISO 50001**
- ⊕ Lean and **energy efficient** product design and manufacturing
- ⊕ Mass production and **cost optimization**: hundreds of thousands of Hydronit modular power packs are now reliably running worldwide
- ⊕ Flexible marketing policy: supply of loose hydraulic components and power packs either in kit or fully assembled and tested in accordance with **Machine Directive 2006/42/CE**
- ⊕ Distributors, associate companies and partners in over **50 countries** worldwide



Hydronit - The sustainable factory

- ⊕ Production is carried out in a building of 13000 m³ **requiring almost no use of fossil fuels** to operate
- ⊕ The **hyper insulation of the structure** through the use of materials, mainly natural, such as wood and cork, ensures a consumption of only 7,4 kWh/m³/year for winter heating and for summer cooling only 3,2 kWh/m³/year
- ⊕ A **heat pump** provides **high efficiency** thermal regulation
- ⊕ A system of 60 solar panels on the roof of the offices provides 13,8 kW of electrical power that contributes about 60% of the electricity consumed by the plant for its own operation
- ⊕ **Solar thermal panels** provide hot water
- ⊕ The **automatic warehouses** and the **semi-automatic assembly** line increase efficiency, reduce process paperwork and human errors, thus ensuring compliance with **stringent quality standards** and **consistent test results**

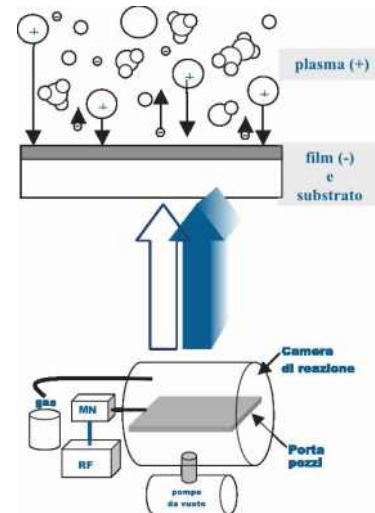


Continuous innovation

Hydronit Srl, in the pursuit of excellence, have dedicated a large part of their profits to **research and continuous development of the product**, in order to increase the performance, efficiency, durability and reliability over time, and for the **continuous improvement of the processes**, constantly monitoring efficiency and efficacy of the organization as a whole.

Nanotechnology surface treatment

Hydronit Srl, in partnership with research institutions and external bodies, co-financed by the Lombardy Region, has conducted a project for the **development of advanced applications of plasma surface treatment of metallic materials**. In short it is the application of **nanotechnology** to hydraulic equipment to improve the performance of our units. We have obtained excellent results in the following fields: **improvement of the pressure tightness** of the aluminum die-casting; **improvement of the characteristics of surface hardness** of the treated components and a **remarkable increase in the corrosion resistance of the surface**. More information is available by contacting our sales department.

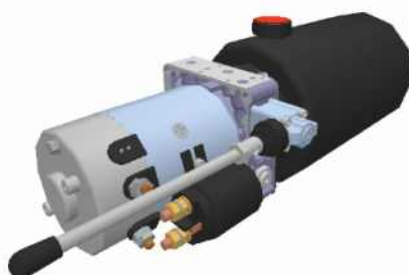
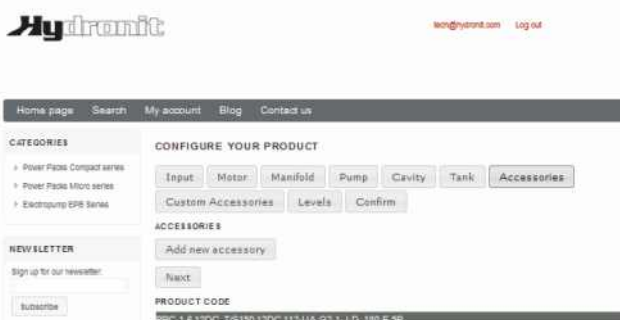


Treated manifold Nanotech

Standard manifold

Exposure to salt spray > 300 hours

Product Configurator



Hydronit Srl has developed over the years a smart **Product Configurator** which allows the user, from a PC or mobile device web browser:

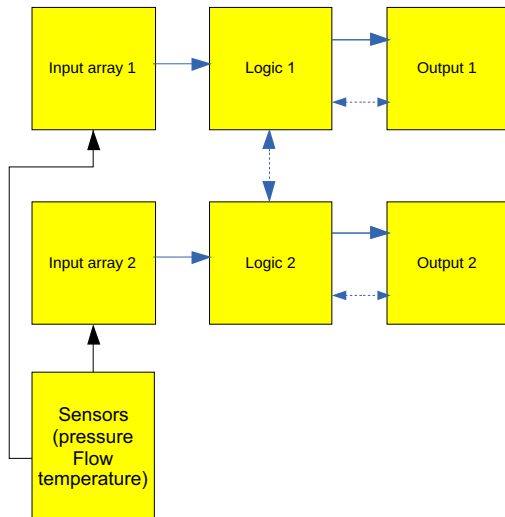
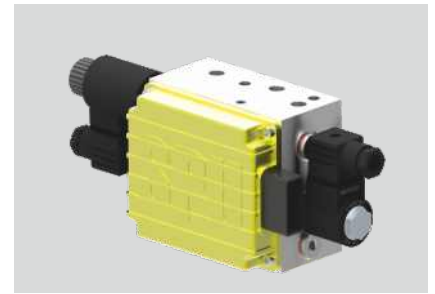
- to simply and quickly create the **speaking code** of the unit starting from the customer's specific requirements
- to **limit the possible mistakes** in the product configuration
- to obtain quickly the **unit description and parts list**, the **hydraulic diagram**, **instant 3D preview**, **weight**, **dimensions**, **price** and **terms of sale**. This **reduces the time-to-market** and provides full information on the custom power unit to be realized, which can be easily transmitted to the final customer.

The access to the web configurator is offered free of charge to official partners of Hydronit Srl.

The Smart power unit (SPU)

The **SPU** is the first generation of **Programmable Modular Hydraulic Power Pack** available on the market.

The core of the Smart Power Unit is the **HPC (Hydraulic Process Controller)**: a Mechatronic Module which integrates Sensors, Electronics and Hydraulics in a single device. Programmable with **Codesys**.



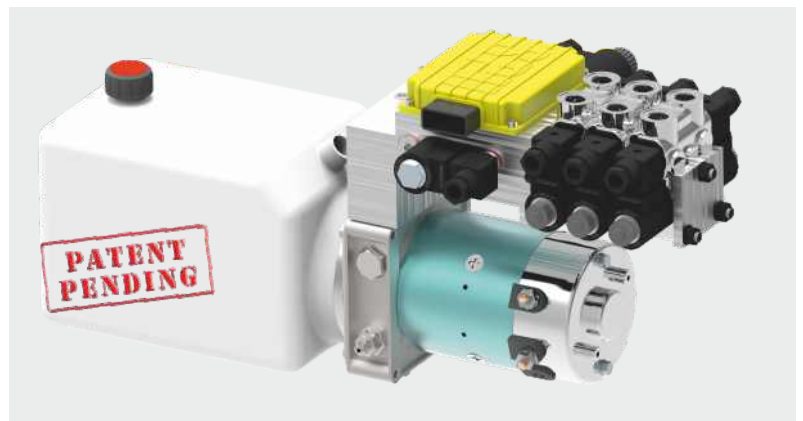
Features

The core of the Smart Power Unit is the **HPC (Hydraulic Process Controller)**: a programmable computer with SAFETY Architecture. It integrates Input ports, sensors, double processors + an additional watchdog CPU to enable SAFETY features, power Output in order to directly drive, for example, solenoid operated proportional or on-off valves without the need of external controllers.

The **Hydraulic Process Computer** is laying on an Aluminium Hydraulic Manifold which integrates fluid pressure and temperature sensors and optional P/Q proportional control valves and LS functionality.

Hydraulic Integration

The **HPC** is perfectly integrated with the standard **Hydronit Compact Power Pack** range. Hydraulic circuits are available with redundant valves in order to match mechanics to electronics and offer a SAFETY RELATED mechatronic power pack, ready for **Industry 4.0** and **Smart Manufacturing**.



Built in Sensors

The **Hydraulic Process Computer** integrates fluid sensors: one ceramic **Pressure sensor** is applied to the Pump delivery line, reading up to 350 bar.

A second ceramic **Pressure sensor**, with reading up to 5 bar, is applied to the fluid Return line. An oil temperature sensor completes the fluid monitoring.

Sensors are embedded in the mechanic body and are available as a variable in the software programming environment.



International Awards

The **Smart Power Unit**, directly competing against European most innovative companies, has been awarded with multiple **Seals of Excellence** by the European Commission **during Horizon 2020 Framework Programme for Research and Innovation**.

The **Smart Power Unit** is patent pending.

Hydronit hydraulic range

Three main families: **Power Pack Micro**, **Power Pack Compact**, **Electropumps Bull** sharing most core components, allowing mass production and stock optimization.
Design, research & development according to **flexibility**, **modularity** and **efficiency** principles.



AC & DC MICRO hydraulic power packs

- ⊕ Extremely **compact and lightweight**
- ⊕ Flow: **0,2 ~ 6 l/min**
- ⊕ Pressure up to **250 bar**
- ⊕ DC motors up to **2,2 kW**
- ⊕ AC motors up to **1,8 kW**
- ⊕ High modularity: single & double acting & reversible circuits from the same micro central manifold
- ⊕ Main valves **on one side** in most configurations for enhanced positioning in small machines

AC & DC COMPACT hydraulic power packs

- ⊕ **Over 10 years** of serial production
- ⊕ Hundred of thousands of power packs running worldwide
- ⊕ Flow: **0,2 ~ 25 l/min**
- ⊕ **Low pressure drop**
- ⊕ Pressure up to **300 bar** (or more in special application)
- ⊕ DC motors up to **4 kW**
- ⊕ AC motors up to **7,5 kW**
- ⊕ **High modularity**: single & double acting & reversible circuits from the same micro central manifold
- ⊕ Ideal choice for hydraulic distributors & assemblers



DC electropumps

- ⊕ **0,15 ~ 4 kW, 12V e 24V DC** motors (same used in Compact and Micro power packs)
- ⊕ Forced ventilation **for high cycle times**
- ⊕ **0,19 ~ 7,9 cc/rev** gear pumps (same used in Compact and Micro power packs. Available also lateral ports pumps)
- ⊕ **Option**: relief valve, starter switch, thermal protection, foot mounting support

POWER PACKS COMPACT speaking code

PPC

Power Pack type

2,2 24DC_T/S150

Electric AC or DC motor or motor mounting kit

Power Packs

Standard mounting positioning rules:

- Filler cap on P and T ports side
- AC motor electric box on cavity 2 side
- DC motor and solenoid poles on cavity 1 side
- For horizontal mounting units, suction filter on mounting foot holes side

In lack of specific request made by the customer, all power units are supplied assembled according to these basic rules.

This page contains only the most common codes and options.

For the full available range please check out next pages.



DC motors / Motor mounting kits

code	description
0,15 12DC_T	12VDC 150W + thermal prot.
0,15 24DC_T	24VDC 150W + thermal prot.
0,3 12DC_T	12VDC 300W + thermal prot.
0,3 24DC_T	24VDC 300W + thermal prot.
0,5 12DC_T	12VDC 500W + thermal prot.
0,5 24DC_T	24VDC 500W + thermal prot.
0,8 12DC_T	12VDC 800W + thermal prot.
0,8 24DC_T	24VDC 800W + thermal prot.

code	description
1,6 12DC_T	12VDC 1600W + thermal pr.
2,1 12DC_T	12VDC 2100W + thermal pr.
2,2 24DC_T	24VDC 2200W + thermal pr.

code	description
1,6 12DC_F	12VDC 1600W + th.pr. + fan
2,1 12DC_F	12VDC 2100W + th. pr. + fan
2,2 24DC_F	24VDC 2200W + th. pr. + fan

code	description
3 24DC_T	24VDC 3000W + thermal pr.
4 24DC_T	24VDC 4000W + thermal pr.

code	description
3 24DC_F	24VDC 3000W + th.pr. + fan
4 24DC_F	24VDC 4000W + th.pr. + fan

code	description
2,5HD 12DC_T	12VDC 2500W heavy duty
3HD 24DC_T	24VDC 3000W heavy duty
4HD 24DC_T	24VDC 4000W heavy duty

DC motors options	
S150T	starting relay 150A
S200	starting relay 200A
R100	inverting / starting relay 100A

code	description
XB14 63-0	B14 frame 63 + pump group 0
XB14 63-1	B14 frame 63 + pump group 1
XB14 71-0	B14 frame 71 + pump group 0
XB14 71-1	B14 frame 71 + pump group 1
XB14 80-0	B14 frame 80 + pump group 0
XB14 80-1	B14 frame 80 + pump group 1
XB14 90-1	B14 frame 90 + pump group 1
XB14 100-1	B14 frame 100/112 +pump gr1
XB14E 90	B14 frame 90 kit + elastic coupling
XB14E 100	B14 frame 100 kit + elastic coupling
XB14E 6E	Mounting kit for gasoline engine

code	description
X56C-0	Nema 56C + pump group 0
X56C-1	Nema 56C + pump group 1
X184TC-1	Nema 184TC + pump group 1

code	description
XPU1401-0	belt pulley + pump group 0
XPU1401-1	belt pulley + pump group 1

AC motors

code	description
E0,55AC 32 71	0,55kW S3 3ph 2 poles
E0,75AC 32 71	0,75kW S3 3ph 2 poles
E1,1AC 32 80	1,1kW S3 3ph 2 poles
E1,5AC 32 80	1,5kW S3 3ph 2 poles
E2,2AC 32 80	2,2kW S3 3ph 2 poles
E3,0AC 32 90	3kW S3 3ph 2 poles
E4,0AC 32 90	4kW S3 3ph 2 poles
E5,5AC 32 100	5,5kW S3 3ph 2 poles
B14 7,5AC 32 112	7,5kW S3 3ph 2 poles

code	description
E0,37AC 34 71	0,37kW S3 3ph 4 poles
E0,55AC 34 71	0,55kW S3 3ph 4 poles
E0,75AC 34 71	0,75kW S3 3ph 4 poles
E1,1AC 34 80	1,1kW S3 3ph 4 poles
E1,5AC 34 90	1,5kW S3 3ph 4 poles
E2,2AC 34 90	2,2kW S3 3ph 4 poles
E3,0AC 34 90	3kW S3 3ph 4 poles
E4,0AC 34 100	4kW S3 3ph 4 poles
E5,5AC 34 100	5,5kW S3 3ph 4 poles
B14 7,5AC 34 112	7,5kW S3 3ph 4 poles

code	description
E0,55AC S2 71	0,55kW S3 1ph 2 poles
E0,75AC S2 71	0,75kW S3 1ph 2 poles
E1,1AC S2 80	1,1kW S3 1ph 2 poles
E1,5AC S2 80	1,5kW S3 1ph 2 poles
E2,2AC S2 90	2,2kW S3 1ph 2 poles

code	description
E0,37AC S4 71	0,37kW S3 1ph 4 poles
E0,55AC S4 71	0,55kW S3 1ph 4 poles
E0,75AC S4 80	0,75kW S3 1ph 4 poles
E1,1AC S4 90	1,1kW S3 1ph 4 poles
E1,5AC S4 90	1,5kW S3 1ph 4 poles
E2,2AC S4 90	2,2kW S3 1ph 4 poles
E3,0AC S4 100	3kW S3 1ph 4 poles

code	description
M650	5kW Gasoline engine



UB

Central manifold

Central manifolds



code	description
UA	Compact A type with 3 lateral cavities
UB	Compact B type with 5 lateral cavities
U4	Compact 4 type for 4 way cartridge valves
UR	Compact R type for reversible pumps

Central manifolds options	
US	SAE06 exit ports for North America market

G1,1

Gear pump

Gear pumps



code	description
RM0,2	0,26 cc/rev reversible gr0
RM0,3	0,32 cc/rev reversible gr0
RM0,4	0,38 cc/rev reversible gr0
RM0,5	0,49 cc/rev reversible gr0
RM0,7	0,64 cc/rev reversible gr0
RM0,9	0,88 cc/rev reversible gr0
RM1,3	1,25 cc/rev reversible gr0
RM1,5	1,5 cc/rev reversible gr0
R2,1	2,1 cc/rev reversible gr1
R2,6	2,6 cc/rev reversible gr1
R3,2	3,2 cc/rev reversible gr1
R4,3	4,3 cc/rev reversible gr1
R6,5	6,5 cc/rev reversible gr1

code	description
GM0,1	0,19 cc/rev gr0
GM0,2	0,26 cc/rev gr0
GM0,4	0,38 cc/rev gr0
GM0,6	0,64 cc/rev gr0
G0,8	0,85 cc/rev gr1
G1,1	1,15 cc/rev gr1
G1,3	1,3 cc/rev gr1
G1,6	1,6 cc/rev gr1
G2,1	2,1 cc/rev gr1
G2,6	2,6 cc/rev gr1
G3,2	3,2 cc/rev gr1
G3,7	3,7 cc/rev gr1
G4,2	4,2 cc/rev gr1
G4,9	4,9 cc/rev gr1
G6,0	6,0 cc/rev gr1
G7,9	7,9 cc/rev gr1
G9,8	9,8 cc/rev gr1

code	description
HM0,1	0,2 cc/rev high P gr0
HM0,2	0,26 cc/rev high P gr0
HM0,4	0,38 cc/rev high P gr0
HM0,6	0,64 cc/rev high P gr0
HM0,8	0,8 cc/rev high P gr0
H1,2	1,2 cc/rev high P gr1
H1,7	1,7 cc/rev high P gr1
H2,2	2,2 cc/rev high P gr1
H2,6	2,6 cc/rev high P gr1
H3,2	3,2 cc/rev high P gr1
H3,8	3,8 cc/rev high P gr1
H4,3	4,3 cc/rev high P gr1
H4,7	4,7 cc/rev high P gr1
H6,0	6,0 cc/rev high P gr1
H7,4	7,4 cc/rev high P gr1

code	description
S2,2	2,2 cc/rev low noise gr1
S3,2	3,2 cc/rev low noise gr1
S4,3	4,3 cc/rev low noise gr1
S5	5 cc/rev low noise gr1
S6	6 cc/rev low noise gr1
S8,3	8,3 cc/rev low noise gr1
S10	10,2 cc/rev low noise gr1
S13	12,9 cc/rev low noise gr1

Gear pumps options	
HL	double pump with hi-lo circuit

J

Cavity 0

Hydraulic valves cavity 0-1



code	description
J	check valve 3/4-16UNF
JF	check valve 3/4-16UNF with exit port
S	flow control valve
L	plug 3/4-16UNF
N	plug 3/4-16UNF with exit port

Cavity 0 options	
MIR63'EM	pressure gauge (*=bar max) + shut-off
PSL01S0100	pressure switch 10+100bar
PSL01S030	pressure switch 50+300bar
PSH01S010	pressure switch 10+100bar high perf.
PSH01S030	pressure switch 50+300bar high perf.
MINIMESS01	minimes with plastic cap
US	SAE exit port

code	description
V60	relief valve 3+60 bar for PPC
V120	relief valve 40+120 bar for PPC
V250	relief valve 80+250 bar for PPC
V350	relief valve 150+350 bar for PPC
XP	closed plug for relief valve cavity

A 24DC

Cavity 2

R5

Cavity 3

U

Cavity 4

X

Cavity 5

X

Cavity 6

X

Cavity 7

X

Cavity 8

X

Cavity 9

5BV

Tank & mounting style

Hydraulic valves cavity 2-3-4

code	description
A	NC 2/2 way poppet valve
B	NC 2/2 way poppet valve + emergency
Q	NO 2/2 way poppet valve
C	NO 2/2 way poppet valve + emergency
D	NC 2/2 way double poppet valve + emerg.
M	NO 2/2 way double poppet valve + emerg.
E	lever operated 2/2 valve
EM	lever operated 2/2 valve with microswitch
Z	2 way emergency button
S	flow control valve
T*	proportional flow control valve (*=VDC)
U	hand pump 2cc/stroke
G	closed plug
H	closed plug with 1/4"BSPP exit port
N	open plug with 1/4"BSPP exit port
P	plug passing through 1/4"BSPP exit port
L	basic plug
J	check valve
JF	check valve with 1/4"BSPP exit port

code	description (M4&U4 manifolds only)
4VA11C	4/2 way directional valve
4VA2	4/3 way directional valve, center P to T
4VB2	4/3 way directional valve, closed center
4VC2	4/3 way directional valve, H center
4VE2	4/3 way directional valve, center A-B to T

code	description
F*	pressure comp. flow control (*=l/min)
R*	adj. pressure comp. flow control (*=l/min)
S	adjustable flow control valve
Z	2 way emergency button
AR	NC 2/2 way poppet valve reverse flow
BR	NC 2/2 way poppet v. reverse flow + emer.
CR	NO 2/2 way poppet v. reverse flow + emer.
D	NC 2/2 way double poppet valve + emerg.
P*	proportional relief valve (*= bar max)
V*	relief valve (*= bar max)
G	closed plug
H	closed plug with 1/4"BSPP exit port
N	open plug with 1/4"BSPP exit port
P	plug passing through 1/4"BSPP exit port
L	basic plug
J	check valve

Hydraulic valves cavity 5-6-7-8-9

code	description
1(04)	1 l/min pressure comp. flow control
1.5(04)	1,5 l/min press. comp. flow control
2(04)	2 l/min pressure comp. flow control
3(04)	3 l/min pressure comp. flow control
5(04)	5 l/min pressure comp. flow control
7(04)	7 l/min pressure comp. flow control
10(04)	10 l/min pressure comp. flow control
13(04)	13 l/min pressure comp. flow control
17(04)	17 l/min pressure comp. flow control
22(04)	22 l/min pressure comp. flow control
1(01)	1 l/min 1/4"BSPP p. comp. flow ctrl
1.5(01)	1,5 l/min 1/4"BSPP p.comp. flow ctrl
2(01)	2 l/min 1/4"BSPP p. comp. flow ctrl
3(01)	3 l/min 1/4"BSPP p. comp. flow ctrl
5(01)	5 l/min 1/4"BSPP p. comp. flow ctrl
7(01)	7 l/min 1/4"BSPP p. comp. flow ctrl
10(01)	10 l/min 1/4"BSPP p. comp. flow ctrl
13(01)	13 l/min 1/4"BSPP p. comp. flow ctrl
17(01)	17 l/min 1/4"BSPP p. comp. flow ctrl
22(01)	22 l/min 1/4"BSPP p. comp. flow ctrl
PO1	1/4"BSPP plug
RETURN-KIT	suction/return line pipe
PP01370	suction/return line pipe
RFO1	return line immersed filter
SO1Z	start-up 2+4l/min for 1ph AC mot.
SO1W	start-up 3+6l/min for 1ph AC mot.
SO1A	start-up 5+10l/min for 1ph AC mot.
SO1C	start-up 6+14l/min for 1ph AC mot.
SO1F	start-up 11+22l/min for 1ph AC mot.

Tanks & mounting style

code	description
1.5L	1,5l square plastic
3L	3l square plastic
6L	6l square plastic
5M	5l square plastic
8M	8l square plastic
5P	5l round plastic
7P	7l round plastic
9P	9l round plastic
11P	11l round plastic
15NV	15l square plastic

code	description
1.5A	1,5l cylindrical steel
2.5A	2,5l cylindrical steel
5B	5l cylindrical steel
10B	10l cylindrical steel
12B	12l cylindrical steel
F8000001	steel tank adapter - to be welded

code	description
10C	10l square steel
22C	22l square steel
3EV	3l square steel vertical mounting
7EV	7l square steel vertical mounting
8EV	8l square steel vertical mounting
15EV	15l square steel vertical mounting
20EV	20l square steel vertical mounting
30EV	30l square steel vertical mounting

code	description
10ND	10l square aluminum tank
25ND	25l square aluminum tank

Tanks options	
V	vertical mounting

E60403010

External Manifolds

SD03A2 24DC

External Valves

E60543006

Accessories

External Manifolds & Accessories

code	description
N50403007DN	base manifold for SD02 stackable valves
M60403004	23mm spacer subplate
M60403005	90° rotation manifold
M60403039	additional single acting manifold
M60403010	NG3 MICRO parallel block lateral ports
M60413001	NG3 MICRO manifold with p.o. check valves
PM04M	hand pump 4 cc/stroke
PM09M	hand pump 8,8 cc/stroke

code	description
E60403006DN	base manifold for SD02 stackable valves
E60403008M	PPC to PPM base converter
E60403004	28mm spacer subplate
E60403004CV	28mm spacer subplate + check valve
E60403002	49mm 90° rotation manifold
E60403005DF	90° rotation manifold double face
E60403039	additional single acting manifold
E60403001	NG6 (cetop3) parallel block rear ports
E60403010	NG6 (cetop3) parallel block lateral ports
E60403011	NG6 (cetop3) series block lateral ports
E60413001	NG6 (Cetop3) manifold with p.o. check valves
E60403020	spin-on return line filter manifold
E60403025	pressure line filter manifold
PM04	hand pump 4 cc/stroke
PM09	hand pump 8,8 cc/stroke
E60403030	SAE08 2-way cartridge manifold block
E60403031	SAE08 3-way cartridge manifold block

Manifold blocks option	
US	SAE06 exit ports for North America market

code	description
MIR6360EM	pressure gauge 60bar
MIR63160EM	pressure gauge 160bar
MIR63250EM	pressure gauge 250bar
MIR63315EM	pressure gauge 315bar
PSL01S0100	pressure switch 10÷100bar
PSL01S0300	pressure switch 50÷300bar
PSN01S0100	pressure switch 10÷100bar high performance
PSN01S0300	pressure switch 50÷300bar high performance

code	description
P0201	remote 2 buttons control box
P0202	remote 4 buttons control box
VPC00	PWM driver for proportional valves
E60543003	foot mounting support PPM
E60543006	foot mounting support PPC/EPB
E60543007	foot mounting support PPC/EPB - tall type

code	description
VU001C	in-line check valve 1/4" BSPP
VU002C	in-line check valve 3/8" BSPP
VURSAE06C	in-line check valve 9/16-18UNF
STU01	in-line unidirectional flow valve 1/4" BSPP
STU02	in-line unidirectional flow valve 3/8" BSPP
STUSA06	in-line unidirectional flow valve 9/16-18UNF
STB01	in-line bidirectional flow valve 1/4" BSPP
STB02	in-line bidirectional flow valve 3/8" BSPP
STBSAE06	in-line bidirectional flow valve 9/16-18UNF
BFCSAE0801	in-line mounting SAE08 manifold 1/4"BSPP
BFCSAE0802	in-line mounting SAE08 manifold 3/8"BSPP
BMPPC02	base for Hydronit modular blocks

External Valves

code	description
SD00A11C	NG3 MICRO directional valve 4/2
SD00A2	NG3 MICRO directional valve 4/3 center P to T
SD00B2	NG3 MICRO directional valve 4/3 closed center
SD00C2	NG3 MICRO directional valve 4/3 H center
SD00E2	NG3 MICRO directional valve 4/3 center A-B > T
SD02C2RP	stackable directional valve 4/3 H center + p. o. check valves
SD02E2RP	stackable directional valve 4/3 center A-B to T + p. o. check valves
SD02A2TP	stackable dir. v. 4/3 center P to T + cav. SAE08 for additional valves
SD02B2TP	stackable dir. v. 4/3 closed center + cav. SAE08 for additional valves
SD02C2TP	stackable dir. v. 4/3 H center + cav. SAE08 for additional valves
SD02E2TP	stackable dir. v. 4/3 center A-B to T + SAE08 for additional valves

code	description
SD03A11C	NG6 (cetop3) directional valve 4/2
SD03A2	NG6 (cetop3) directional valve 4/3 center P to T
SD03B2	NG6 (cetop3) directional valve 4/3 closed center
SD03C2	NG6 (cetop3) directional valve 4/3 H center
SD03E2	NG6 (cetop3) directional valve 4/3 center A-B to T

code	description
HD03A1	NG6 (cetop3) manual directional valve spring centred P to T
HD03A2	NG6 (cetop3) manual directional valve spring centred closed centre
HD03A3	NG6 (cetop3) manual directional valve spring centred H centre
HD03A4	NG6 (cetop3) manual directional valve spring centred A-B to T
HD03D1	NG6 (cetop3) manual directional valve with detent, centre P to T
HD03D2	NG6 (cetop3) manual directional valve with detent, closed centre
HD03D3	NG6 (cetop3) manual directional valve with detent, H centre
HD03D4	NG6 (cetop3) manual directional valve with detent, centre A-B to T
E60424001	NG6 (cetop3) sandwich type modular relief valve on A & B
E60424002	NG6 (cetop3) sandwich type modular relief valve on A
E60424003	NG6 (cetop3) sandwich type modular relief valve on B
E60433001	NG6 (cetop3) sandwich type modular throttle valve on A & B
E60433002	NG6 (cetop3) sandwich type modular throttle valve on A
E60433003	NG6 (cetop3) sandwich type modular throttle valve on B
E60453001	NG6 (cetop3) sandwich type modular overcentre valve on A & B
E60483001	NG6 (cetop3) sandwich type pressure reducing valve on P
E60483002	NG6 (cetop3) sandwich type pressure reducing valve on A
E60483003	NG6 (cetop3) sandwich type pressure reducing valve on B

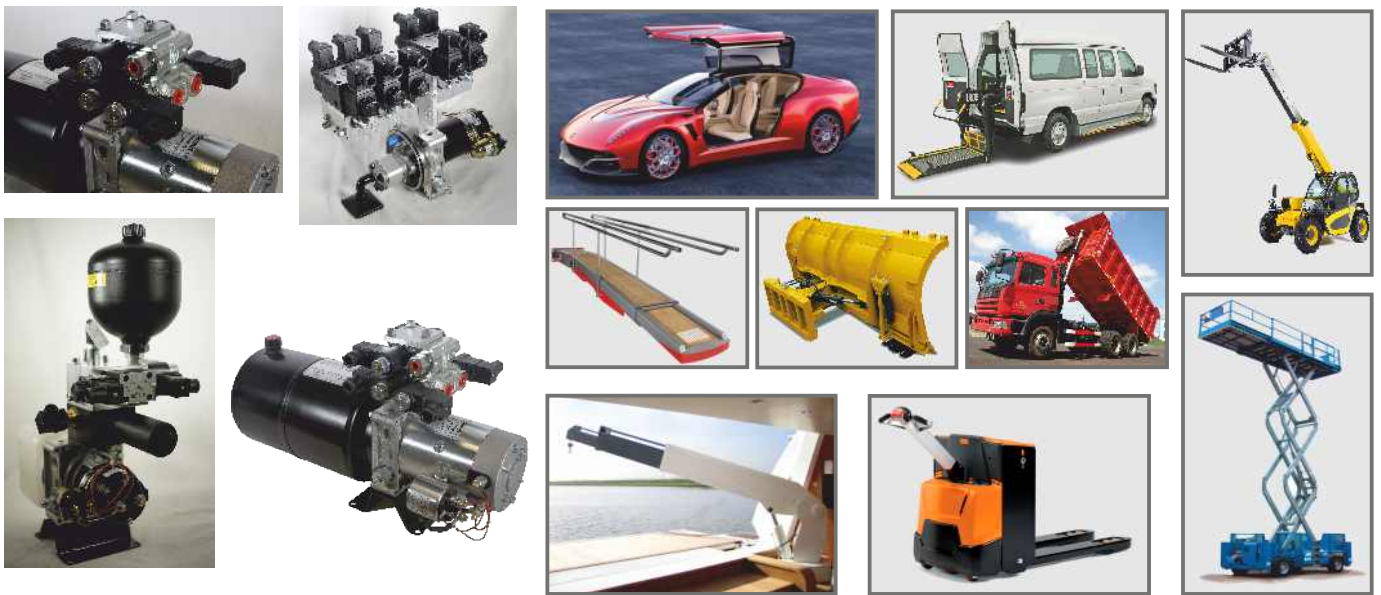
Solenoid valves coils voltages	
12DC	12V direct current
24DC	24V direct current
24AC	24V alternate current 50 or 60Hz
115AC	115V alternate current 50 or 60Hz
230AC	230V alternate current 50 or 60Hz

Note: not all the voltages are available on some valves codes

Some typical applications

The **high level of modularity** and **circuit flexibility** of Hydronit hydraulic power packs and electropumps allow their use in the most varied applications: in addition to typical applications of **lifting equipment** and hydraulic **vehicles** (dump trucks, tail lifts, ...) and in the **industrial** stationary applications (presses, machine tools, hoists, hydraulic brakes, compactors,...), even in the **automotive industry** (drive doors and hood, suspension, campervan ...), **marine** (bridges, cranes, doors, ...), in the **alternative energies** sector, in **agricultural equipment**, in the field of **construction machinery**, in **explosions proof** environments. Hydronit has also developed **solutions for improvement** to equipment previously available on the market, including the use of **proportional components** and **electronics** for **forklift trucks**, **snow plows**, **brake** and **transmission equipment**, **loading ramps**,...

DC applications



AC applications



BASIC INSTRUCTIONS

General application

Installation location	Any. Take care of the correct positioning of the suction filter and pipe to avoid negative pressure at the pump inlet
Environment temperature	-15 ÷ +50°C
Hydraulic fluid	Fluid for hydraulic use mineral based or synthetic ISO 6743/4 / DIN 51519, viscosity 15 ÷ 100 mm ² /s ISO 3448 (recommended viscosity 22 ÷ 46 mm ² /s)
Fluid temperature	-10° ÷ +70°C
Commissioning instructions	<ul style="list-style-type: none">. After connecting the electric motor and the suction pipe, check the direction of rotation of the pump with pulses of 1÷2 sec. For standard pumps the direction of motor rotation must be clockwise as viewed from the side of the motor fan.. Flush the oil at atmospheric pressure in order to remove any impurity and air bubbles from the circuit.. Connect all devices to the system and gradually increase oil pressure.. Check the oil level and, if necessary, fill up to the maximum level.. To ensure a correct and longlasting operation, check oil after 100h from commissioning and replace every year or 300h of use.
Recommended torques	<ul style="list-style-type: none">. M5: 4÷5,5 Nm. M5 for pumps gr.0,5: 8÷9,5 Nm. M6: 8÷10 Nm. M8: 16÷20 Nm. M8 for pumps gr.1: 21÷25 Nm. M10: 30÷40 Nm. 3/8-16 UNC: 30÷40 Nm. 5/16-18 UNC: 16÷20 Nm. Valves and plugs 1/4 BSP (ISO 228): 15÷20 Nm. Valves and plugs 3/4-16 UNF: 20÷40 Nm. Relief valves M20x1,5: 50 Nm. Tank's plugs 1/2 BSP (ISO 228): max 10 Nm. Relief valves M14x1: 15÷25 Nm. Valves and plugs 9/16-18 UNF: 6÷20 Nm. Valves and plugs 5/8-18 UNF: 15÷25 Nm. Valves 7/8-14 UNF: 45÷55 Nm. Relay's electric poles 5/16-24 UNF: 5 Nm
Fluid contamination	Must be better than class 20/18/15 ISO 4406

AC & DC ELECTRIC MOTORS

Integral AC motors: the engineered solution for compact and optimised power units from 0,25 to 4 kW, single or three phase, 4 or 2 poles. These AC motors are **directly flanged** on the central manifold for extra compactness. A **single tang drive coupling** can suit all frame sizes and powers.

We suggest you to adopt these advanced motors because of their advantages over standard B14 AC motors and because they are **designed specifically** for our hydraulic mini power packs, offering a **higher power density** and **higher starting torque** than market standard motors. These motors are intended for intermittent duty (S3 40%), which is the standard for most mini-power pack applications. In emergency situations they may be used continuously to 70% of their nominal power. Given their particular construction, single-phase motors must not be operated without load for a long period, to avoid overheating, and are not suggested for «start under load» applications, unless proper techniques and precautions are taken.



B14 IEC and Nema standard AC motors: commodity motors easily available in every market from 0,18 to 7,5 kW, single or three phase. These motors are normally procured and mounted by the customer himself. Hydronit provides adaptor flanges and two piece coupling for frame sizes: 63, 71, 80, 90, 100 and 112 (IEC) + 56C and 184TC (Nema).

Coupling with integrated fan cooling: for DC motors frame 114 and 125.



Frame 151 DC motors: heavy duty motors, with fan cooling, thermal protector and running time of 16 min or over. Power from 2,5kW up to 4kW, 12 or 24VDC.

Frame 114 DC motors: the most popular choice. Power up to 2,1kW 12VDC and 2,2kW 24VDC. All motors have thermal protector switch as standard.

Q & A

Are Integral AC motors compliant with the European Union Minimum Energy Performance Standards?

Hydronit AC integral motors are manufactured using the best technologies currently available and are specifically designed for mini power pack duties, typically intermittent ones. Hydronit motors have higher power density, lower weight and are cost effective, compared with standard IE3 motors on the market. Due to the specific field of application, Hydronit motors are not included in the requirements of the above mentioned Standard since they are specifically and solely manufactured for mini power pack intermittent duties. For continuous duty (S1) applications with 3 phase supply voltage, IE3 motors (IEC 60034-30) must be applied. Ask our sales office.

Are there special requirements to mount IEC B14 or NEMA motors?

No special tools are required. Please carefully follow motor side coupling mounting dimension tolerance as per the relevant drawings. Failure to do so may cause malfunction of the power pack and even breakage of the coupling and pump.

Can I start single phase AC motors under load?

Single phase motors have a reduced starting torque due to their intrinsic design. Starting torque is around 30-40% of the nominal torque at full power output. When designing circuits where a single phase motor must start under load, a proper calculation must be done followed by a field test to ensure proper starting. Alternatively, you can overcome the problem with the startup valve SUV. Ask our technical office.

How do I dimension a DC motor?

DC motors are normally for intermittent duty. It is important to know the required flow in l/min or Gpm, working pressure in bar or PSI and the duty charge. Then, following the diagrams in following pages and relevant instructions, a proper motor/pump combination can be selected.

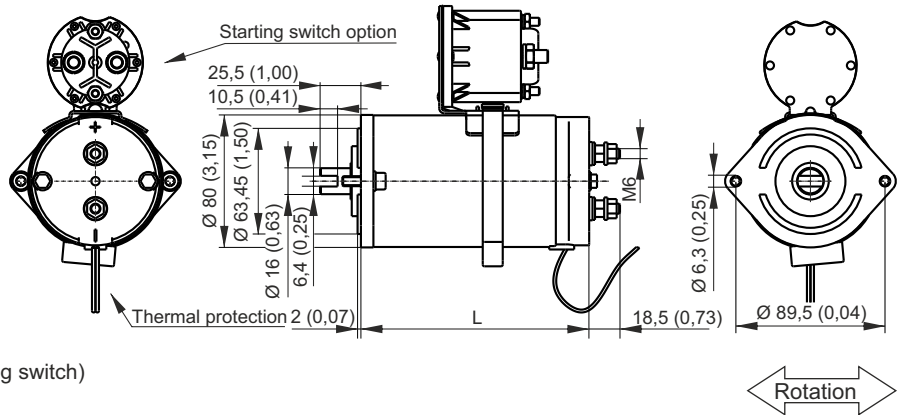
SECTION A



INTEGRAL DC MOTORS Ø80



Permanent magnets
 Protection degree: IP54
 Insulation class: F
 Weight 300W/500W/800W: 2,6 kg (without starting switch)
 Weight 150W: 2 kg (without starting switch)



Code

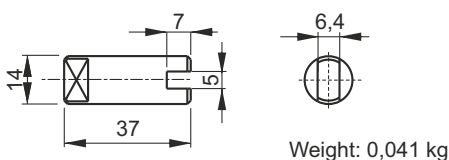
Description	Assembly code	Spare part code	Nominal duty cycle	Nominal speed	Nominal current	L
150W 12V DC + thermal protection	0,15 12DC_T	M46C1ST01	S2: 20 min S3: 30% ED	1200 rpm	28 A	108 mm
150W 24V DC + thermal protection	0,15 24DC_T	M46C2ST01	S2: 20 min S3: 30% ED	1650 rpm	12 A	108 mm
300W 12V DC + thermal protection	0,3 12DC_T	M46C1ST03	S2: 9 min S3: 18% ED	1800 rpm	39 A	137 mm
300W 24V DC + thermal protection	0,3 24DC_T	M46C2ST03	S2: 9 min S3: 18% ED	1800 rpm	20 A	137 mm
500W 12V DC + thermal protection	0,5 12DC_T	M46C1ST05	S2: 5 min S3: 15% ED	2400 rpm	68 A	137 mm
500W 24V DC + thermal protection	0,5 24DC_T	M46C2ST05	S2: 5 min S3: 15% ED	2500 rpm	31 A	137 mm
800W 12V DC + thermal protection	0,8 12DC_T	M46C1ST08	S2: 3 min S3: 10% ED	2800 rpm	119 A	137 mm
800W 24V DC + thermal protection	0,8 24DC_T	M46C2ST08	S2: 3 min S3: 10% ED	3100 rpm	52 A	137 mm

Options & couplings

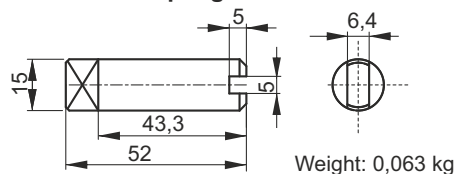
Description	Assembly code	Spare part code
12V DC 150 Amp start relay + mounting kit	S150T 12DC 80	M47TC0001+M47SK0801
24V DC 150 Amp start relay + mounting kit	S150T 24DC 80	M47TC0002+M47SK0801
12VDC 100 Amp start relay (reversible)	R100 12DC*	M47NB0001
24VDC 100 Amp start relay (reversible)	R100 24DC*	M47NB0002
Coupling for Ø 80 DC motors and gr.1 pump	E36200002	
Coupling for Ø 80 DC motors and gr.0 pump	E36200006	
Wired remote control with 2 buttons and 3m cable	P0201 (single acting)	
Wired remote control with 4 buttons and 3m cable	P0202 (double acting)	

Notes:
 The starting switch mounting kit is provided when specifying the /S150 as motor option in the PPC assembly code. When ordering spare starting switches, they must be ordered separately (code: M47SK0801). The coupling is already included when specifying the motor in the PPC assembly code. It is to be indicated only when ordering PPC with no motor but with a coupling.

Coupling E36200002



Coupling E36200006

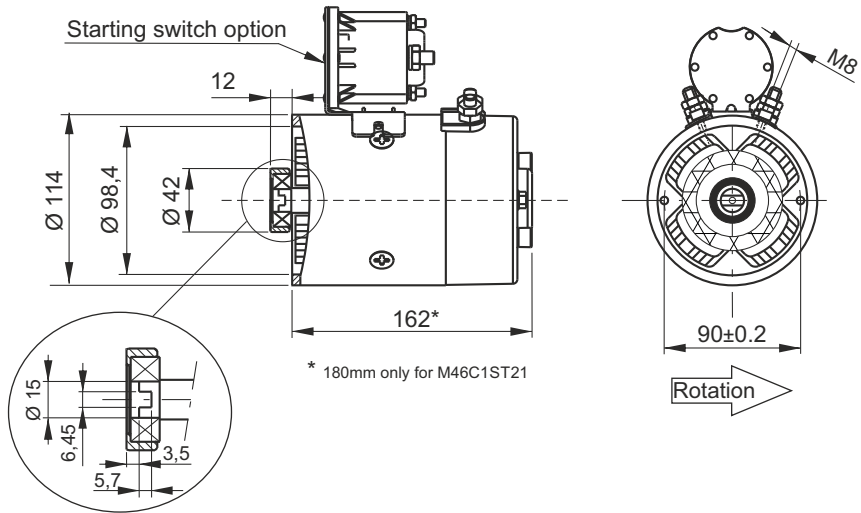


The reversible start switch cannot be mounted on the motor. It must be fixed on the machine

INTEGRAL DC MOTORS Ø114



Compound wound
 Protection degree: IP54
 Insulation class: F
 Weight: 7,05 kg (without starting switch)



Code

Description	Assembly code	Spare part code	Nominal duty cycle	Nominal speed	Nominal current
1600W 12V DC + thermal protection	1,6 12DC_T	M46C1ST16	S2: 3 min S3: 10% ED	2800 rpm	210 A
2100W 12V DC + thermal protection	2,1 12DC_T	M46C1ST21	S2: 2,5 min S3: 10% ED	2400 rpm	300 A
2200W 24V DC + thermal protection	2,2 24DC_T	M46C2ST22	S2: 3,5 min S3: 15% ED	2400 rpm	130 A

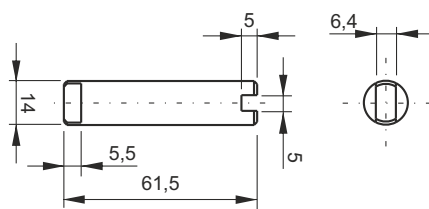
Options & couplings

Description	Assembly code	Spare part
12V DC 150 Amp start switch + mounting kit	S150T 12DC 112	M47TC0001 + M47SK1121
24V DC 150 Amp start switch + mounting kit	S150T 24DC 112	M47TC0002 + M47SK1121
Plastic protection cover for Ø114 motors	MC	F16000001
Coupling for Ø114 motors and gr.0 pump	E36200005	
Coupling for Ø114 motors-Ø125DC motors and gr.1 pump	E36200001	
Remote wired control with 2 buttons and 3m cable	P0201 (single acting)	
Remote wired control with 4 buttons and 3m cable	P0202 (double acting)	

Notes: the starting switch mounting kit is provided when specifying the /S150 as motor option in PPC assembly code. When ordering spare starting switches, it must be ordered separately (code: M47SK1121).

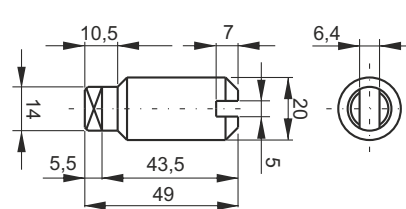
The coupling is already included when specifying the motor in PPC assembly code. It is to be indicated only when ordering PPC with no motor but with coupling.

Coupling E36200005



Weight: 0,068 kg

Coupling E36200001



Weight: 0,094 kg

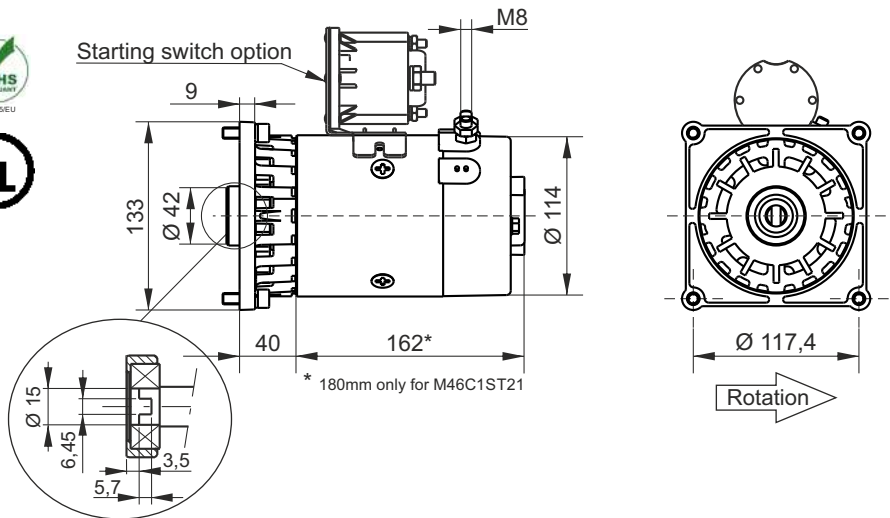
SECTION A



INTEGRAL DC MOTORS Ø114 WITH COOLING FAN



Compound wound
 Protection degree: IP20
 Insulation class: F
 Weight: 8,0 kg (without starting switch)



Code

Description	Assembly code	Spare part code	Nominal duty cycle	Nominal speed	Nominal current
1600W 12V DC with cooling fan + thermal protection	1,6 12DC_TF	M46C1SF16	S2: 4 min S3: 10% ED	2800 rpm	210 A
2100W 12V DC with cooling fan + thermal protection	2,1 12DC_TF	M46C1SF21	S2: 3,5 min S3: 10% ED	2400 rpm	300 A
2200W 24V DC with cooling fan + thermal protection	2,2 24DC_TF	M46C2SF22	S2: 4,5 min S3: 15% ED	2400 rpm	130 A

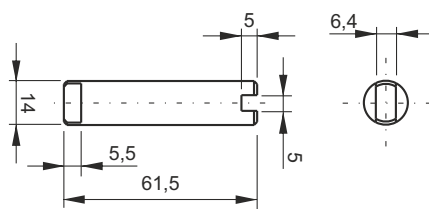
Options & couplings

Description	Assembly code	Spare part
12V DC 150 Amp start switch + mounting kit	S150T 12DC 112	M47TC0001 + M47SK1121
24V DC 150 Amp start switch + mounting kit	S150T 24DC 112	M47TC0002 + M47SK1121
Plastic protection cover for Ø114 motors	MC	F16000001
Coupling for Ø114 motors and gr.0 pump	E36200005	
Coupling for Ø114 motors-Ø125DC motors and gr.1 pump	E36200001	
Remote wired control with 2 buttons and 3m cable	P0201 (single acting)	
Remote wired control with 4 buttons and 3m cable	P0202 (double acting)	

Notes: the starting switch mounting kit is provided when specifying the /S150 as motor option in PPC assembly code. When ordering spare starting switches, it must be ordered separately (code: M47SK1121).

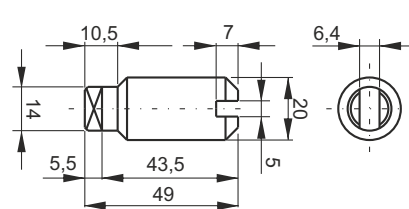
The coupling is already included when specifying the motor in PPC assembly code. It is to be indicated only when ordering PPC with no motor but with coupling.

Coupling E36200005



Weight: 0,068 kg

Coupling E36200001

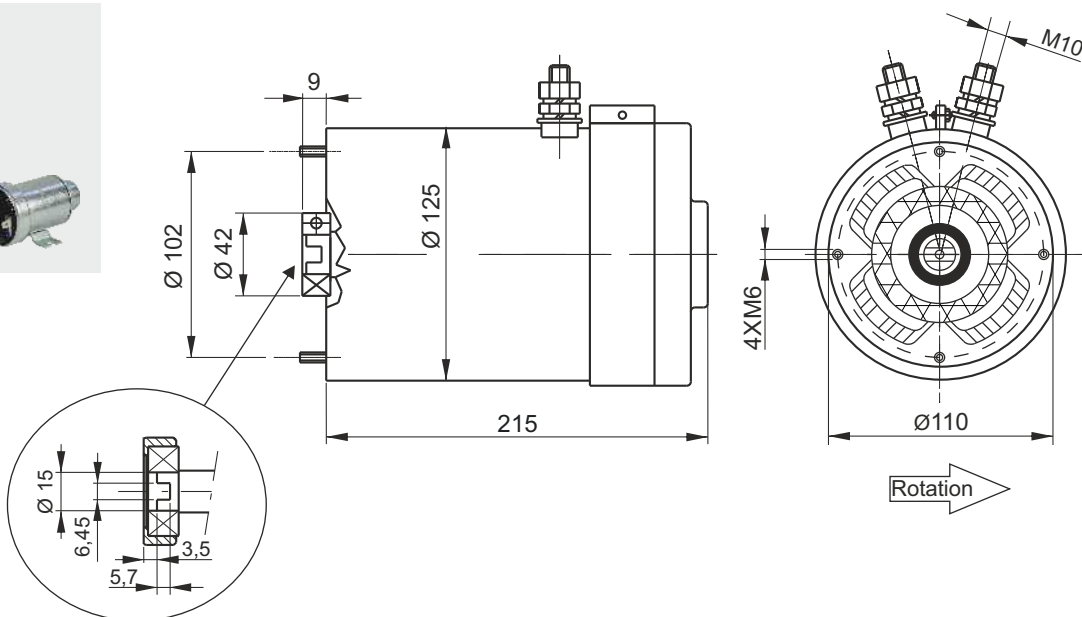


Weight: 0,094 kg

INTEGRAL DC MOTORS Ø125



Compound wound
 Protection degree: IP42
 Insulation class: F
 Weight: 11kg (without starter)



Code

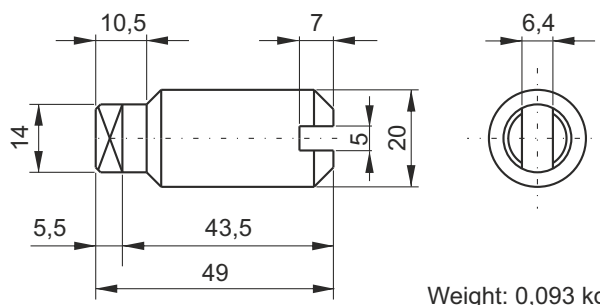
Description	Assembly code	Spare part code	Nominal duty cycle	Nominal speed	Nominal current
3000W 24 V DC + thermal protection	3 24DC_T	M46C2ST30	S2: 4min S3: 8% ED	2600 rpm	180 A
4000W 24 V DC + thermal protection	4 24DC_T	M46C2ST40	S2: 3min S3: 6% ED	3500 rpm	230 A

Options & couplings

Description	Assembly code	Spare part code
24V DC 200 Amp start switch + mounting kit	S200 24DC 125_151	M47ZC0002 + M47SK1251
Coupling for Ø114 motors-Ø125DC motors and gr.1 pump	E36200001	
Remote wired control with 2 buttons and 3m cable	P0201 (single acting)	
Remote wired control with 4 buttons and 3m cable	P0202 (double acting)	

The coupling is already included when specifying the motor in PPC assembly code.
 It is to be indicated on the order only when ordering PPC with no motor but with coupling.

Coupling E36200001



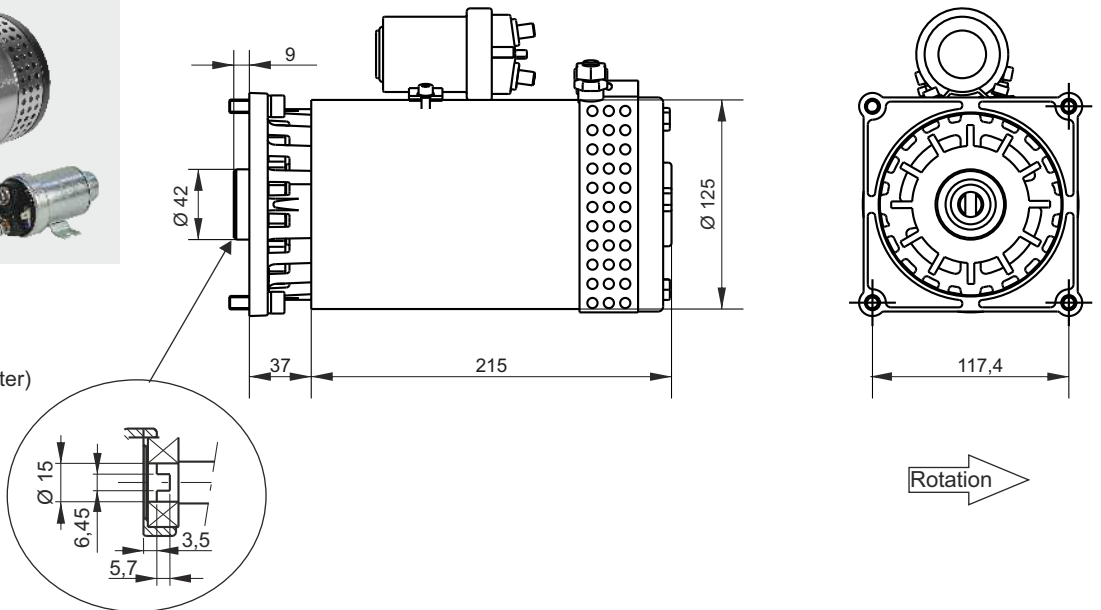
SECTION A



INTEGRAL DC MOTORS Ø125 WITH COOLING FAN



Compound wound (3kW)
 Series wound (4kW)
 Protection degree: IP20
 Insulation class: F
 Weight: 11,45kg (without starter)



Code

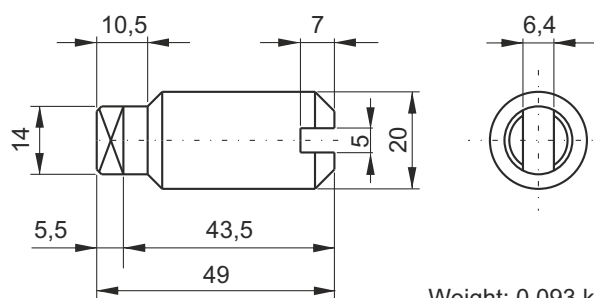
Description	Assembly code	Spare part code	Nominal duty cycle	Nominal speed	Nominal current
3000W 24 V DC with cooling fan + thermal protection	3 24DC_TF	M46C2SF30	S2: 5min S3: 8% ED	2600 rpm	180 A
4000W 24 V DC with cooling fan + thermal protection	4 24DC_TF	M46C2SF40	S2: 4min S3: 6% ED	3500 rpm	230 A

Options & couplings

Description	Assembly code	Spare part code
24V DC 200 Amp start switch + mounting kit	S200 24DC 125_151	M47ZC0002 + M47SK1251
Coupling for Ø114 motors-Ø125DC motors and gr.1 pump	E36200001	
Remote wired control with 2 buttons and 3m cable	P0201 (single acting)	
Remote wired control with 4 buttons and 3m cable	P0202 (double acting)	

The coupling is already included when specifying the motor in PPC assembly code.
 It is to be indicated on the order only when ordering PPC with no motor but with coupling.

Coupling E36200001

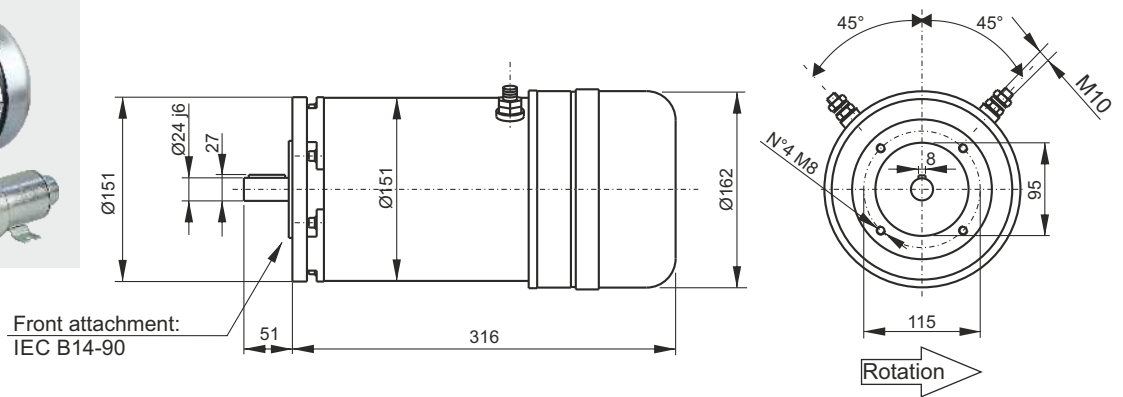


Weight: 0,093 kg

HEAVY DUTY DC MOTORS Ø 151 WITH COOLING FAN



Series wound
 Protection degree: IP20
 Insulation class: F
 Weight: 21,5 kg



Code

Description	Assembly code	Spare part code	Nominal duty cycle	Nominal speed	Nominal current	Mounting kit
2500W 12V DC motor + thermal protection & fan	2,5HD 12DC_T	MB14C1ST25	S2:16 min S3: 20%	1700 rpm	290 A	XB14 90-1
3000W 24V DC motor + thermal protection & fan	3HD 24DC_T	MB14C2ST30	S2: 16 min S3: 20%	1700 rpm	170 A	XB14 90-1
4000W 24V DC motor + thermal protection & fan	4HD 24DC_T	MB14C2ST40	S2: 10 min S3: 15%	2000 rpm	240A	XB14 90-1

Mounting kit & options

Description	Assembly code	Spare part code
12V DC 200 Amp start switch + mounting kit	S200 12DC 125_151	M47ZC0001 + M47SK1251
24V DC 200 Amp start switch + mounting kit	S200 24DC 125_151	M47ZC0002 + M47SK1251
Remote wired control with 2 buttons and 3m cable	P0201 (single acting)	
Remote wired control with 4 buttons and 3m cable	P0202 (double acting)	
Mounting kit for motors B14 IEC frame 90	XB14 90-1	E36100003 + E36100000 + F27010003

The mounting kit is already included when specifying the motor in PPC assembly code.

When ordering spare motors, the mounting kit must be ordered separately.

For B14 motors the relay is not normally mounted on the motor.

Other B14 DC motors for heavy duty or special applications

They are available in sizes Ø125, Ø151 or Ø191 in multiple executions, engineered to perform heavy duty cycles and tailor made to suit each specific application, with or without cooling fan and thermal protection. They are normally mounted on the central manifold with B14 standard mounting kits.

To properly select these motors, the following minimum information must be provided: 1) motor power and voltage, 2) application type, 3) duty factors: S2 [min] - continuous running time and S3 [%] - percentage of running time on total cycle time, 4) required motor speed, 5) quantity to be supplied.

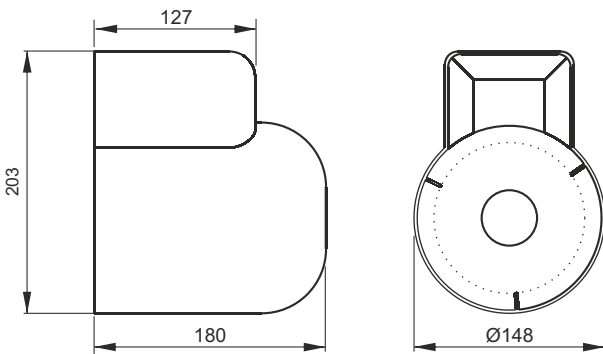
SECTION A



DC MOTOR OPTIONS



Plastic cover for DC motors Ø 114
Weight: 0,27 kg

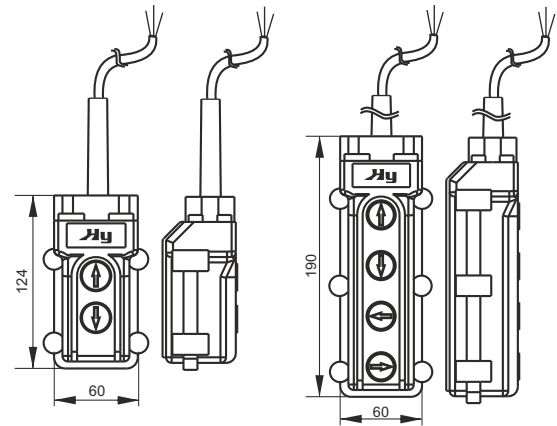


Assembly code	Spare part code
MC	F1600001



Wired remote control

Weight: 0,60 kg Max Current @ Voltage:
Protection degree: IP65 2A@400VAC; 5A@220VAC/24VDC/12VDC

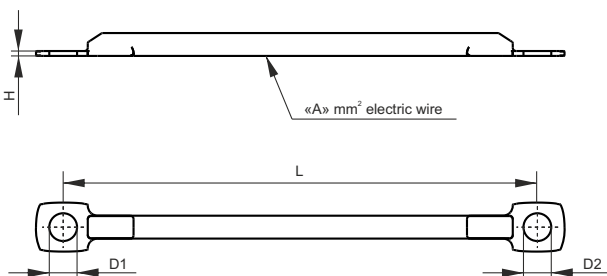


Description	Spare part code
Wired remote control with 2 buttons single/double acting	P0201
Wired remote control with 4 buttons double acting	P0202



Mounting kit for DC motors

Motor Type	Mounting Kit code	Mounting kit sub-parts	
		Power cable	Fixing system
Ø 80	M47SK0801	M47SK000A	Clamp band E60513080
Ø 114	M47SK1121	M47SK000C	Screws TCEIM5X10 + washer WASHL05
Ø 125 - 151	M47SK1251	M47SK000E	Screws TCEIM5X10 + washer WASHL05



Power Cables

Spare part	L (mm)	A (mm ²)	D1 (mm)	D2 (mm)	H (mm)
M47SK000A	130	10	6	8	1,5
M47SK000B	130	2	6	5	1,5
M47SK000C	130	16	8	8	2
M47SK000D	130	2	8	5	1,5
M47SK000E	130	25	10	8	2
M47SK000F	130	2	10	Faston 6,3 mm	1,5

DC MOTOR OPTIONS



Starting relay 150A
for motors Ø80 - Ø114

Weight: 0,38kg
Protection degree: IP67
Max current draw: 2,07A@12VDC - 0,99A@24VDC (20°C)
Standard temperature range: -40°C to +82°C

Nominal current	Peak Current (3ms)	Spare part code
150A	800A	M47TC0001 (12V DC) M47TC0002 (24V DC)

Coils	M47TC0001 12V DC	M47TC0002 24V DC
Max Sustained Duty Cycle	25%	25%
Max On-Time at nominal current	6 min	6 min
Pull In Voltage	7,6 V	15,5 V
Hold minimum Voltage	3,5 V	7,0 V
Coil Resistance [Ohms]	5,7 Ω	20,1 Ω



Starting relay 200A
for motors Ø125 and 151

Weight: 0,5kg 12V - 0,7kg 24V
Protection degree: IP54
Max current draw: 1,6A@12VDC - 0,7A@24VDC
Max environment temperature: 60°C

Nominal current	Peak Current (5s)	Spare part code
200A	800A	M47ZC0001 (12V DC) M47ZC0002 (24V DC)



Starting relay (reversible) 100A
for reversible motors and pumps

Weight: 0,5kg
Protection degree: IP65
Max current draw: 1A@12VDC - 0,5A@24VDC
Max environment temperature: 40°C

Nominal current	Peak Current (40ms)	Spare part code
100A	400A	M47NB0001 (12V DC) M47NB0002 (24V DC)

Recommended working position: either horizontal or vertical with poles set upwards.

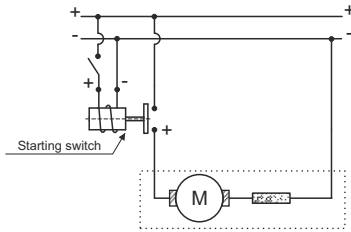
SECTION A



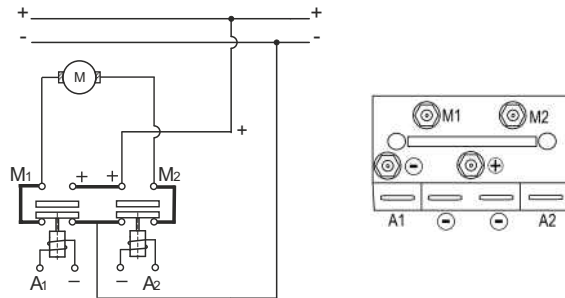
DC MOTOR CHOICE AND ELECTRIC CONNECTION SCHEME

Electrical connection scheme

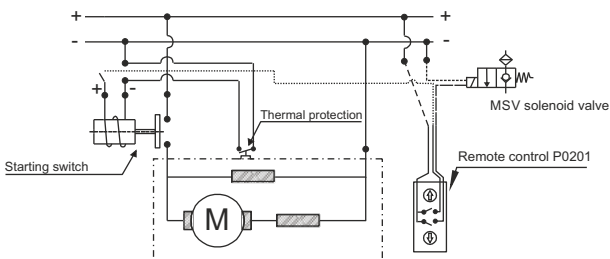
M47*C000*



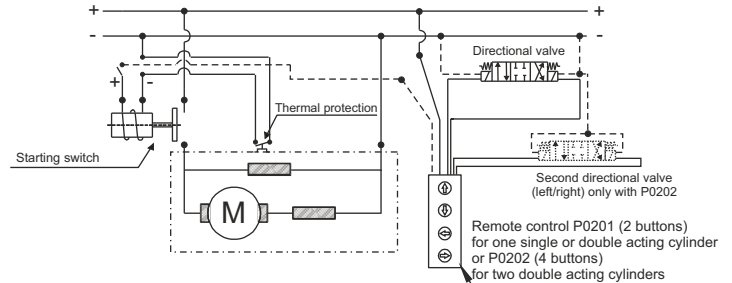
M47NB000*



Single acting cylinder



Double acting cylinder



DC motors selection

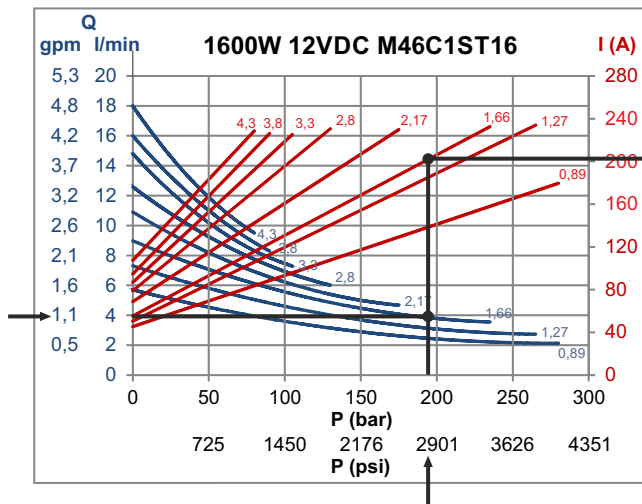
DC motor selection is a critical step for the proper power pack definition. Required Pressure, Required Flow, Service Factor (or Duty Cycle) should be known before starting the motor selection. Please note that DC motors speed is **not** constant and depends on torque. Once you choose a motor, look at Motor-Pump Performance diagram if a pump displacement (blue curve) is available at the **intersection** of required pressure and flow values. On the relevant "I" axis (red curve) you obtain the current drawn. When the intersection point is not exactly on a pump curve, select a smaller pump. On Motor Ratings diagram you can easily obtain the maximum allowed Service Factor: S2, Short Time Duty (min); S3, Intermittent Periodic Duty (% of total cycle). If the obtained Service values are not sufficient to meet required performances, choose a higher power or heavier duty motor and repeat the calculation on the new motor curves.

Example:

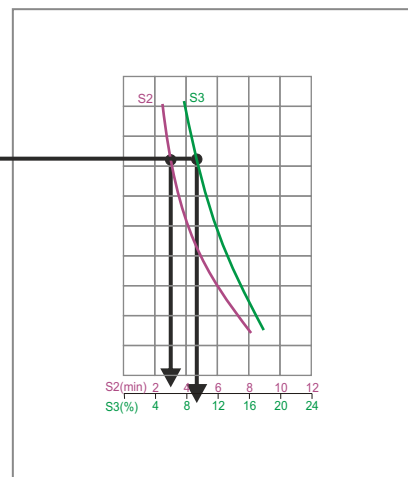
an application requires the following data: flow = 4 l/min, max pressure = 195 bar, duty cycle is unknown.

- check on 1,6 Kw 12V DC motor diagram: the 1,66 cc pump curve meet the intersection of 4 liters/minutes and 195 bar
- choose from curves a 1,66 cm³/rev pump. the corresponding "I" curve declares 200 A drawn current at 195 bar.
- project horizontally the current drawn to the Motor Rating diagram: the DC motor can work for maximum 3 min (S2) and S3 is about 9% of the total cycle, i.e. after 3 min working, the motor should cool down for at least 30 min.
- The total cycle time is calculated by adding the working time and the idle time (9% working time plus 91% idle time), in this case 33 min. If this duty cycle is not adequate for our application, we must choose a higher power or higher duty DC motor and check the relevant diagram again.

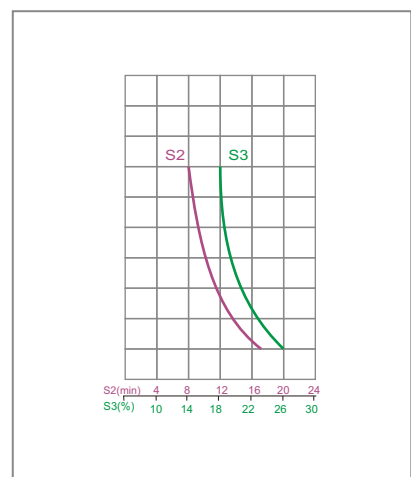
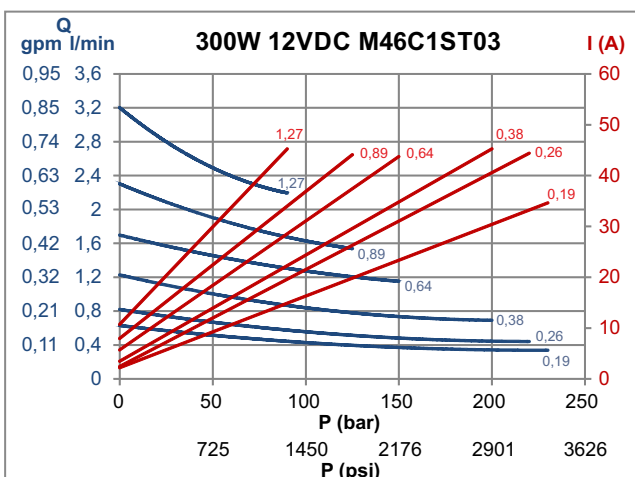
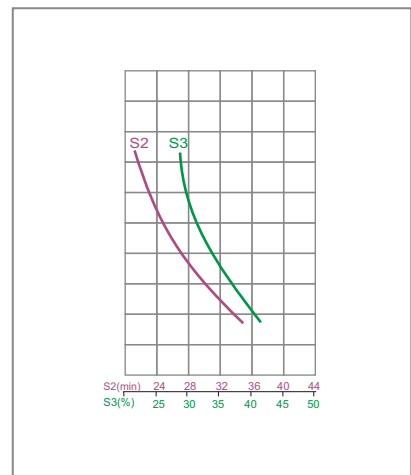
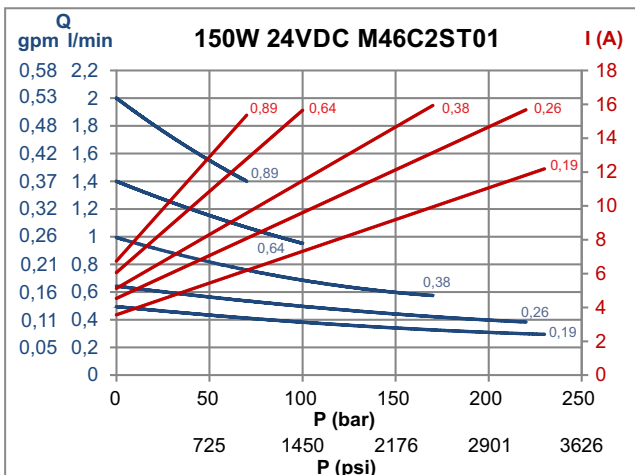
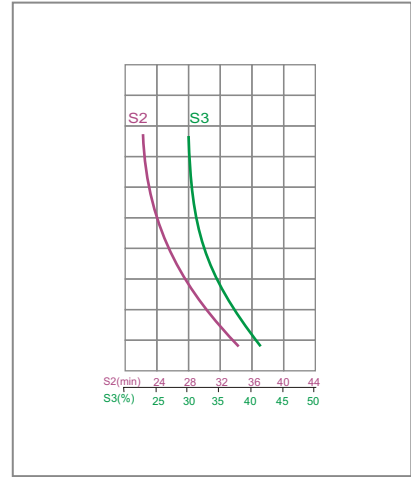
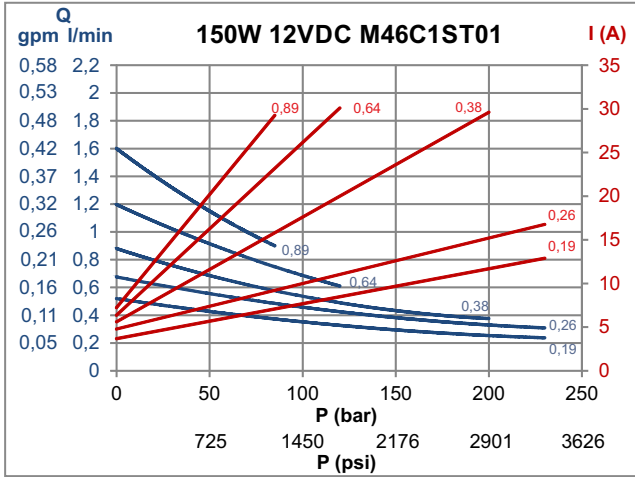
Motor-Pump Performances



Motor Ratings



DC MOTORS Ø80 DIAGRAMS

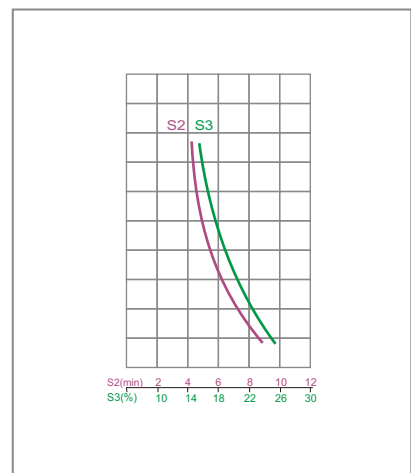
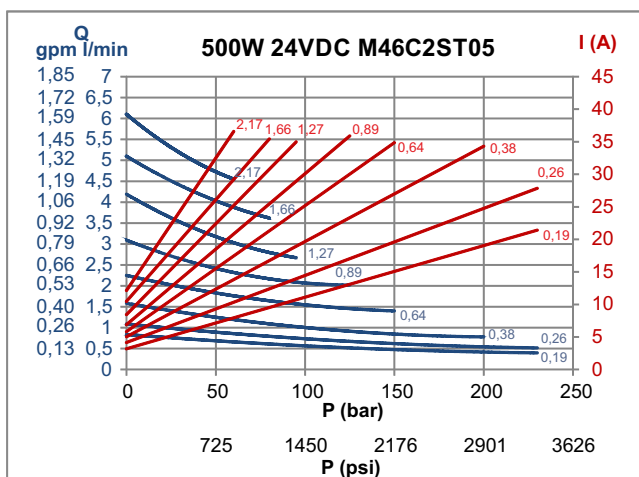
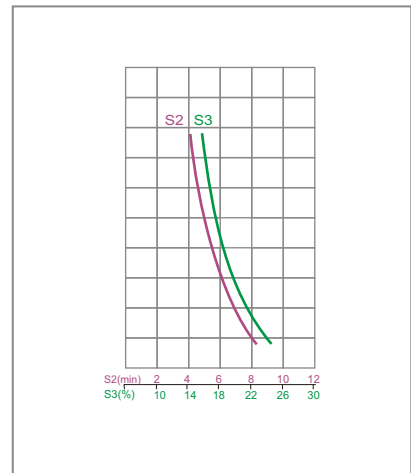
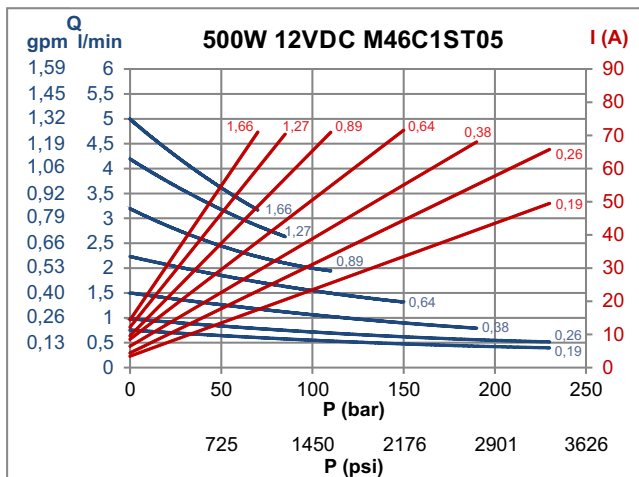
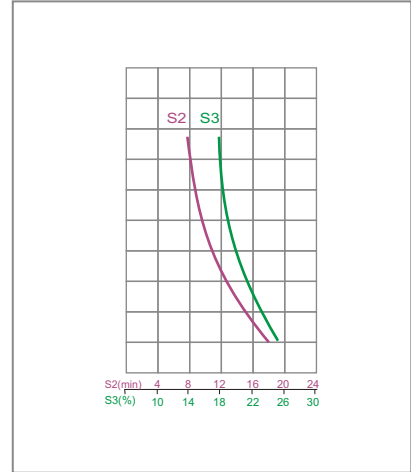
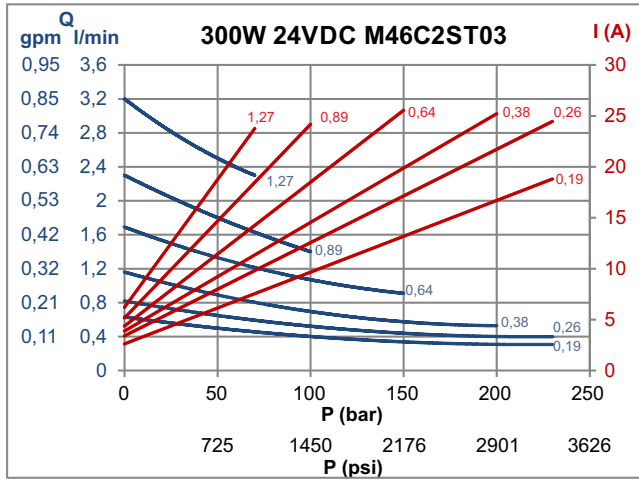


Tests made with rectified current supplied at nominal motor voltage (measured at the motor connection terminals) and oil ISO VG46 at 40°C

SECTION A

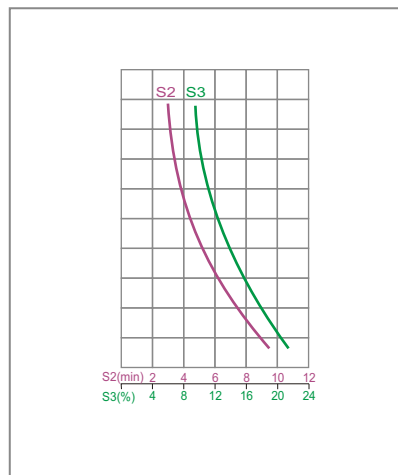
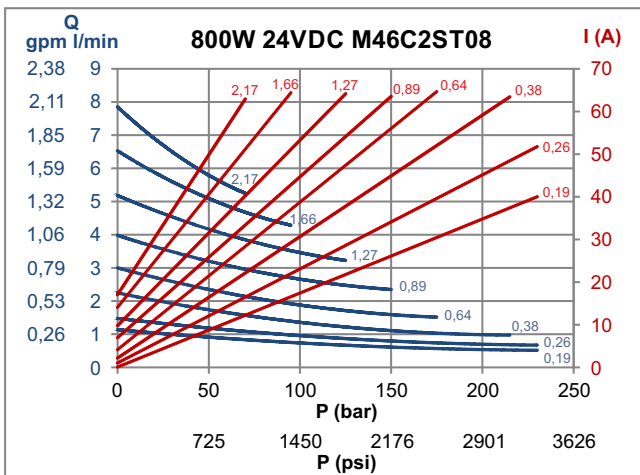
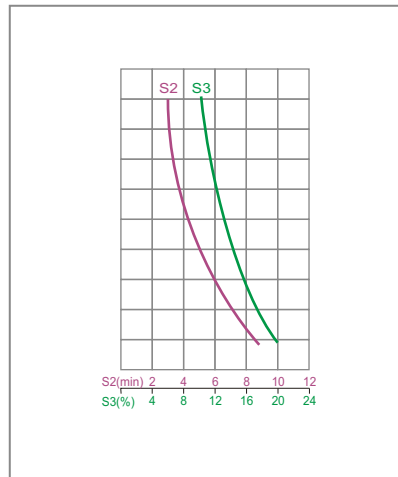
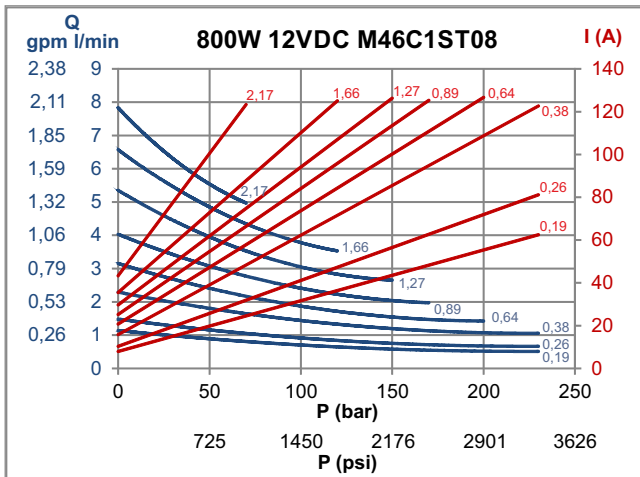


DC MOTORS Ø80 DIAGRAMS



Tests made with rectified current supplied at nominal motor voltage (measured at the motor connection terminals) and oil ISO VG46 at 40°C

DC MOTORS Ø80 DIAGRAMS

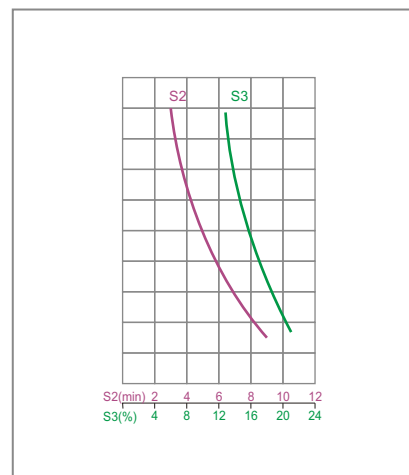
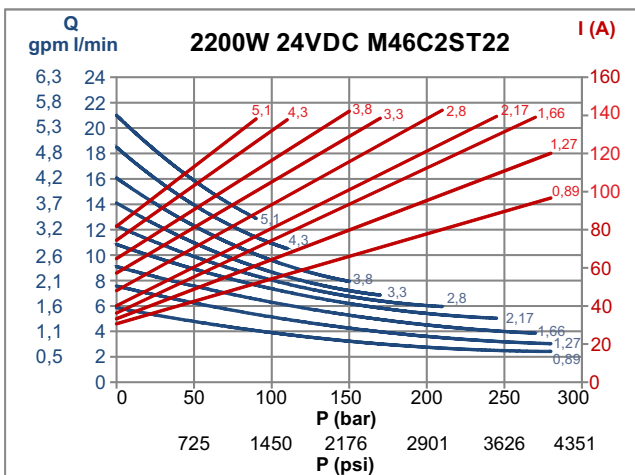
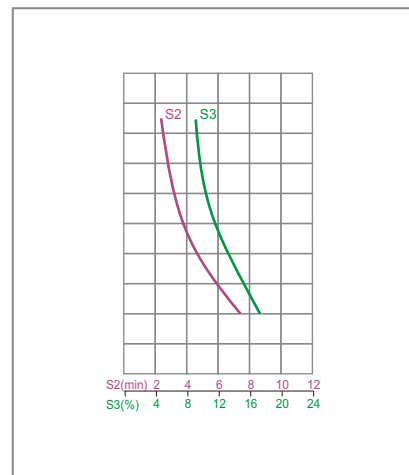
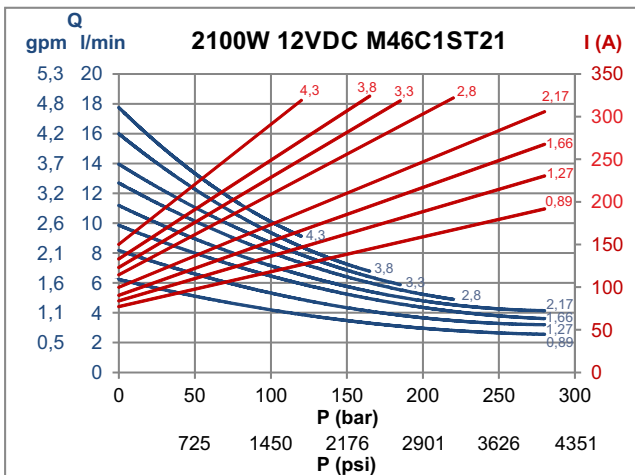
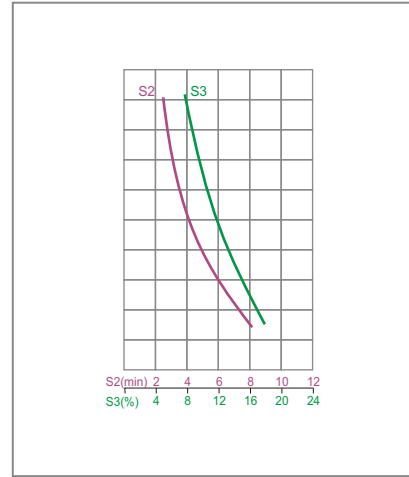
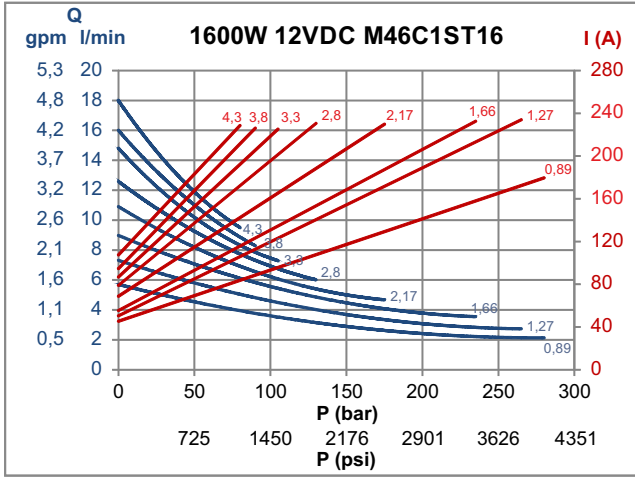


Tests made with rectified current supplied at nominal motor voltage (measured at the motor connection terminals) and oil ISO VG46 at 40°C

SECTION A



DC MOTORS Ø114 DIAGRAMS

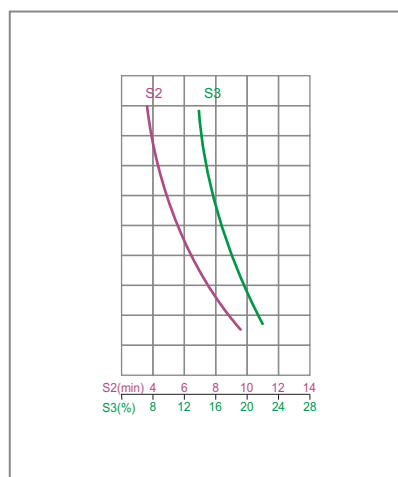
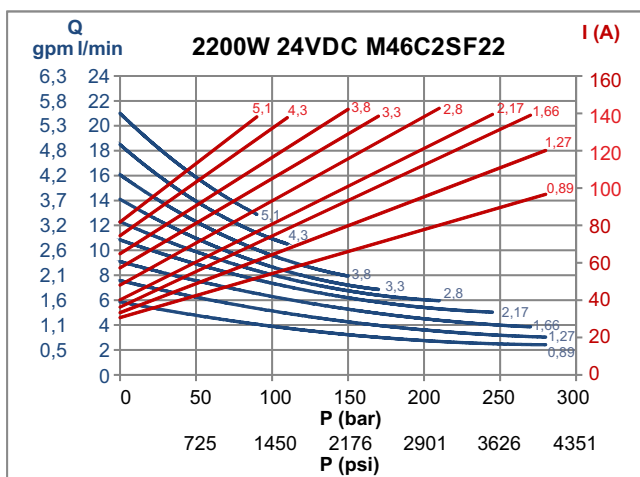
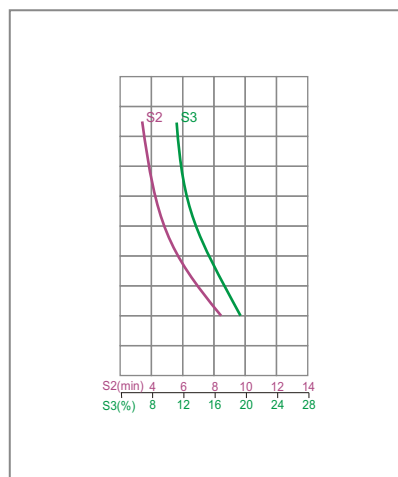
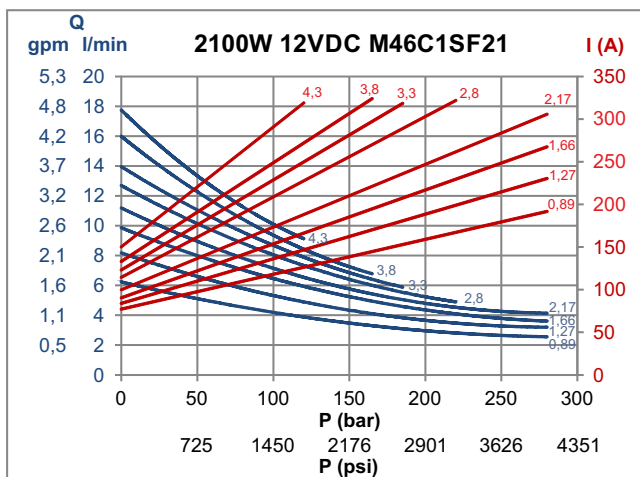
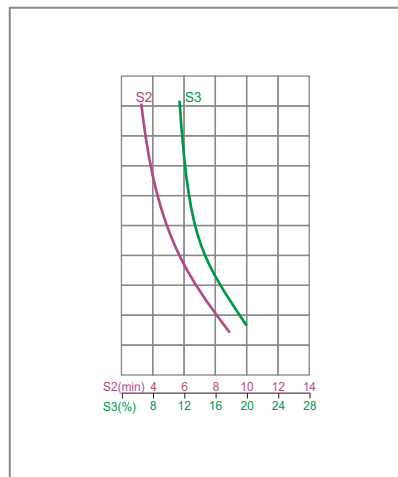
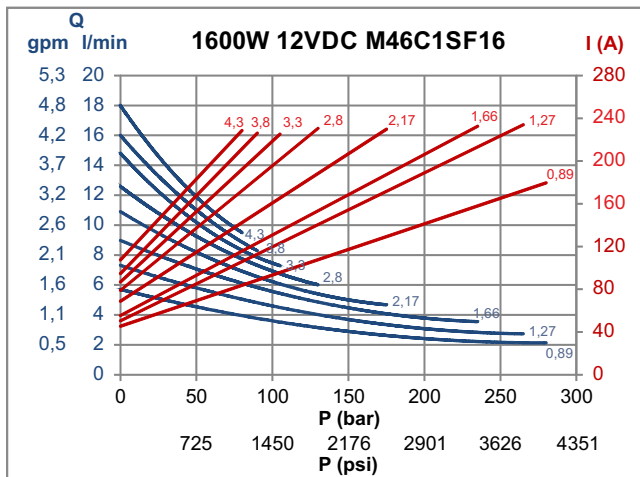


Tests made with rectified current supplied at nominal motor voltage (measured at the motor connection terminals) and oil ISO VG46 at 40°C



SECTION A

DC MOTORS Ø114 DIAGRAMS

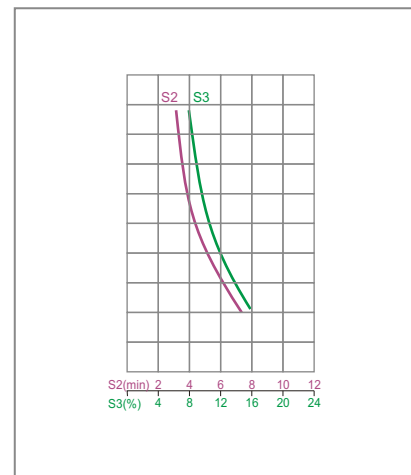
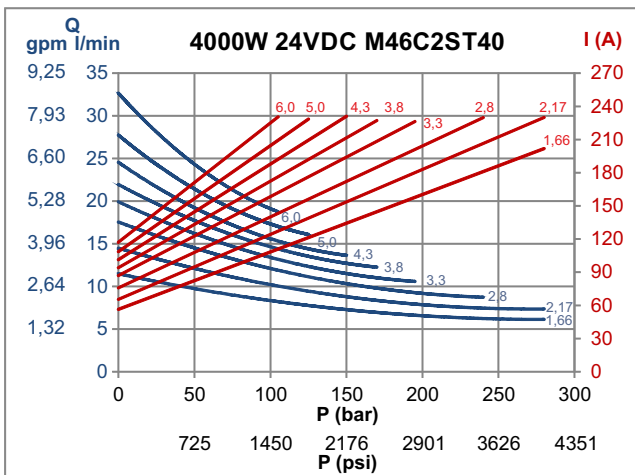
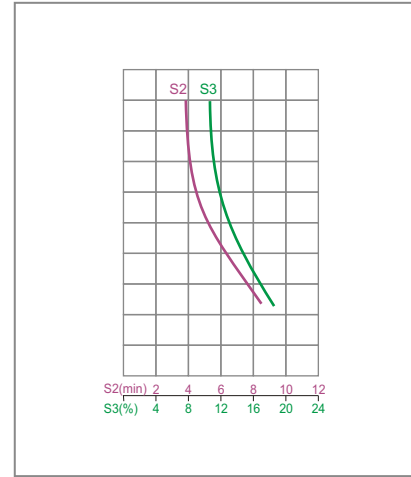
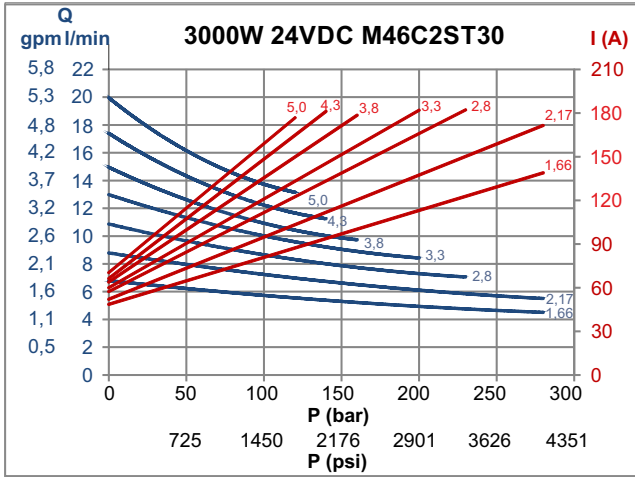


Tests made with rectified current supplied at nominal motor voltage (measured at the motor connection terminals) and oil ISO VG46 at 40°C

SECTION A

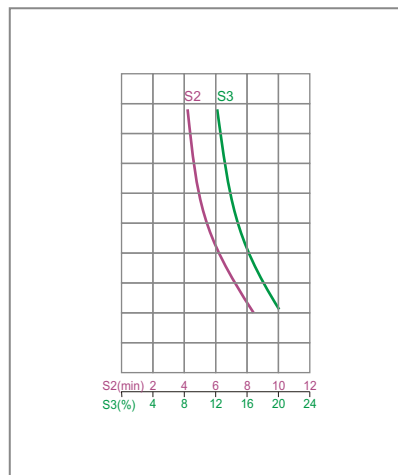
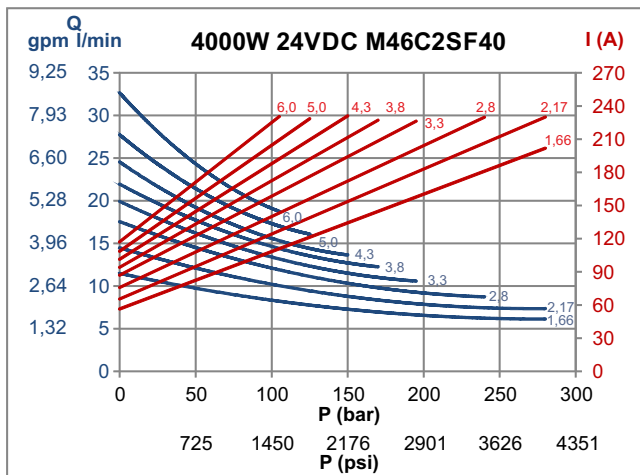
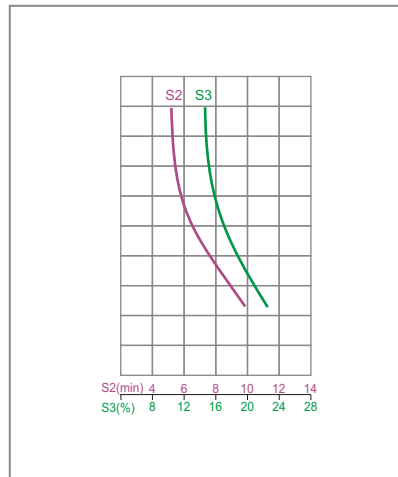
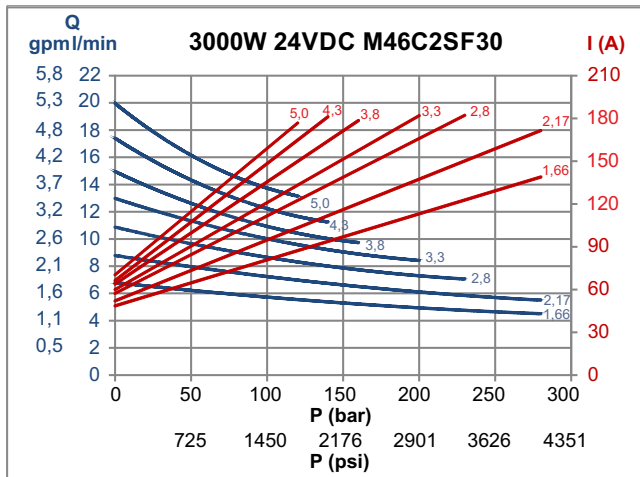


DC MOTORS Ø125 DIAGRAMS



Tests made with rectified current supplied at nominal motor voltage (measured at the motor connection terminals) and oil ISO VG46 at 40°C

DC MOTORS Ø125 DIAGRAMS

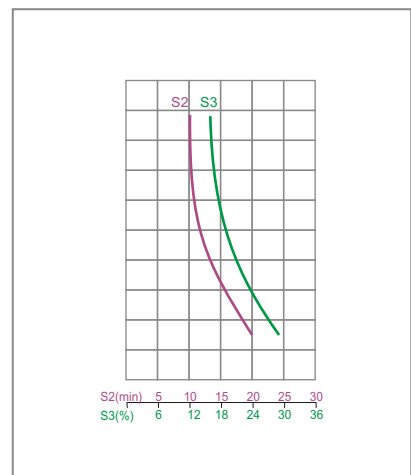
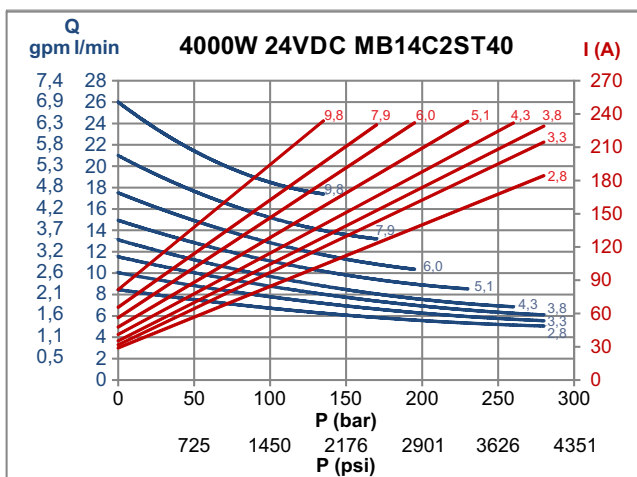
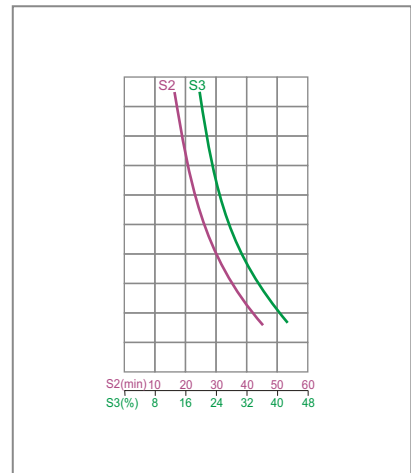
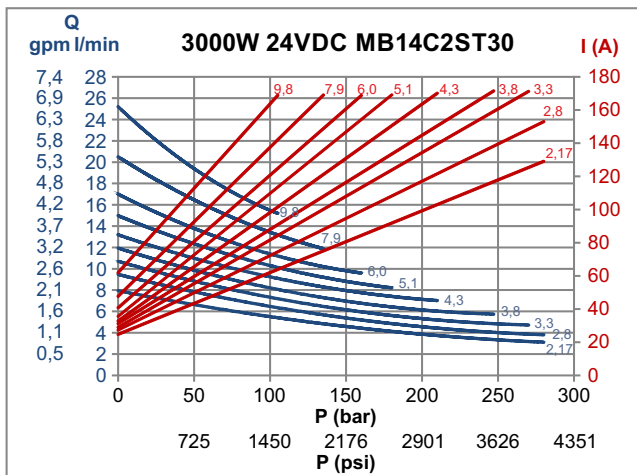
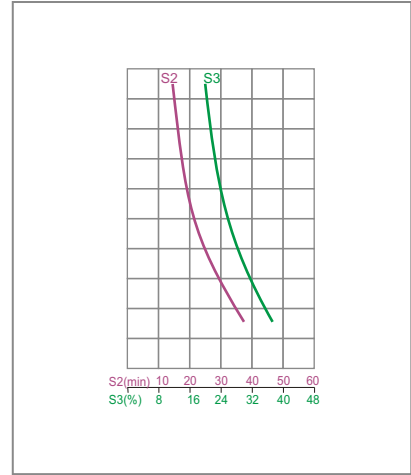
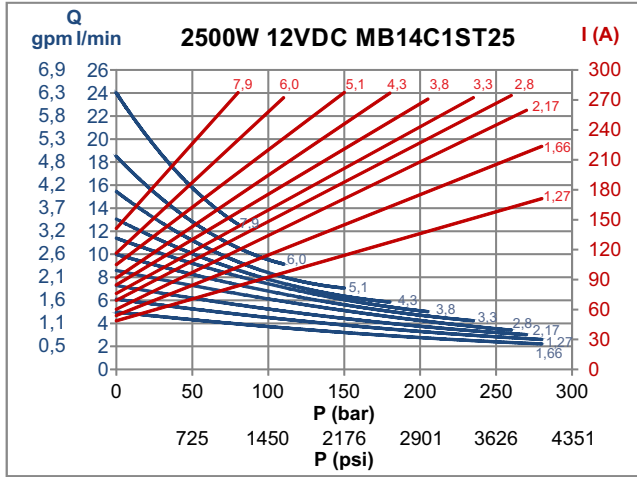


Tests made with rectified current supplied at nominal motor voltage (measured at the motor connection terminals) and oil ISO VG46 at 40°C

SECTION A



DC MOTORS Ø151 DIAGRAMS



Tests made with rectified current supplied at nominal motor voltage (measured at the motor connection terminals) and oil ISO VG46 at 40°C

INTEGRAL AC MOTORS



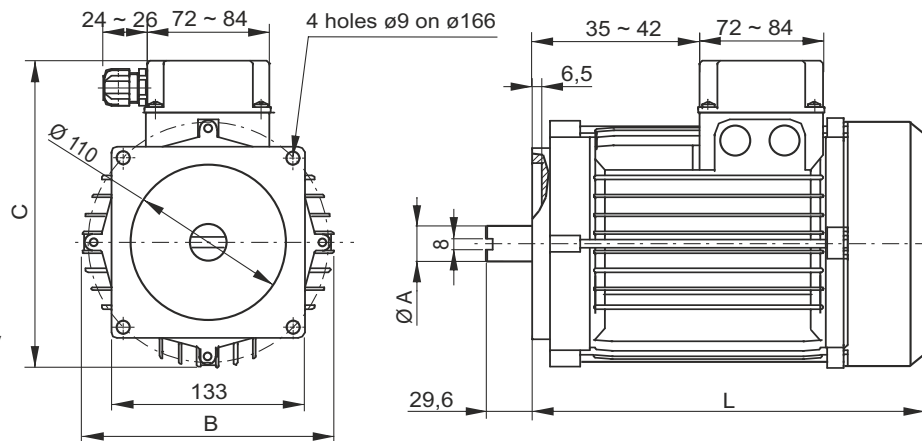
Integral motors: these are motors with a peculiar square flange and tang drive shaft, specifically engineered and manufactured for our mini power packs, featuring high power density and direct connection to the PPC central manifold. They are available in single phase or three phase execution, in frame 71, 80, 90 and 100, with square flange and tang drive shaft.

Additional nominal powers and/or special designs are available on request. Standard motors are for intermittent use: **S3 40%** means a typical duty cycle consisting of up to six cycles (on-off) in one hour with the motor ON and OFF for 4 min to 6 min. These motors can be used in emergency situations even in continuous use at a reduced power (30% less than the nominal value S3).



Drawings show typical three phase motors. Single phase motors have a larger wiring box which also contains the capacitor(s) or can have an external capacitor(s).

Protection degree: IP54
Insulation class: F
Type of duty: S3 = intermittent duty

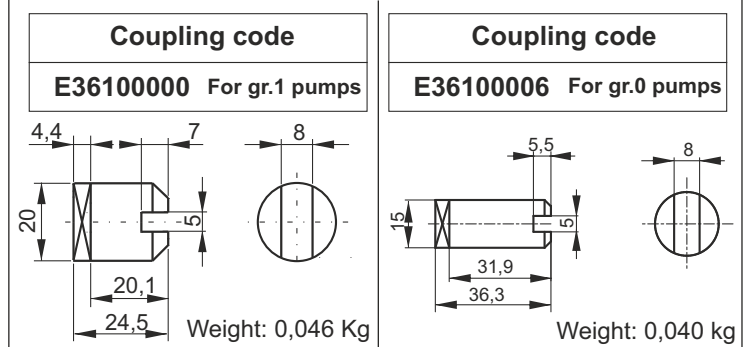


PPC motor assembly code

E	AC integral motor
1,5	Maximum Power [kW]
AC	Alternate current
3	Phase: 3 = three phase S = single phase
4	Poles: 4 = four poles 2 = two poles
90	Frame

See a table of available motors on next page

A single tang drive coupling fits all motor frame sizes. This is the same coupling (pump side) included in the B14 motors mounting kit. The coupling is already included when specifying an integral AC motor in the PPC assembly code. When ordering spare motors, the coupling is not included and must be ordered separately.



OPTIONS



Start-up valve for single phase electric motors

It allows single-phase motors starting under load, overcoming the inherent limitation of single phase induction motors. It should be mounted in cavity 9 of the central manifold, after appropriate machining has been made.

For more details see SUV01* technical table in section D.

SECTION A



INTEGRAL AC MOTORS

Three-phase 4 poles (~1450 rpm at 50Hz)

Frame size	Maximum Power (S3 40%)	Assembly code	Spare part code	Ø A	B	C	L	Weight kg
71	0,37kW (0,5HP)	E0,37AC 34 71	E037AC341S3	17	138	180	214	5,5
	0,55kW (0,75HP)	E0,55AC 34 71	E055AC341S3	17	138	180	214	5,5
	0,75kW (1HP)	E0,75AC 34 71	E075AC341S3	17	138	180	214	5,5
80	1,1kW (1,5HP)	E1,1AC 34 80	E110AC342S3	19	156	202	251	10,5
90	1,5kW (2HP)	E1,5AC 34 90	E150AC343S3	24	176	217	277	14
	2,2kW (3HP)	E2,2AC 34 90	E220AC343S3	24	176	217	277	15
	3kW (4HP)	E3,0AC 34 90	E300AC343S3	24	176	217	277	16
100	4kW (5,5HP)	E4,0AC 34 100	E400AC344S3	25	191	248	321	25
	5,5kW (7,5HP)	E5,5AC 34 100	E550AC344S3	25	191	248	321	32

Three-phase 2 poles (~2900 rpm at 50Hz)

Frame size	Maximum Power (S3 40%)	Assembly code	Spare part code	Ø A	B	C	L	Weight kg
71	0,55kW (0,75HP)	E0,55AC 32 71	E055AC321S3	17	138	180	214	5
	0,75kW (1HP)	E0,75AC 32 71	E075AC321S3	17	138	180	214	5
80	1,1kW (1,5HP)	E1,1AC 32 80	E110AC322S3	19	156	202	251	10
	1,5kW (2HP)	E1,5AC 32 80	E150AC322S3	19	156	202	251	11
	2,2kW (3HP)	E2,2AC 32 80	E220AC322S3	19	156	202	251	12
90	3kW (4HP)	E3,0AC 32 90	E300AC323S3	24	176	217	277	16
	4kW (5HP)	E4,0AC 32 90	E400AC323S3	24	176	217	277	16
100	5,5kW (7,5HP)	E5,5AC 32 100	E550AC324S3	25	191	248	321	35

Single-phases 4 poles (~1450 rpm at 50Hz)

Frame size	Maximum Power (S3 40%)	Assembly code	Spare part code	Ø A	B	C	L	Weight kg
71	0,37kW (0,5HP)	E0,37AC S4 71	E037ACS41S3	17	138	180	214	6,5
	0,55kW (0,75HP)	E0,55AC S4 71	E055ACS41S3	17	138	180	214	7,2
80	0,75kW (1HP)	E0,75AC S4 80	E075ACS42S3	19	156	202	251	10
90	1,1kW (1,5HP)	E1,1AC S4 90	E110ACS43S3	24	176	217	277	13
	1,5kW (2HP)	E1,5AC S4 90	E150ACS43S3	24	176	217	277	15
	2,2kW (3HP)	E2,2AC S4 90	E220ACS43S3	24	176	217	277	15,5
100	3kW (4HP)	E3,0AC S4 100	E300ACS44S3	25	191	248	321	25

Single-phase 2 poles (~2900 rpm at 50Hz)

Frame size	Maximum Power (S3 40%)	Assembly code	Spare part code	Ø A	B	C	L	Weight kg
71	0,55kW (0,75HP)	E0,55AC S2 71	E055ACS21S3	17	138	180	214	6
	0,75kW (1HP)	E0,75AC S2 71	E075ACS21S3	17	138	180	214	6,5
80	1,1kW (1,5HP)	E1,1AC S2 80	E110ACS22S3	19	156	202	251	10
	1,5kW (2HP)	E1,5AC S2 80	E150ACS22S3	19	156	202	251	11
90	2,2kW (3HP)	E2,2AC S2 90	E220ACS23S3	24	176	217	277	15

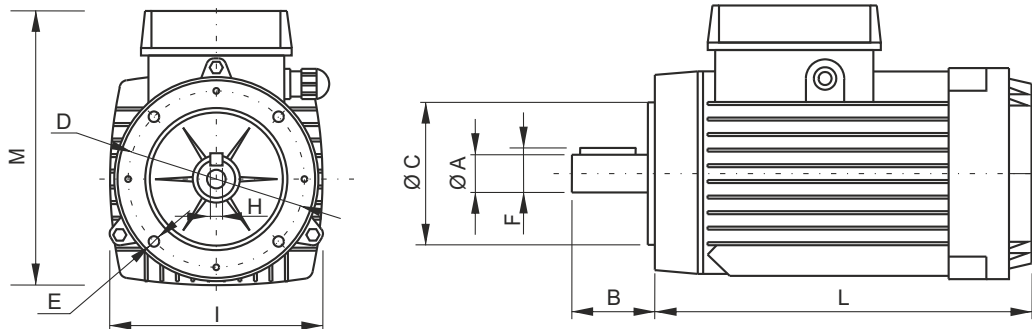
B14 IEC AC MOTORS



B14 IEC motors: for market compatibility, any IEC standard B14 AC motor with frame 63, 71, 80, 90, 100 or 112 can be mounted. These motors are normally procured and mounted by the customer himself. Two-piece couplings and additional adaptor flanges as per following tables must be fitted. Hydronit can supply frame 112 B14 AC 3-phase motors

Motor overall dimensions are not indicated since they can vary substantially depending on the motor brand selected.

CE



B14 standard dimensions

Frame size	Typical powers	ØA	B	ØC	D	E	F	H	Mounting kit
63	0,12 ~ 0,18 kW 0,18 ~ 0,25 HP	11 j6	23	60	75	M5	12,5	4	XB14 63-0 (gr. 0) XB14 63-1 (gr.1)
71	0,25 ~ 0,37 kW 0,37 ~ 0,5 HP	14 j6	30	70	85	M6	16	5	XB14 71-0 (gr. 0) XB14 71-1 (gr.1)
80	0,55 ~ 0,75 kW 0,75 ~ 1 HP	19 j6	40	80	100	M6	21,5	6	XB14 80-0 (gr. 0) XB14 80-1 (gr. 1)
90	1,1 ~ 1,5 kW 1,5 ~ 2 HP	24 j6	50	95	115	M8	27	8	XB14 90-1
100/112	2,2 ~ 7,5 kW 3 ~ 10 HP	28 j6	60	110	130	M8	31	8	XB14 100-1

Three-phase 4 poles (~1450 rpm at 50Hz)

Frame size	Typical powers (S3 40%)	Assembly code	Spare part code	Ø A	I	L	M	Weight kg
112	7,5kW (10HP)	7,5AC 34 112	B14750AC345S3	28 j6	216	327	219	35

Three-phase 2 poles (~2900 rpm at 50Hz)

Frame size	Typical powers (S3 40%)	Assembly code	Spare part code	Ø A	I	L	M	Weight kg
112	7,5kW (10HP)	7,5AC 32 112	B14750AC325S3	28 j6	216	327	219	38

Mounting kits - spare parts

The B14 mounting kits are made of:

- a half-coupling E36100000 (for pumps gr. 1) or E36100006 (for pumps gr. 0) on pump shaft side, the same as used for integral AC motors.
- a half-coupling on motor shaft side, which is different for each frame size.
- an adaptor flange to suit the central manifold, which is also different for each frame size.

The mounting kit is already included when specifying a B14 AC motor in PPC assembly code. When ordering spare motors, the relevant mounting kit is not included and must be ordered separately.

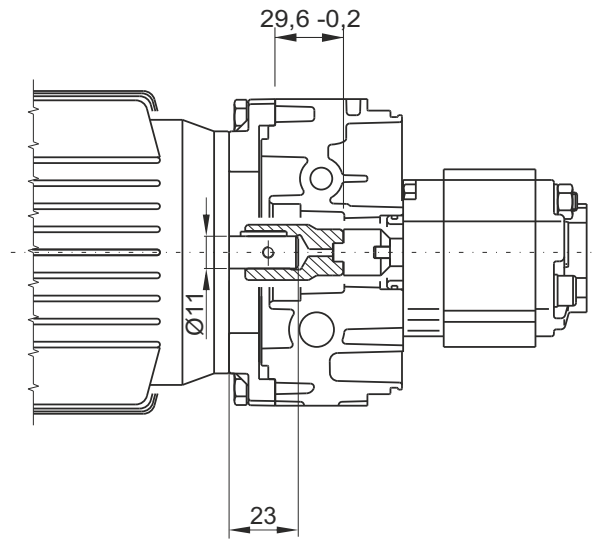
SECTION A



MOUNTING KIT FOR FRAME 63 B14 IEC MOTORS

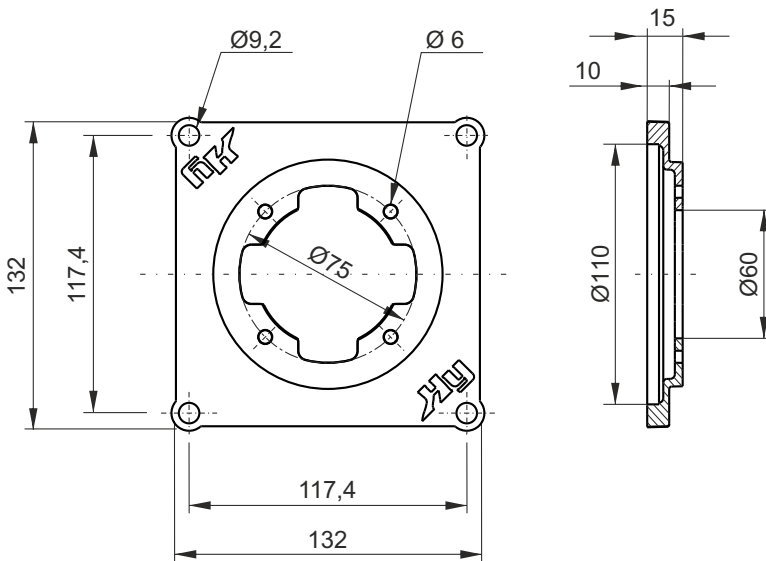


Kit weight: 0,26 Kg



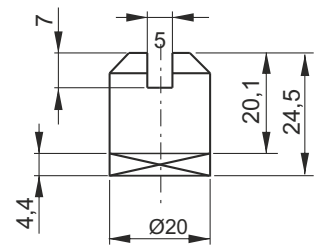
Adaptor flange

Adaptor flange **F27010011** Weight: 0,16 Kg

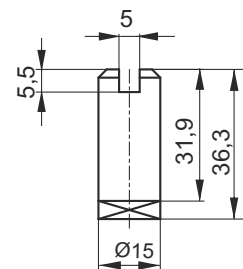


Couplings

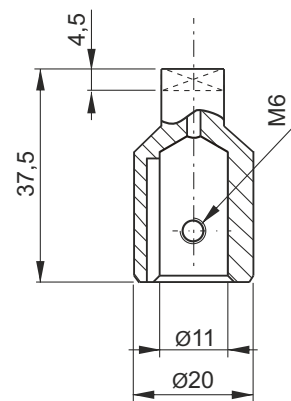
Pump side (group1) **E36100000** Weight: 0,05 Kg



Pump side (group0) **E36100006** Weight: 0,04 Kg



Motor side **M36100011**



Description	Assembly code*	Spare part code
B14 63 motor side half-coupling	XB14 63 -0 (gr.0) -1 (gr.1)	M36100011
B14 pump side half-coupling		E36100006 (gr.0) E36100000 (gr.1)
B14 63 adaptor flange		F27010011

* Note: The coupling+flange kit is already included when specifying a B14 motor in PPC assembly code. XB14 63 code has to be indicated only when ordering PPC with no motor but with coupling+flange kit.

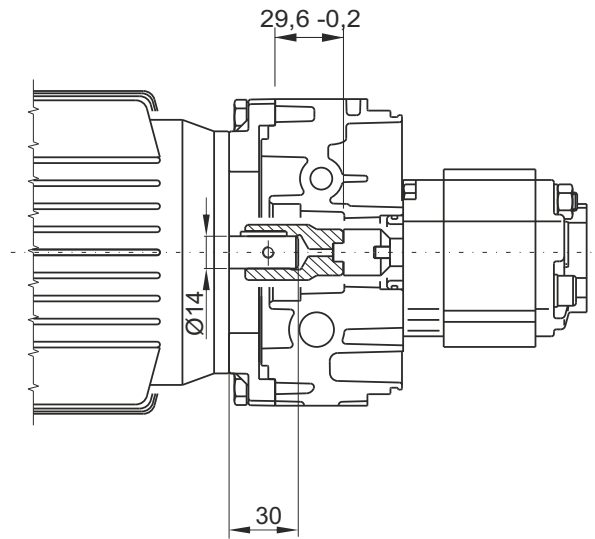
For increased IP protection degree with B14 flanges you can add the optional bracket code MP001.

Attention! When assembling frame 63 B14 motors with XB14 flange+couplings kit, please respect positioning tolerances as per top drawing. Failure to do so can cause malfunctioning or component failure.

MOUNTING KIT FOR FRAME 71 B14 IEC MOTORS

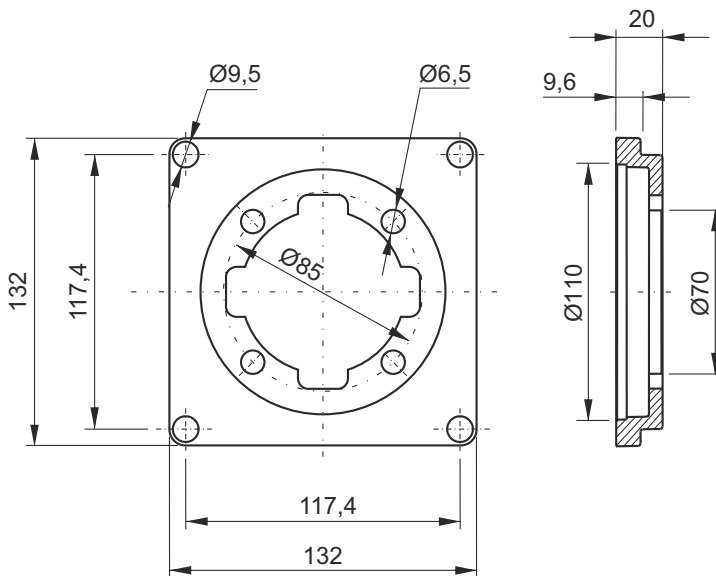


Kit weight: 0,32 Kg



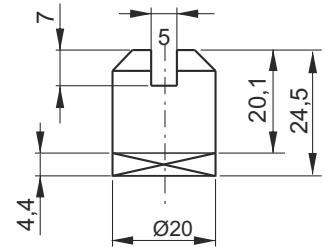
Adaptor flange

Adaptor flange **F27010001** Weight: 0,18 Kg

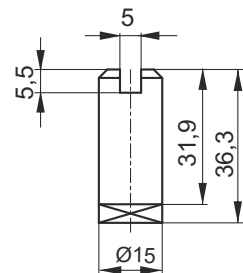


Couplings

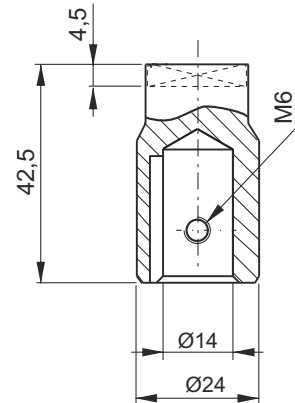
Pump side (group1) **E36100000** Weight: 0,05 Kg



Pump side (group0) **E36100006** Weight: 0,04 Kg



Motor side **E36100001** Weight: 0,08 Kg



Description	Assembly code*	Spare part code
B14 71 motor side half-coupling	XB14 71 -0 (gr.0) -1 (gr.1)	E36100001
B14 pump side half-coupling		E36100006 (gr.0) E36100000 (gr.1)
B14 71 adaptor flange		F27010001

* Note: The coupling+flange kit is already included when specifying a B14 motor in PPC assembly code. XB14 71 code has to be indicated only when ordering PPC with no motor but with coupling+flange kit.

For increased IP protection degree with B14 flanges you can add the optional bracket code MP001.

Attention! When assembling frame 71 B14 motors with XB14 flange+couplings kit, please respect positioning tolerances as per top drawing. Failure to do so can cause malfunctioning or component failure.

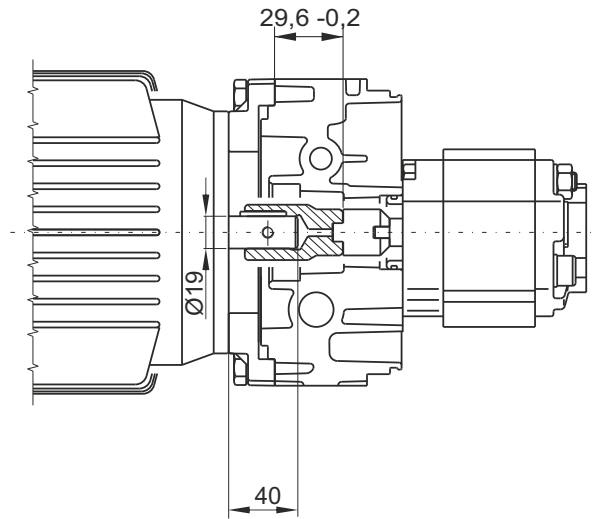
SECTION A



MOUNTING KIT FOR FRAME 80 B14 IEC MOTORS



Kit weight: 0,36 Kg



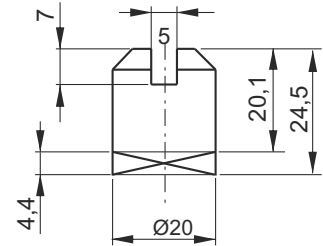
Adaptor flange

Adaptor flange **F27010002** Weight: 0,21 Kg

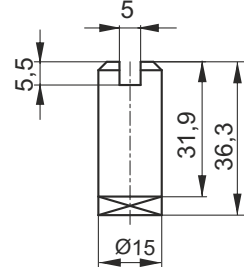


Couplings

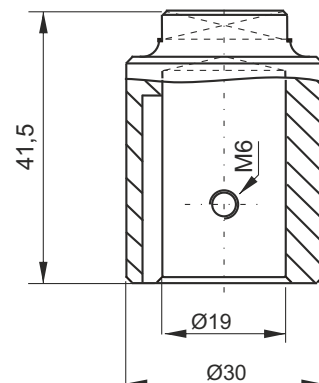
Pump side (group1) **E36100000** Weight: 0,05 Kg



Pump side (group0) **E36100006** Weight: 0,04 Kg



Motor side **E36100002** Weight: 0,12 Kg



Description	Assembly code*	Spare part code
B14 80 motor side half-coupling	XB14 80 -0 (gr.0) -1 (gr.1)	E36100002
B14 pump side half-coupling		E36100006 (gr.0) E36100000 (gr.1)
B14 80 adaptor flange		F27010002

* Note: The coupling+flange kit is already included when specifying a B14 motor in PPC assembly code. XB14 80 code has to be indicated only when ordering PPC with no motor but with coupling+flange kit.

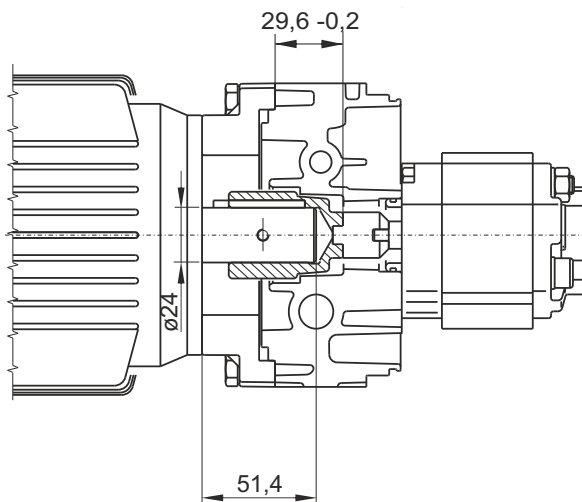
For increased IP protection degree with B14 flanges you can add the optional bracket code MP001.

Attention! When assembling frame 80 B14 motors with XB14 flange+couplings kit, please respect positioning tolerances as per top drawing. Failure to do so can cause malfunctioning or component failure.

MOUNTING KIT FOR FRAME 90 B14 IEC MOTORS

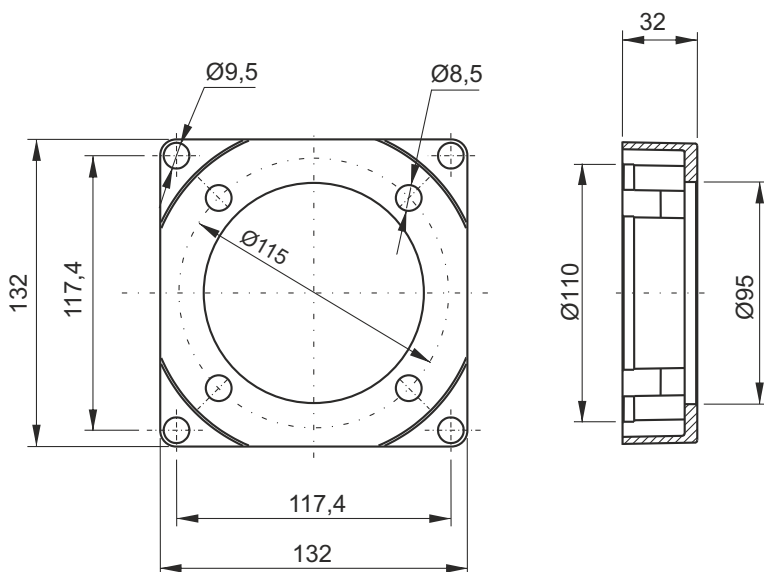


Kit weight: 0,59 Kg



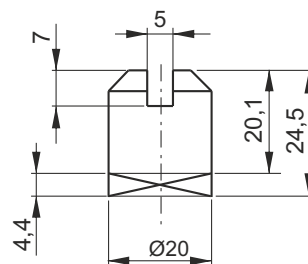
Adaptor flange

Adaptor flange **F27010003** Weight: 0,35 Kg

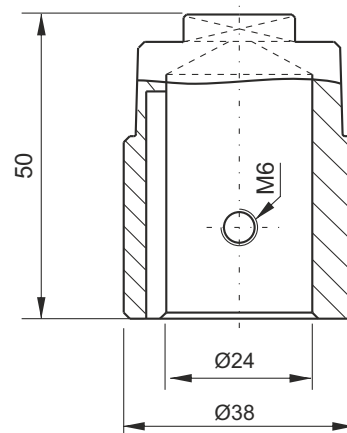


Couplings

Pump side **E36100000** Weight: 0,05 Kg



Motor side **E36100003** Weight: 0,22 Kg



Description	Assembly code*	Spare part code
B14 90 motor side half-coupling	XB14 90-1	E36100003
B14 pump side half-coupling		E36100000
B14 90 adaptor flange		F27010003

* Note: The coupling+flange kit is already included when specifying a B14 motor in PPC assembly code. XB14 90 code has to be indicated only when ordering PPC with no motor but with coupling+flange kit.

For increased IP protection degree with B14 flanges you can add the optional bracket code MP001.

Attention! When assembling frame 90 B14 motors with XB14 flange+coupling kit, please respect positioning tolerances as per top drawing. Failure to do so can cause malfunctioning or component failure.

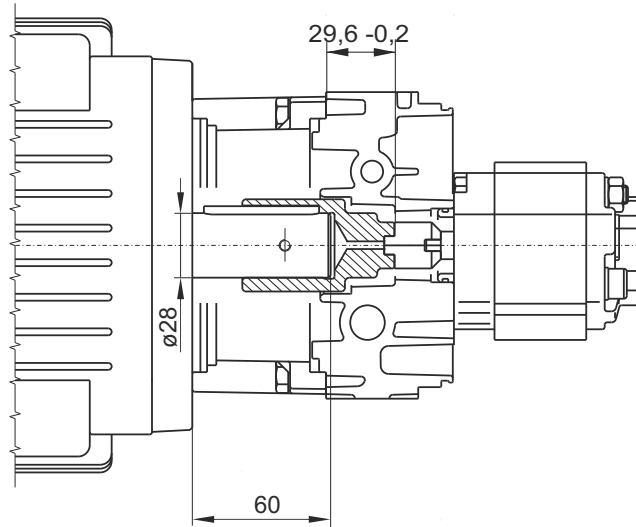
SECTION A



MOUNTING KIT FOR FRAME 100/112 B14 IEC MOTORS

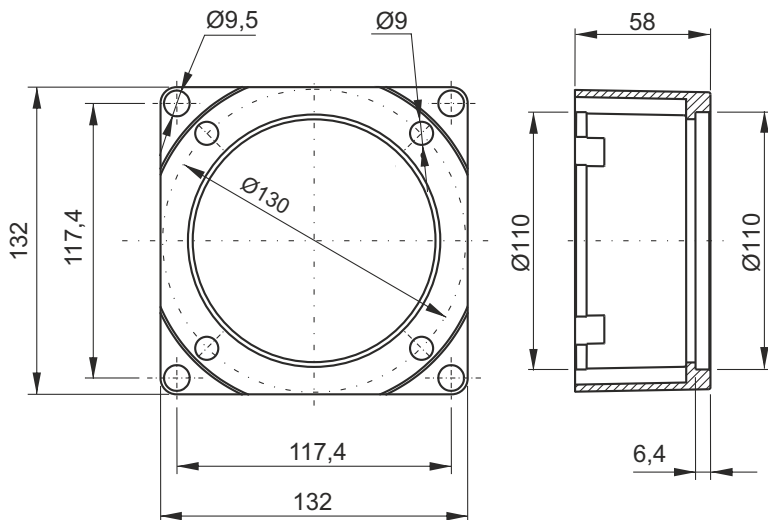


Kit weight: 0,99 Kg



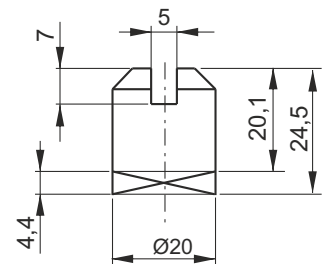
Adaptor flange

Adaptor flange **F27010004** Weight: 0,66 Kg

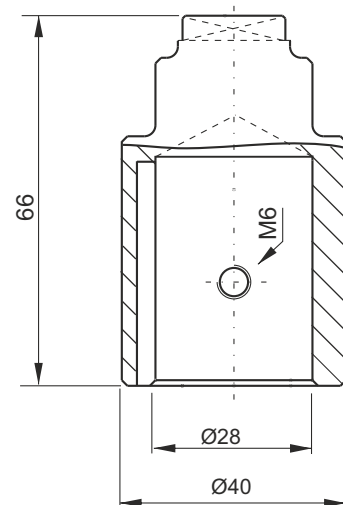


Couplings

Pump side **E36100000** Weight: 0,05 Kg



Motor side **E36100004** Weight: 0,31 Kg



Description	Assembly code*	Spare part code
B14 100 motor side half-coupling	XB14 100-1	E36100004
B14 pump side half-coupling		E36100000
B14 100 adaptor flange		F27010004

* Note: The coupling+flange kit is already included when specifying a B14 motor in PPC assembly code. XB14 90 code has to be indicated only when ordering PPC with no motor but with coupling+flange kit.

For increased IP protection degree with B14 flanges you can add the optional bracket code MP001.

Attention! When assembling frame 100 B14 motors with XB14 flange+coupling kit, please respect positioning tolerances as per top drawing. Failure to do so can cause malfunctioning or component failure.

ELASTIC MOUNTING KIT FOR FRAME 100 B14 IEC MOTORS

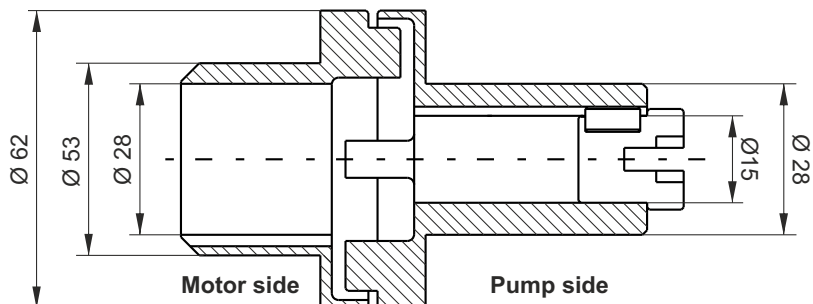


NEW

Kit weight: 1,9 Kg

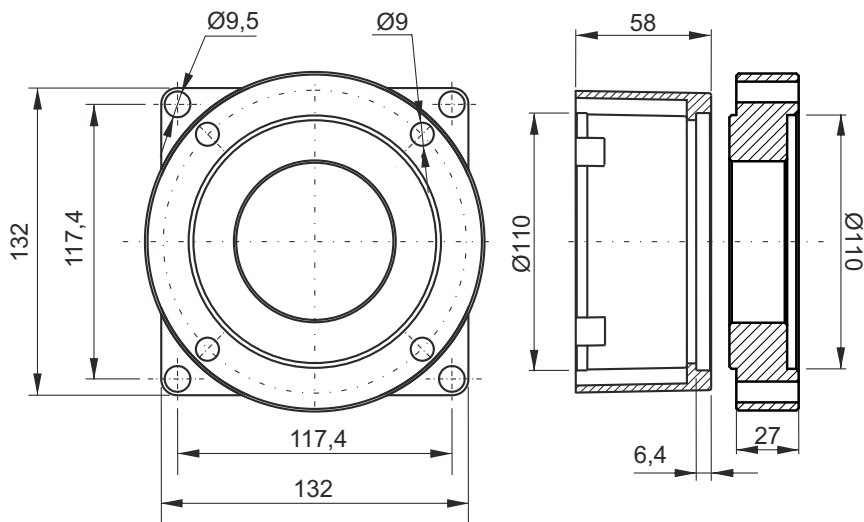
Elastic coupling

Elastic coupling **T54001100** Weight: 0,36 Kg



Adaptor flange

Adaptor flange **FTE270100** Weight: 1,54 Kg



Description	Assembly code*	Spare part code
Elastic coupling	XB14E 100	T54001100
B14 mounting flanges		FTE270100

* Note: The coupling+flange kit is already included when specifying a B14 motor in PPC assembly code. XB14E 100 code has to be indicated only when ordering PPC with no motor but with coupling+flange kit. For increased IP protection degree with B14 flanges you can add the optional bracket code MP001. Other couplings for different motor sides are available on request.

Attention! When assembling frame B14 motors with XB14 flange+coupling kit, please respect positioning tolerances as per top drawing. Failure to do so can cause malfunctioning or component failure.

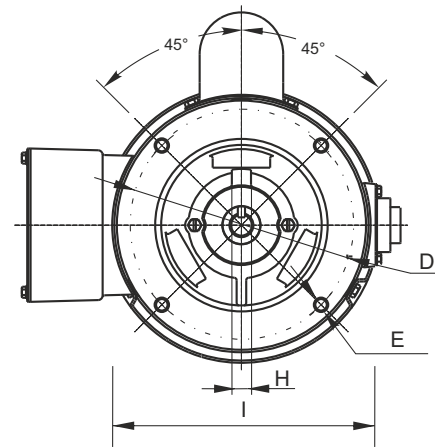
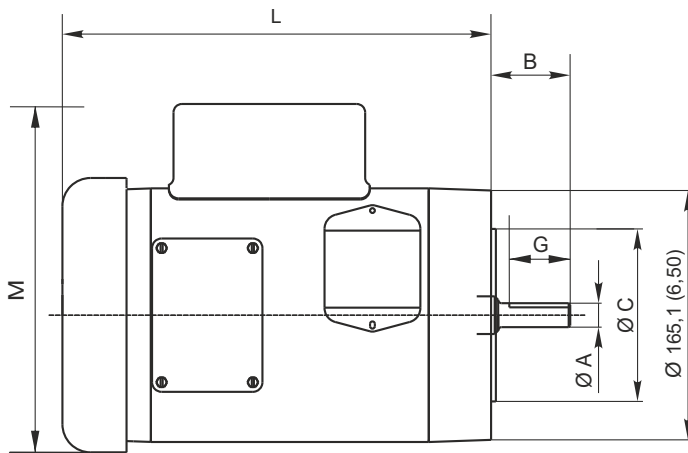
SECTION A



NEMA AC MOTORS



Nema motors: for market compatibility, any Nema 56C and 184TC face standard AC motor can be mounted. These motors are normally procured by the customer himself.
Two-piece couplings and additional adaptor flanges as per following tables must be fitted.



NEMA standard dimensions in mm (inches)

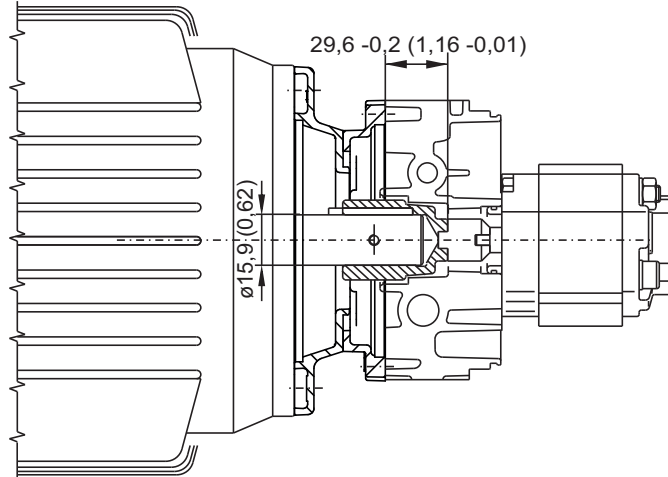
Frame size	Typical powers	ØA	B	ØC	D	E	G	H	I max	L max	M max	Mounting kit
56C	0,18 ~ 1,1 kW 0,25 ~ 1,5 HP	15,87 (0,6)	52,3 (2,1)	114,3 (4,5)	149,3 (5,9)	3/8-16 UNF	35 (1,4)	4,83 (0,2)	144,5 (5,7)	284 (11,2)	200 (7,9)	X56C-0 (gr. 0) X56C-1 (gr.1)
184TC	1,1 ~ 3,7 kW 1,5 ~ 5 HP	28,57 (1,1)	66,55 (2,6)	215,9 (8,5)	184,15 (7,3)	1/2-13 UNF	44,5 (1,8)	6,35 (0,2)	268 (10,6)	406 (16)	296 (11,7)	X184TC-1 (gr.1)

Motor overall dimensions can vary substantially depending on the motor brand. These dimensions are given only as general indicative references.

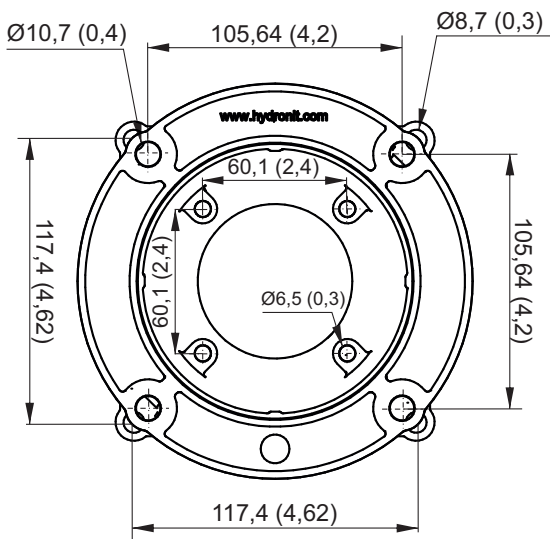
MOUNTING KIT FOR NEMA 56C AC MOTORS



Kit weight: 0,81 kg (1,8 lbs)



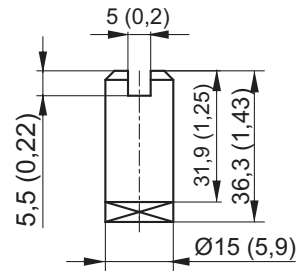
Adaptor flange



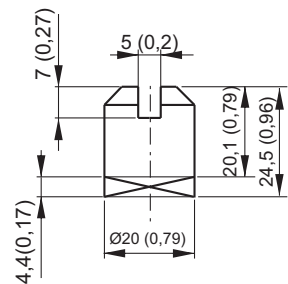
Weight: 0,41kg (0,9 lbs)

Couplings

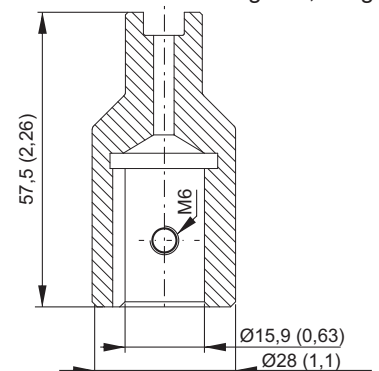
Pump side gr.0 side **E36100006** Weight: 0,04 kg



Pump side gr.1 **E36100000** Weight: 0,05 kg



Motor side **E36156C02** Weight: 0,36 kg



Description	Assembly code*	Spare part code
Nema 56C motor side half-coupling	X56C -0 (pumps gr.0) -1 (pumps gr.1)	E36156C02
Pump side half-coupling		E36100006 (gr.0) E36100000 (gr.1)
Nema 56C adaptor flange		F27056C03

* Note: The coupling+flange kit is already included when specifying a Nema 56C motor in PPC assembly code. Nema 56C flange assembly code has to be indicated only when ordering PPC with no motor but with coupling+flange kit.

Attention! When assembling Nema 56C-face motors with X56C-1 flange+couplings kit, please respect positioning tolerances as per top drawing. Failure to do so can cause malfunctioning or component failure.

SECTION A

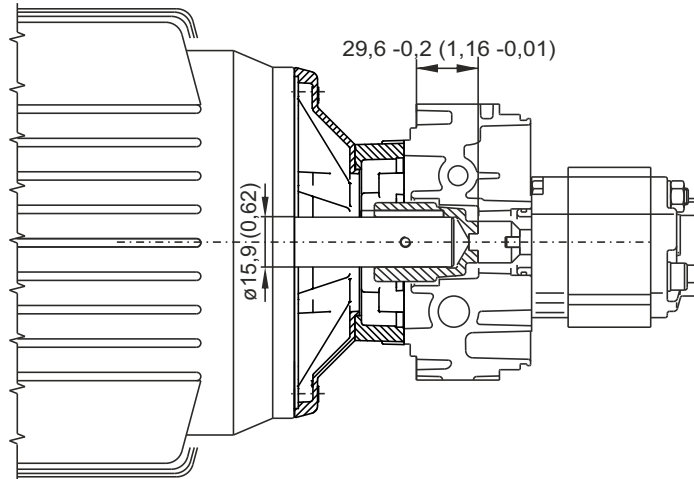


MOUNTING KIT FOR NEMA 184TC AC MOTORS

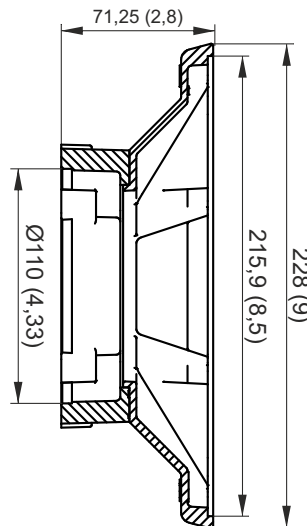
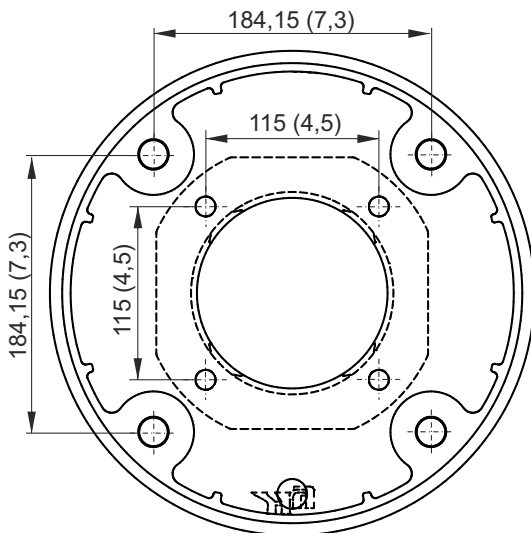


NEW

Kit weight: 1,85 kg (4,1 lbs)



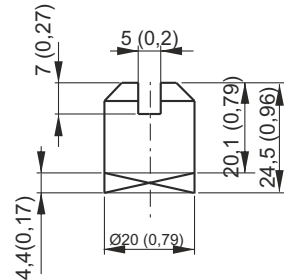
Adaptor flange



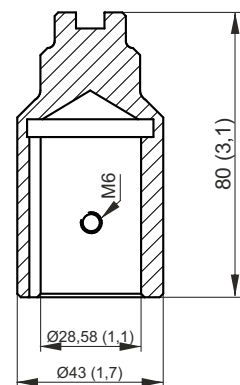
Weight: 1,4 kg (3,1 lbs)

Couplings

Pump side gr.1 side **E36100000** Weight: 0,05 kg



Motor side **C184TC** Weight: 0,36 kg



Description	Assembly code*	Spare part code
Nema 184TC motor side half-coupling	X184TC -1 (pumps gr.1)	C184TC
Pump side half-coupling		E36100000 (gr.1)
Nema 184TC adaptor flange		X184TC03

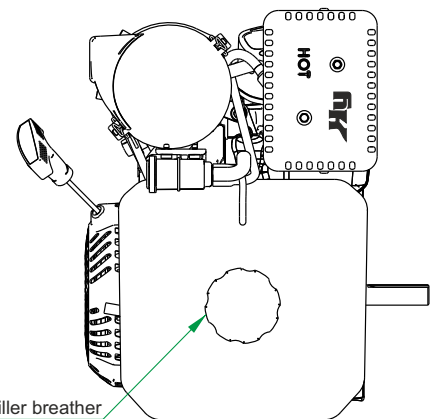
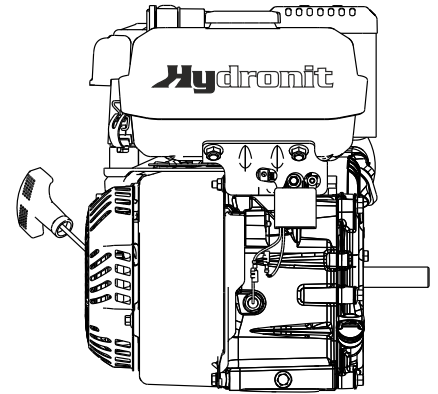
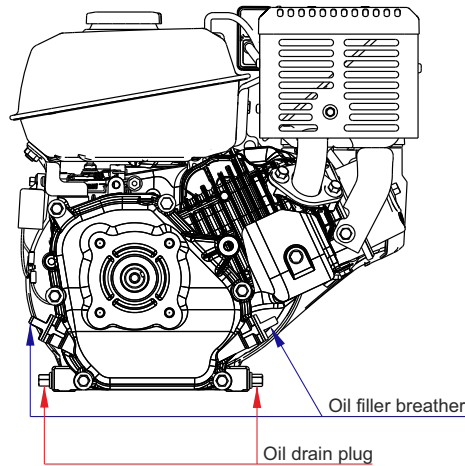
* Note: The coupling+flange kit is already included when specifying a Nema 184TC motor in PPC assembly code. Nema 184TC flange assembly code has to be indicated only when ordering PPC with no motor but with coupling+flange kit.

Attention! When assembling Nema 184TC-face motors with XB184TC-1 flange+couplings kit, please respect positioning tolerances as per top drawing. Failure to do so can cause malfunctioning or component failure.

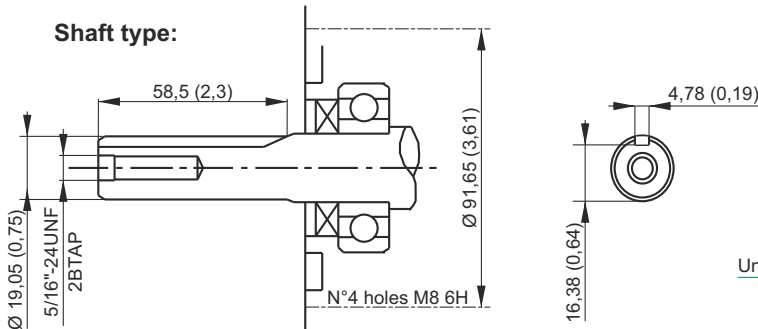
GASOLINE ENGINE



Engine type: single-cylinder, air-cooled, 4 stroke.
 Power: 5 kW
 Displacement: 208 cc
 Nominal speed: 3600 rpm
 Compression ratio: 8,2:1
 Recoil start
 Fuel: unleaded gasoline
 Fuel capacity: 3 l
 Oil: SAE 10W-40
 Oil capacity: 0,5 l
 Oil alert system
 Dry air filter
 Dry weight: 16 Kg
 Max angle of operation: 25°
 Overall dimension (mm): 400 x 360 x 400



Shaft type:



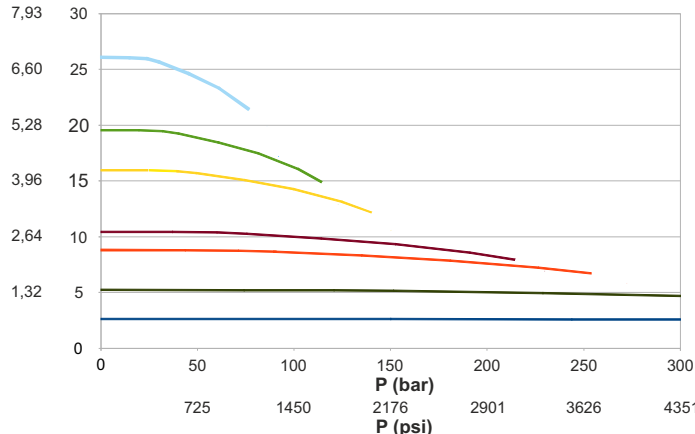
The gasoline engine is sold with no oil. Attention! FILL oil before operating the engine. With gasoline engines we suggest to use plastic tanks.

Code

Description	Assembly code	Spare part code
5000W gasoline engine + oil alert protection	MG50	MGE00ST50

Q
gpm l/min

GASOLINE ENGINE DIAGRAM



- Displacement 8 cc/rev
- Displacement 6 cc/rev
- Displacement 4,9 cc/rev
- Displacement 3,2 cc/rev
- Displacement 2,7 cc/rev
- Displacement 1,6 cc/rev
- Displacement 0,8 cc/rev

Flow-pressure curves parameterized on the pump displacement. Choose the correct motor-pump coupling according to the hydraulics required pressure value. Diagrams made using ISO VG46 fluid at 10°C environmental temperature.

SECTION A



ELASTIC MOUNTING KIT FOR GASOLINE ENGINE

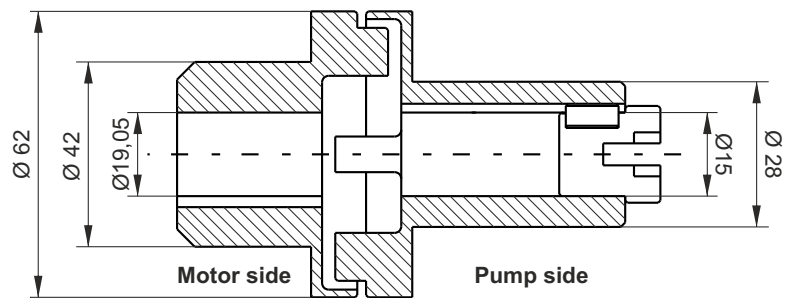


NEW

Kit weight: 1,9 Kg

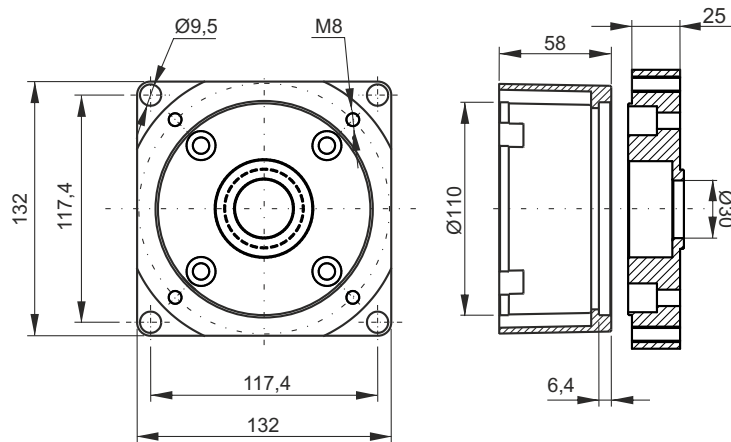
Elastic coupling

Elastic coupling **T54001010** Weight: 0,34 Kg



Adaptor flanges

Adaptor flange **FTE270000** Weight: 1,56 Kg



Description	Assembly code*	Spare part code
Elastic coupling	XB14E GE	T54001010
Gasoline engine adaptor kit flange		FTE270000

This elastic mounting kit for gasoline engine can be used also for other types of engine. For example:

- Honda GTX with Q shaft
- Kohler with 3/4" shaft
- Yanmar with E-D L48N shaft
- Yamaha with PTO type A and M. face A shaft
- Subaru with 3/4" shaft

* Note: The coupling+flange kit is already included when specifying a B14 motor in PPC assembly code. XB14GE code has to be indicated only when ordering PPC with no motor but with coupling+flange kit. For increase IP protection degree with B14 flanges you can add the optional bracket code MP001.

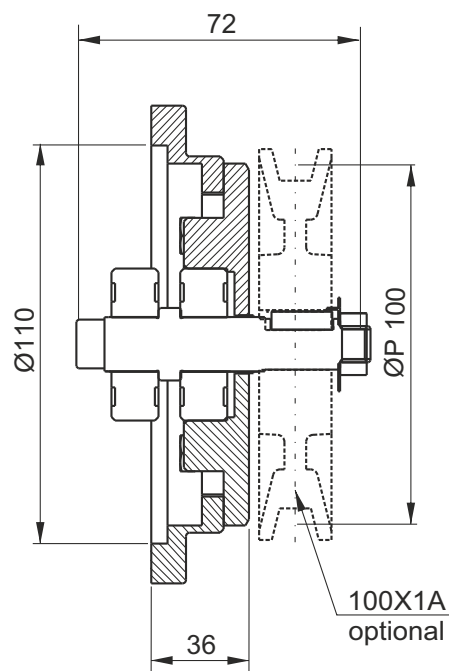
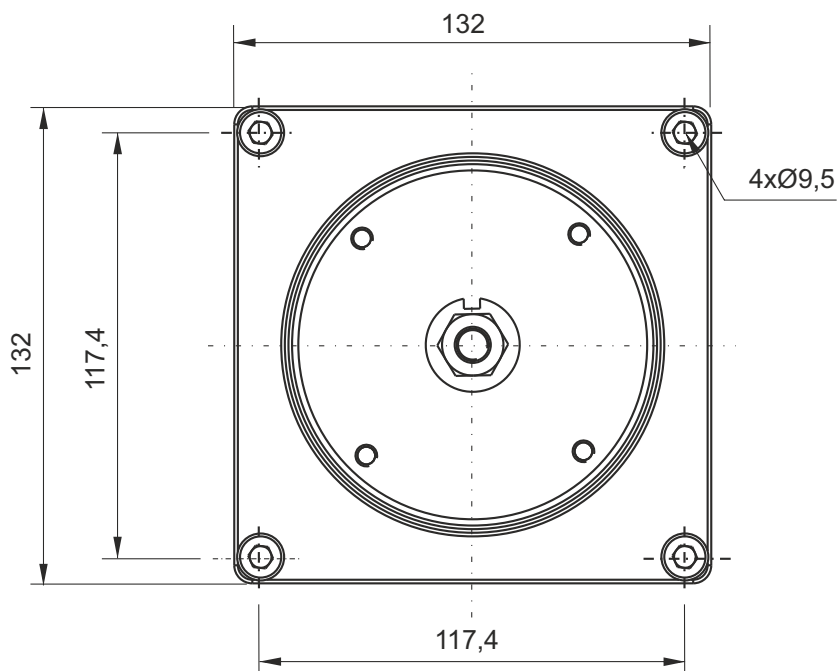
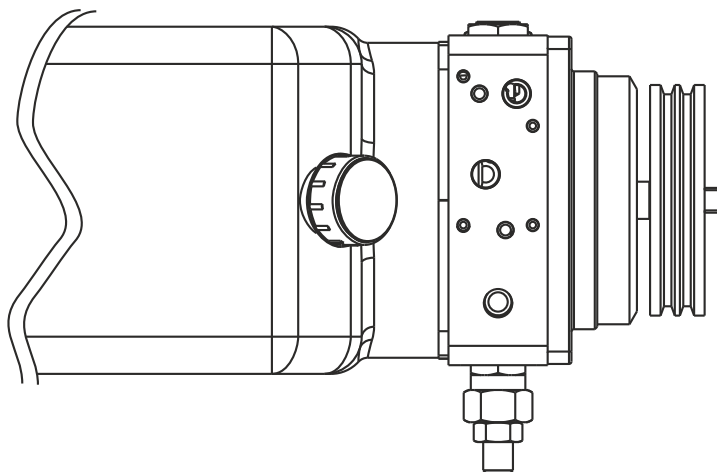
Attention! When assembling frame B14 motors with XB14 flange+coupling kit, please respect positioning tolerances as per top drawing. Failure to do so can cause malfunctioning or component failure.

PULLEY DRIVE



For pulleys mounted on shaft Ø14mm with 5mm key

Weight: 0,70 Kg

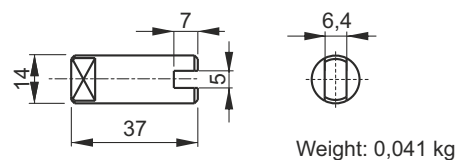


Description	Assembly code	Spare part code
Kit shaft and flange for mounting pulley	XPU1401-0 (pompa gr.0)	P46FP1401
B14 pump side half-coupling		E36200006 (gr. 0) E36200002 (gr. 1)
B14 71 adaptor flange	XPU1401-1 (pompa gr.1)	F27010001

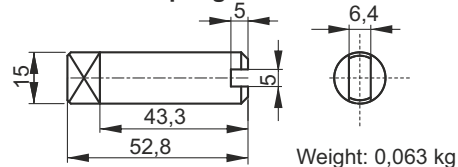
Note: The pulley kit excludes the pulley which is available on request. The standard model has 100X1A code, suitable for V-belts with nominal diameter 100mm, 1 throat, section type A. Pulley weight 100X1A: 0,265 kg

Couplings

Pump side gr. 1
Coupling E36200002



Pump side gr. 0
Coupling E36200006



SECTION A



SUMMARY TABLE - PUMP/MOTOR COUPLING KITS

Motor \ Pump	Group 0 pump	Group 1 pump
DC Ø 80	E36200006	E36200002
DC Ø 114	E36200005	E36200001
DC Ø 125	E36200005	E36200001
DC Ø 151	n/a	XB1490-1
INTEGRAL AC	E36100006	E36100000
AC B14 63	XB14 63-0 (M36100011+E36100006+F27010011)	XB14 63-1 (M36100011+E36100000+F27010011)
AC B14 71	XB14 71-0 (E36100001+E36100006+F27010001)	XB14 71-1 (E36100001+E36100000+F27010001)
AC B14 80	XB1480-0 (E36100002+E36100006+F27010002)	XB1480-1 (E36100002+E36100000+F27010002)
AC B14 90	n/a	XB1490-1 (E36100003+E36100000+F27010003)
AC B14 100/112	n/a	XB14100-1 (E36100004+E36100000+F27010004)
XB14E 100	n/a	XB14E 100 (T54001100+FTE2700100)
AC NEMA 56C	X56C-0 (E36156C01+E36100009+F27056C03)	X56C-1 (E36156C01+E36100006+F27056C03)
AC NEMA 184TC	n/a	X184TC-1 (C184TC+E36100000+X184TC03)
XB14E GE	n/a	XB14E GE (T54001010+FTE270000)
PULLEY	XPU1401-0 (P46FP1401+E36100006+F27010001)	XPU1401-1 (P46FP1401+E36100000+F27010001)

UNIVERSAL CENTRAL MANIFOLDS

A single **universal die-cast aluminium central manifold** in four different executions is the core part of all power units for all industrial, mobile and marine applications. It features the **highest integration and flexibility** on the market, with up to **nine devices** which can be fitted in the cavities plus a wide selection of manifold blocks and valves which can be attached externally

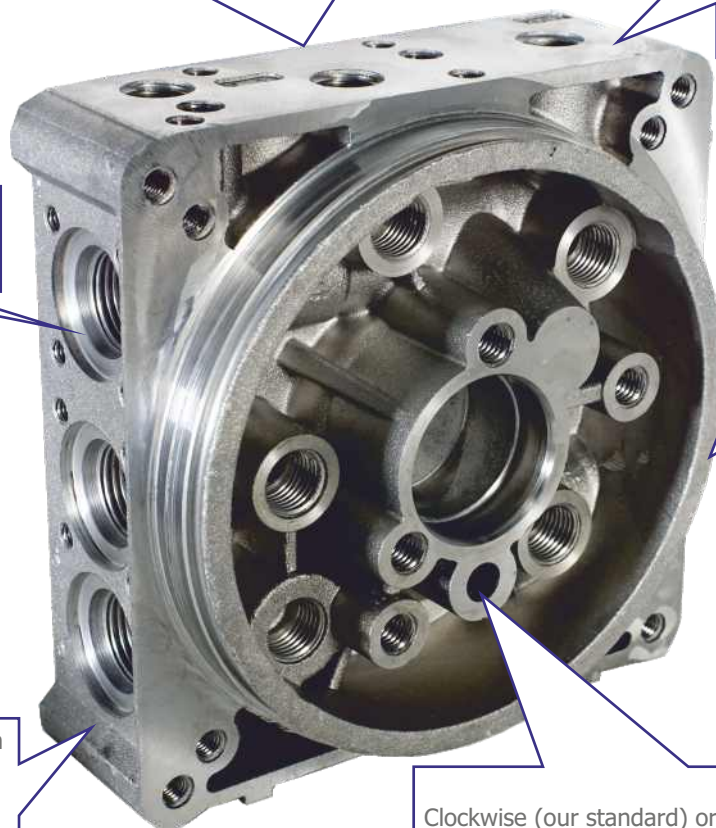
The **interface** to hose fittings or external additional manifolds is **standardised**. The P and T ports are **1/4" BSPP** threaded (International standard) or **9/16-18UNF** (SAE06 - American standard) for direct connection of hose fittings.

Lateral cavities are conform to **SAE08 standard** (3/4-16UNF)

The **interfaces** to tanks and motors are **standardised**. All plastic and steel tanks have the same interface and can be easily interchanged. All AC or DC motors can be fitted easily either directly to the central manifold or through adaptor flanges (B14 IEC or NEMA 56C and 184TC standard motors)

Maximum flow is **25 l/min** (6,5 GPM), with a **low pressure drop**. Maximum motor power is 7,5kW, well above the average of other alternative products on the market

Clockwise (our standard) or counterclockwise tang drive shaft **standard gear pumps** can be mounted. **Double pumps**, including those with an integral **HI-LO circuit**, and **low noise helicoidal gear pumps** are also available



Q & A

Which universal central manifold execution should I choose?

UA type is the most widely applied for single acting or double acting circuits. UB is the real «Universal» central manifold since, in addition to UA type features, there are two extra lateral cavities to mount, for example, an integrated emergency hand pump and an externally adjustable flow control. U4 is recommended for compact and cost effective double acting circuits with a single cylinder, while UR is for bidirectional pumps.

Do I need special tools to assemble the components within the central manifold?

No. All the valves are screw-in type in a single piece construction (no loose nuts, washers, springs; nothing difficult to assemble or fall apart). The components can be easily assembled with simple hand tools and hexagon or Allen wrenches.

Is the central manifold available as a loose component?

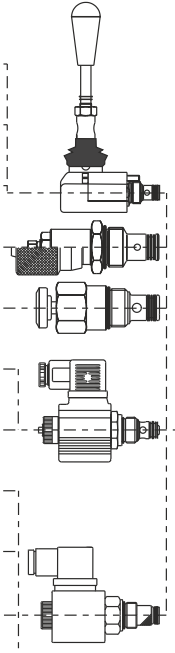
Yes. We can supply either fully assembled and tested power packs or kits of loose components which can be kept in stock by our worldwide distributors and easily assembled to satisfy local market demand quickly and effectively. Central manifolds and other components are 100% tested even when supplied as loose parts.

SECTION B

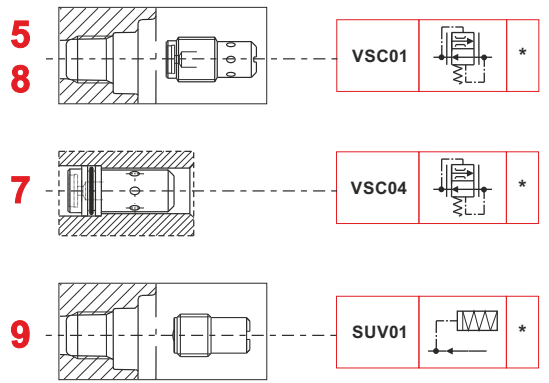
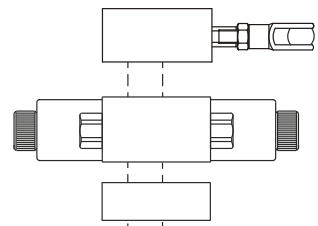


UNIVERSAL CENTRAL MANIFOLDS «UA» - CAVITIES & INTEGRAL COMPONENTS

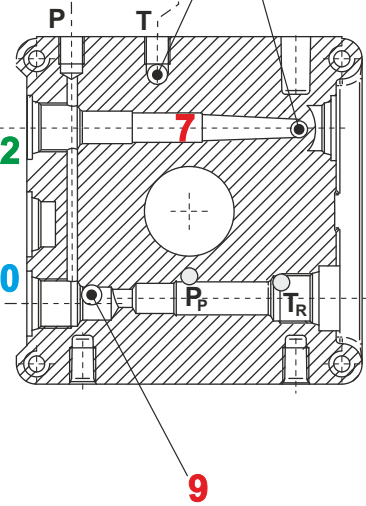
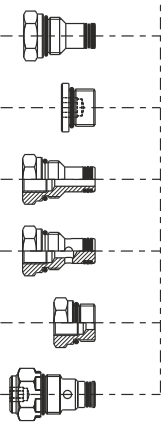
EM		CM04M
E		CM04L
U		PMC02
S		CSB04
Z		CPE04
M		MDV31E
D		MDV30E
Q		MSV31
C		MSV31E
A		MSV30
B		MSV30E
T		CSPC15



Modular blocks
(See section F)

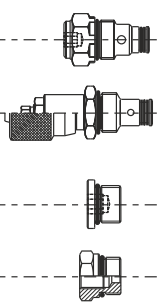


G		E70100005
L		E70100004
P		E70100006
H		E70100003
N		E70100002
J		VUC20

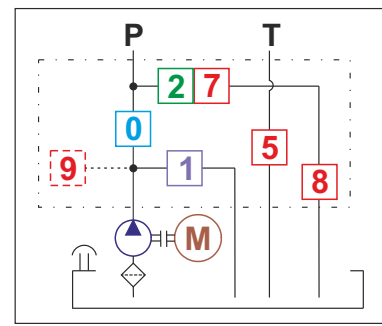


E70200010		XP
VMDC20		V*

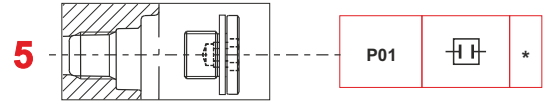
J		VUC20
S		CSB04
L		E70100004
N		E70100002



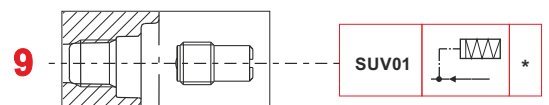
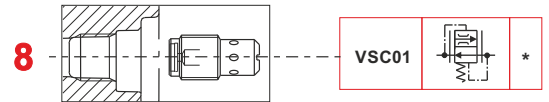
Hydraulic scheme



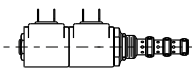
UNIVERSAL CENTRAL MANIFOLDS «U4» - CAVITIES & INTEGRAL COMPONENTS



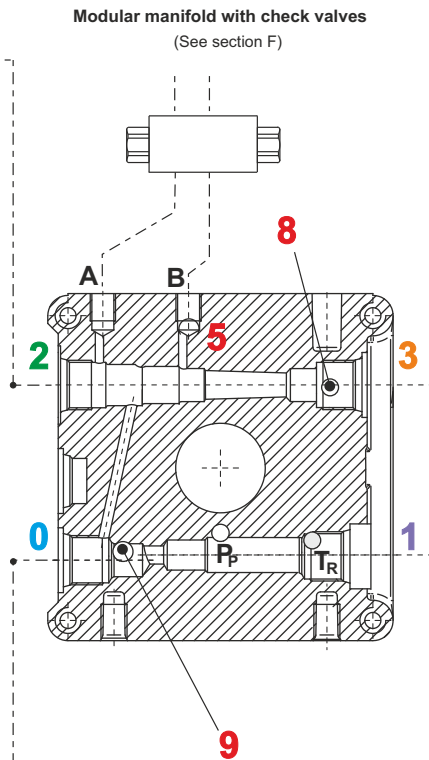
To ensure proper functionality cavity 5 must be always plugged



4VA2		MSV4VA2
4VB2		MSV4VB2
4VC2		MSV4VC2
4VE2		MSV4VE2
4VA11C		MSV4VA11C



Modular manifold with check valves
(See section F)

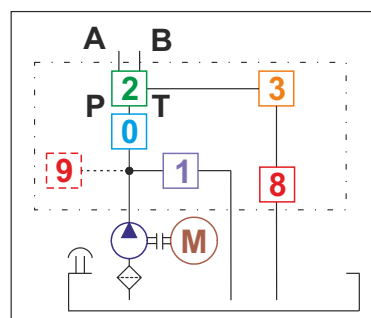


	VCF6		R
	CSB04		S
	E70100004		L
	E70100006		P
	VSC6		F

J		VUC20	
S		CSB04	
L		E70100004	
N		E70100002	

	E70200010		XP
	VMDC20		V*

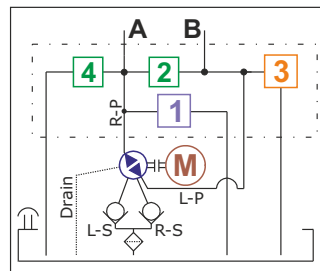
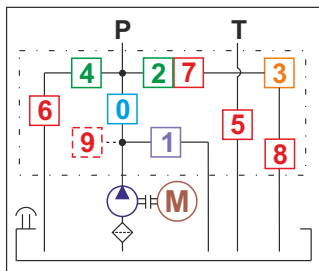
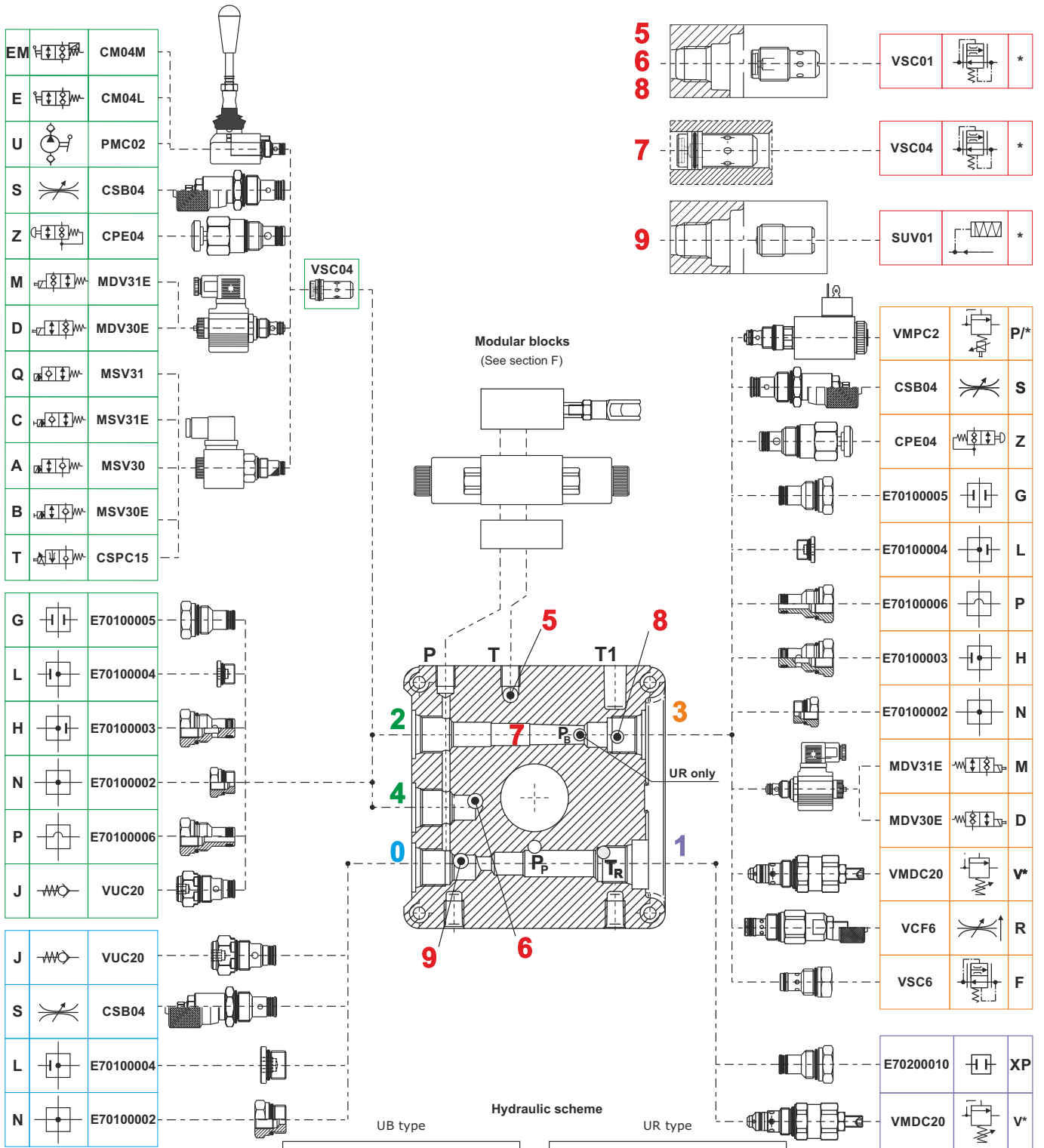
Hydraulic scheme



SECTION B



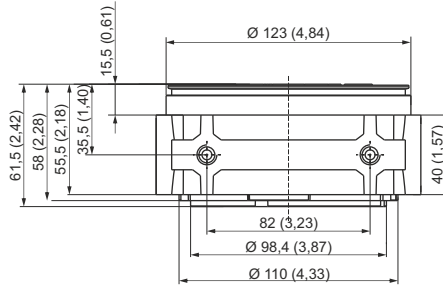
UNIVERSAL CENTRAL MANIFOLDS «UB» - «UR» - CAVITIES & INTEGRAL COMPONENTS



UR type is for reversible pumps

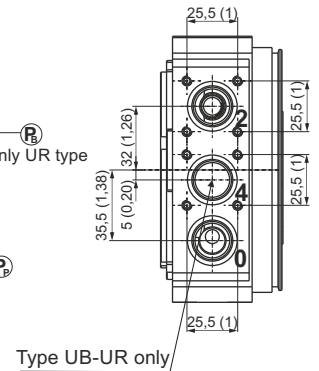
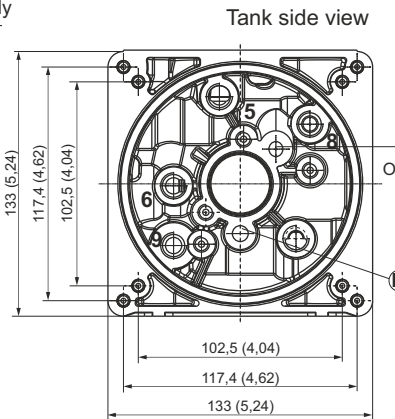
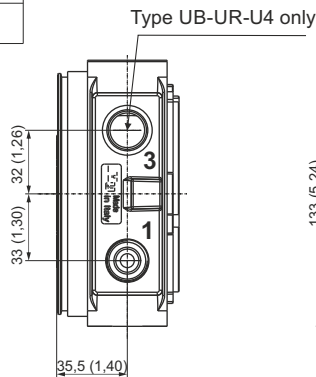
UNIVERSAL CENTRAL MANIFOLDS - OVERALL DIMENSIONS

Type	Spare part code
UA	C30401000
UB	C30402000
U4	C30404000
UR	C30405000
UAUS	C30401010
UBUS	C30402010
U4US	C30404010
URUS	C30405010

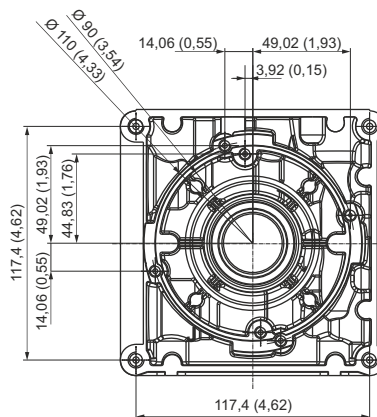
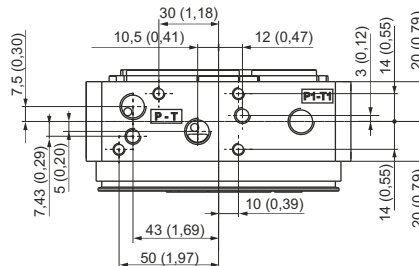


Weight: 1,1 kg (2,42 lb)

Notes:
 - codes ending with **US** are according American standards, machined with 9/16-18 UNF (SAE06) P-T exit ports.
 - all dimensions in mm (inches)



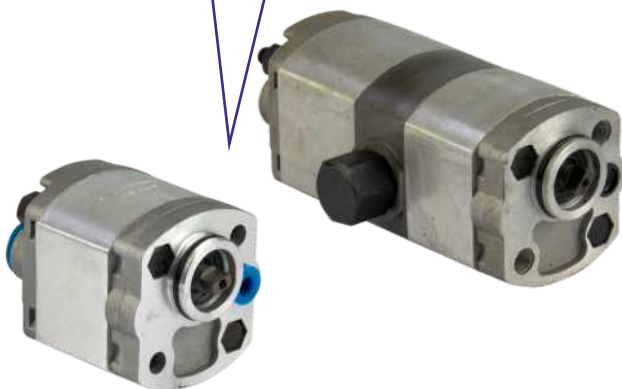
Cavity	Thread
0, 1, 2, 3, 4	3/4-16 UNF (SAE08)
P-T	1/4 BSP 9/16-18UNF (SAE06 - US type)
P ₁ -T ₁	1/4 BSP (threaded on request only)
5, 6, 8, 9	1/4 BSP (cavity 9 threaded on request only)
External manifolds fixings	2 tie rods M8 4 tie rods M6 (UB type only)
Tank fixings	4 screws M6x14
Integral AC motors and B14 flanges fixings	4 screws M8x25
DC motors fixings	2 screws M6x14 or tie rods M6
Pumps fixings	2 screws M8 (see pump lenghts on the relevant tables)
Mounting Foot fixings	2 screws M10x18 3/8-16 UNC US type
PMC hand pump and CM lever valve fixings	4 screws M5x45



Motor side view

GEAR PUMPS

K series. The standard pressure balanced gear pump for cost effective solutions. Also available as a double pump with or without HI-LO circuit integrated within the pump itself.



G series. The lightweight, pressure balanced, low noise and high efficiency pump specifically designed for mini power packs.



H series. It features an oversized shaft and a higher number of teeth for high pressure applications and lower pressure pulsation, up to 280 bar peak.



R series. Bidirectional pumps with integrated suction check valves and two front outlet ports. Choose UR type central manifold.



S series. Helicoidal gears for extremely low noise, low pulsations and high pressure.



Q & A

Why are pressure balanced gear pumps better than fixed clearance gear pumps used by many competitors?

Pressure balanced gear pumps are built with lateral pressure plates which reduce the mechanical clearance on the gears with the increase of the pressure on the outlet, thus greatly improving the volumetric efficiency, reducing energy consumption. This means more flow at high pressure without heat generation. The mechanical efficiency is kept at an optimal level too.

How can we mount both group 0 and group 1 pumps on the same Universal central manifold?

The group 1 pumps fit directly on the central manifold and are fixed by two bolts provided with the pump. The group 0 pumps are fitted by the adaptor plate E60513025, which adapts the gr.0 pump front flange to the central manifold.

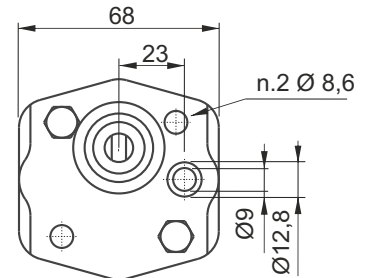
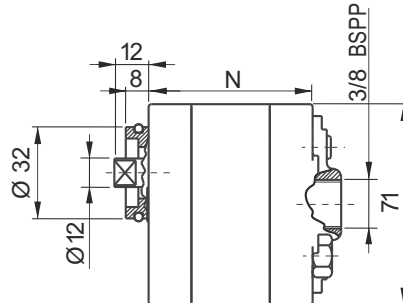
Why do the pump technical specifications show three maximum pressure levels?

Our pumps have three ratings for the maximum allowable pressure: 1-Peak: it can be allowed for maximum 2 seconds. 2-Intermittent: it can be applied on the pump for maximum 20 seconds; 3-Continuous: it can be applied to the pump at all times.

SECTION C



G SERIES GEAR PUMPS, GROUP 1

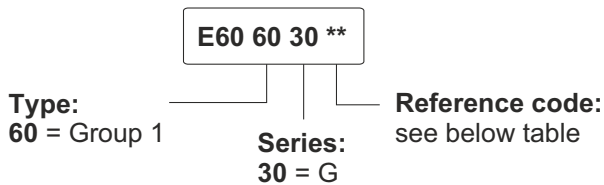


Main features

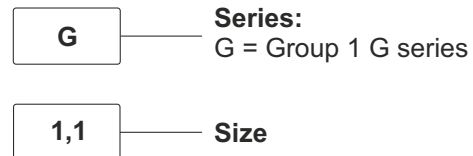
Oil temperature	-15 ÷ +80 °C
Inlet pressure	0,7 < P < 3,0 bar (absolute pressure)
Fixing bolts	2 x M8 8.8 class steel tightening torque: 21 ÷ 25 Nm
Pressure definition	Peak pressure: cycle 2 s ON Intermittent pressure: cycle 20 s ON Continuous pressure: cycle always ON

Standard rotation direction: clockwise (from shaft side).
Counterclockwise rotation pumps can be mounted on request.
Ask our sales department.

Spare part code



Assembly code

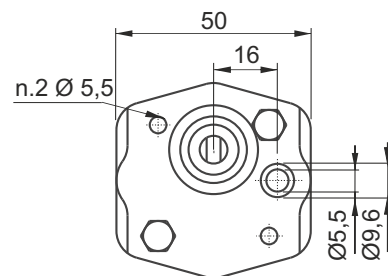
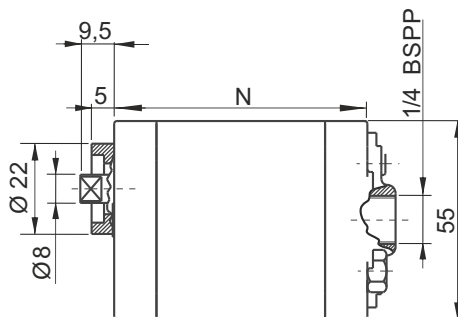


Available range

Nominal size	Displacement [cc/rev]	Peak pressure [bar]	Intermittent pressure [bar]	Continuous pressure [bar]	Max speed [rpm]	N [mm]	Bolts* [mm]	Code marked on pump	Spare part code	Weight [Kg]
G0,8	0,85	250	230	210	6000	36,3	M8x55	EK1PD1.3G	E60603001	0,49
G1,1	1,15	250	230	210	6000	36,7	M8x55	EK1PD1.6G	E60603002	0,50
G1,3	1,3	250	230	210	6000	37,7	M8x55	EK1PD2G	E60603003	0,51
G1,6	1,6	250	230	210	6000	38,7	M8x55	EK1PD2.5G	E60603035	0,52
G2,1	2,1	250	230	210	6000	40,2	M8x55	EK1PD3.3G	E60603004	0,54
G2,6	2,6	250	230	210	6000	42,2	M8x60	EK1PD4.2G	E60603005	0,56
G3,2	3,2	230	210	190	5000	43,7	M8x60	EK1PD5G	E60603006	0,58
G3,7	3,7	230	210	190	4500	45,7	M8x60	EK1PD5.8G	E60603007	0,61
G4,2	4,2	230	210	190	4000	47,1	M8x65	EK1PD6.7G	E60603008	0,63
G4,9	4,9	210	190	170	3500	49,2	M8x65	EK1PD7.5G	E60603009	0,65
G6,0	6,0	210	190	170	3000	52,8	M8x70	EK1PD9.2G	E60603010	1,01
G7,9	7,9	200	180	160	2100	88,2	M8x105	K1PD11.5G	E60603012	1,12
G9,8	9,8	170	150	130	1700	95,1	M8x110	K1PD15G	E60603014	1,27

* One or more washers are always fitted to secure the bolt engagement

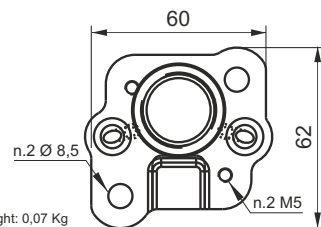
G SERIES GEAR PUMPS, GROUP 0



Main features

Oil temperature	-15 ÷ +80 °C
Inlet pressure	0,7 < P < 3,0 bar (absolute pressure)
Fixing bolts	2 x M5 8.8 class steel tightening torque: 8 ÷ 9,5 Nm
Pressure definition	Peak pressure: cycle 2 s ON Intermittent pressure: cycle 20 s ON Continuous pressure: cycle always ON

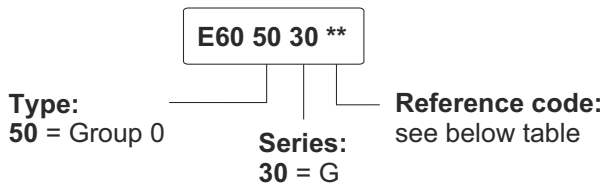
Aluminium adapter flange for group 0
Code: E60513025



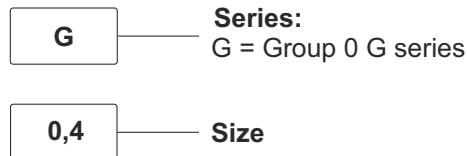
Weight: 0,07 Kg

Standard rotation direction: clockwise (from shaft side).
Counterclockwise rotation pumps can be mounted on request.
Ask our sales department.

Spare part code



Assembly code



Available range

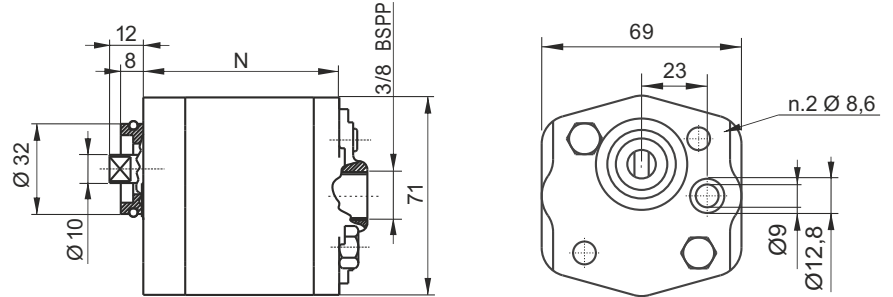
Nominal size	Displacement [cc/rev]	Peak pressure [bar]	Intermittent pressure [bar]	Continuous pressure [bar]	Max speed [rpm]	N [mm]	Bolts* [mm]	Code marked on pump	Spare part code	Weight [Kg]
G0,1	0,19	230	210	190	7000	43,6	M5x55	UK0,25D18G	E60503001	0,49
G0,2	0,26	230	210	190	7000	44,6	M5x55	UK0,25D24G	E60503002	0,50
G0,4	0,38	230	210	190	7000	46,6	M5x60	UK0,25D36G	E60503004	0,51
G0,6	0,64	230	210	190	7000	53,5	M5x65	UK0,5D0,75G	E60503006	0,52

* One or more washers are always fitted to secure the bolt engagement
Other pumps with different displacement/pressure/speed are available on request.

SECTION C



K SERIES GEAR PUMPS, GROUP 1

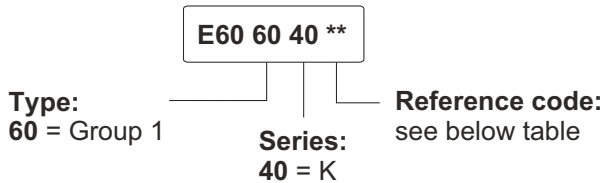


Main features

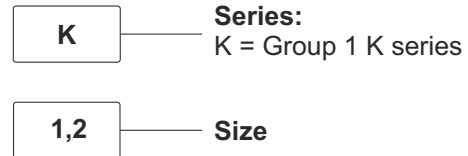
Oil temperature	-15 ÷ +80 °C
Inlet pressure	0,7 < P < 3,0 bar (absolute pressure)
Fixing bolts	2 x M8 8.8 class steel tightening torque: 21 ÷ 25 Nm
Pressure definition	Peak pressure: cycle 2 s ON Intermittent pressure: cycle 20 s ON Continuous pressure: cycle always ON

Standard rotation direction: clockwise (from shaft side).
Counterclockwise rotation pumps can be mounted on request.
Ask our sales department.

Spare part code



Assembly code

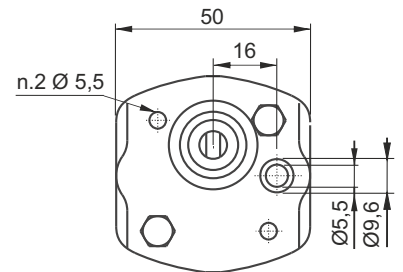
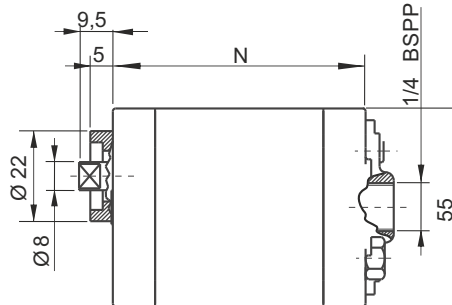


Available range

Nominal size	Displacement [cc/rev]	Peak pressure [bar]	Intermittent pressure [bar]	Continuous pressure [bar]	Max speed [rpm]	N [mm]	Bolts* [mm]	Spare part code	Weight [Kg]
K0,9	0,89	250	230	210	4500	61,6	M8x80	E60604001	0,73
K1,2	1,27	250	230	210	4500	63,1	M8x80	E60604002	0,75
K1,6	1,66	250	230	210	4500	64,6	M8x80	E60604035	0,77
K2,1	2,17	250	230	210	4500	66,3	M8x85	E60604004	0,79
K2,7	2,8	250	230	210	4500	68,8	M8x85	E60604005	0,82
K3,2	3,3	250	230	210	4500	70,4	M8x85	E60604006	0,86
K3,7	3,8	230	210	180	3600	72,5	M8x90	E60604007	0,88
K4,2	4,3	230	210	180	3600	74,3	M8x90	E60604008	0,90
K5,0	5,1	210	180	140	3000	77,3	M8x95	E60604009	0,94
K6,0	6,0	210	180	140	3000	81,3	M8x100	E60604010	0,98
K7,9	7,9	180	140	100	2800	88,9	M8x105	E60604012	1,10

* One or more washers are always fitted to secure the bolt engagement

K SERIES GEAR PUMPS, GROUP 0

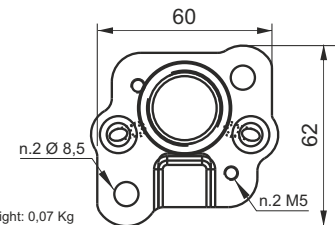


Main features

Oil temperature	-15 ÷ +80 °C
Inlet pressure	0,7 < P < 3,0 bar (absolute pressure)
Fixing bolts	2 x M5 8.8 class steel tightening torque: 8 ÷ 9,5 Nm
Pressure definition	Peak pressure: cycle 2 s ON Intermittent pressure: cycle 20 s ON Continuous pressure: cycle always ON

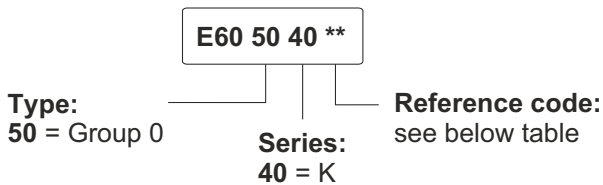
Aluminium adapter flange for group 0

Code: E60513025

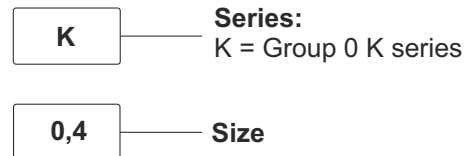


Standard rotation direction: clockwise (from shaft side).
Counterclockwise rotation pumps can be mounted on request.
Ask our sales department.

Spare part code



Assembly code



Available range

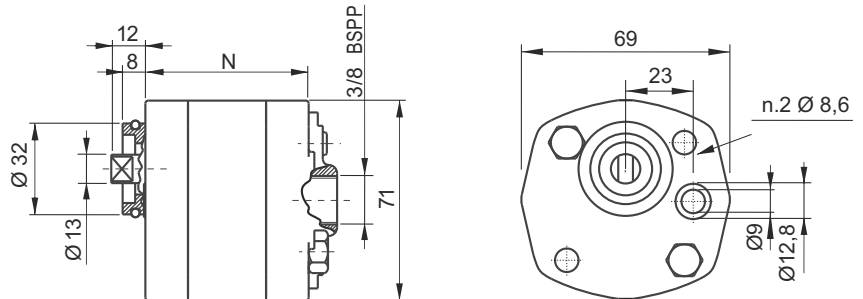
Nominal size	Displacement [cc/rev]	Peak pressure [bar]	Intermittent pressure [bar]	Continuous pressure [bar]	Max speed [rpm]	N [mm]	Bolts* [mm]	Spare part code	Weight [Kg]
K0,2	0,26	200	180	160	6000	51,9	M5x65	E60504002	0,33
K0,4	0,38	200	180	160	6000	52,9	M5x65	E60504004	0,35
K0,6	0,64	200	180	160	6000	54,9	M5x65	E60504006	0,40

* One or more washers are always fitted to secure the bolt engagement
Other pumps with different displacement/pressure/speed are available on request.

SECTION C



H SERIES HIGH PRESSURE GEAR PUMPS, GROUP 1

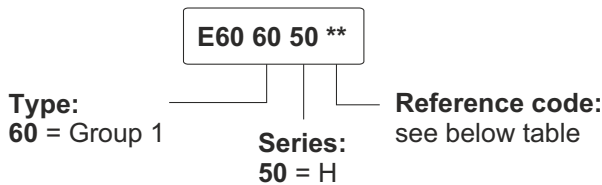


Main features

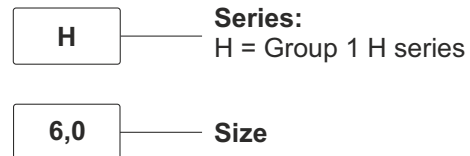
Oil temperature	-15 ÷ +80 °C
Inlet pressure	0,7 < P < 3,0 bar (absolute pressure)
Fixing bolts	2 x M8 8.8 class steel tightening torque: 21 ÷ 25 Nm
Pressure definition	Peak pressure: cycle 2 s ON Intermittent pressure: cycle 20 s ON Continuous pressure: cycle always ON

Standard rotation direction: clockwise (from shaft side).
Counterclockwise rotation pumps can be mounted on request.
Ask our sales department.

Spare part code



Assembly code

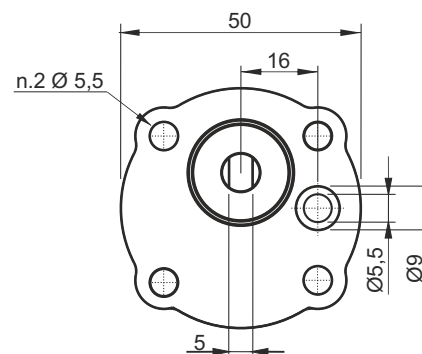
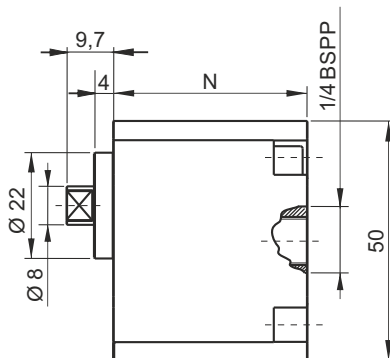


Available range

Nominal size	Displacement [cc/rev]	Peak pressure [bar]	Intermittent pressure [bar]	Continuous pressure [bar]	Max speed [rpm]	N [mm]	Bolts* [mm]	Spare part code	Weight [Kg]
H1,2	1,2	280	270	250	5000	39,8	M8x55	E60605002	0,50
H1,7	1,7	210	200	190	4500	41,5	M8x60	E60605035	0,52
H2,2	2,2	280	270	250	4500	44,4	M8x60	E60605004	0,54
H2,6	2,6	280	270	250	4500	45,8	M8x60	E60605005	0,56
H3,2	3,2	280	270	250	4000	52,2	M8x70	E60605006	0,58
H3,8	3,8	280	270	250	3800	54,2	M8x70	E60605007	0,61
H4,2	4,3	280	270	250	3500	54,7	M8x70	E60605008	1,05
H4,7	4,7	320	310	300	3200	84,0	M8x100	E60605009	1,12
H6,0	6,0	280	270	250	3000	87,3	M8x105	E60605010	1,22
H7,4	7,4	230	210	190	2000	97,4	M8x115	E60605012	1,80

* One or more washers are always fitted to secure the bolt engagement

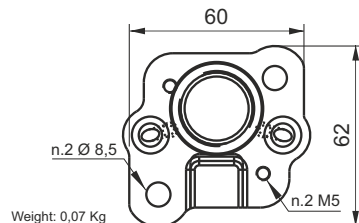
H SERIES HIGH PRESSURE GEAR PUMPS, GROUP 0



Main features

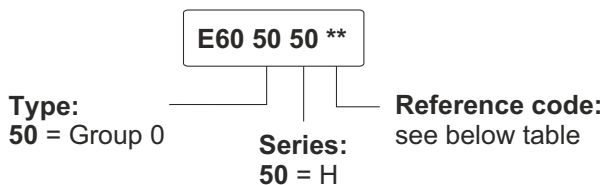
Oil temperature	-15 ÷ +80 °C
Inlet pressure	0,7 < P < 3,0 bar
Fixing bolts	2 x M5 8.8 steel class tightening torque: 25 Nm
Pressure definition	Peak pressure: cycle 2 s ON Intermittent pressure: cycle 20 s ON Continuous pressure: cycle always ON

Aluminium adapter flange for group 0
Code: E60513025

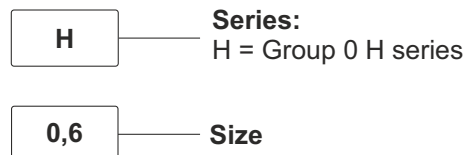


Standard rotation direction: clockwise rotation (from shaft side).
Counterclockwise rotation pumps can be mounted on request.
Ask our sales department.

Spare part code



Assembly code



Available range

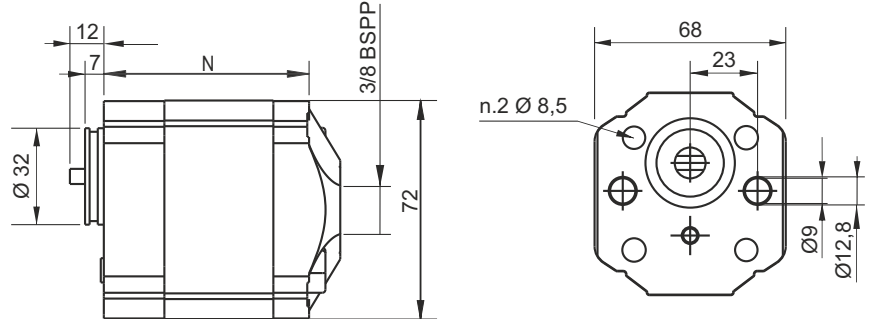
Nominal size	Displacement [cc/rev]	Peak pressure [bar]	Intermittent pressure [bar]	Continuous pressure [bar]	Max speed [rpm]	N [mm]	Bolts* [mm]	Spare part code	Weight [Kg]
H0,1	0,2	280	270	250	7000	36,4	M5x50	E60505001	0,26
H0,2	0,26	280	270	250	7000	36,8	M5x50	E60505002	0,27
H0,4	0,38	280	270	250	7000	37,8	M5x50	E60505004	0,27
H0,6	0,64	280	270	250	7000	39,5	M5x50	E60505006	0,28

* One or more washers are always fitted to secure the bolt engagement
Other pumps with different displacement/pressure/speed are available on request.

SECTION C



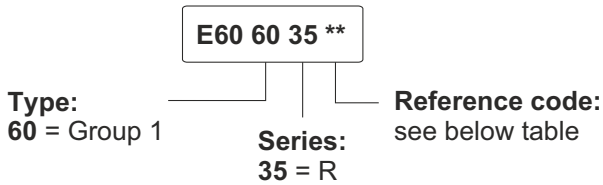
R SERIES BIDIRECTIONAL GEAR PUMPS, GROUP 1



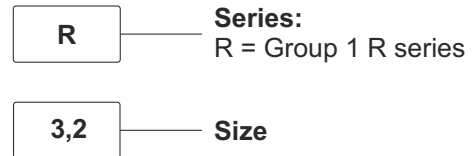
Main features

Oil temperature	-15 ÷ +80 °C
Inlet pressure	0,7 < P < 3,0 bar (absolute pressure)
Fixing bolts	2 x M8 8.8 class steel tightening torque: 21 ÷ 25 Nm
Pressure definition	Peak pressure: cycle 2 s ON Intermittent pressure: cycle 20 s ON Continuous pressure: cycle always ON

Spare part code



Assembly code

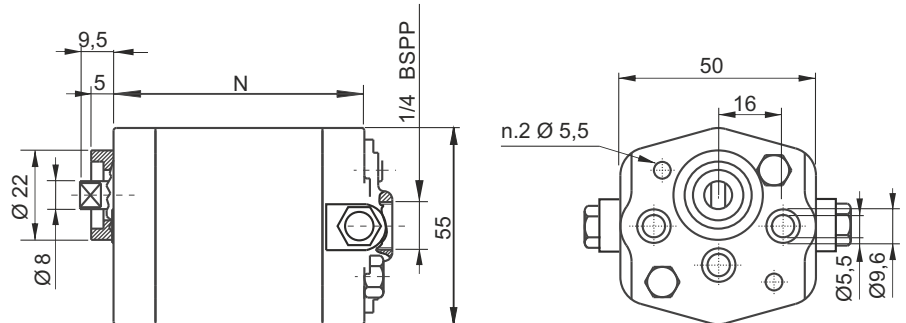


Available range

Nominal size	Displacement [cc/rev]	Peak pressure [bar]	Intermittent pressure [bar]	Continuous pressure [bar]	Max speed [rpm]	N [mm]	Bolts* [mm]	Spare part code	Weight [Kg]
R2,1	2,2	270	260	250	4000	68,7	M8x85	E60603504	0,92
R2,6	2,6	270	260	250	4000	70,5	M8x85	E60603505	0,95
R3,2	3,2	240	230	220	4000	72,8	M8x90	E60603506	0,98
R4,3	4,3	150	140	130	4000	76,4	M8x95	E60603508	1,05
R6,5	6,5	120	110	100	3500	83,2	M8x100	E60603510	1,32

* One or more washers are always fitted to secure the bolt engagement
Other pumps with different displacement/pressure/speed are available on request.

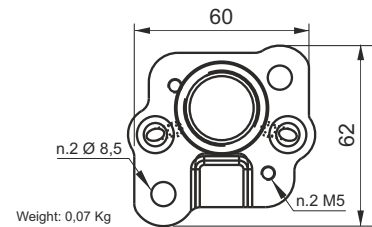
R SERIES BIDIRECTIONAL GEAR PUMPS, GROUP 0



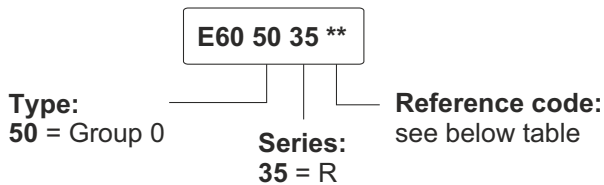
Main features

Oil temperature	-15 ÷ +80 °C
Inlet pressure	0,7 < P < 3,0 bar (absolute pressure)
Fixing bolts	2 x M5 8.8 class steel tightening torque: 8 ÷ 9,5 Nm
Pressure definition	Peak pressure: cycle 2 s ON Intermittent pressure: cycle 20 s ON Continuous pressure: cycle always ON

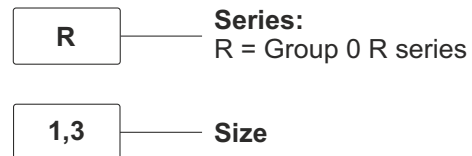
Aluminium adapter flange for group 0
Code: E60513025



Spare part code



Assembly code



Available range

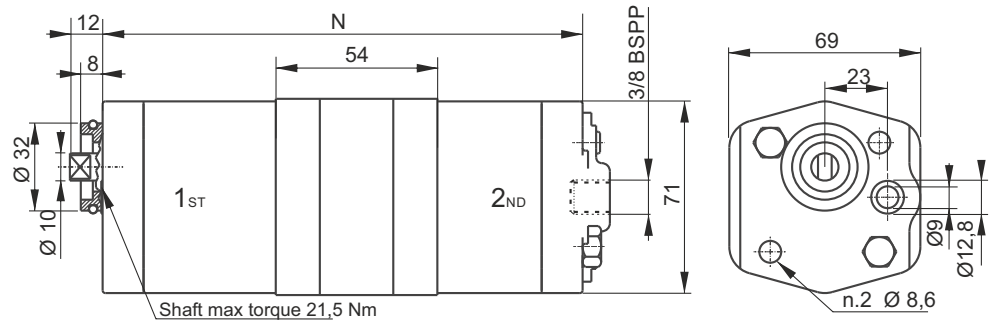
Nominal size	Displacement [cc/rev]	Peak pressure [bar]	Intermittent pressure [bar]	Continuous pressure [bar]	Max speed [rpm]	N [mm]	Bolts* [mm]	Spare part code	Weight [Kg]
R0,1	0,19	190	170	150	7000	44,5	M5x55	E60503501	038
R0,2	0,26	190	170	150	7000	45,6	M5x55	E60503502	0,39
R0,3	0,32	190	170	150	7000	46,5	M5x60	E60503503	0,42
R0,4	0,38	190	170	150	7000	47,7	M5x60	E60503504	0,43
R0,5	0,51	190	170	150	7000	49,6	M5x60	E60503505	0,44
R0,7	0,64	190	170	150	7000	55,6	M5x65	E60503506	0,46
R0,9	0,88	190	170	150	7000	56,6	M5x70	E60503509	0,48
R1,3	1,25	190	170	150	5000	59,6	M5x70	E60503513	0,49
R1,5	1,5	190	170	150	4000	61,6	M5x75	E60503515	0,58

* One or more washers are always fitted to secure the bolt engagement
Other pumps with different displacement/pressure/speed are available on request.

SECTION C



K SERIES TANDEM GEAR PUMPS, GROUP 1



Common 3/8" BSPP inlet port (on the rear cover) alternatively individual side inlet ports are available

Main features

Oil temperature	-15 ÷ +80 °C
Inlet pressure	0,7 < P < 3,0 bar (absolute pressure)
Fixing bolts	2 x M8 8.8 class steel tightening torque: 21 ÷ 25 Nm
Pressure definition	Peak pressure: cycle 2 s ON Intermittent pressure: cycle 20 s ON Continuous pressure: cycle always ON

Choosing the right pump combination:

- Check that the power absorption of the front element is equal to or higher than the rear one
- Pump performance and features are the same as the details of the corresponding single pumps
- Tandem pump maximum rotation speed is determined by the lowest speed between maximum rotation speeds of each single pump.
- Torque applied on the shaft of the front pump is the sum of the torques absorbed by the two pumps (see above diagram); this value must never go over the limit allowed for the shaft (21,5 Nm).

Spare part code

E60 60 ** ** HL

Type:
60 = Group 1

Reference code:
see below table

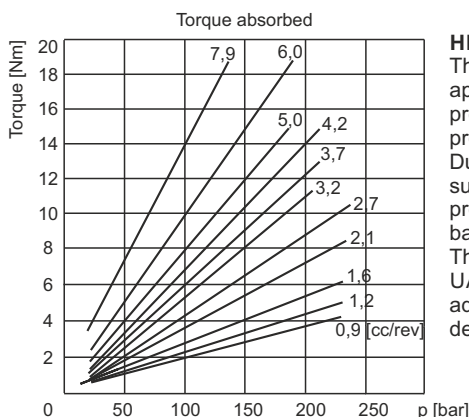
Series:
HL = Hi-Lo

Assembly code

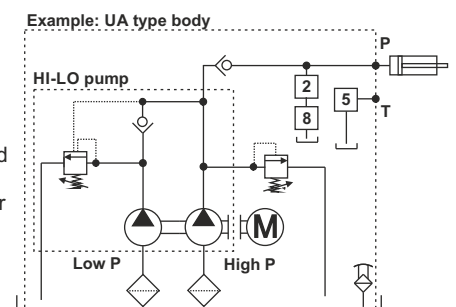
- K** — Series:
K = Group 1 K series
- 1,2** — Size 1st section
- +**
- 5** — Size 2nd section
- HL** — Option:
Hi - Lo execution

Available range

Nominal size	Displacement [cc/rev]	Peak pressure [bar]	Intermittent pressure [bar]	Continuous pressure [bar]	Preset unloading pressure* [bar]	Max speed [rpm]	N [mm]	Bolts** [mm]	Spare part code	Weight [Kg]
K0,9+3,2HL	0,89 + 3,3	250	230	210	42±5	1750	133,2	M8x150	E60600932HL	2,12
K1,2+5,0HL	1,27 + 5,1	250	230	210	42±5	1750	141,3	M8x160	E60601250HL	2,29



HI-LO
This is an efficient and energy saving solution for applications where a fast approach and a high pressure working phase are needed (industrial presses, garbage compactors, balers,...). During the high speed phase both pumps are supplying flow to the system while during the high pressure phase, the low pressure pump is discharged back to tank with no load. This solution can be conveniently assembled with our UA or UB or U4 central manifold without any additional kit. Ask to our technical office for more details.

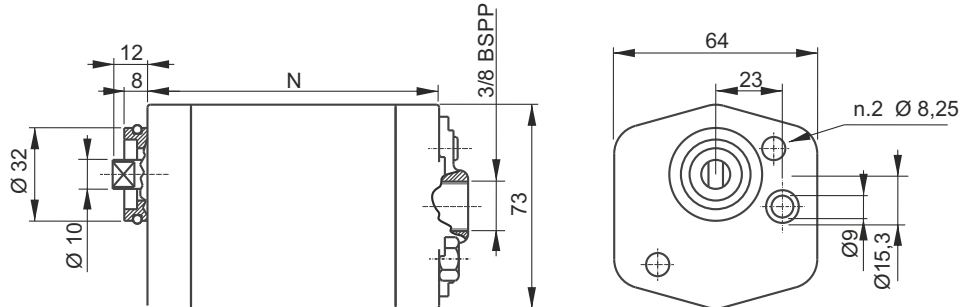


* One or more washers are always fitted to secure the bolt engagement

Other pumps with different displacement/pressure/speed are available on request.

* Preset value of the unloading valve can be adjusted between 15 - 60 bar.

S SERIES HELICOIDAL GEAR SILENT PUMPS, GROUP 1



Main features

Oil temperature	-15 ÷ +80 °C
Inlet pressure	0,7 < P < 3,0 bar (absolute pressure)
Fixing bolts	2 x M8 8.8 class steel tightening torque: 21 ÷ 25 Nm
Pressure definition	Peak pressure: cycle 2 s ON Intermittent pressure: cycle 20 s ON Continuous pressure: cycle always ON

Standard rotation direction: clockwise (from shaft side).
Counterclockwise rotation pumps can be mounted on request.
Ask our sales department.

Spare part code

S60 60 30 **

Series:
S = Silent

Type:
60 = Group 1

Reference code:
see below table

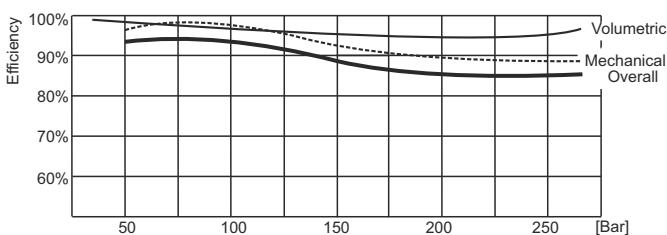
Assembly code

S Series:
S = Group 1 S series

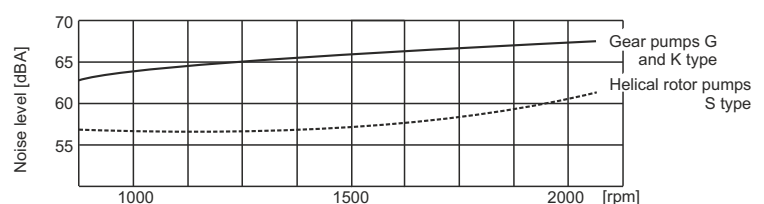
5,0 Size

Available range

Nominal size	Displacement [cc/rev]	Peak pressure [bar]	Intermittent pressure [bar]	Continuous pressure [bar]	Max speed [rpm]	N [mm]	Bolts* [mm]	Noise level [dba]**	Spare part code	Weight [Kg]
S2,2	2,2	280	250	210	3500	66,4	M8x85	50	S60603004	0,85
S3,2	3,2	280	250	210	3200	70,2	M8x85	51	S60603006	0,9
S4,3	4,3	280	250	210	2800	81,8	M8x100	52	S60603008	0,95
S5,0	5,0	260	235	210	2000	83,8	M8x100	52	S60603009	1,1
S6,0	6,4	210	190	180	2000	87	M8x105	57	S60603010	2,03
S8,3	8,3	210	190	150	3600	98,0	M8x115	57	S60603012	2,08
S10	10,2	190	170	126	3600	103,0	M8x120	57	S60603014	2,12
S13	12,9	160	140	99	3600	108,9	M8x125	57	S60603016	2,15



Note: reference values measured at 1500rpm with oil ISO VG 46 cSt at 40 °C.



** The noise level is for guidance only since it depends on the values of the resonance of the mounting structure and other components of the system.

* One or more washers are always fitted to secure the bolt engagement

INTEGRAL COMPONENTS

The **PMC02 cartridge hand pump** SAE08 (3/4-16UNF), 2 cc/stroke is an affordable and easy way to add an emergency actuation to your power pack.



Two way **poppet seat solenoid valves** SAE08 (3/4-16UNF) are available in Normally Closed, Normally Open, single and double locking types. Manual override also available.



Pressure and flow **proportional control valves** are available as standard, also with integrated **PWM driver**



All cartridges are **single piece** screw-in valves, easily fitted with no loose parts.



The **main relief valve** is fitted in a SAE08 (3/4-16UNF) cavity. It is designed to improve pressure setting, stability whilst avoiding the noisy operation typical of lower cost alternatives.

The **main check valve** fits in a SAE08 (3/4-16UNF) standard cavity and can be **easily removed** from the outside for easy cleaning and servicing

Q & A

How does the coding of the power pack works?

The power packs are coded with a «speaking» code, which is basically the list of sub-assemblies which make up the power pack (motor, pump, valves, tank,...). Integral components are those mounted inside central manifold cavities, which are numbered from 0 to 9. Each component has an assembly code, normally a single letter, which builds up the speaking code. It also has a spare part code in case it is to be ordered as a loose component. The numbered cavities are indicated in the hydraulic scheme and on the casting too, so that it is easy to draw the schematic diagram starting from the speaking code itself and easy to assemble the components on the manifold.

There are several different coils and connectors for the cartridge solenoid valves. How do I choose the proper ones?

Thanks to Hydronit range consistency, most integral solenoid valves (and some external valves too - see section G in this catalog) fit the same M63* series coils. M630 are for DC supply voltage, while M631 are rectified coils with integral rectifying circuit to be supplied with AC current, not requiring external rectifying bridge connectors. The M63* coils are available with DIN 43650 / ISO 4400 standard connectors (KA13200000) and Deutsch connectors too. On table D180 you will find the coil table for all valves.

Which are the mostly used plugs?

G or H plugs are normally fitted in cavity 2 and 4, of types UA and UB central manifolds when these cavities are not used. H type has a 1/4" BSP connection port to allow mounting of a pressure gauge or switch or minimess. L type plug fits cavity 3 of U4 and UB manifolds when this cavity is not used.

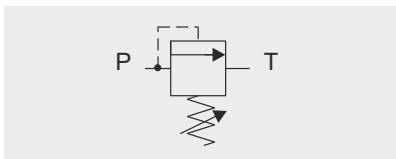
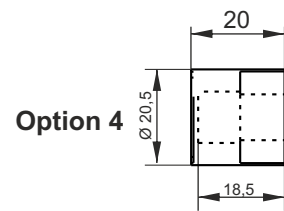
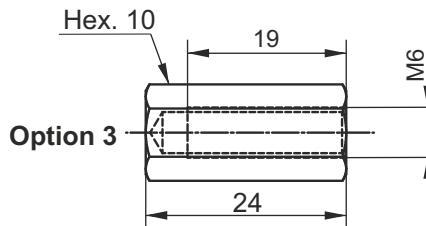
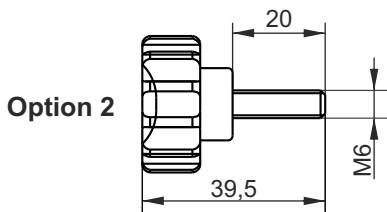
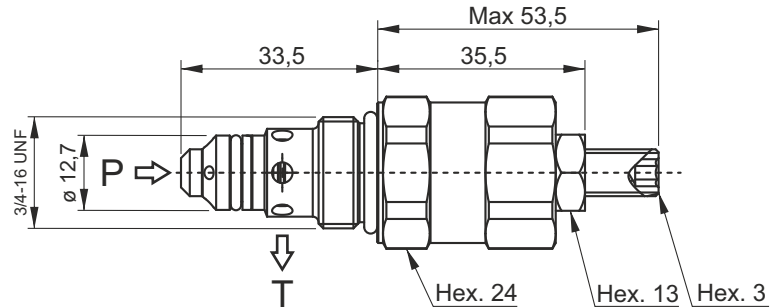
SECTION D



VMDC20 - DIRECT ACTING MAIN RELIEF VALVE



IMPROVED



Main features

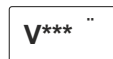
Max pressure	350 bar
Max flow	20 l/min
Weight	0,14 kg

Recommended tightening torque: 40 Nm
 Recommended filtration: 25 ÷ 50 µ
 Oil temperature: -30 ÷ + 80 °C

Spare part code

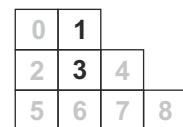
- VMDC** — Relief valve
- 20** — Nominal size:
20 = 20 l/min
- B** — Working range:
A = 3 ÷ 60 bar
B = 40 ÷ 120 bar
C = 80 ÷ 250 bar
D = 150 ÷ 350 bar
- 1** — Option:
1 = M6 screw (std)
2 = handwheel
3 = with cap
4 = plastic seal

Assembly code



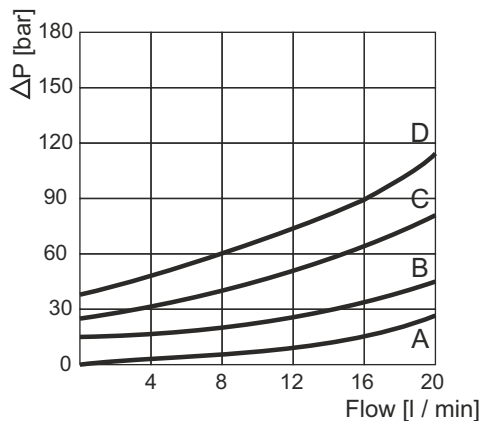
where *** stands for max setting pressure [bar]. Ex. V200
 where ` is the option

Mounting cavities

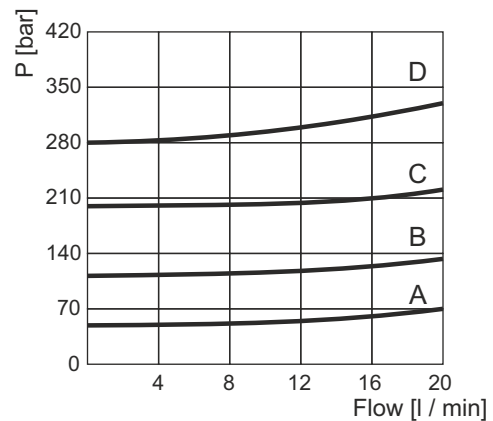


Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Minimum setting pressure

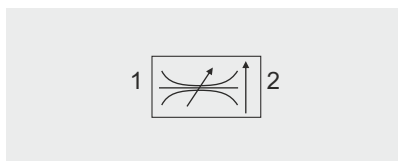
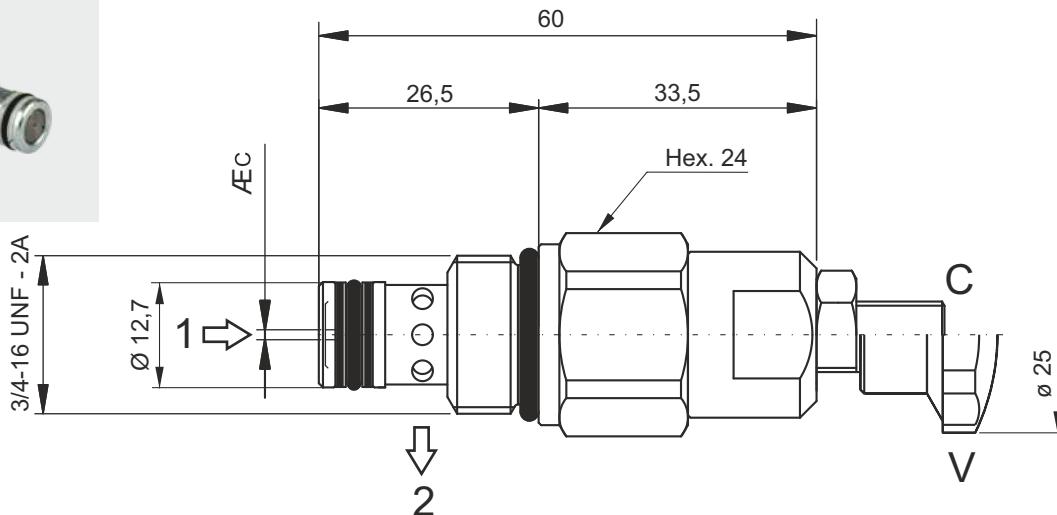


Pressure vs Flow



Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

VCF6 - PRESSURE COMPENSATED FLOW CONTROL VALVE



Main features

Max pressure	350 bar
Max flow	18 l/min
Weight	0,11 kg

Recommended tightening torque: 25 Nm
 Recommended filtration: 25 ÷ 50 µ
 Oil temperature: -30 ÷ + 80 °C

Spare part code

- VCF6** — Flow control valve pressure compensated
- *** — Nominal dimension: see below table
- C** — Adjustment:
C = screw (std)
V = handwheel

Assembly code

R *

Where * stands for nominal dimension

Mounting cavities

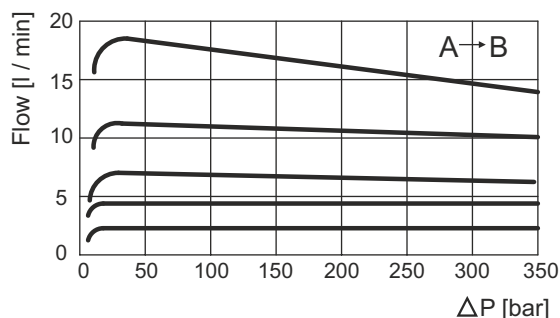
0	1		
2	3	4	
5	6	7	8

Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Range available

Nominal dimension	AEC	Controlled flow at 100 bar ± 10% l/min
2	0,6	1,0 ÷ 2,2
3	1,0	1,6 ÷ 4,0
4	1,2	2,5 ÷ 5,0
5	1,8	3,0 ÷ 7,0
6	2,8	4,9 ÷ 10,8
7	4,8	8,0 ÷ 18,5

Pressure drop diagram

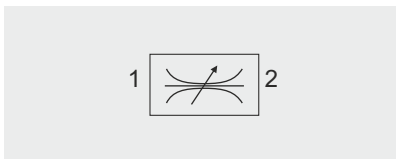
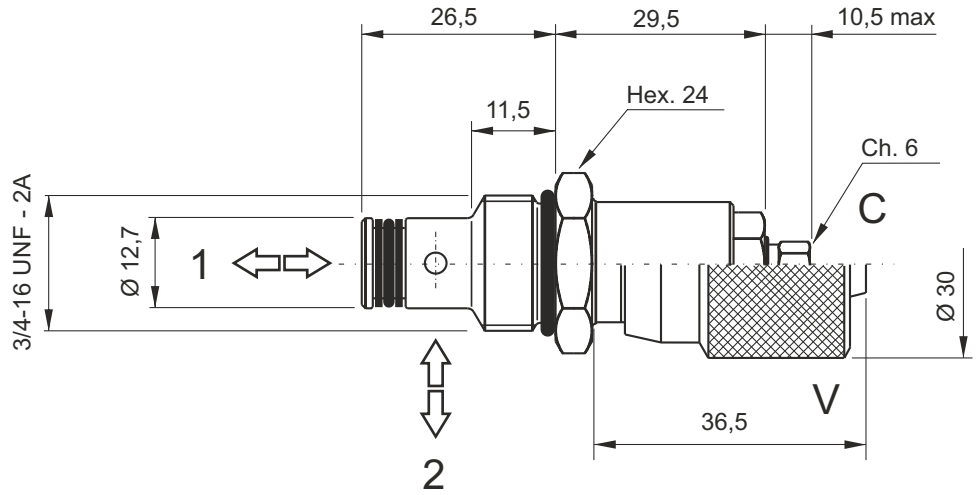


Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

SECTION D



CSB - BIDIRECTIONAL FLOW CONTROL VALVE



Main features

Max pressure	300 bar
Max flow	15 l/min
Weight	0,08 kg

Recommended tightening torque: 25 Nm
 Recommended filtration: 25 ÷ 50 µ
 Oil temperature: -30 ÷ + 80 °C

Spare part code

- CSB** — Flow control valve
- 04** — Nominal size:
04 = 3/4-16 UNF
- C** — Adjustment:
C = screw (std)
V = handwheel

Assembly code

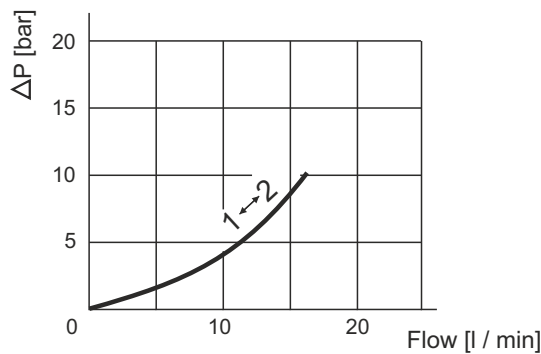
S

Mounting cavities

0	1		
2	3	4	
5	6	7	8

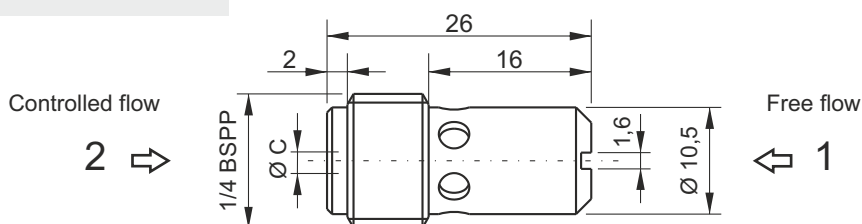
Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Pressure drop diagram

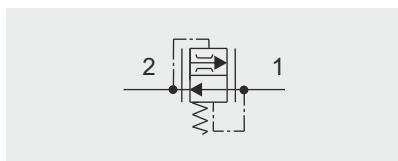
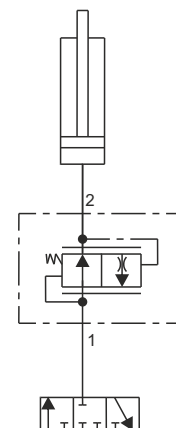


Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

VSC01 - PRESSURE COMPENSATED FIXED FLOW CONTROL VALVE



Typical application



Main features

Max pressure	300 bar
Max flow	22 l/min
Weight	0,012 kg

Recommended tightening torque: 15 Nm
 Recommended filtration settings: 25 + 50 µ
 Oil temperature: -30 + + 80 °C

Spare part code

- VSC** — Flow control valve pressure compensated
- 01** — Nominal size: 01
- *** — Controlled flow: see below table

Assembly code

***(01)**

Where * stands for controlled flow [l/min]

Mounting cavities

0	1
2	3 4
5	6 7 8

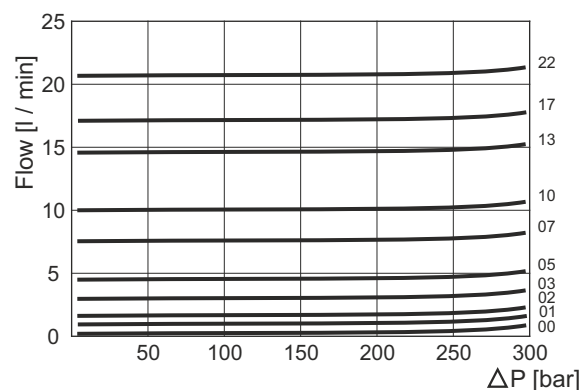
Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Controlled flow

Spare part code	Ø C [mm]	Portata [l/min]
VSC0100	0,8	1
VSC0101	1	1,5
VSC0102	1,25	2
VSC0103	1,5	3
VSC0105	1,75	5
VSC0107	2	7
VSC0110	2,5	10
VSC0113	2,75	13
VSC0117	3	17
VSC0122	3,5	22

Note: nominal controlled flows, measured at 100 bar with an oil viscosity of 46 cSt at 50 °C, are to be taken as general reference values and must be tested in the field.

Pressure drop diagram



Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

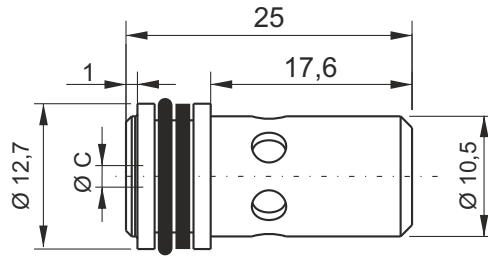
SECTION D



VSC04 - PRESSURE COMPENSATED FIXED FLOW CONTROL VALVE



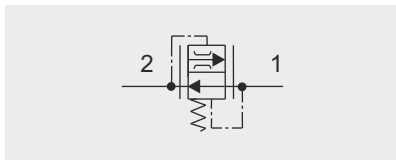
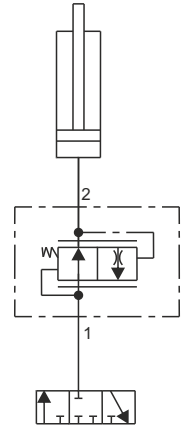
Controlled flow



Free flow



Typical application



Main features

Max pressure	300 bar
Max flow	22 l/min
Weight	0,012 kg

Spare part code

- VSC** — Flow control valve pressure compensated
- 04** — Nominal size: 04
- *** — Controlled flow: see below table

Assembly code

***(04)**

Where * stands for controlled flow [l/min]

Mounting cavities

0	1		
2	3	4	
5	6	7	8

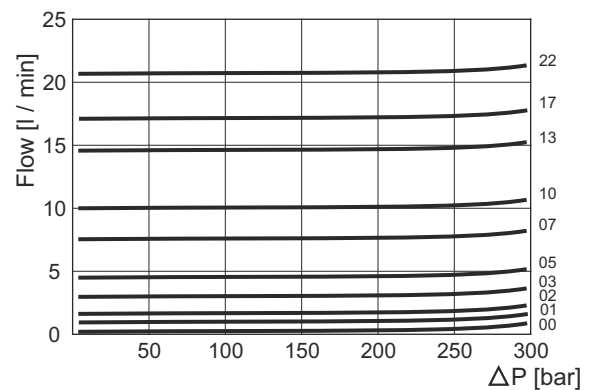
Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Mounting cavity dimension: 12,7 H8
 Recommended filtration settings: 25 + 50 µ
 Oil temperature: -30 + + 80 °C

Controlled flow

Spare part code	Ø C [mm]	Portata [l/min]
VSC0400	0,8	1
VSC0401	1	1,5
VSC0402	1,25	2
VSC0403	1,5	3
VSC0405	1,75	5
VSC0407	2	7
VSC0410	2,5	10
VSC0413	2,75	13
VSC0417	3	17
VSC0422	3,5	22

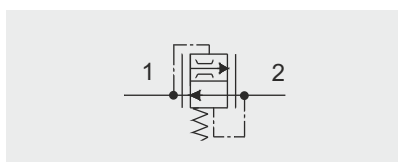
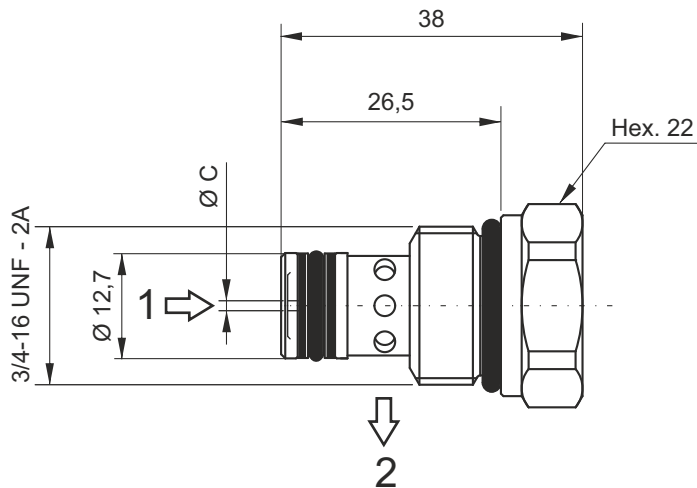
Pressure drop diagram



Note: nominal controlled flows, measured at 100 bar with an oil viscosity of 46 cSt at 50 °C, are to be taken as general reference values and must be tested in the field.

Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

VSC6 - PRESSURE COMPENSATED FIXED FLOW CONTROL VALVE



Main features

Max pressure	350 bar
Max flow	22 l/min
Weight	0,06 kg

Recommended tightening torque: 25 Nm
 Recommended filtration: 25 + 50 µ
 Oil temperature: -30 + + 80 °C

Spare part code

- VSC** — Flow control valve pressure compensated
- 6** — Nominal size: 6
- *** — Controlled flow: see below table

Assembly code

F*

Where * stands for controlled flow [l/min]

Mounting cavities

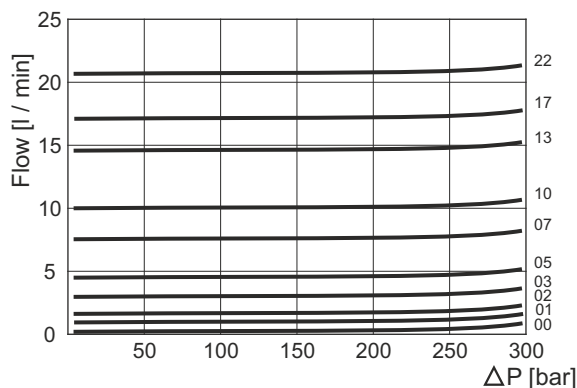
0	1		
2	3	4	
5	6	7	8

Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Controlled flow

Spare part code	Ø C [mm]	Portata [l/min]
VSC600	0,8	1
VSC601	1	1,5
VSC602	1,25	2
VSC603	1,5	3
VSC605	1,75	5
VSC607	2	7
VSC610	2,5	10
VSC613	2,75	13
VSC617	3	17
VSC622	3,5	22

Pressure drop diagram



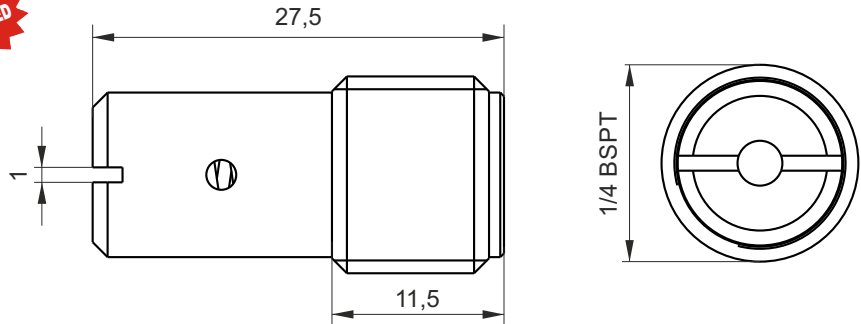
Note: nominal controlled flows, measured at 100 bar with an oil viscosity of 46 cSt at 50 °C, are to be taken as general reference values and must be tested in the field.

Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

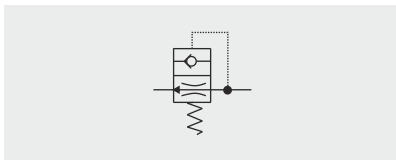
SECTION D



SUV01 - START-UP VALVE FOR SINGLE PHASE ELECTRIC MOTORS



SUV01 valve is to be mounted in cavity 9 of the central manifold, after its proper machining (drilling and threading). The function of this valve is to discharge the pressure inside the central manifold line between the pump and the check valve in cavity 0, when the power pack is off. It is typically used with single-phase motor starting under load, overcoming the inherent limitation of single phase AC induction motors.



Main features

Max pressure	300 bar
Max flow	22 l/min
Min flow	2 l/min
Weight	0,0025 kg

Recommended tightening torque: 15 Nm
 Recommended filtration: 25 + 50 μ
 Oil temperature: -10 + + 80 °C

Spare part code

- SUV** — Start-up valve for single phase electric motors
- 01** — Nominal size: 01 = 1/4 BSPP
- A** — Flow reference: see below table for the proper choice depending on pump flow and fluid temperature

Assembly code

S01*

Where * stands for the setting

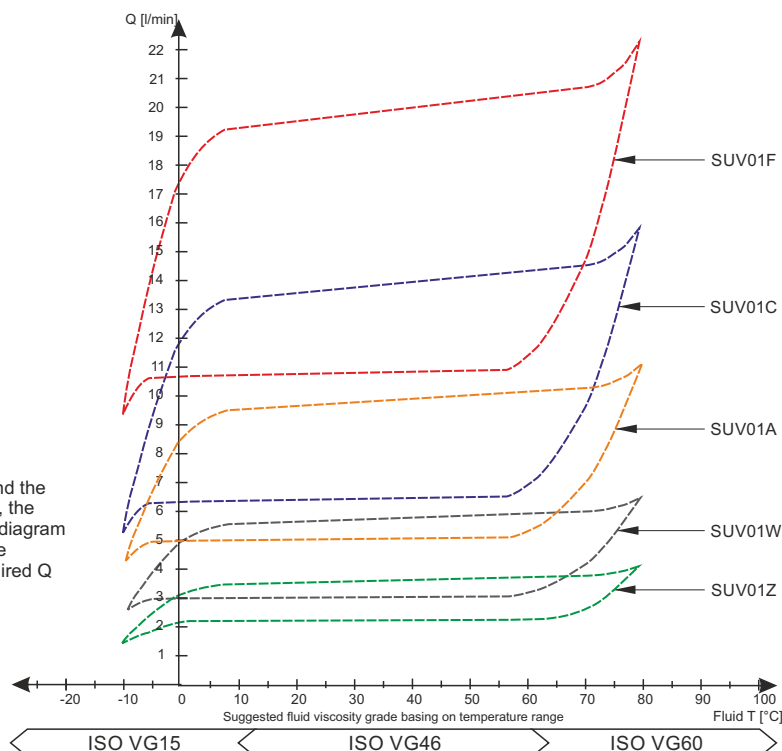
Mounting cavities

0	1			
2	3	4		
5	6	7	8	9

Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Working limits diagram

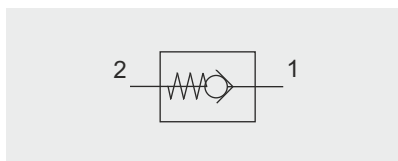
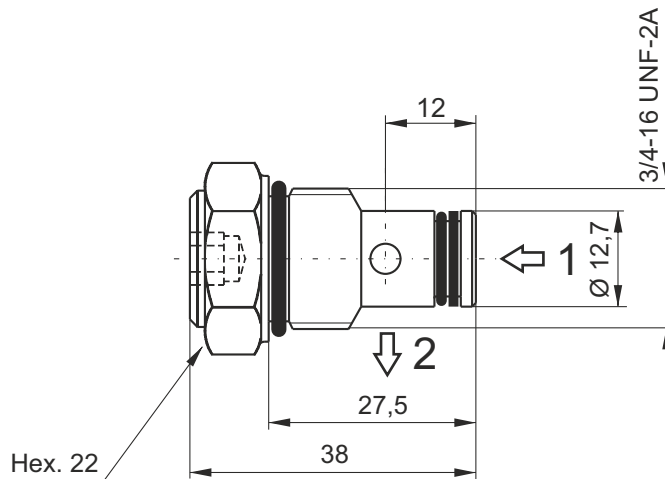
Once the required power pack flow and the fluid working temperature are defined, the proper valve can be chosen from the diagram aside. Try to choose the valve with the working area most centered with required Q and T.



VUC20 - MAIN CHECK VALVE



The optional pressure port "F" may be used to connect a gauge to measure static pressures. Due to the nature of this Check Valve it will not always capture instantaneous pressure.



Main features

Max pressure	350 bar
Max flow	25 l/min
Weight	0,052 kg
Pressione di apertura	0,5 bar

Recommended tightening torque: 25 Nm
 Recommended filtration: 25 + 50 μ
 Oil temperature: -30 + + 80 °C

Spare part code

- VUC** — Check valve
- 20** — Nominal size: 20
- *** — Options:
 - = no options
 - F = pressure port F 1/4 BSP
 - FP = pressure port closed with a 1/4 BSP plug

Assembly code

J *

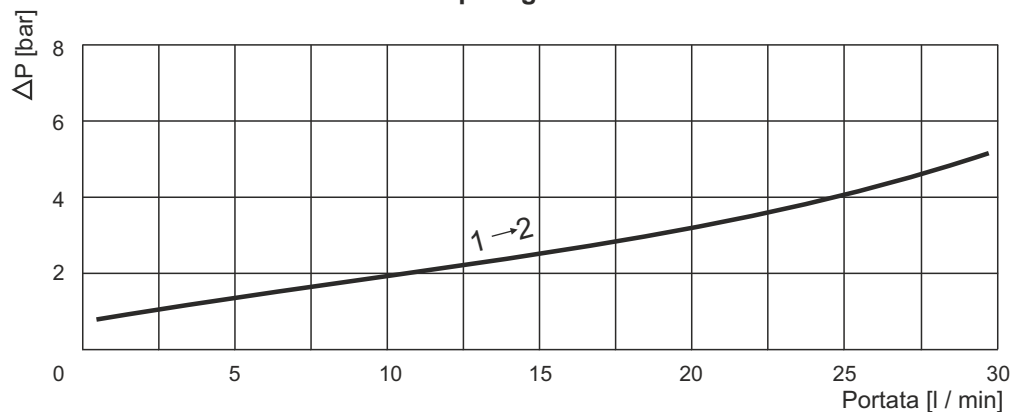
where * is the option

Mounting cavities

0	1	
2	3	4
5	6	7 8

Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Pressure drop diagram

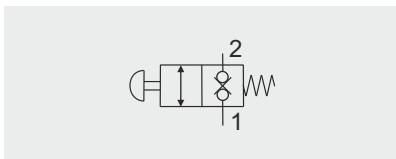
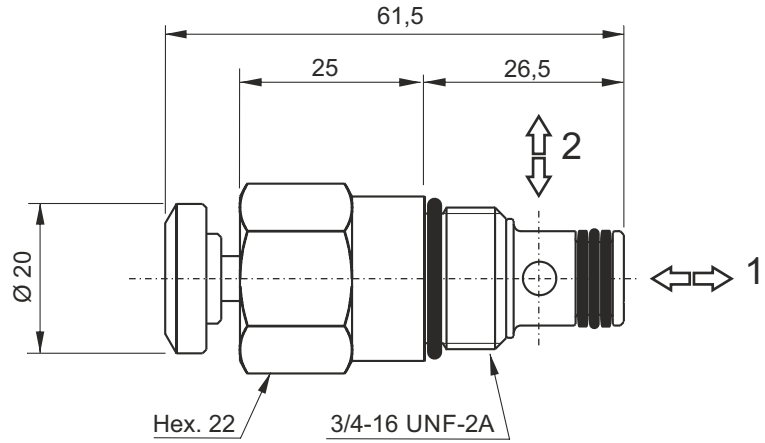


Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

SECTION D



CPE - MANUAL EMERGENCY VALVE



Main features

Max pressure	300 bar
Max flow	25 l/min
Weight	0,12 kg

Recommended tightening torque: 25 Nm
 Recommended filtration: 25 + 50 µ
 Oil temperature: -30 + + 80 °C

Spare part code

- CPE** — Two-way manual emergency valve
- 04** — Nominal size:
04 = 3/4-16 UNF
- P** — Operating device:
P = press button

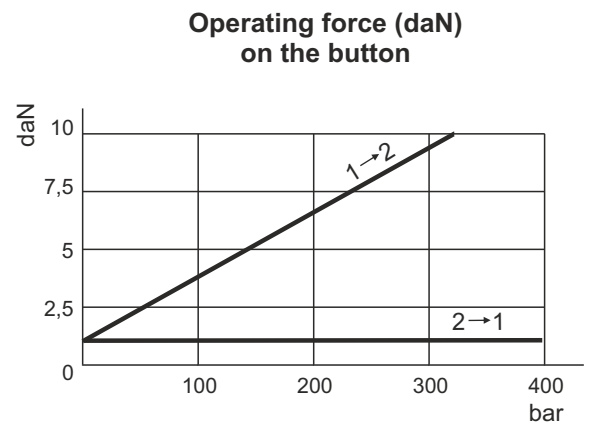
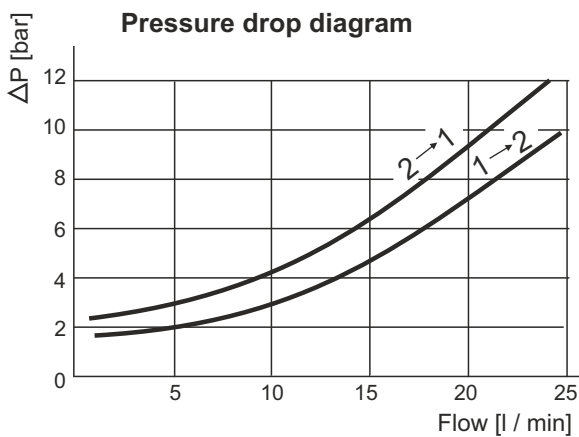
Assembly code

Z

Mounting cavities

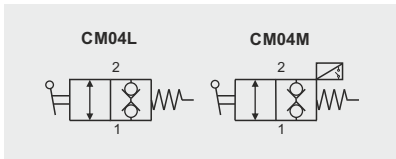
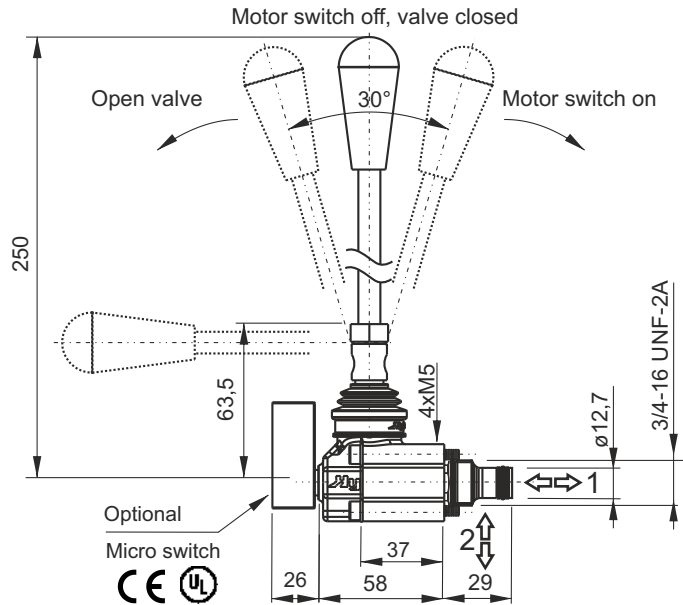
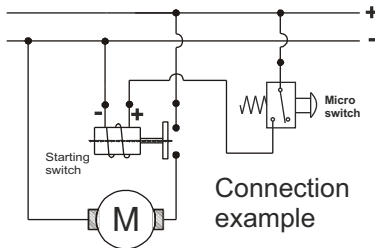
0	1	
2	3	4
5	6	7 8

Note: cavities 3, 4 and 6 are present on central manifold type UB only.



Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

CM - MANUAL LEVER VALVE



Main features

Max pressure	300 bar
Max flow	25 l/min
Weight	0,34 kg
Max current	10 A - 400 V
Protection	IP20 (up to IP65 on request)
Room temp.	-25°C ÷ +85°C (higher temperature on request)

Fixing bolts: 4 x M5x45 (torque 5Nm)
 Cartridge tightening torque: 25Nm
 Recommended filtration: 25 ÷ 50 µ
 Oil temperature: -30 ÷ + 80 °C

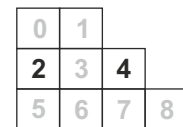
Spare part code

- CM** — Two-way manual lever valve
- 04** — Nominal size: 04 = 3/4-16 UNF
- L** — Type: L = lever (std) M = lever+micro switch

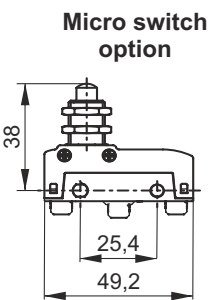
Assembly code

- E (CM04L)**
- EM (CM04M)**

Mounting cavities



Note: cavities 3, 4 and 6 are present on central manifold type UB only.



Spare part code

MCR1222

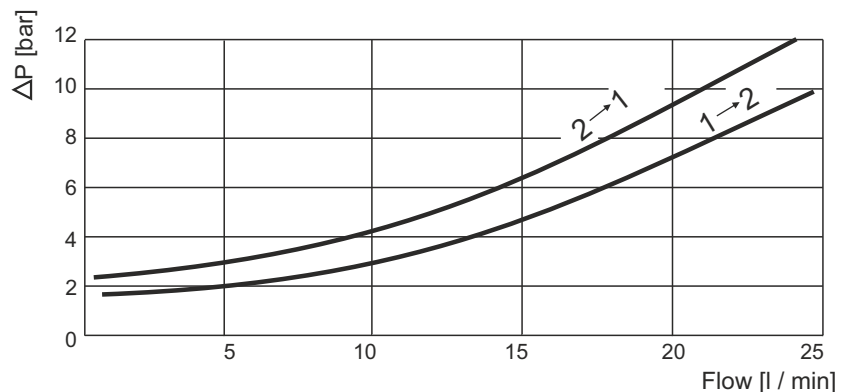
Plastic terminal cover protection



Spare part code

VFC02

Pressure drop diagram

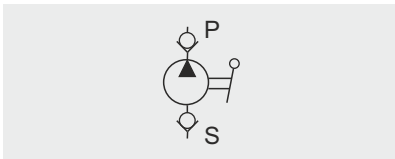
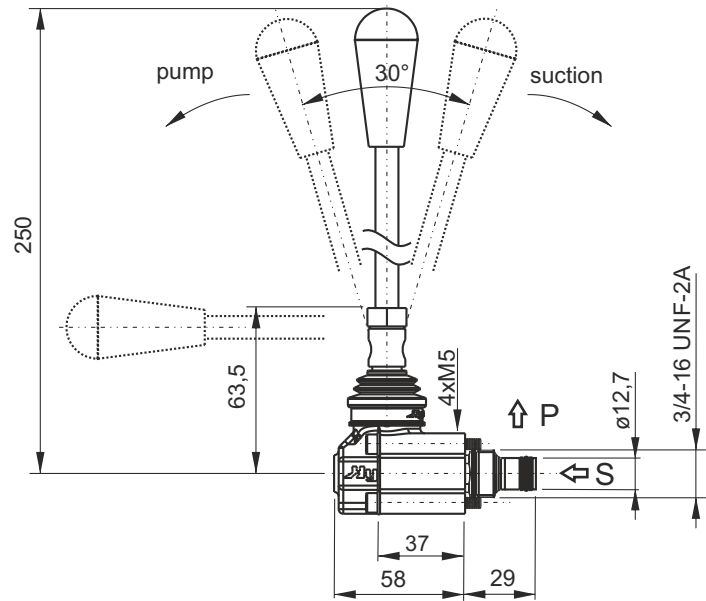


Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

SECTION D



PMC - CARTRIDGE HAND PUMP



Main features

Max pressure	180 bar
Max flow	-
Weight	0,34 kg

Fixing bolts: 4x M5x45 (tightening torque: 5Nm)
 Cartridge tightening torque: 25Nm
 Recommended filtration: 25 ÷ 50 µ
 Oil temperature: -30 ÷ + 80 °C

Spare part code

- PMC** — Hand pump
- 02** — Nominal size:
02 = 2 cc/stroke
- L** — Type:
L = lever (std)

Assembly code

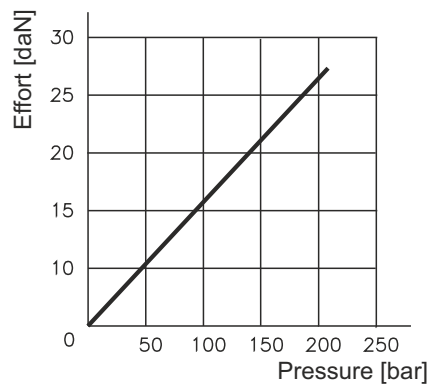
U

Mounting cavities

0	1		
2	3	4	
5	6	7	8

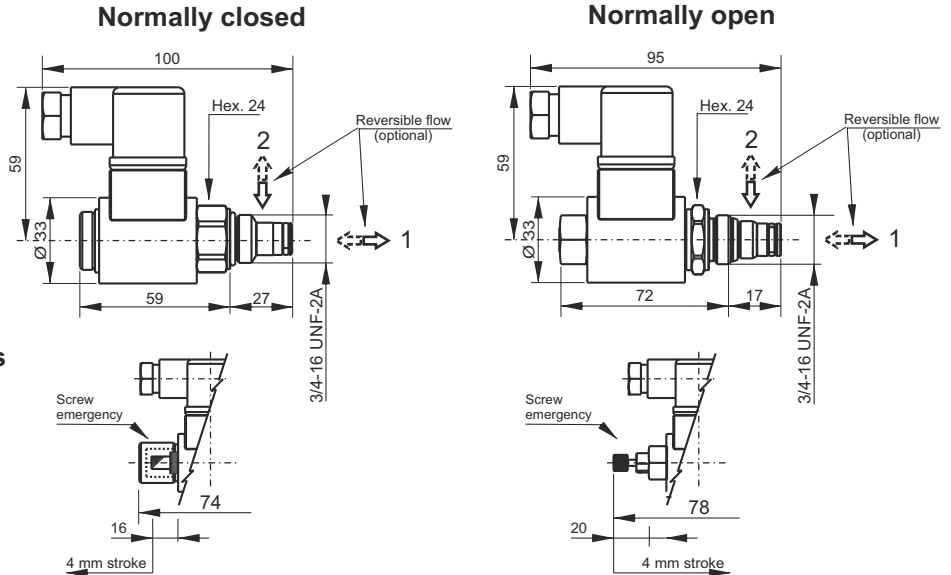
Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Effort (daN)
operating on the lever end

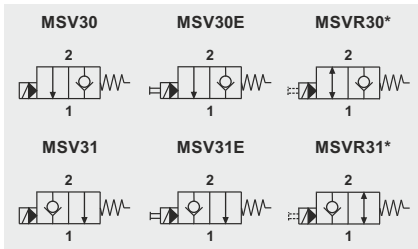
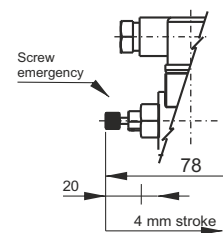
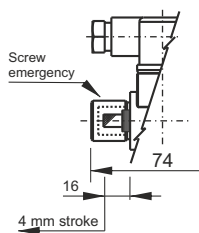


Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

MSV - PILOT OPERATED TWO-WAY SINGLE LOCKING SOLENOID VALVES



Options



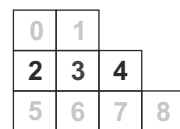
Spare part code

- MSV** — Pilot Operated 2-way Single Locking Valve
- — Options:
R = with reversible flow
- 30** — Operation:
30 = normally closed
31 = normally open
- 0** — Emergency override:
0 = no emergency (std)
E = emergency
- 0000** — Supply voltage:
0000 = no coil (std)
see coils table

Assembly code

- A** (MSV30) Voltage
 - B** (MSV30E) Voltage
 - Q** (MSV31) Voltage
 - C** (MSV31E) Voltage
- Ex: A12DC

Mounting cavities



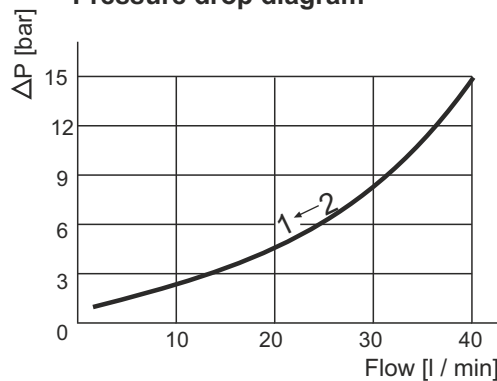
Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Main features

Max pressure	up to 350 bar
Max flow	up to 40 l/min
Weight	0,11 Kg (without coil)
Internal leakage	5 drops/min at 350bar
Response time	30ms (energizing) 50ms (de-energizing)
Available voltages	12VDC 24VDC 24VAC 110RAC 220RAC
Coils (see coils table)	M630 series M631 series
Standards	EN50081-1/EN50082-2 (89/336 CEE electromagnetic comp.) 73/23/CEE / 96/68/CEE (low voltage)

Recommended tightening torque: 25 Nm
Recommended filtration settings: 25 ÷ 50 µ
Oil temperature: -30 ÷ + 80 °C

Pressure drop diagram

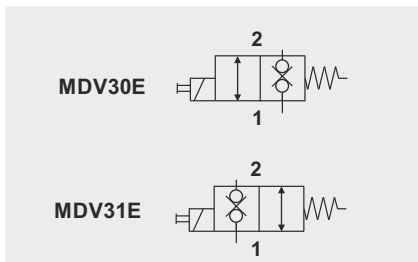
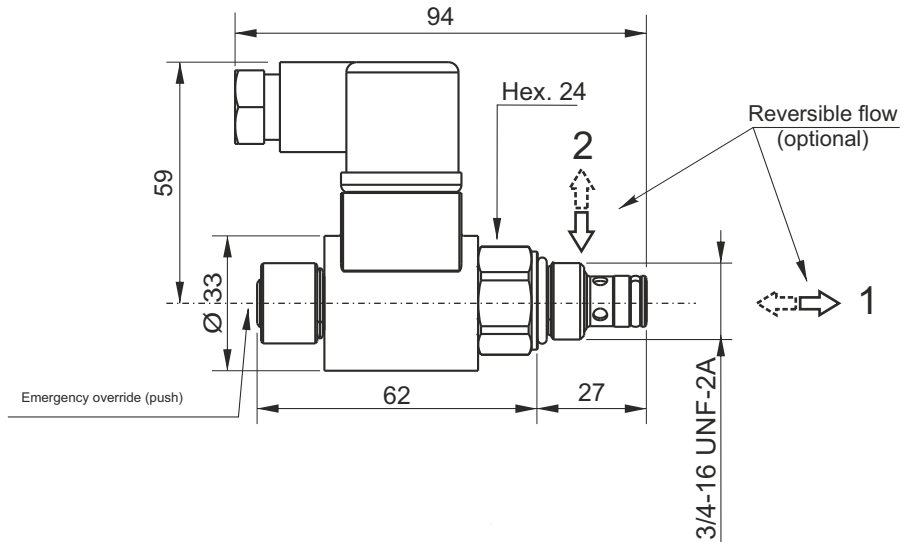


Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

SECTION D



MDV - DIRECT OPERATED TWO-WAY DOUBLE LOCKING SOLENOID VALVES



Main features

Max pressure	up to 250 bar
Max flow	up to 40 l/min
Weight	0,11 Kg (without coil)
Internal leakage	5 drops/min at 350bar
Response time	30ms (energizing) 50ms (de-energizing)
Available voltage	12VDC 24VDC 24VAC 110RAC 220RAC
Coils (see page D180)	M130 series M630 series M631 series
Normatives	EN50081-1/EN50082-2 (89/336 CEE electromagnetic comp.) 73/23/CEE / 96/68/CEE (low voltage)

Spare part code

- MDV** — Two-way double blocking solenoid valve
- 30** — Operation:
30 = normally closed
31 = normally open
- E** — Option:
E = emergency (std)
- 0000** — Supply voltage:
0000 = no coil (std)
see coils table

Assembly code

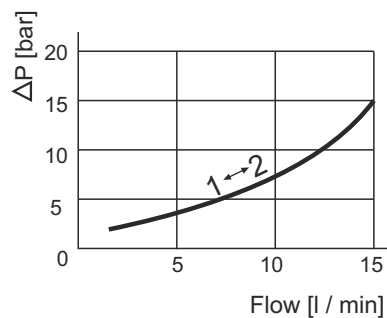
D (MDV30E) Voltage
M (MDV31E) Voltage
Ex: D12DC

Mounting cavities

0	1	
2	3	4
5	6	7 8

Note: cavities 3, 4 and 6 are present on central manifold type UB only.

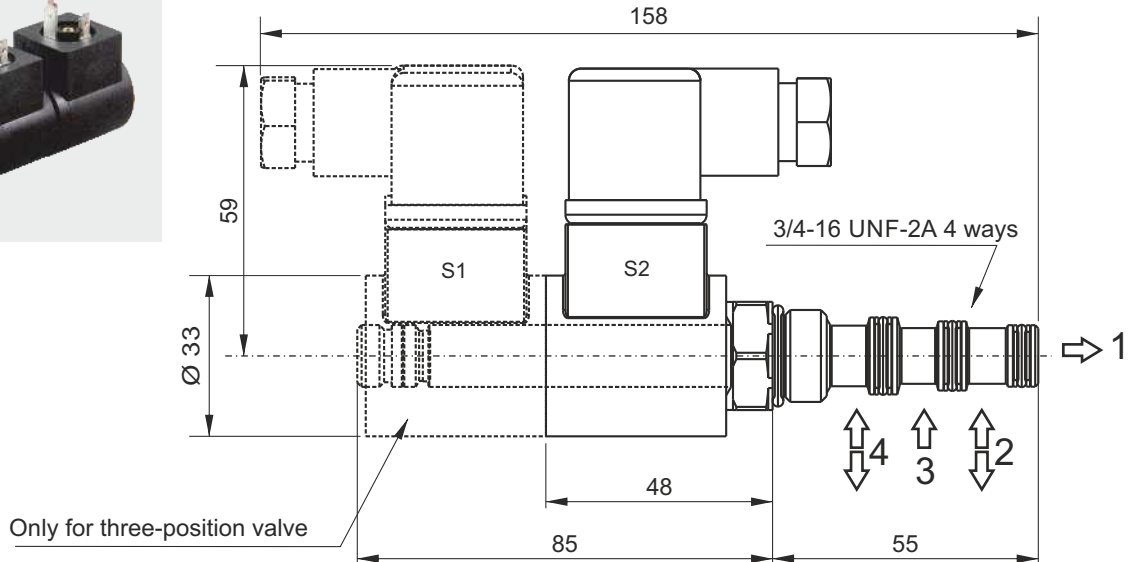
Pressure drop diagram



Recommended tightening torque: 25 Nm
Recommended filtration: 25 + 50 μ
Oil temperature: -30 + + 80 °C

Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

MSV4V - DIRECT OPERATED 4/3 OR 4/2 DIRECTIONAL SPOOL SOLENOID VALVES



Main features

Max pressure	210 bar
Max flow	11,5 l/min
Weight	0,37 Kg (1 solenoid) 0,64 Kg (2 solenoid)
Internal leakage	278 cc/min at 210 bar
Minimum pull-in voltage	85% of nominal
Available voltage	12VDC 24VDC 24VAC 110RAC 220RAC
Coils (see page D190)	M630 series M631 series
Normatives	EN50081-1/EN50082-2 (89/336 CEE electromagnetic comp.) 73/23/CEE / 96/68/CEE (low voltage)

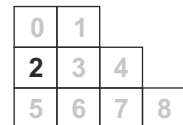
Spare part code

- MSV4V** — 4/3 or 4/2 directional spool solenoid valve
- A2** — Spool configuration: see below table
- 00** — Option: 00 = std
- 0000** — Supply voltage: 0000 = no coil (std) see coils table

Assembly code

4VA2 Voltage
Ex: 4VA2 24DC

Mounting cavities

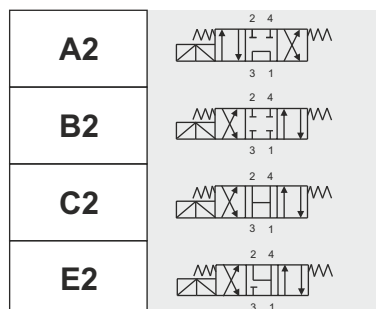


Note: MS4V may only be fitted to type U4 central manifold

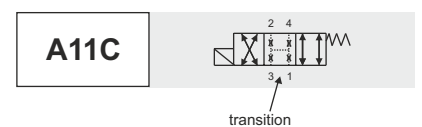
Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Spools

Double solenoid



Single solenoid



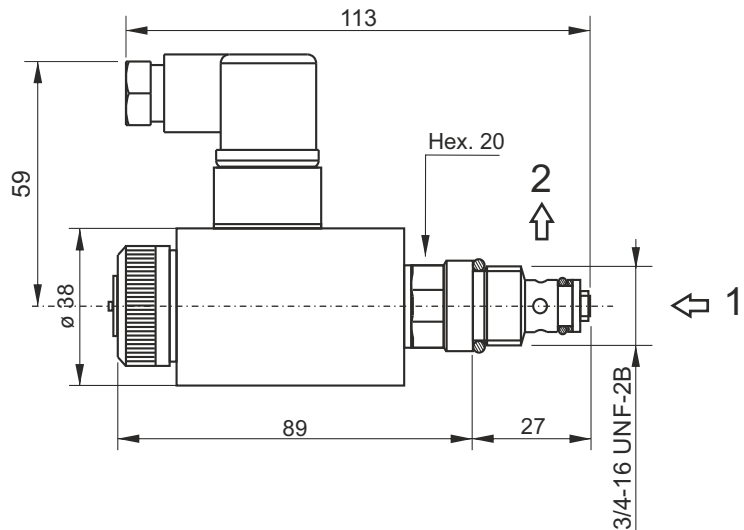
Recommended tightening torque: 25 Nm
Recommended filtration: 25 + 50 µ
Oil temperature: -30 + + 80 °C



SECTION D



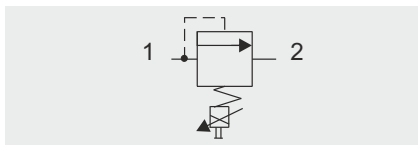
VMPC2 - PROPORTIONAL PRESSURE RELIEF VALVE



Coils

Supply Voltage	Coil code	Connector code
12DC	98001190	KA132000B1
24DC	98002190	KA132000B1

For the controller see the VPC table in D section



Main features

Max pressure	350 bar
Max flow	2l/min
Weight	0,46 Kg
PWM	120Hz
Hysteresis	5%
Duty cycle	ED 100%
Voltage	+/- 10% nominal voltage
Normatives	EN50081-1/EN50082-2(89/336 CEE electr. comp.) - 73/23/CEE / 96/68/CEE (low voltage)

Spare part code

- VMPC** - Direct acting proportional relief valve
- 2** - Nominal size:
2 = 2 l/min
- C** - Working range:
A = 2 ÷ 80 bar
C = 4 ÷ 250 bar
- E** - Options:
E = emergency (std)
- 0000** - Supply voltage:
- 0000 = no coil
- 12DC
- 24DC
see coils table

Assembly code

P* Voltage**

where *** stands for max setting pressure [bar]. eg. P25012DC

Mounting cavities

0	1	
2	3	4
5	6	7 8

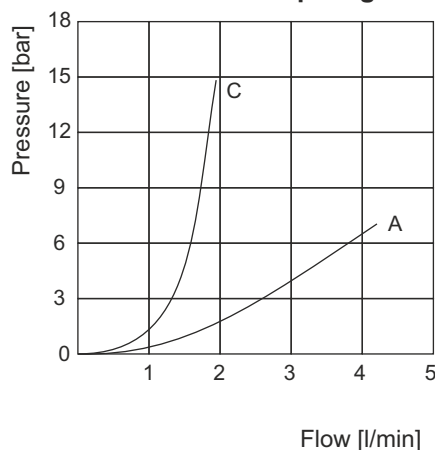
Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Recommended tightening torque: 25Nm
Recommended filtration: 25 ÷ 50 µ
Oil temperature: -30 ÷ + 80 °C

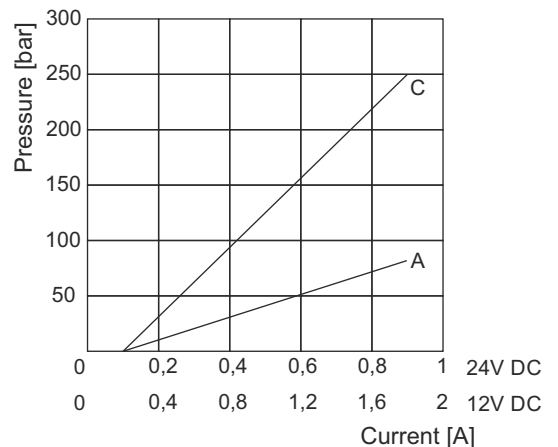
For the controller see table D170

Note: Supplying current to the coil from 0 to I max (see diagram), a proportional pressure variation is obtained on port P.

Pressure drop diagram

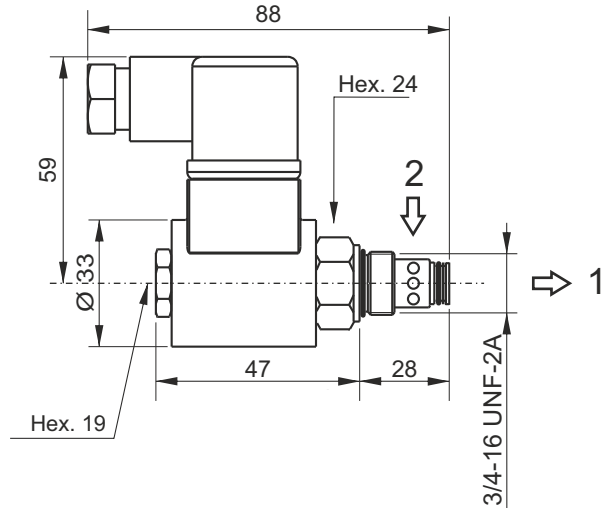


Pressure vs current



Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature.

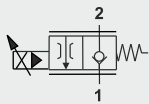
CSPC15 - PROPORTIONAL FLOW CONTROL VALVE



Coils

Supply voltage	Coil code	Connector code
12DC	M6306012	KA132000B1
24DC	M6306024	KA132000B1

For the controller see the VPC table in D section



Main features

Max press.	210 bar
Max flow	22 l/min
Weight	0,1 Kg (without coil)
PWM	120Hz
Hysteresis	5% (10% above 85% I _{max})
Duty cycle	ED 100%
Voltage	+/- 10% nominal voltage
Normatives	EN50081-1/EN50082-2 (89/336 CEE) 73/23/CEE / 96/68/CEE
Oil temperature	-40 - +120°C
Filtration	10 ÷ 25 µ
Tightening torque	30Nm

Spare part code

CSPC — Proportional flow control valve

15 — Nominal size: 15 = 15 l/min

0 — Option: 0 = no option

0000 — Supply voltage:
 - 0000 = no coil (std)
 - 12DC
 - 24DC
 see coils table

Assembly code

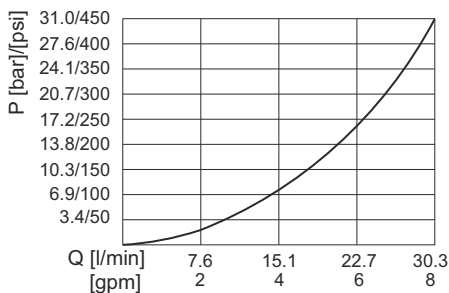
T* Voltage**
 eg: T12DC

Mounting cavities

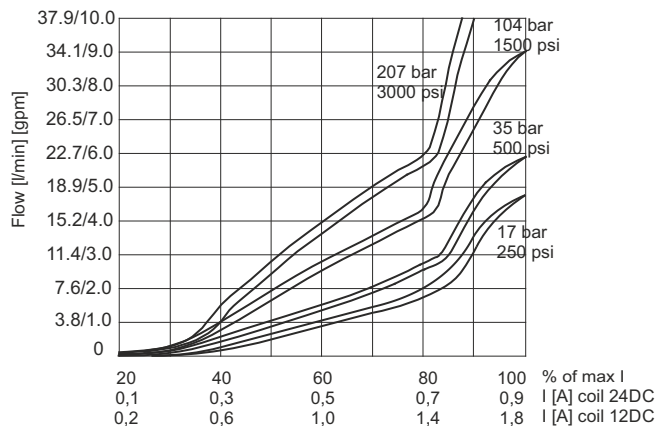
0	1
2	3 4
5	6 7 8

Note: cavities 3, 4 and 6 are present on central manifold type UB only.

Pressure Drop 2 > 1 with fully open valve



Flow vs current at different pressure drops

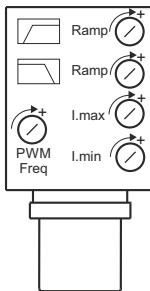


Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature.

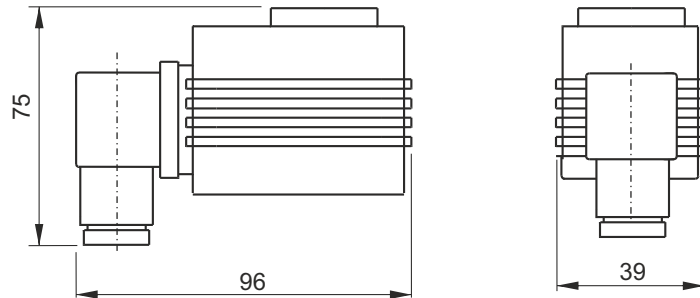
SECTION D



VPC - ELECTRONIC AMPLIFIER FOR PROPORTIONAL SOLENOID VALVES



ISO 4400 / DIN 43650-A



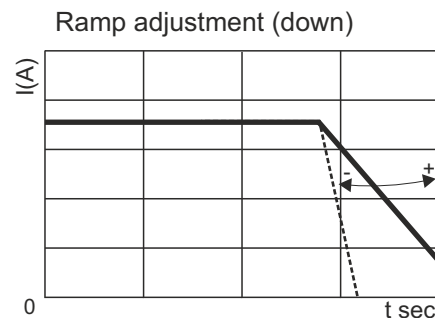
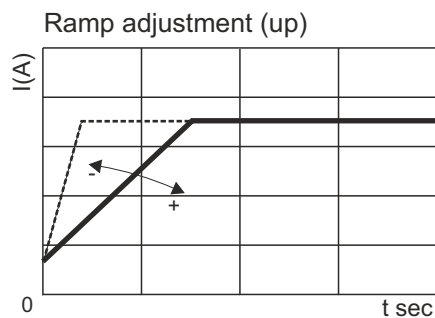
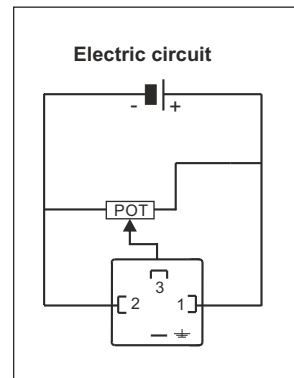
Main features

Supply voltage	12 / 24V DC
Voltage input signal range	0 ~ 10 V
Max current range	2,5A
PWM (optionally adjustable)	120 Hz (50 ÷ 400 Hz)
Ramp adjustment (independent)	5%
Input impedance	100 kohm
Voltage	+/- 10% nominal voltage
Weight	0,11 kg
Normatives	EN50081-1/EN50082-2 (89/336 CEE electromagnetic comp.) 73/23/CEE / 96/68/CEE (low voltage)

Spare part code

- VPC** — Electronic amplifier for solenoid valves
- 00** — Options

Suitable for:
 · CSPC15**** proportional flow control valve
 · VMPC2**** proportional pressure relief valve
 · other proportional valves



Instruction for use:

- 1) turn the "I MIN" trimmer fully counterclockwise;
- 2) adjust the external voltage input signal to the desired initial regulating (flow or pressure) value;
- 3) turn "I MIN" trimmer in a clockwise direction until valve just starts regulating;
- 4) adjust the external voltage input signal to the max value and adjust "I MAX" trimmer until the valve regulates the maximum flow or pressure on the hydraulic system.

COILS FOR SOLENOID VALVES



Supply voltage [V]	Assembly code	Coil type	Spare part code	Spare connector code	Holding Power [W]	Duty charge ED [%]	Prot. class	Wt [g]	Suitable for valves
12DC	12DC_M630	DC	M6306012	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV30/31 MDV MSV4V CSPC15
24DC	24DC_M630	DC	M6306024	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV30/31 MDV MSV4V CSPC15
24AC	24AC_M631	RC with integrated rectifying bridge	M6316024	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV30/31 MDV MSV4V
115AC	115AC_M631	RC with integrated rectifying bridge	M6316115	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV30/31 MDV MSV4V
230AC	230AC_M631	RC with integrated rectifying bridge	M6316230	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV30/31 MDV MSV4V
12DC	12DC_M630DT	DC, Deutsch	M6306012DT	DT06-4S Deutsch	16W	100	H	117	MSV30/31 MDV30/31 SD00
24DC	24DC_M630DT	DC, Deutsch	M6306024DT	DT06-4S Deutsch	16W	100	H	117	MSV30/30 MDV30/31 SD00
12DC	Embedded in the VMPC2 proportional valve code	DC	98001190	KA132000B1 DIN43650/ISO4400	36W	100	H	257	VMPC2
24DC	Embedded in the VMPC2 proportional valve code	DC	98002190	KA132000B1 DIN43650/ISO4400	36W	100	H	247	VMPC2

Other voltages and electric connector types (Amp Junior, flying leads,...) available on request.

Inrush power consumption can be up to 3,5 times higher than holding power.

Coil thermal insulation: Class H. Electric connection: DIN 43650-A / ISO 4400. Coil protection degree: Ip65

SECTION D



PLUGS

<p>Weight: 0,066 Kg</p>	<p>Hydraulic symbol</p> <p>Spare part code</p> <p>E70100005</p>	<p>Assembly code</p> <p>G</p> <p>Mounting cavities</p> <table border="1"> <tr><td>0</td><td>1</td></tr> <tr><td>2</td><td>3</td><td>4</td></tr> <tr><td>5</td><td>6</td><td>7</td><td>8</td></tr> </table>	0	1	2	3	4	5	6	7	8
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2	3	4									
5	6	7	8								
<p>Weight: 0,047 Kg</p>	<p>Hydraulic symbol</p> <p>Spare part code</p> <p>E70100003</p>	<p>Assembly code</p> <p>H</p> <p>Mounting cavities</p> <table border="1"> <tr><td>0</td><td>1</td></tr> <tr><td>2</td><td>3</td><td>4</td></tr> <tr><td>5</td><td>6</td><td>7</td><td>8</td></tr> </table>	0	1	2	3	4	5	6	7	8
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2	3	4									
5	6	7	8								
<p>Weight: 0,045 Kg</p>	<p>Hydraulic symbol</p> <p>Spare part code</p> <p>E70100006</p>	<p>Assembly code</p> <p>P</p> <p>Mounting cavities</p> <table border="1"> <tr><td>0</td><td>1</td></tr> <tr><td>2</td><td>3</td><td>4</td></tr> <tr><td>5</td><td>6</td><td>7</td><td>8</td></tr> </table>	0	1	2	3	4	5	6	7	8
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2	3	4									
5	6	7	8								
<p>Weight: 0,027 Kg</p>	<p>Hydraulic symbol</p> <p>Spare part code</p> <p>E70100004</p>	<p>Assembly code</p> <p>L</p> <p>Mounting cavities</p> <table border="1"> <tr><td>0</td><td>1</td></tr> <tr><td>2</td><td>3</td><td>4</td></tr> <tr><td>5</td><td>6</td><td>7</td><td>8</td></tr> </table>	0	1	2	3	4	5	6	7	8
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5	6	7	8								
<p>Weight: 0,042 Kg</p>	<p>Hydraulic symbol</p> <p>Spare part code</p> <p>E70100002</p>	<p>Assembly code</p> <p>N</p> <p>Mounting cavities</p> <table border="1"> <tr><td>0</td><td>1</td></tr> <tr><td>2</td><td>3</td><td>4</td></tr> <tr><td>5</td><td>6</td><td>7</td><td>8</td></tr> </table>	0	1	2	3	4	5	6	7	8
0	1										
2	3	4									
5	6	7	8								
<p>Weight: 0,072 Kg</p>	<p>Hydraulic symbol</p> <p>Spare part code</p> <p>E70200010</p>	<p>Assembly code</p> <p>XP</p> <p>Mounting cavities</p> <table border="1"> <tr><td>0</td><td>1</td></tr> <tr><td>2</td><td>3</td><td>4</td></tr> <tr><td>5</td><td>6</td><td>7</td><td>8</td></tr> </table>	0	1	2	3	4	5	6	7	8
0	1										
2	3	4									
5	6	7	8								

Note: cavities 3, 4 and 6 are present on central manifold type UB only.

TANKS



Q & A

Plastic or steel tanks?

Plastic tanks have various advantages: they do not rust, the oil level is visible and they do not damage easily if bumped or exposed to vibrations. On the other hand steel tanks are preferable in case of ultra high or ultra low temperatures.

Is it possible to use custom made tanks?

Yes. We can provide an adaptor flange (F80000001) which can be welded on a custom made tank. We can even design special tanks depending on application and quantities.

How do I order spare tanks?

Spare tanks can be ordered without accessories just by adding a J in front of the relevant code (e.g. JE60303015 instead of E60303015). When ordered with the normal code (e.g. E60303015) they include the relevant accessories such as: plugs, filler breather, oil level gauge,... depending on the kind of tank. Tanks specified in PPC speaking code (e.g. 5BV) include all relevant accessories.

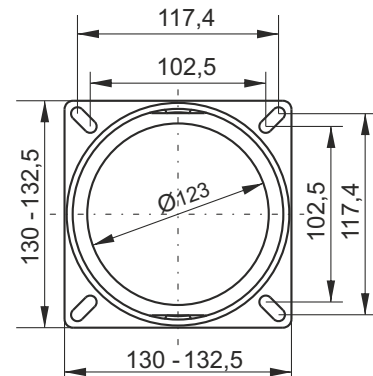
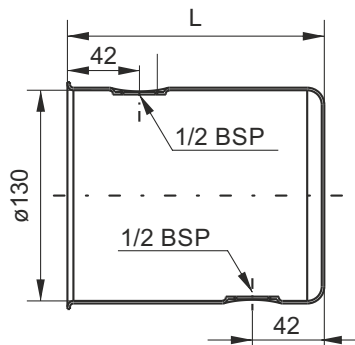
SECTION E



CYLINDRICAL STEEL TANKS A & B SERIES



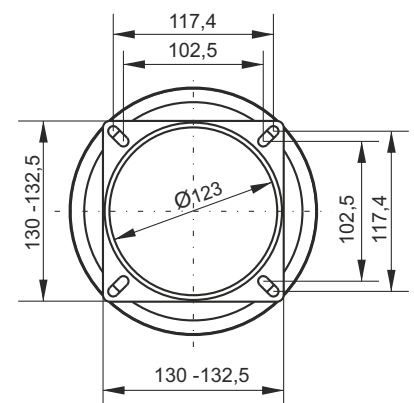
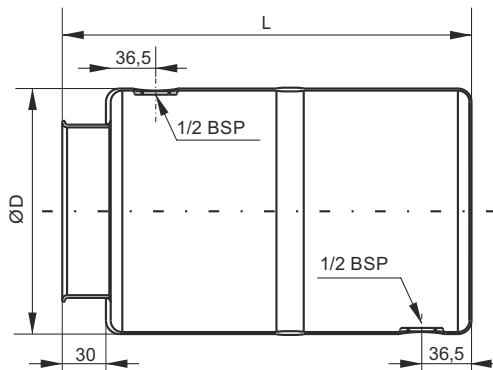
Recommended tightening torque for Filler Cap: 5 Nm



Description	Spare part code	Assembly code	L (mm)	Weight	Actual filling volume (lt)	
					Horizontal	Vertical
1,5 l cylindrical horizontal / vertical mounting	E60303001	1,5A / 1,5AV	150	0,78 Kg	1,5	1,0
2,5 l cylindrical horizontal / vertical mounting	E60303004	2,5A / 2,5AV	235	1,04 Kg	2,5	2,0



Recommended tightening torque for Filler Cap: 5 Nm



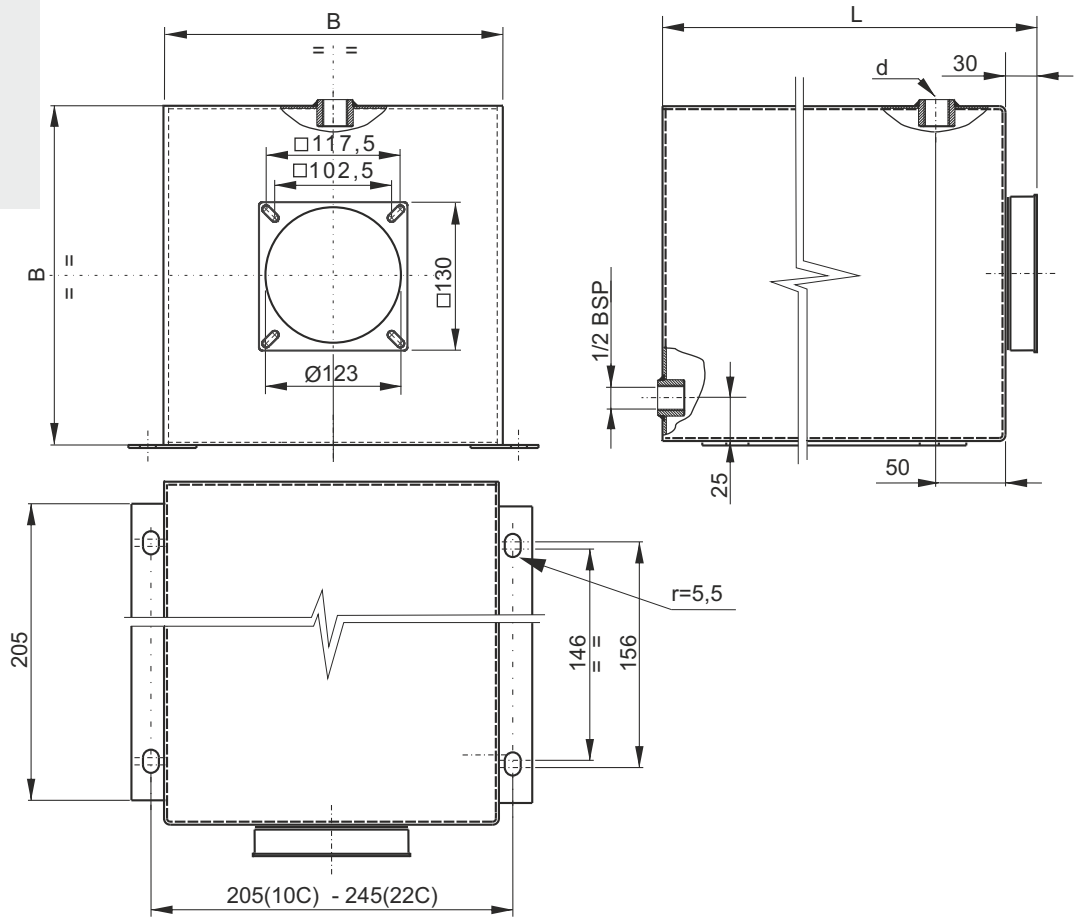
Description	Spare part code	Assembly code	L (mm)	ØD (mm)	Weight	Actual filling volume (lt)	
						Horiz.	Vert.
5 l cylindrical horizontal / vertical mounting	E60303006	5B / 5BV	300	180	1,82 Kg	6,3	5,1
10 l cylindrical horizontal / vertical mounting	E60303011	10B / 10BV	262	220	2,01 Kg	8,3	6,3
12 l cylindrical horizontal / vertical mounting	E60303012	12B / 12BV	380	220	2,47 Kg	12,5	10,9

All dimensions are in mm

Material	Fe P04-EN10130 steel sheet 1,5mm thickness
Fluid	Mineral based oil ISO/DIN 6743/4
Working temperature	-15 / +70°C

Notes: the piping kit, standard suction filter, filler/breather and drain plug are included when specifying the tank in PPC assembly code. When ordering spare parts, only the drain plug and filler/breather are included.

HORIZONTAL/VERTICAL SQUARE WELDED STEEL TANKS C SERIES



Description	Spare part code	Assembly code	L (mm)	B (mm)	ØD (mm)	Weight	Actual filling volume (lt)	
							Horiz.	Vertical
10 l square horiz. / vert. mounting	E60303042	10C / 10CV	330	185	1/2 BSP	5,50 Kg	9,6	8,1
22 l square horiz. / vert. mounting	E60303044	22C / 22CV	470	223	3/4 BSP	6,80 Kg	20,6	18,5

All dimensions are in mm

Material	Fe P04-EN10130 steel sheet 1,5mm thickness
Fluid	Mineral based oil ISO/DIN 6743/4
Working temperature	-15 / +70°C

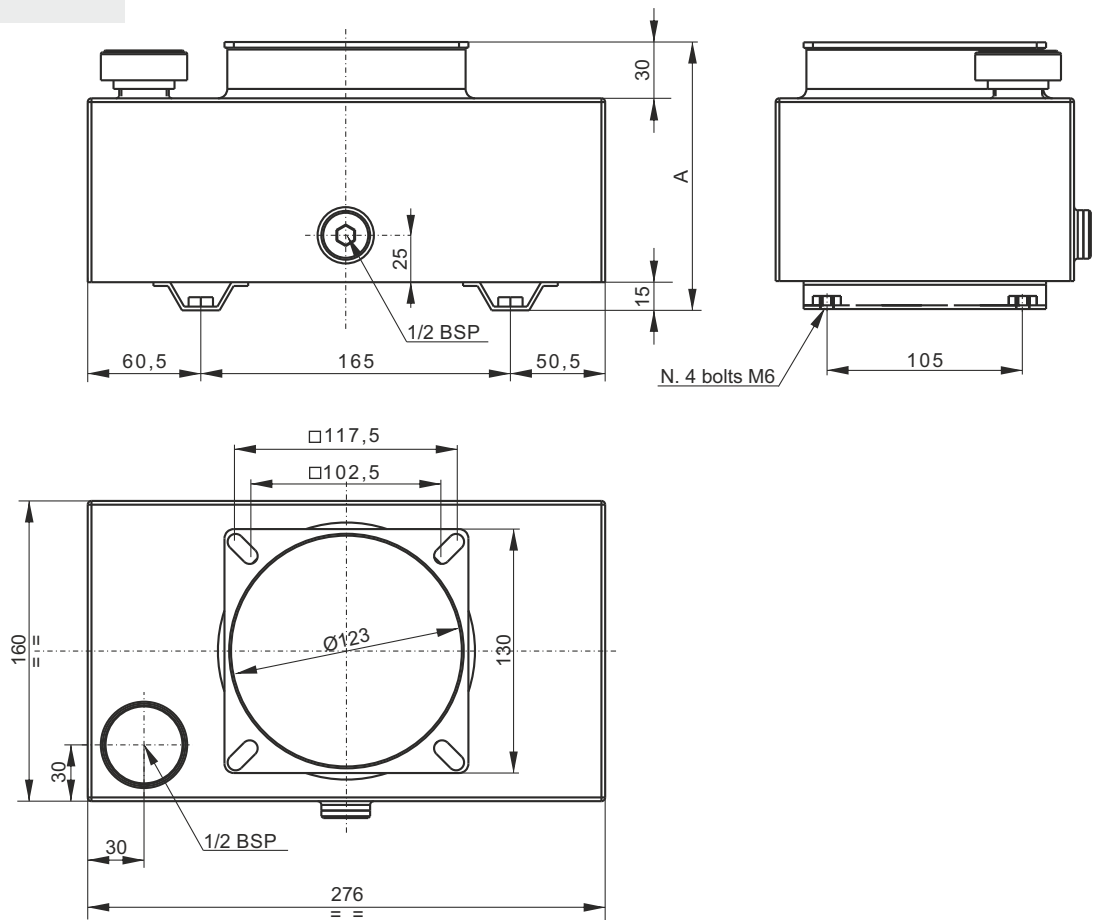
Notes: the piping kit, standard suction filter, filler/breather and drain plug are included when specifying the tank in PPC assembly code. When ordering spare parts, only the drain plug and filler/breather are included.

On request special square welded tanks can be manufactured. An inquiry must be sent to our technical department with indication of quantities.

SECTION E



SMALL SIZE SQUARE WELDED STEEL TANKS E SERIES



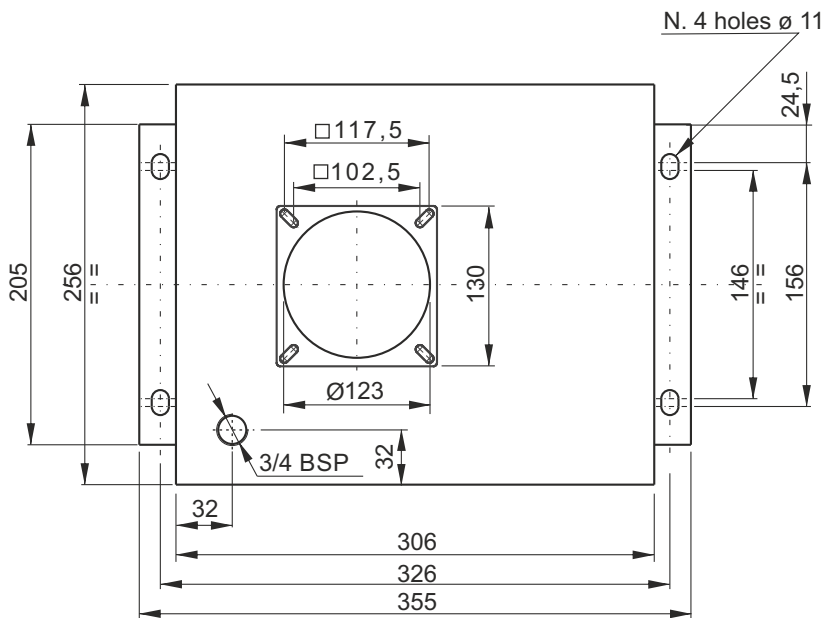
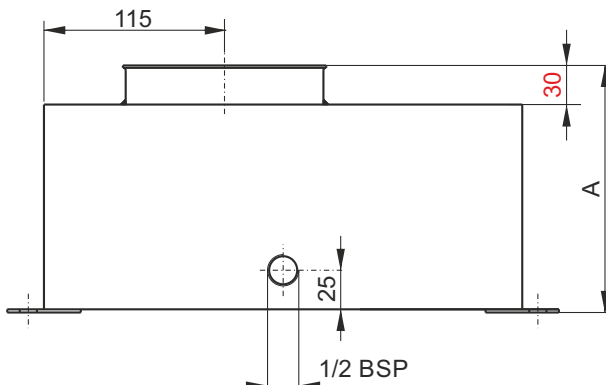
Description	Spare part code	Assembly code	A (mm)	Weight	Actual filling volume (lt)	
					Horizontal	Vertical
3 l square vertical mounting	E60303053	3EV	128	3,09 Kg	-	4,2
7 l square vertical mounting	E60303057	7EV	220	4,32 Kg	-	8,3

All dimensions are in mm

Material	Fe P04-EN10130 steel sheet 1,5mm thickness
Fluid	Mineral based oil ISO/DIN 6743/4
Working temperature	-15 / +70°C

Notes: the piping kit, standard suction filter, filler/breather and drain plug are included when specifying the tank in PPC assembly code. When ordering spare parts, only the drain plug and filler/breather are included.

SMALL SIZE SQUARE WELDED STEEL TANKS E SERIES



Description	Spare part code	Assembly code	A (mm)	Weight	Actual filling volume (lt)	
					Horizontal	Vertical
8 l square vertical mounting	E60303041	8EV	156	4,50 Kg	-	10,4
15 l square vertical mounting	E60303014	15EV	260	5,20 Kg	-	18,5

All dimensions are in mm

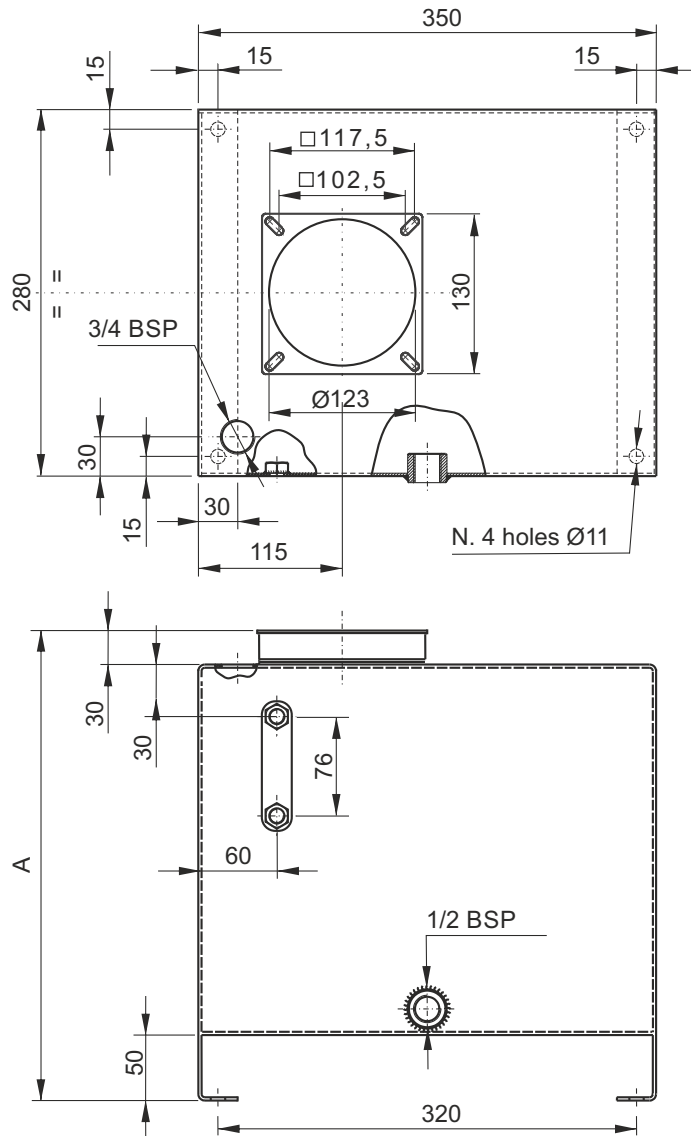
Material	Fe P04-EN10130 steel sheet 1,5mm thickness
Fluid	Mineral based oil ISO/DIN 6743/4
Working temperature	-15 / +70°C

Notes: the piping kit, standard suction filter, filler/breather and drain plug are included when specifying the tank in PPC assembly code. When ordering spare parts, only the drain plug and filler/breather are included.

SECTION E



SQUARE WELDED STEEL TANKS E SERIES



Description	Spare part code	Assembly code	A (mm)	Weight	Actual filling volume (lt)	
					Horizontal	Vertical
20 l square vertical mounting	E60303015	20EV	293	6,50 Kg	-	20,8
30 l square vertical mounting	E60303048	30EV	423	8,50 Kg	-	33,5

All dimensions are in mm

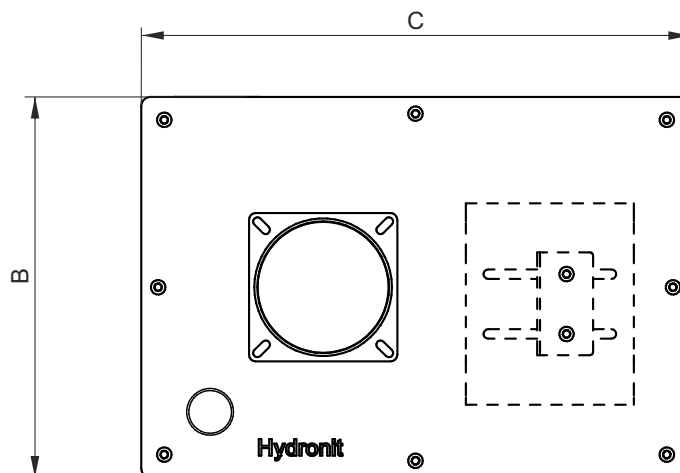
Material	Fe P04-EN10130 steel sheet 2,5mm thickness on top and side, 1,5mm thickness front and rear
Fluid	Mineral based oil ISO/DIN 6743/4
Working temperature	-15 / +70°C

Notes: the piping kit, standard suction strainer, filler/breather, level gauge and drain plug are included when specifying the tank in PPC assembly code.

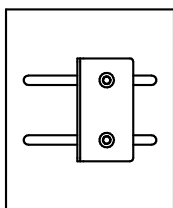
When ordering spare tanks, only the drain plug, filler/breather and level gauge are included.

On request special square welded tanks can be manufactured. An inquiry must be sent to our technical department with indication of quantities.

HEAVY DUTY SQUARE ALUMINIUM TANK

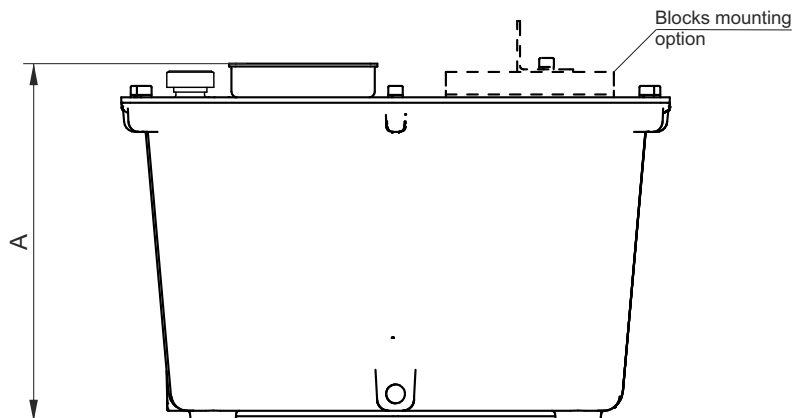


Blocks mounting option



Option code
ART003

All dimensions are in mm



Description	Spare part code	Assembly code	A [mm]	B [mm]	C [mm]	Weight [kg]	Actual filling volume [l]
10 l square aluminium vertical mounting tank	S602010HD	10HD	255	250	340	4	8,5
10 l square aluminium vertical tank with blocks mounting support ART003	S602010HDS	10HDS	255	250	340	4,5	8,5
25 l square aluminium vertical mounting tank	S602025HD	25HD	315	340	490	13	21
25 l square aluminium vertical tank with blocks mounting support ART003	S602025HDS	25HDS	315	340	490	13,5	21

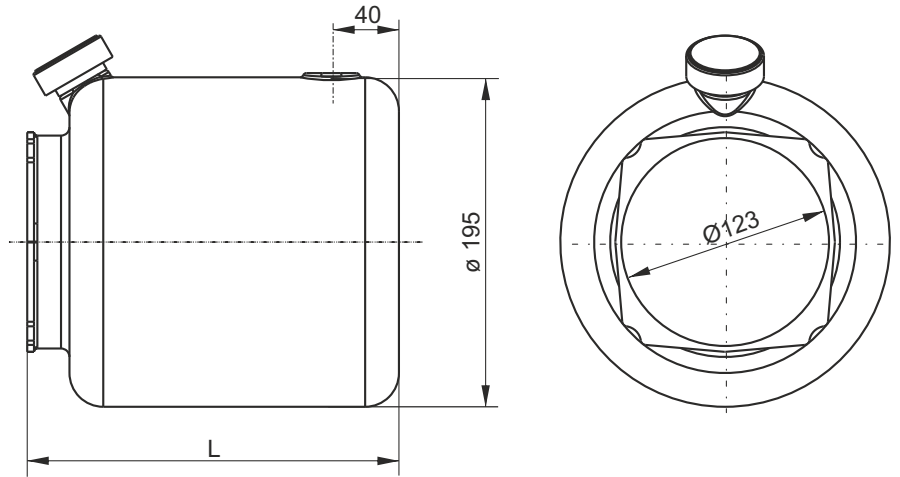
Material	Die cast alluminium, tank top lid 3 mm steel sheet
Fluid	Mineral based oil ISO/DIN 6743/4
Working temperature	-15 / +70°C

Notes: the piping kit, standard suction strainer, filler/breather and are included when specifying the tank in PPC assembly code. When ordering spare tanks, only the filler/breather are included.

SECTION E



CYLINDRICAL PLASTIC TANKS P SERIES



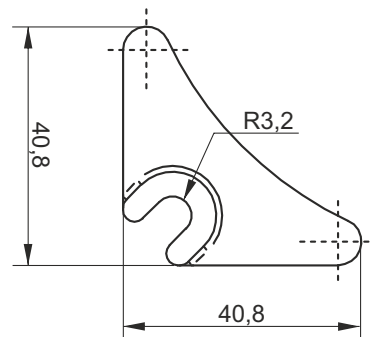
Description	Spare part code	Assembly code	L (mm)	Weight	Actual filling volume (lt)	
					Horizontal	Vertical
5 l cylindrical horizontal / vertical mounting	H60303028	5P / 5PV	219	0,60 Kg	5,0	4,2
7 l cylindrical horizontal / vertical mounting	H60303030	7P / 7PV	271	0,61 Kg	6,0	5,5
9 l cylindrical horizontal / vertical mounting	H60303032	9P / 9PV	323	0,76 Kg	7,2	6,5
11 l cylindrical horizontal / vertical mounting	H60303035	11P / 11PV	453	1,06 Kg	9,0	10,5

Material	PE-HD neutral / transparent colour (DO NOT EXPOSE TO DIRECT SUNLIGHT)
Fluid	Mineral based oil ISO/DIN 6743/4
Working temperature	-15 / +70°C

Clamping brackets



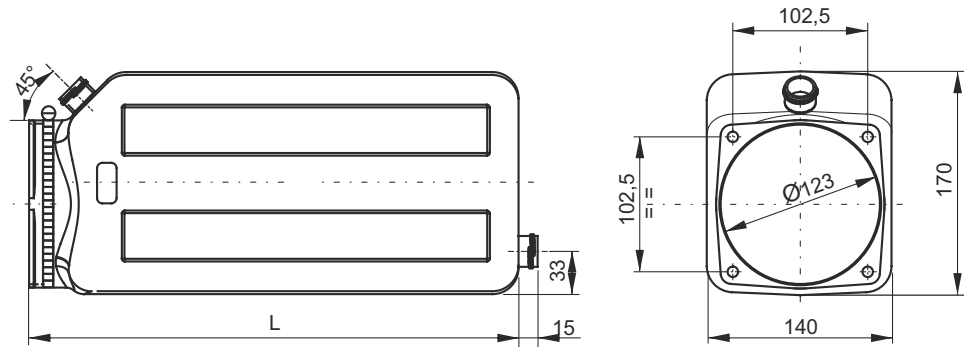
Clamp code
E60513022



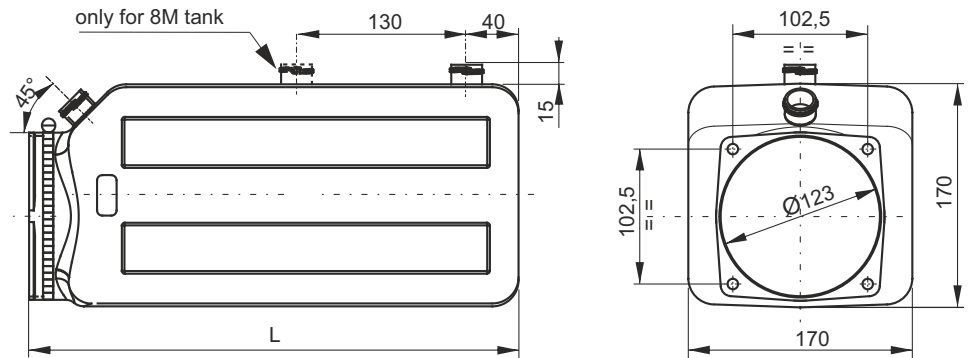
Notes: 4 x E60513022 mounting clamp brackets and a clamp band are required to fix P series cylindrical plastic tanks.

Notes: the piping kit, standard suction strainer and filler/breather are included when specifying the tank in PPC assembly code. When ordering spare tanks, only the filler/breather C86100001, E60513022 plate and clamp band are included. Discharge ports are normally moulded blind. On request these tanks are available with an offset collar. Ask for details.

SQUARE PLASTIC TANKS L & M SERIES



Description	Spare part code	Assembly code	L (mm)	Weight	Actual filling volume (lt)	
					Horizontal	Vertical
1,5 l square horizontal / vertical mounting	H60303016	1,5L / 1,5LV	135	0,32 Kg	2,4	1,5
3 l square horizontal / vertical mounting	H60303018	3L / 3LV	250	0,42 Kg	4,4	4,2
6 l square horizontal / vertical mounting	H60303020	6L / 6LV	350	0,63 Kg	6,2	6,6



Description	Spare part code	Assembly code	L (mm)	Weight	Actual filling volume (lt)	
					Horizontal	Vertical
5 l square horizontal / vertical mounting	H60303025	5M / 5MV	270	0,60 Kg	5,8	5,7
8 l square horizontal / vertical mounting	H60303033	8M / 8MV	375	0,76 Kg	8,1	8,8

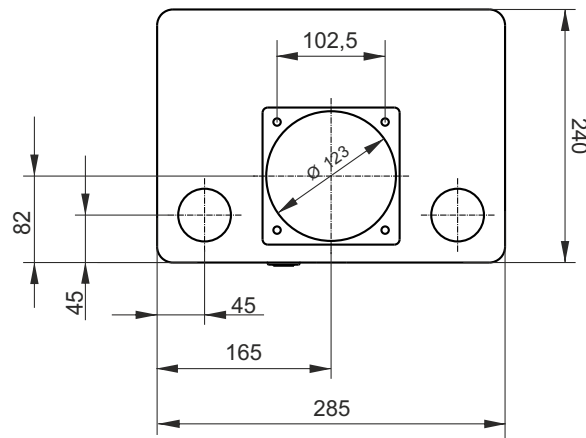
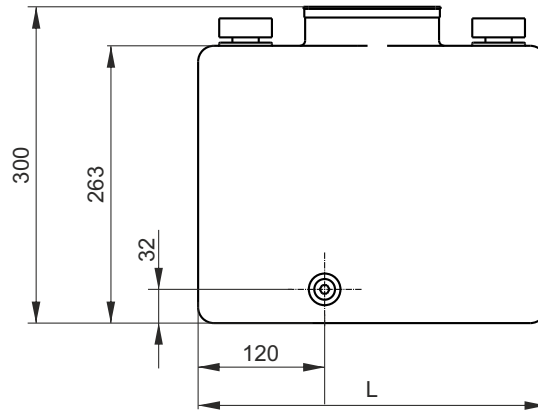
Material	PE-HD neutral / transparent colour (DO NOT EXPOSE TO DIRECT SUNLIGHT)
Fluid	Mineral based oil ISO/DIN 6743/4
Working temperature	-15 / +70°C

Notes: the piping kit, standard suction strainer and filler/breather are included when specifying the tank in PPC assembly code. When ordering spare tanks, only the filler/breather C86100003 and clamp band are included. Discharge ports are normally moulded blind.

SECTION E



SQUARE PLASTIC TANKS N SERIES



Description	Spare part code	Assembly code	L (mm)	Weight	Actual filling volume (lt)	
					Horizontal	Vertical
15 l plastic square vertical mounting	E20201800	15NV	330	1,53 Kg	-	16,8

Material	PE-HD neutral / transparent colour (DO NOT EXPOSE TO DIRECT SUNLIGHT)
Fluid	Mineral based oil ISO/DIN 6743/4
Working temperature	-15 / +70°C

Notes: the piping kit, standard suction strainer and filler/breather are included when specifying the tank in PPC assembly code. When ordering spare tanks, only the filler/breather and drain plug are included. Enquire for more details.

TANKS PLUGS

**Filler breather
1/2" - 3/4" BSP**

	1/2"	3/4"
A	1/2"	3/4"
B	30	47
C	10	17
D	21	17

Weight: 0,02 Kg

Suitable for B/BV type tanks (1/2" BSP)
Suitable for EV type tanks (3/4" BSP)

Spare part code

**C86100001 (1/2 BSP)
C86100002 (3/4 BSP)**

**Filler breather with check valve
1/2" BSP**

	1/2"
A	1/2"
B	30
C	10
D	21

Weight: 0,02 Kg

Suitable for B/BV type tanks (1/2" BSP)

Spare part code

C86100001CV

**Filler breather
3/4" BSP female**

Suitable for all series plastic tanks

Weight: 0,01 Kg

Spare part code

C86100003

Drain plug

	A	
TCNB0800	15	Weight: 0,01 Kg
TB050801	19	Weight: 0,04 Kg

Suitable for all steel tanks

Spare part code

**TCNB0800 (plastic)
TB050801 (steel)**

**3/4" BSP female
drain plug**

Suitable for all series plastic tanks

Weight: 0,01 Kg

Spare part code

E60513005

SECTION E



TANK ACCESSORIES

Standard inlet strainer filter
Filtration degree: 90 micron

3/8 BSPT
24
60

Weight: 0,01 Kg

Spare part code

C34100005

Inlet eccentric filter
Filtration degree: 90 micron

3/8 BSPT
ø80
26
21

Recommended for 1,5 l tanks horizontal mounting

Weight: 0,13 Kg

Spare part code

C34100001

Micro inlet filter
Filtration degree: 90 micron

1/4 BSP
15
1/4 BSP

Recommended for pumps gr. 0

Weight: 0,01 Kg

Spare part code

C34100100

Micro inlet strainer filter
Filtration degree: 90 micron

16
Ø 31

Weight: 0,02 Kg

Spare part code

C34100006

In-tank return filter
Filtration degree: 90 micron

1/4 BSP
126
ø 32

Suitable for all tanks over 3l

Weight: 0,09 Kg

Spare part code

C34200001

Relief valve diffuser
To be mounted in cavity Tr

to be fitted in
1/4 BSP
20
12.4

It reduces foam and noise when relief valve is working
Recommended for all vertical mounted tanks.

Weight: 0,01 Kg

Spare part code

SFEP01D

Flexible plastic pipe holder for return line 1/4" BSPT

Ø11,8
46,5
10
1/4 BSPT

Weight: 0,01 Kg

Spare part code

TR0112

Flexible plastic pipe

Ø17
Ø12
L

Recommended as standard return pipe.
To be fixed with TR01-12 and cut to correct length. To be ordered in meters.

Weight: 0,18 Kg/meter

Spare part code

SF12

90° adapter for vertical tanks

1/2 BSP
27
44
1/2 BSP

Weight: 0,02 Kg

Spare part code

E60513004

TANK ACCESSORIES

**90° elbow for suction pipe
M 1/4" & 3/8" BSPT - M 3/8" BSP**

	L	D
PP01E40	40	1/4 BSPT
PP01E77	77	1/4 BSPT
PP02E40	40	3/8 BSPT
PP02E77	77	3/8 BSPT

Recommended for horizontal tanks

Weight: 0,01 Kg

Spare part code

PP0*E**

3/8" suction pipe

	L
PP0242	42
PP0268	68
PP02105	105
PP02125	125
PP02142	142
PP02165	165
PP02180	180
PP02190	190
PP02237	237
PP02320	320
PP02370	370

To fit inlet strainers C34100005 to Gr.1 pumps

Weight: 0,02 Kg

Spare part code

PP02**

1/4" - 3/8" suction pipe

	L
PP0130	30
PP0180	80
PP01120	120

To fit inlet strainers C34100005 to Gr.0 pumps

Weight: 0,01 Kg

Spare part code

PP01**

1/4" suction/return pipe

	L
PP01370	370

Recommended as suction pipe for PMC02 hand pumps and as return pipe with C3420001 return filter.

Weight: 0,04 Kg

Spare part code

PP01370

90° Plastic pipe for return line

Weight: 0,02 Kg

Spare part code

PP01E130127

90° Plastic pipe for return line

Weight: 0,02 Kg

Spare part code

PP01E185115

Level gauge

Fixing holes Ø 10,5 mm Weight: 0,10 Kg

Spare part code

SLV76

Electric thermostatic level gauge

Fixing holes Ø 10,5 mm Weight: 0,16 Kg

Spare part code

GTL76TE

Bare steel tank adapter

Unpainted, to be welded on custom made tanks

Weight: 0,18 Kg

Spare part code

F80000001

EXTERNAL MANIFOLDS & ACCESSORIES

Standard NG6 (Cetop 3) base modular manifold blocks with parallel or series connections, rear or lateral ports. They can be stacked one upon the other. Top manifold P and T ports can be plugged with simple 1/4" or 1/8" BSP plugs

Pilot operated check valves can be integrated within modular manifold blocks for NG6 (Cetop 3) valves, thus avoiding the extra modular Cetop 3 sandwich type valve between the base block and the spool valve

External hand pumps with 4 cc or 8,8 cc/stroke can be mounted between the central manifold and the Cetop 3 modular block. The lever may be rotated 360°



The PPC-to-SD02 stackable valve converter lets you mount our range of **modular stackable valves**. This is an **up-to-date and lightweight alternative** to NG6 (Cetop 3) directional spool valves

The **pressure line** or **return line filters** are mounted in a modular manifold which can be stacked under NG6 (Cetop 3) modular manifolds



A full set of **accessories** is available to complete the power pack configuration

The **NG3 MICRO** set of blocks and valves is an **ultracompact and cost effective alternative** to NG6 (Cetop3), up to 15 l/min. They can be mounted thanks to the PPC-to-PPM adaptor

Q & A

How many types of external manifold blocks can be mounted?

The central manifold exit face allows the mounting of two different block systems, fixed by 2x M8 bolts (normally used for NG6 Cetop 3 modular manifolds stacks) or 4x M6 bolts (for additional or special manifolds). The two types of bolt systems cannot be mixed on the same stack. To mount stackable directional valves or NG3 MICRO directional valves an adaptor plate is required. See section G for the relevant valve details.

When do I need to mount the 28mm spacer block?

Whenever a big motor is mounted on the power pack. Normally the E60403004 spacer must be mounted below the stack of NG6 (Cetop 3) blocks with AC motors with frame 80 or higher and with DC motors frame 125 or higher.

When are the modular manifolds for differential area cylinders used?

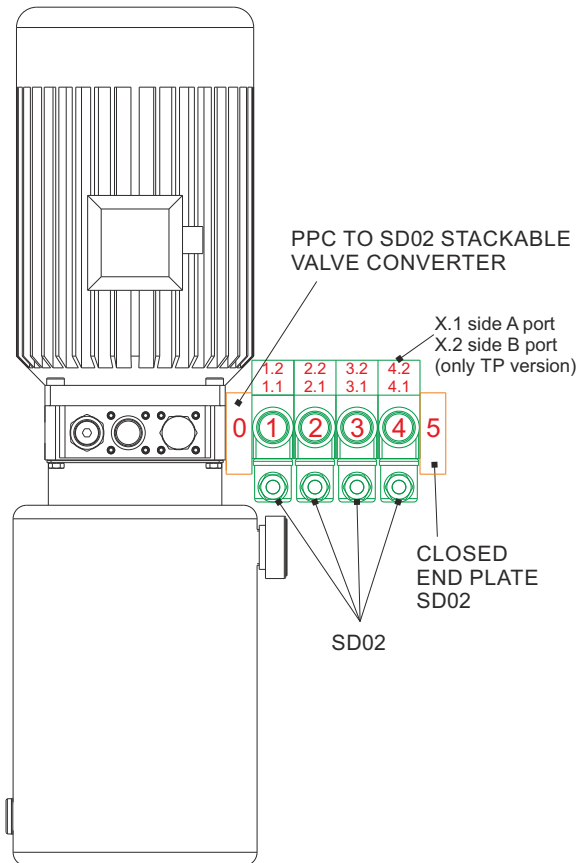
With UR (reversible pump circuits) central manifold, the exit ports are directly A and B instead of P and T. With differential area cylinders, when the bidirectional pump flow is outputting to the rod side port (let's say it is B port), there will be more flow returning to A port, connected to the piston side of the cylinder, due to the cylinder differential area ratio. The function of this manifold is to discharge the extra flow to tank at nearly zero pressure, as this cannot be absorbed by the pump itself and should otherwise flow through the relief valve causing overheating and counterpressures.

SECTION F

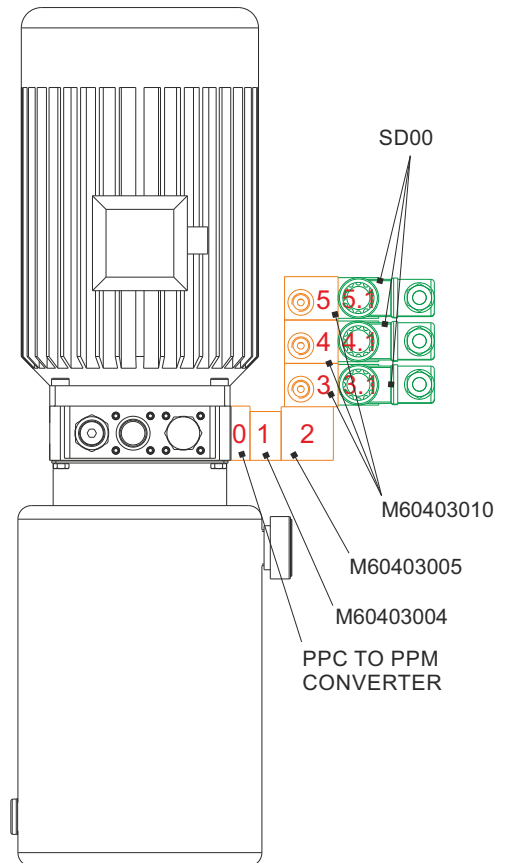


EXTERNAL MANIFOLDS & VALVE MOUNTING EXAMPLES

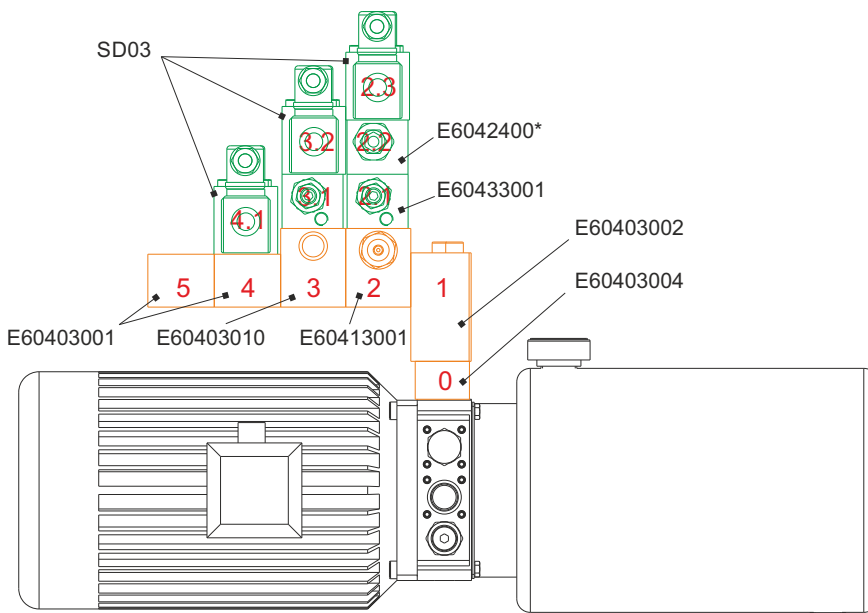
PPC + SD02 STACKABLE VALVES



PPC + NG3 MICRO BLOCKS & VALVES



PPC + NG6 (CETOP 3) BLOCKS & VALVES



The mini powerpack external manifolds and valves are arranged following a stack level logic. Each stack is numbered eg. n, n.1, n.2, n.3,... where n is the basic manifold stack number, n.1 is the first valve mounted on top of manifold n; n.2 is the second one mounted on top of n.1,... See above self-explanatory drawings where manifolds are coloured in orange and valves in green. Stack levels are numbered in red.

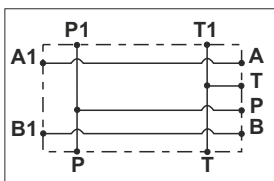
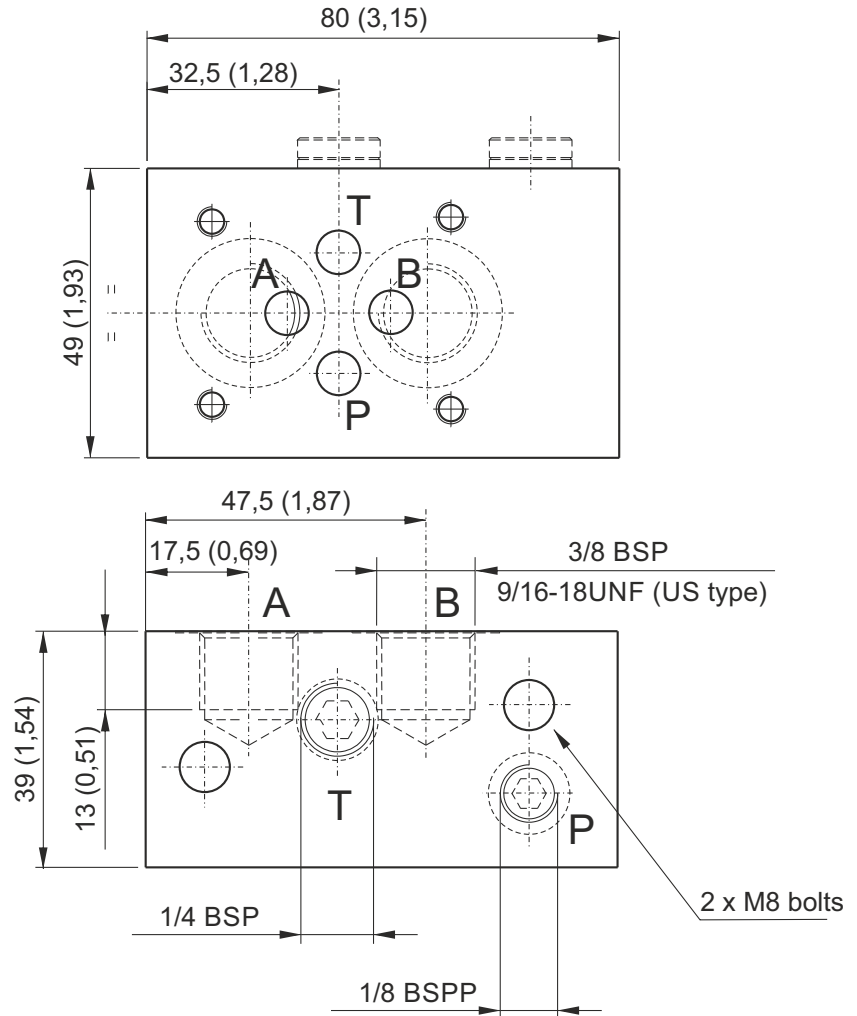
MODULAR MANIFOLDS NG6 (CETOP 3), REAR PORTS



Dimensions in mm (inches)

Main features

Max pressure	350 bar
Weight	0,37 Kg (0,82lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



Parallel connection	Spare part code
Rear ports	E60403001
Rear ports US execution	E60403001US

Option 1/4" BSP P port:

Spare part code

PORTMF0001

Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.
 *: US execution with 9/16-18UNF SAE06 exit ports
 To add external manifolds to a PPC assembly code, just add their spare part codes at the end of the PPC code. eg: PPC-0,8 12DC-MB-J-K0,6-V200-G-RETURN KIT-1,5L+E60403004+E60403001.
 The Cetop attachment is on motor side. With AC motor frames bigger than 71 and DC motors bigger than dia. 125mm, always add a spacer manifold (see E60403004 code in F section) below the Cetop manifold to avoid interference between the valve and the motor. Code does not include the Cetop solenoid valve. See NG6 (Cetop 3) valves table in section G.

SECTION F



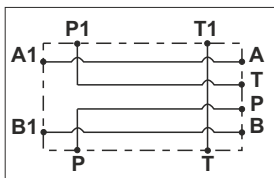
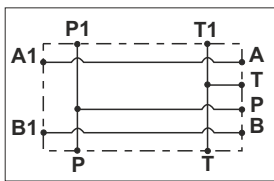
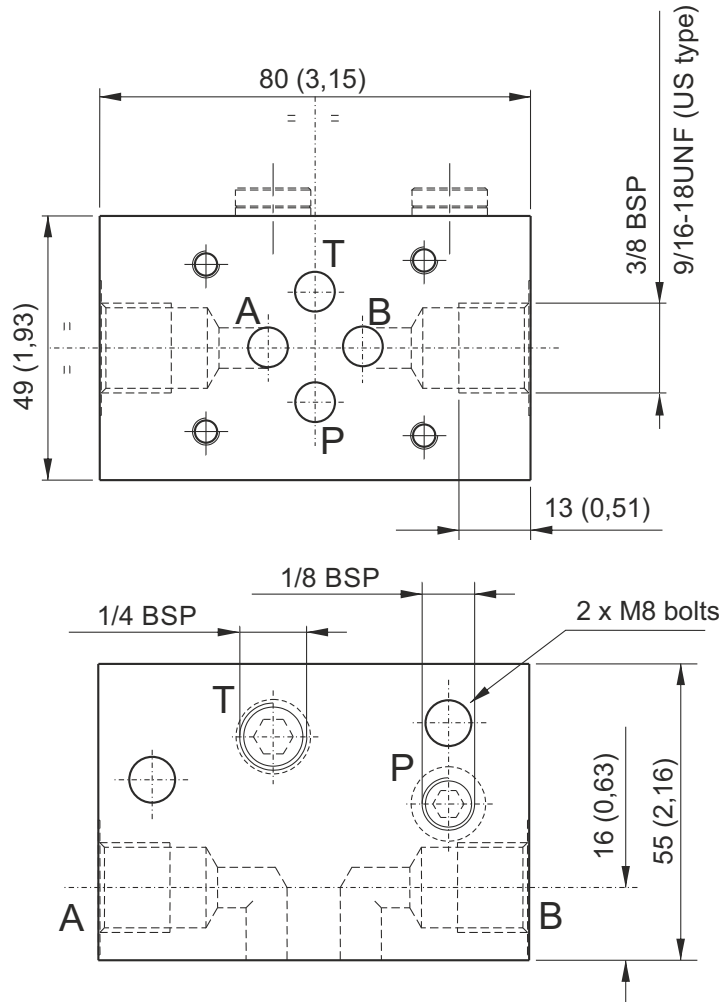
MODULAR MANIFOLDS NG6 (CETOP 3), LATERAL PORTS



Dimensions in mm (inches)

Main features

Max pressure	350 bar
Weight	0,56 Kg (1,2lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



Parallel connection	Spare part code
Rear ports	E60403010
Rear port US execution	E60403010US

Series connection	Spare part code
Rear ports	E60403011
Rear port US execution	E60403011US

Option 1/4" BSP P port:

Technical drawing of the 1/4 inch BSP P port option. It shows a cylindrical component with a length of 33 mm. The left end has a 1/4 BSP thread, and the right end has a 1/8 BSP thread. The diameter is Hex. 19.

Spare part code
PORTMF0001

Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.

*: US execution with 9/16-18UNF SAE06 exit ports

To add external manifolds to a PPC assembly code, just add their spare part codes at the end of the PPC code. eg: PPC-0,8 12DC-MB-J-K0,6-V200-G-RETURN KIT-1,5L+E60403004+E60403010.

The Cetop attachment is on motor side. With AC motor frames bigger than 71 and DC motors bigger than dia. 125mm, always add a spacer manifold (see E60403004 code in F section) below the Cetop manifold to avoid interference between the valve and the motor. Code does not include the Cetop solenoid valve. See NG6 (Cetop 3) valves table in section G.

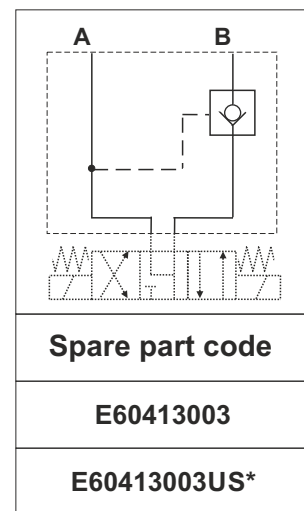
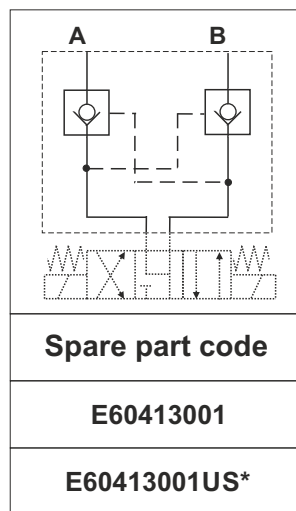
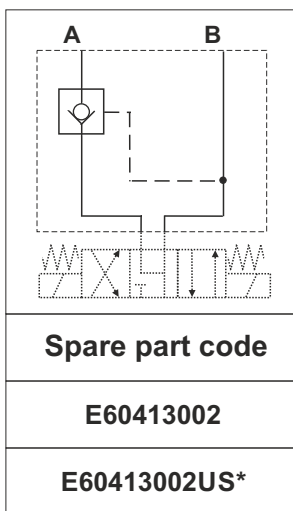
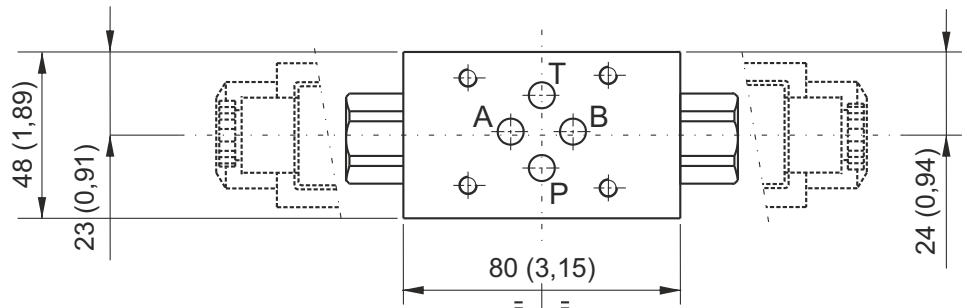
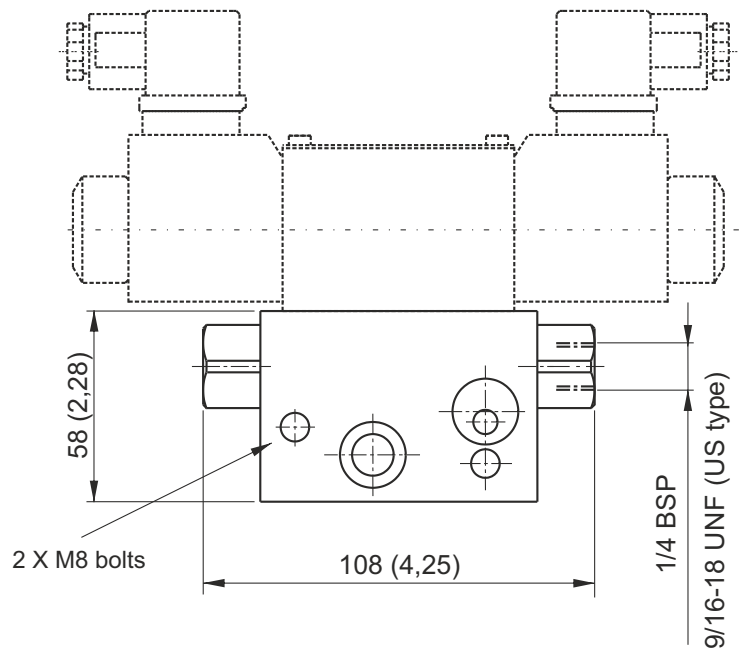
MODULAR MANIFOLDS NG6 (CETOP 3) WITH INTEGRAL PILOT OPERATED CHECK VALVES



Dimensions in mm (inches)

Main features

Max pressure	350 bar
Pilot ratio	1:5,6
Weight	0,71 Kg (1,56lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.

*: US execution with 9/16-18UNF SAE06 exit ports

To add external manifolds to a PPC assembly code, just add their spare part codes at the end of the PPC code. eg: PPC-0,8 12DC-MB-J-K0,6-V200-G-RETURN KIT-1,5L+E60403004+E60413001.

Code does not include the Cetop solenoid valve. See NG6 (Cetop 3) valves table in section G.

SECTION F



MODULAR MANIFOLDS WITH PILOT OPERATED CHECK VALVES



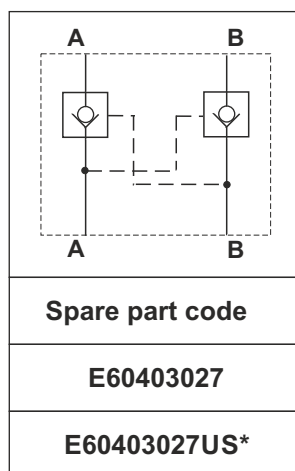
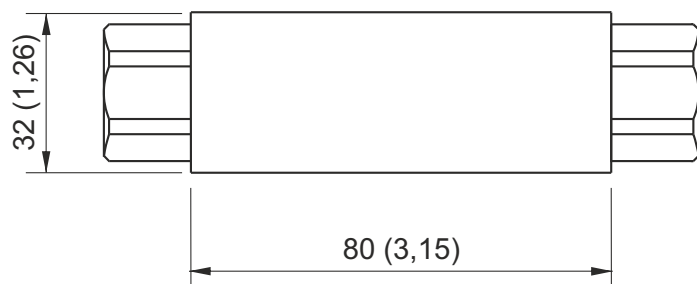
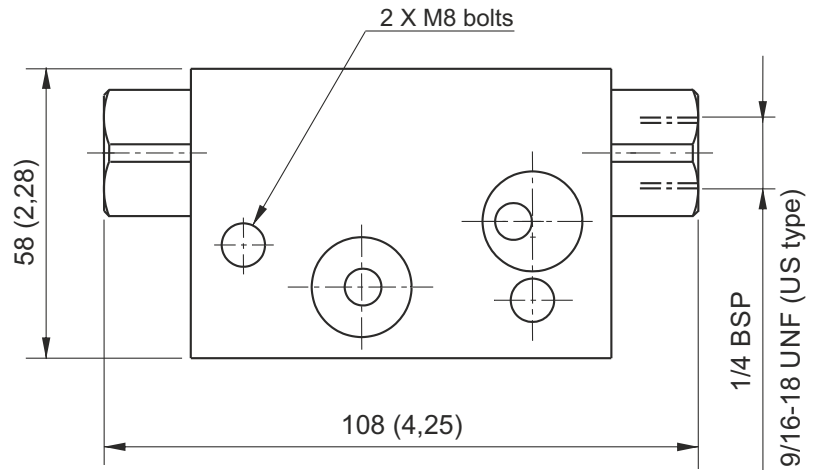
Dimensions in mm (inches)

Suitable for:

- central manifold U4
- central manifold UR

Main features

Max pressure	350 bar
Pilot ratio	1:5,6
Weight	0,5 Kg (1,1lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above

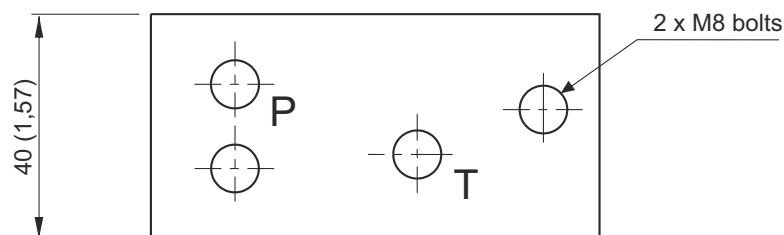
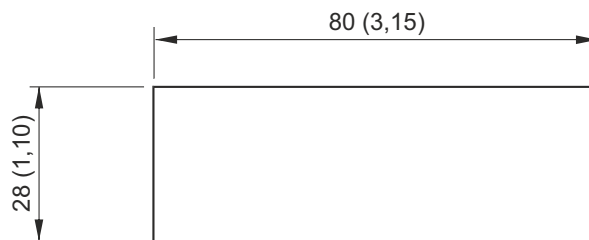


Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.
*: US execution with 9/16-18UNF SAE06 exit ports

SPACER ELEMENTS



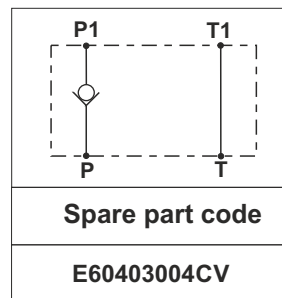
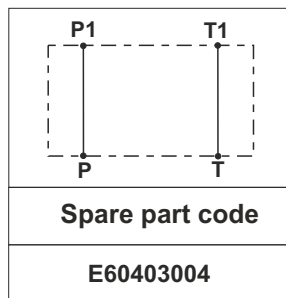
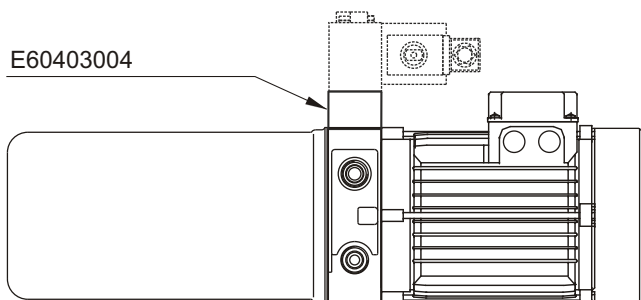
Dimensions in mm (inches)



Main features

Max pressure	350 bar
Weight	0,23 Kg (0,5lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above

Mounting example



Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8. Suitable with AC motor frames bigger than 71 and DC motors bigger than dia. 125, to avoid interference between the valves and the motor.

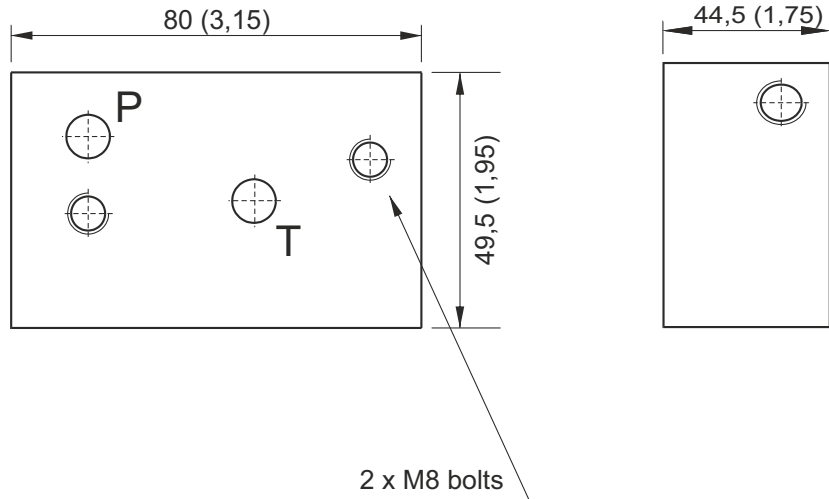
SECTION F



90° ROTATION MANIFOLDS 49MM

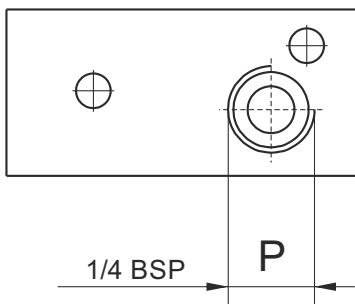


Dimensions in mm (inches)

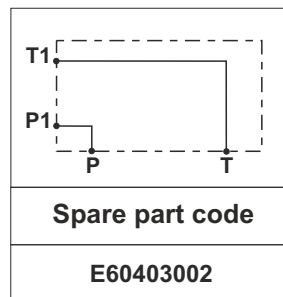
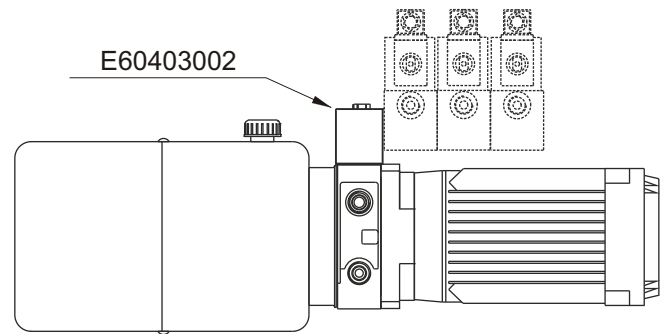


Main features

Max pressure	350 bar
Weight	0,72 Kg (1,59lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



Mounting example

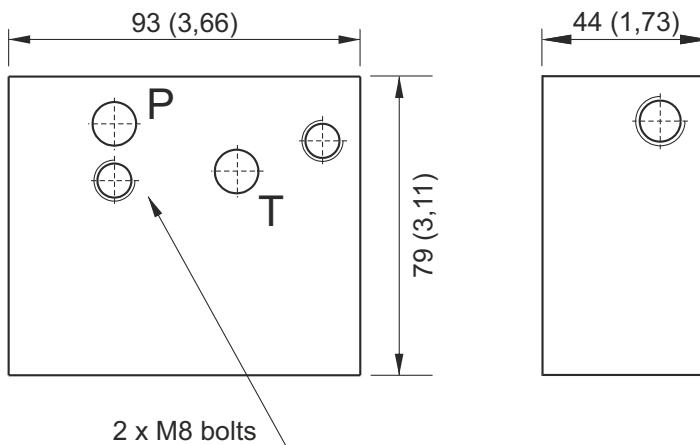


Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.
With AC motor frames bigger than 90 and DC motors bigger than dia. 151, always add a spacer manifold (see E60403004 code in F section) below the modular block to avoid interference between the valve and the motor.

90° ROTATION MANIFOLDS WITH DOUBLE-SIDED ATTACHMENT P & T 79MM

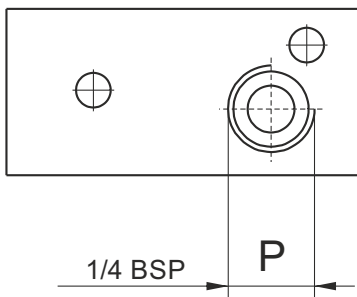


Dimensions in mm (inches)

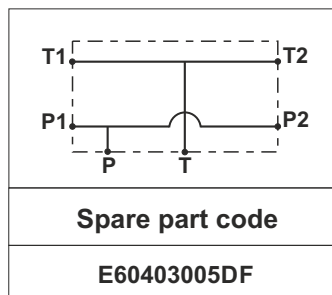
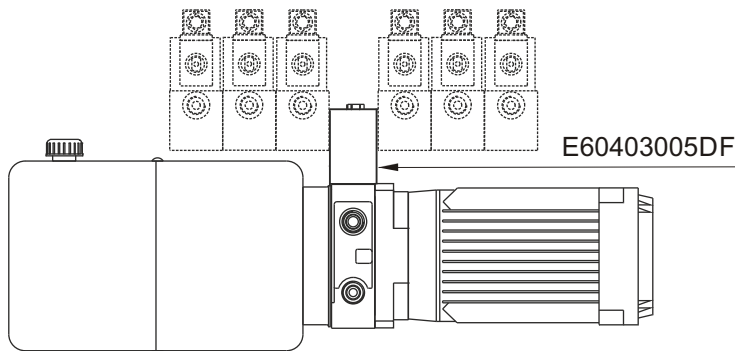


Main features

Max pressure	350 bar
Weight	0,72 Kg (1,59lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



Mounting example



Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8. With AC motor frames bigger than 90 and DC motors bigger than dia. 151, always add a spacer manifold (see E60403004 code in F section) below the modular block to avoid interference between the valve and the motor.

SECTION F



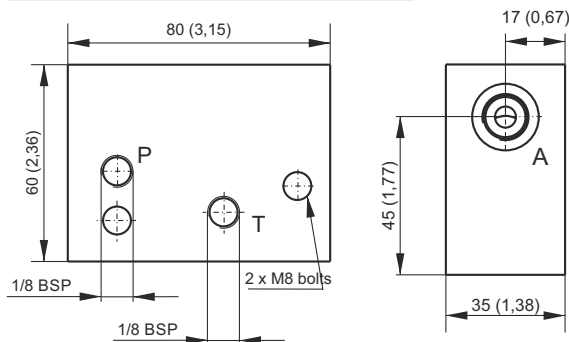
MANIFOLD FOR ADDITIONAL SINGLE ACTING CIRCUIT



Dimensions in mm (inches)
Typically used to create a single acting circuit in parallel with a double acting circuit

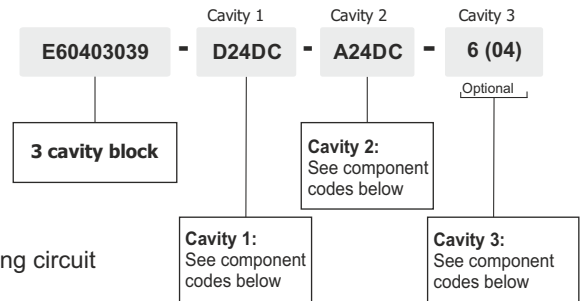
Main features

Max pressure	350 bar
Weight	0,39 Kg (0,88lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above

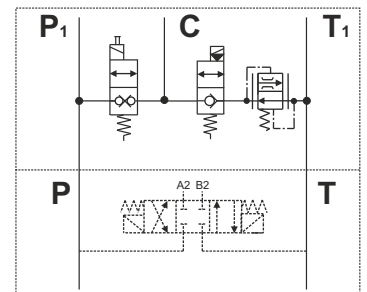


Spare part code
E60403039
E60403039US*

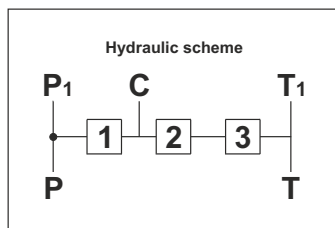
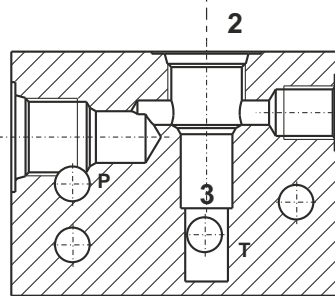
ASSEMBLY CODE - example



Application example



S		CSB	
Z		CPE	
D		MDV30E	
C		MSV31E	
A		MSV30	
B		MSV30E	
T		CSPC15	
L		E70100004	
N		E70100002	



	CSB		S
	CPE		Z
	MDV30E		D
	MSV31E		C
	MSV30		A
	MSV30E		B
	CSPC15		T
	E70100005		G
	E70100006		P
	E70100003		H
	VSC04		*

Note: to add external manifolds to PPC assembly code, just add their spare part codes at the end of the PPC code.
Example: PPC-0,8 12DC-UA-J-G1,1-V200-G-RETURN KIT-G-1,5L+E60403039-D24DC-A24DC-6(04).
The valve attachment is on the motor side. With AC motor frames bigger than 71 and DC motors bigger than dia. 125, always add a spacer manifold (see E60403004 code in F section) below the modular block to avoid interference between the valve and the motor.
Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.

NG6 (CETOP 3) SANDWICH MODULAR MANIFOLD FOR SAE08 CARTRIDGE VALVES

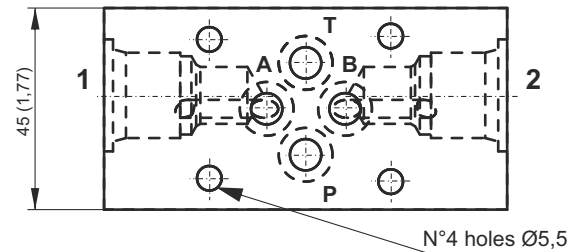
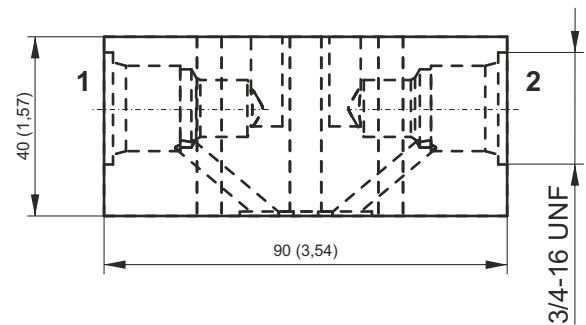
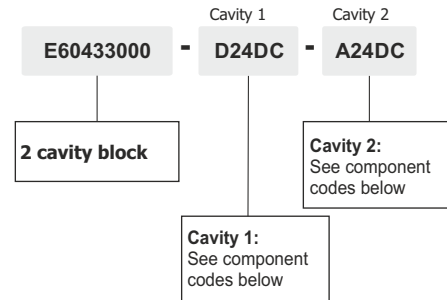


Dimensions in mm (inches)

Main features

Max pressure	300 bar
Max flow	up to 40 l/min
Weight	0,4 Kg (0,88lb)
Fixing bolts	4 M5x** bolts. 5Nm torque 10,9 class steel or above
Fluid temperature	-20 ÷ +80°C
Filtration degree	25 ÷ 50 µ

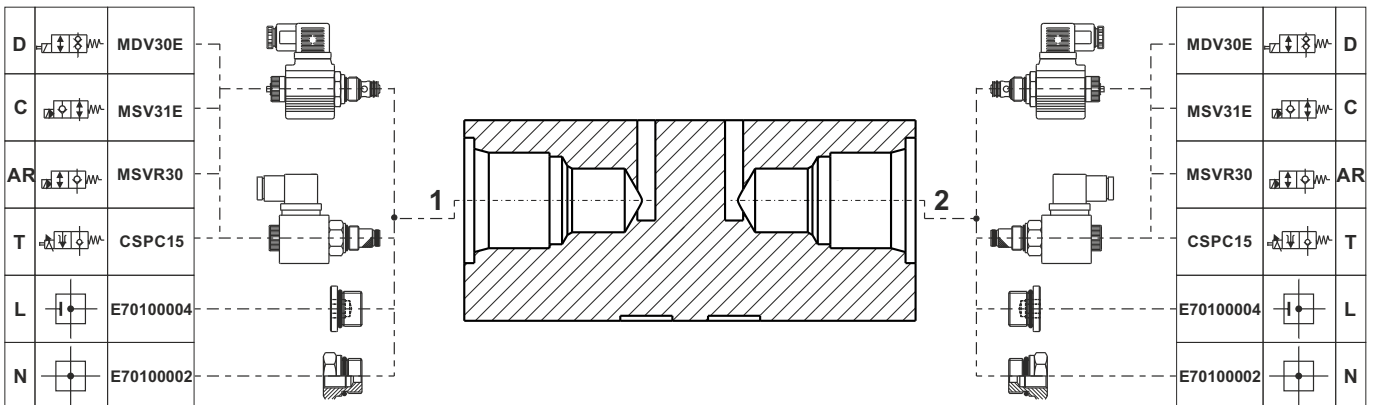
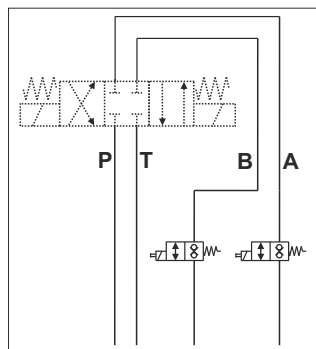
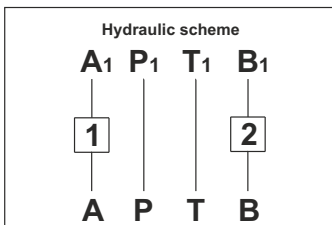
ASSEMBLY CODE - example



Application example

Spare part code

E60433000



Note: to add external manifolds to PPC assembly code, just add their spare part codes at the end of the PPC code.
 Example: PPC-0,8 12DC-UA-G1,1-J-V200-G-RETURN KIT-1,5L+E60403010+E60433000+MDV30E000+24DC_M630+MSV300000+24DC_M630+SD03C2+2x24DC_M160.

For more info and for a mounting example, please see E60433001 code (NG6 CETOP 3 flow control sandwich valve) in G section. The Cetop valve attachment is on the motor side. With AC motor frames bigger than 71 and DC motors bigger than dia. 125, always add a spacer manifold (see E60403004 code in F section) below the modular block to avoid interference between the valve and the motor.

SECTION F



MODULAR MANIFOLD WITH DISCHARGE VALVE FOR DIFFERENTIAL AREA CYLINDER

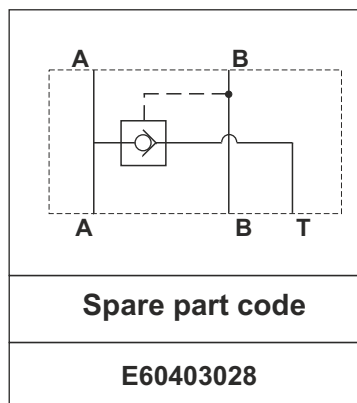
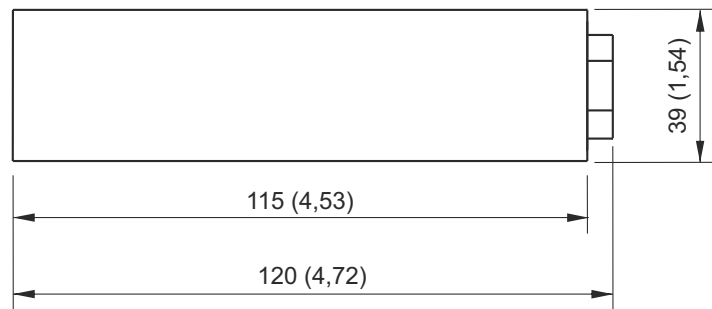
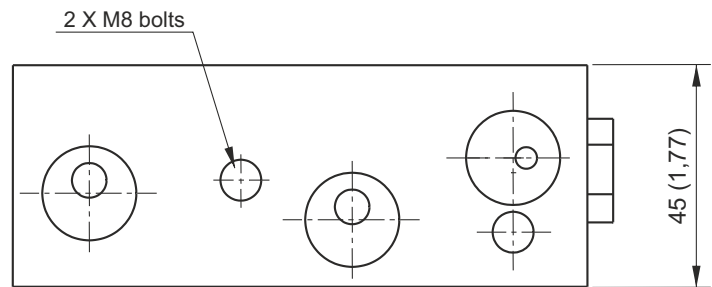


Dimensions in mm (inches)

Suitable for reversible power packs with UR manifold and differential area cylinders. T1 port must be drilled before mounting E60403028 manifold.

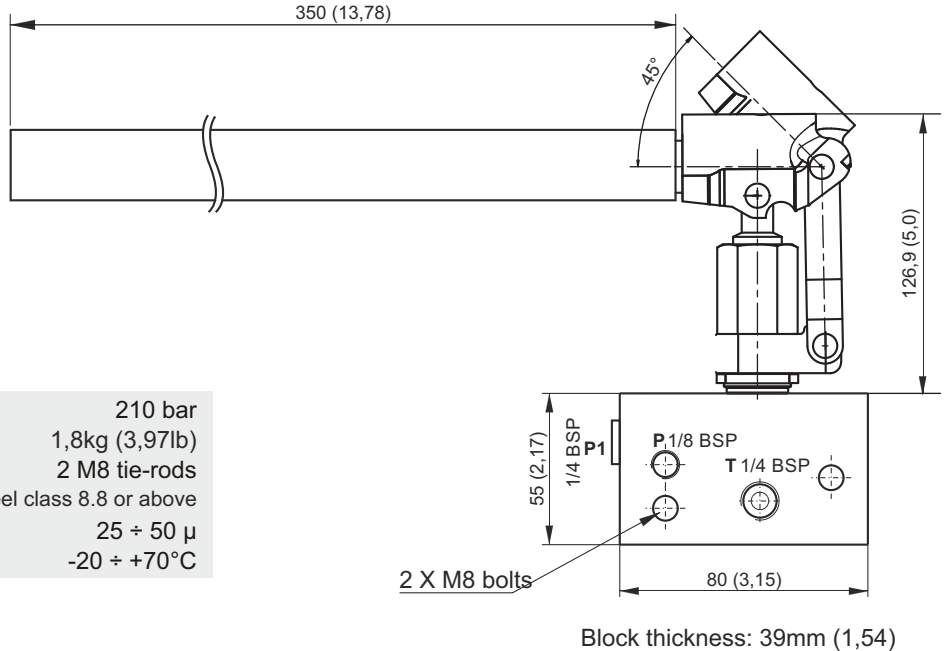
Main features

Max pressure	350 bar
Pilot ratio	1:5,3
Weight	0,23 Kg (0,5lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.

HAND PUMP MODULAR MANIFOLD

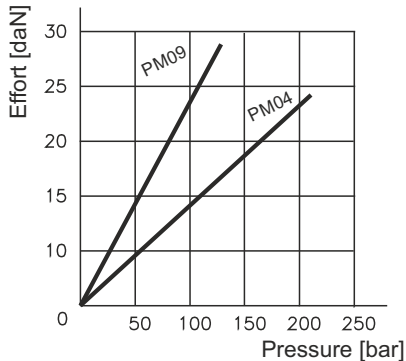


Dimensions in mm (inches)

Main features

Max pressure	210 bar
Weight	1,8kg (3,97lb)
Fixing bolts	2 M8 tie-rods steel class 8.8 or above
Filtration grade	25 + 50 μ
Fluid temperature	-20 ÷ +70°C

Effort (daN)
operating on the top of the lever

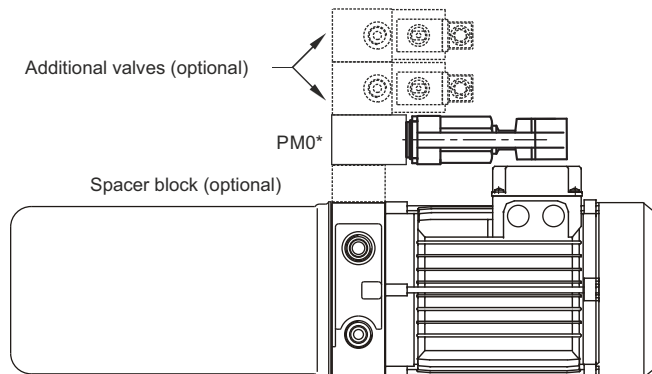


Note: Values are measured only on the valve (no cavity) with oil viscosity of 46 cSt at 50 °C. The drop of the pressure can change by the fluid viscosity and fluid temperature.

Spare part codes - cartridges only

Description	Spare part code
4cc hand pump 7/8-14UNF cartridge + lever	CARTPM04L
8,8cc hand pump 7/8-14UNF cartridge + lever	CARTPM09L

Mounting example



Spare part code	Displacement cc/stroke
PM04	4
PM09	8,8

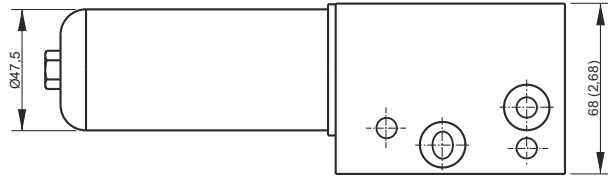
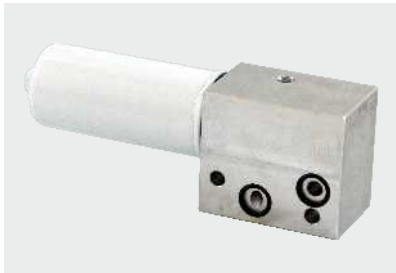
Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.

Commissioning: the pump must be bled by opening the plug of the unused pressure port (P or P1), pumping a few times until all air bubbles and then clean oil come out, then tightening the plug again.

SECTION F



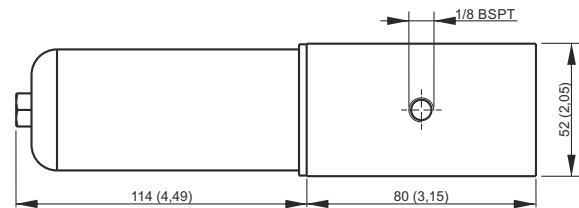
RETURN LINE FILTER MODULAR MANIFOLD



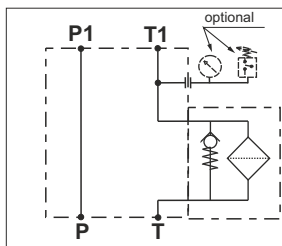
Dimensions in mm (inches)

Main features

Open by-pass valve press.	1 bar
Max flow	20 l/min
Filtration grade	15 μ
Fluid temperature	-30 ÷ + 80 °C
Weight	0,87 kg
Fixing bolts	2 M8 bolts steel class 8.8 or above



Hydraulic scheme



Note: standard code does not include the MIR40 pressure gauge or F4 pressure switch

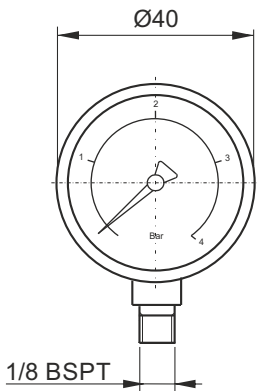
Spare part code

- E60403020** — Modular manifold with return filter on T
- FO201385** — 15 micron replacement cartridge part number

Note: Recommended tightening torque for M8 bolts: 16 Nm.
Attention! Do not use tie-rods less than 8.8.
Recommended tightening torque for spin on cartridge: 10Nm

OPTIONS

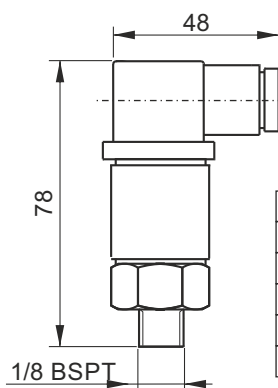
Pressure gauge for return filter manifold



Weight: 0,1 Kg

Spare part code
MIR4004

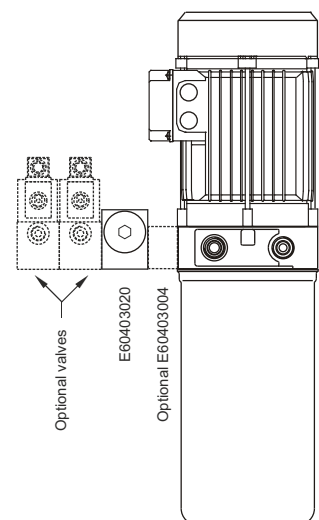
Pressure switch for return filter manifold



Setting range	0,2 ÷ 2,5 bar
Protection degree	IP 65
Hysteresis	10 ÷ 15 %
Weight	0,05 Kg
Max load	0,5 A a 250 VAC
Electric switch	NO/NC

Spare part code
F4R0M3

Mounting example



Optional valves
E60403020
Optional E60403004

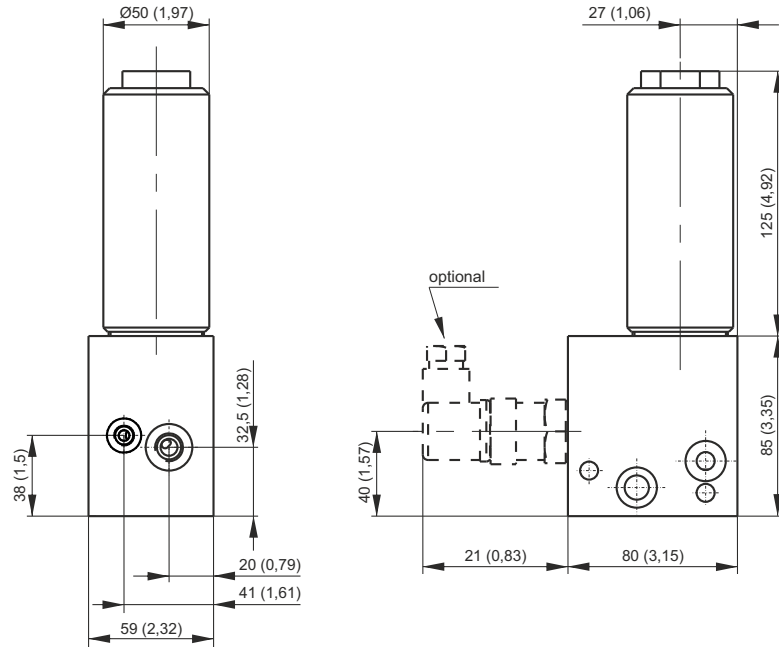
MODULAR BLOCK WITH PRESSURE FILTER



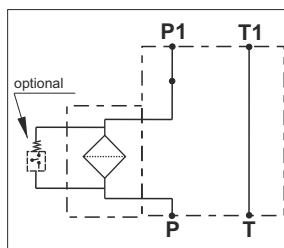
Dimensions in mm (inches)

Main features

Backpressure allowable	21 bar
Max pressure	400 bar
Max flow	32 l/min
Filtration grade	15 μ
Fluid temperature	-30 ÷ + 80 °C
Weight	2,3 kg
Fixing bolts	2xM8 steel 8.8 or better



Hydraulic scheme



Note: standard code does not include the differential electric or visual pressure switch

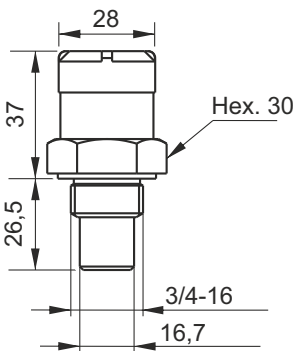
Spare part code

- E60403025** — Modular manifold with pressure filter
- HPFEHY15** — 15 micron fiber reinforced cartridge filter not included. To be ordered separately.

Note: other filtration grades cartridges available on request
 Recommended tightening torque for M8 bolts: 16 Nm.
 Attention! Do not use tie-rods less than 8.8
 Recommended tightening torque for spin on cartridge: 45Nm

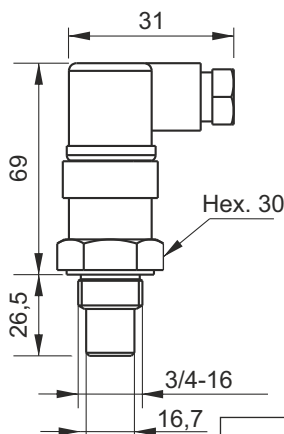
OPTIONS

Differential pressure visual indicator



Spare part code
DPV04400

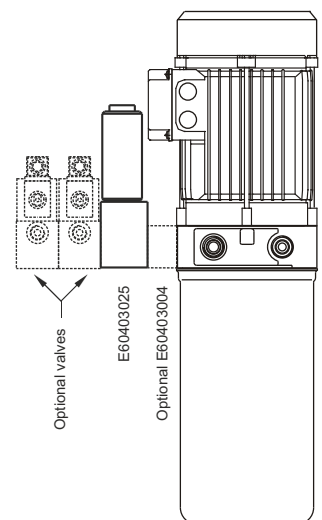
Differential pressure switch



Spare part code
DPE04400

Setting range	1,3 ÷ 8 bar
Protection degree	IP 65
Tolerance	10 %
Weight	0,16 Kg
Max load	0,5 A a 250 VAC
Electric switch	NO/NC

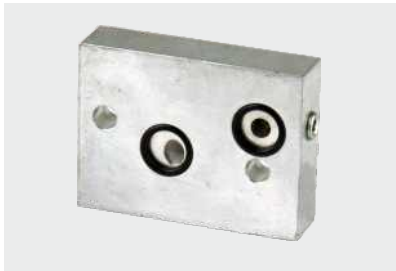
Mounting example



SECTION F

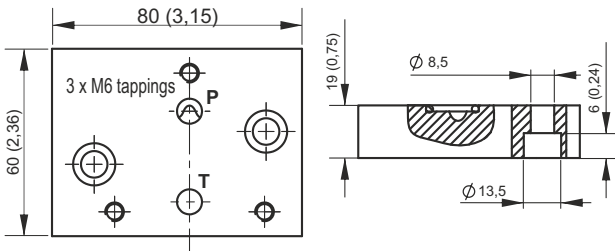


BASE MANIFOLD CONVERTERS



Dimensions in mm (inches)

PPC TO SD01 STACKABLE VALVE CONVERTER (needed to mount SD01 stackable valves)



Fixing system: 2 M8x20 bolts steel class 8.8 or above
Weight: 0,22 Kg

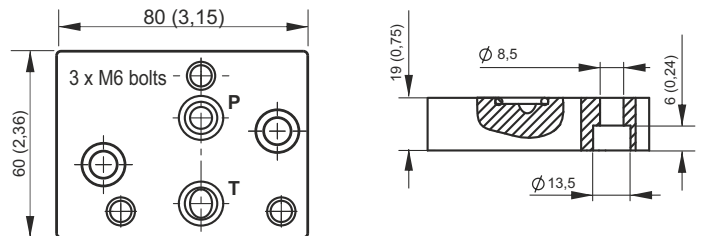
Spare part code

E60403006



Dimensions in mm (inches)

PPC TO SD02 STACKABLE VALVE CONVERTER (needed to mount SD02 stackable valves)



Fixing system: 2 M8x20 bolts steel class 8.8 or above
Weight: 0,22 Kg

Spare part code

E60403006DN



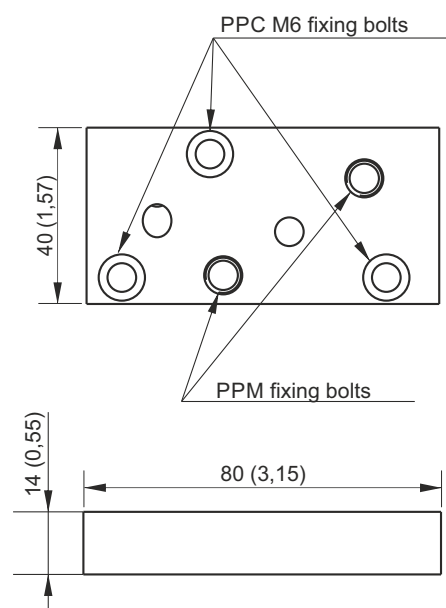
Dimensions in mm (inches)

PPC TO PPM BASE CONVERTER (needed to mount PPM NG3 MICRO blocks range)

Fixing system: 3 M6x20 bolts steel class 8.8 or above
Weight: 0,11 Kg

Spare part code

E60403008M



Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.

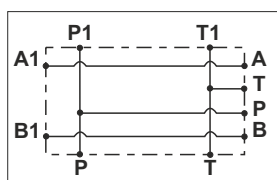
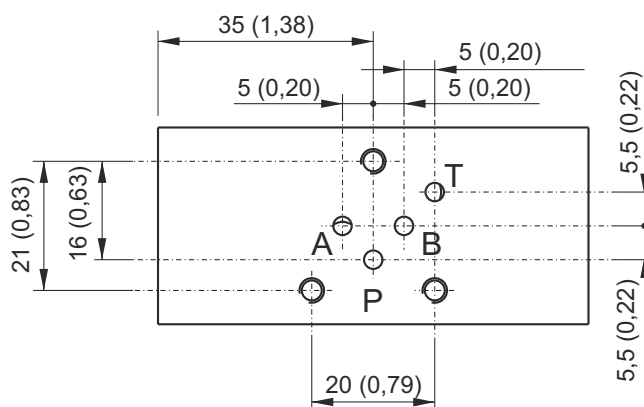
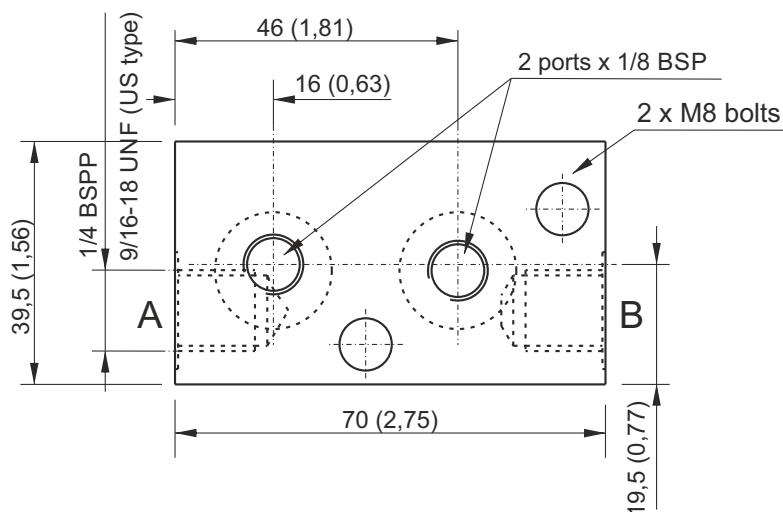
NG3 MICRO MODULAR MANIFOLDS, LATERAL PORTS



Dimensions in mm (inches)

Main features

Max pressure	350 bar
Weight	0,21 Kg (0,46lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



<i>Parallel connection</i>	Spare part code
Lateral ports	M60403010
Lateral ports US execution	M60403010US

Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.
 To add NG3 MICRO external manifolds to a PPC assembly code, just add the converter PPC to PPM first, then the additional manifolds spare part codes at the end of the PPC code. eg: PPC-0,8 12DC-MB-J-K0,6-V200-G-RETURN KIT-1,5L+E60403008M+M60403004+M60403010.
 The NG3 micro valve attachment is on motor side.

SECTION F



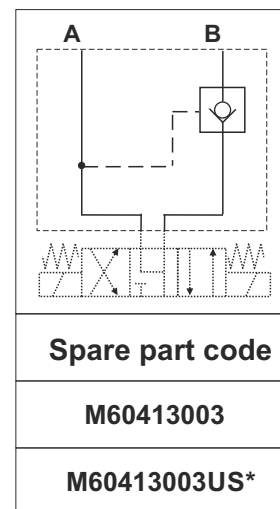
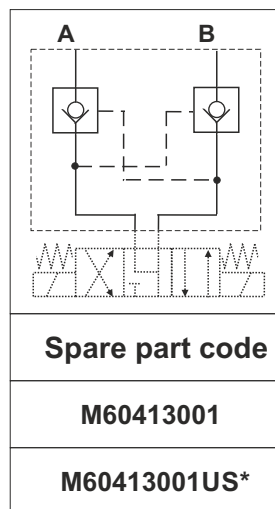
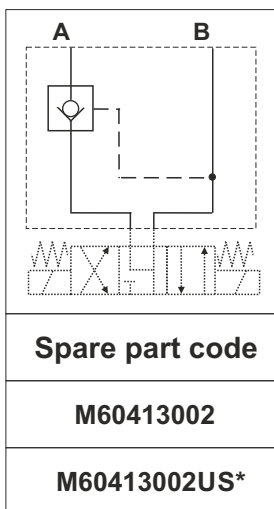
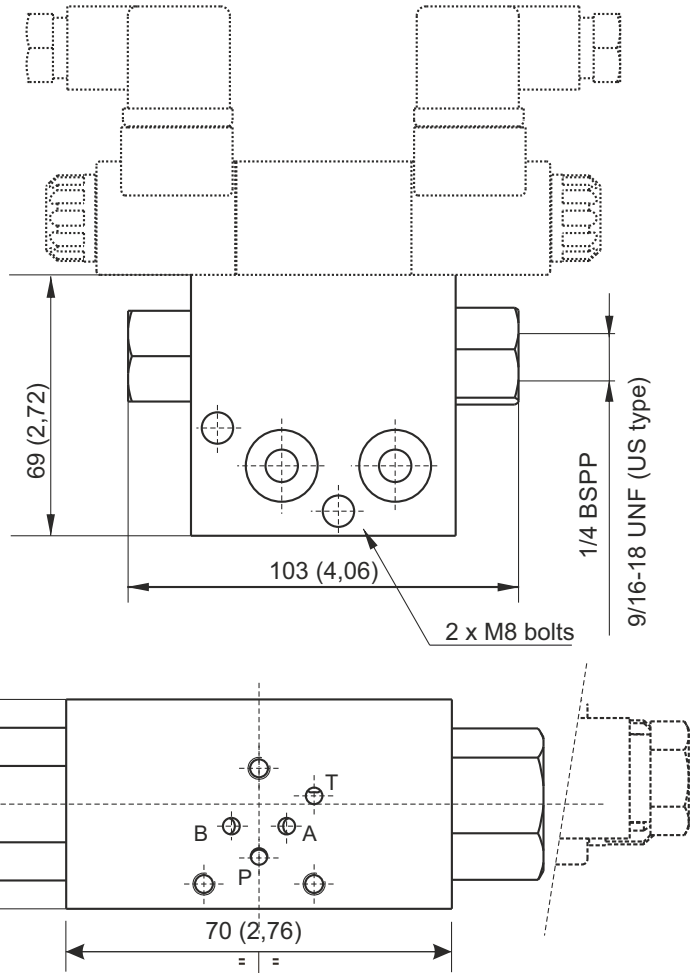
NG3 MODULAR MANIFOLD WITH INTEGRAL PILOT OPERATED CHECK VALVES



Dimensions in mm (inches)

Main features

Max pressure	350 bar
Weight	0,26 Kg (0,57lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



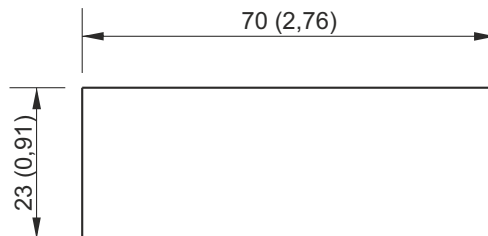
Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.

*: US execution with 9/16-18UNF SAE06 exit ports

To add NG3 MICRO external manifolds to a PPC assembly code, just add the converter PPC to PPM first, then the additional manifolds spare part codes at the end of the PPC code. eg: PPC-0,8 12DC-MB-J-K0,6-V200-G-RETURN KIT-1,5L+E60403008M+M60403004+M60403010.

Code does not include the NG3 valve. See SD00 NG3 valves table in section G.

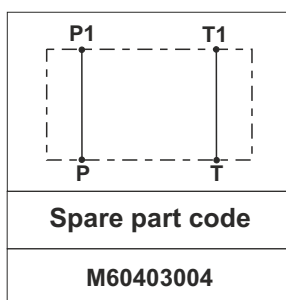
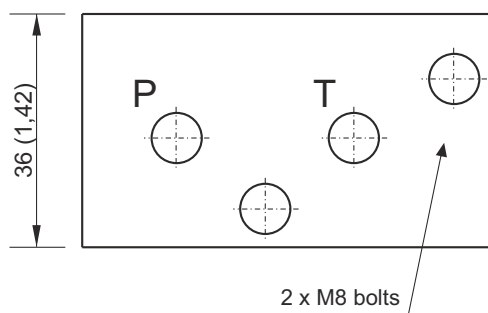
PPM SPACER ELEMENT 23MM



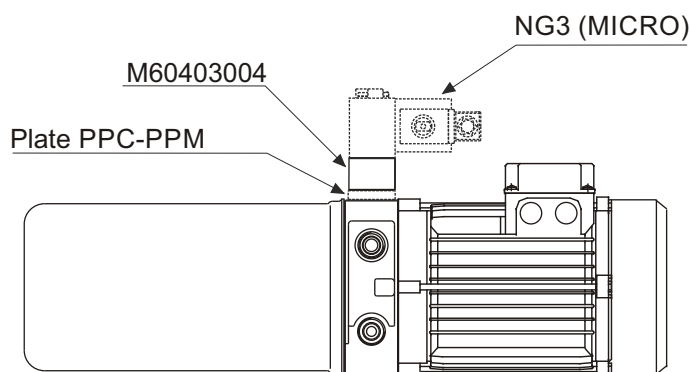
Dimensions in mm (inches)

Main features

Max pressure	350 bar
Weight	0,14 Kg (0,3lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



Mounting example



Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.
 To add NG3 MICRO external manifolds to a PPC assembly code, just add the converter PPC to PPM first, then the additional manifolds spare part codes at the end of the PPC code. eg: PPC-0,8 12DC-MB-J-K0,6-V200-G-RETURN KIT-1,5L+E60403008M+M60403004+M60403010.

SECTION F



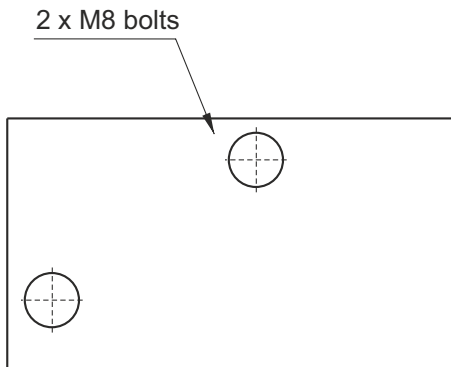
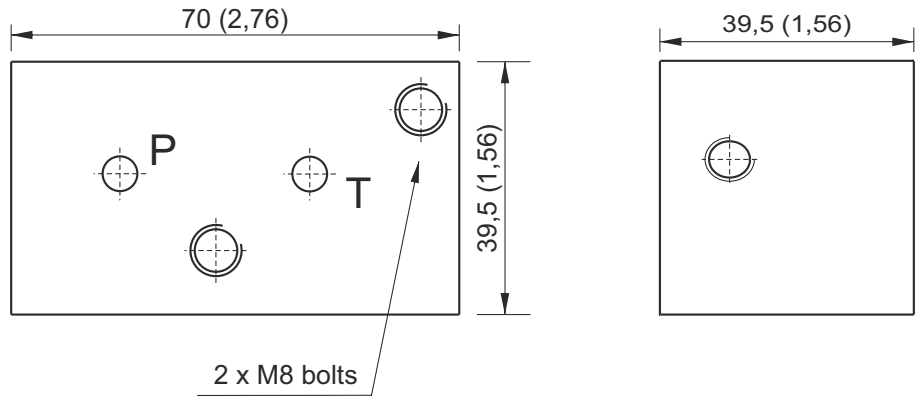
PPM 90° ROTATION MANIFOLD



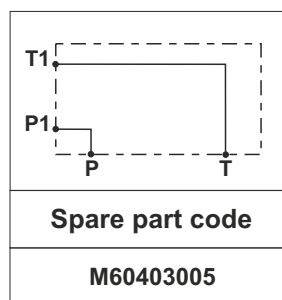
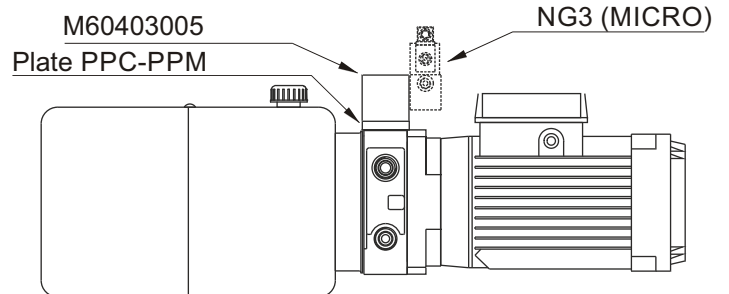
Dimensions in in mm (inches)

Main features

Max pressure	350 bar
Weight	0,26 Kg (0,57lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



Mounting example



Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.
 To add NG3 MICRO external manifolds to a PPC assembly code, just add the converter PPC to PPM first, then the additional manifolds spare part codes at the end of the PPC code. eg: PPC-0,8 12DC-MB-J-K0,6-V200-G-RETURN KIT-1,5L+E60403008M+M60403004+M60403010.

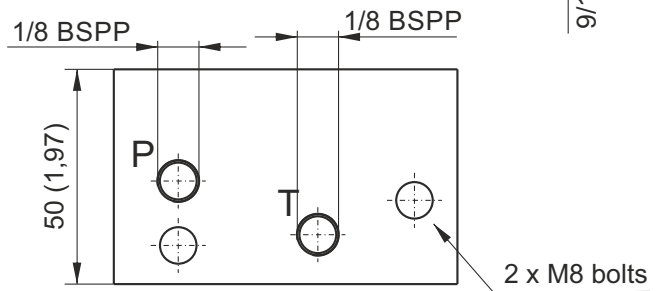
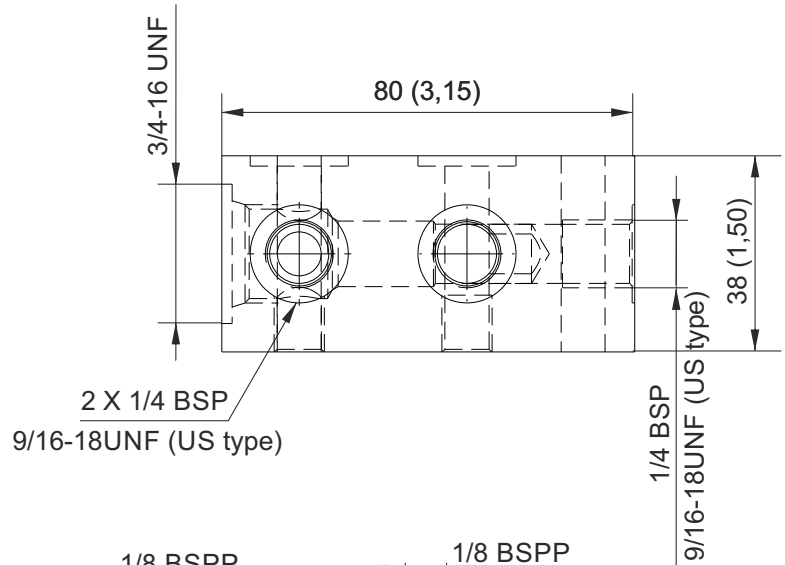
MODULAR MANIFOLD FOR 3/4-16 UNF CARTRIDGES, TWO WAY



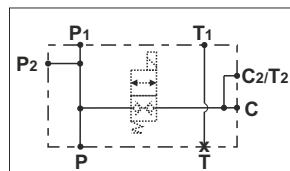
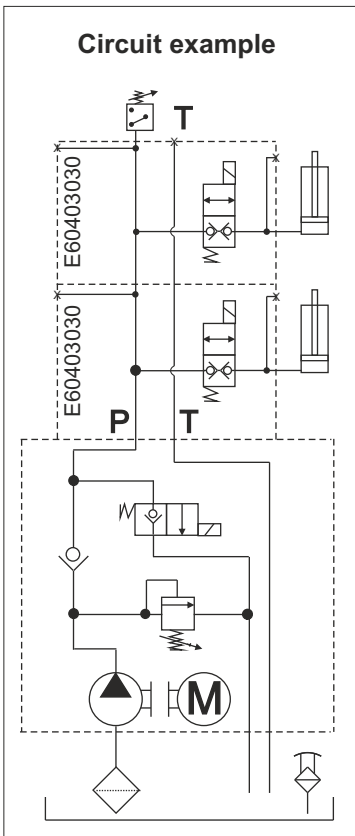
Dimensions in mm (inches)

Main features

Max pressure	350 bar
Weight	0,35 Kg (0,78lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



Circuit example

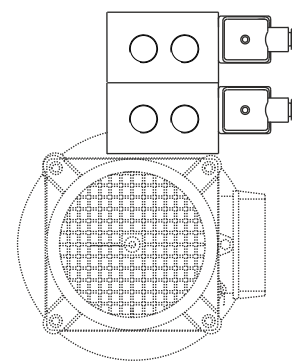


Codice componente

E60403030

E60403030US*

Mounting example



Note: code does not include the MSV or MDV solenoid valves. See valves tables in section D.

Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.
*: US execution with 9/16-18 UNF SAE06 exit ports.

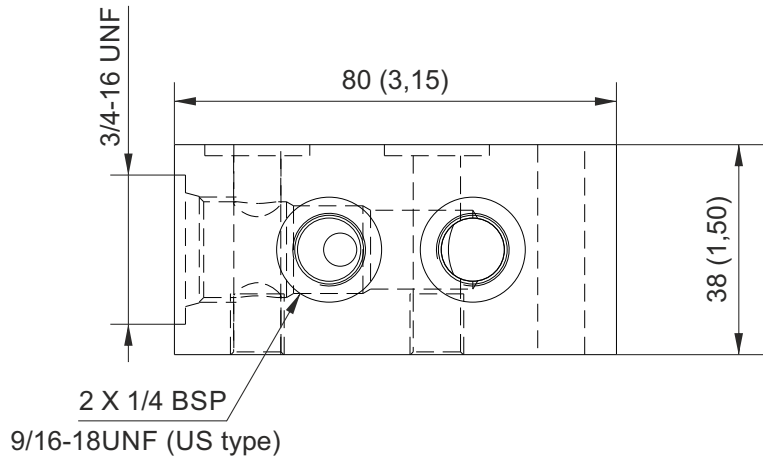
SECTION F



MODULAR MANIFOLD FOR 3/4-16 UNF CARTRIDGES, THREE WAY

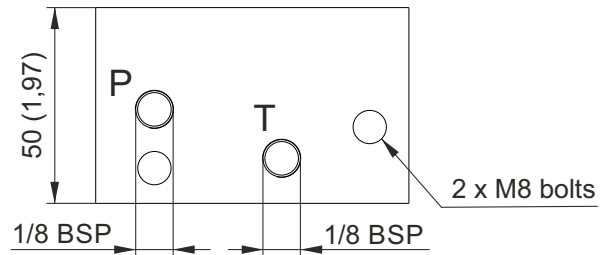


Dimensions in mm (inches)

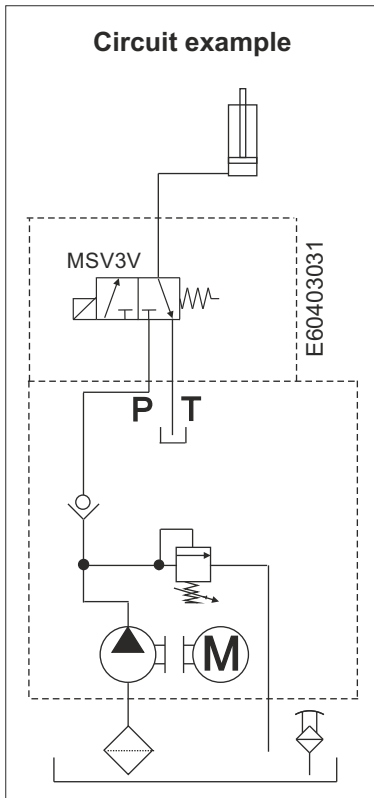


Main features

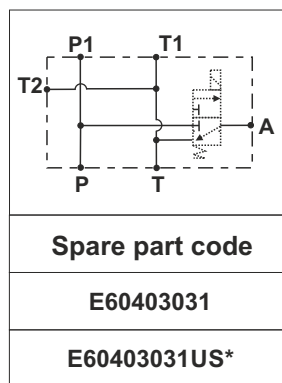
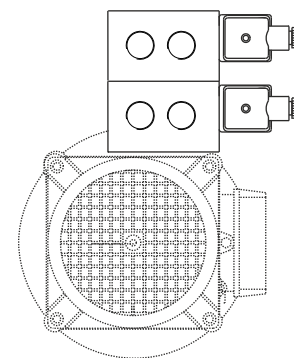
Max pressure	350 bar
Weight	0,32 Kg (0,7lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



Circuit example



Mounting example



Note: code does not include the MSV3V solenoid valve.
See MSV3V table in section G

Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.
The three way block is not compatible with square vertical tanks.
*: US execution with 9/16-18 UNF SAE06 exit ports.

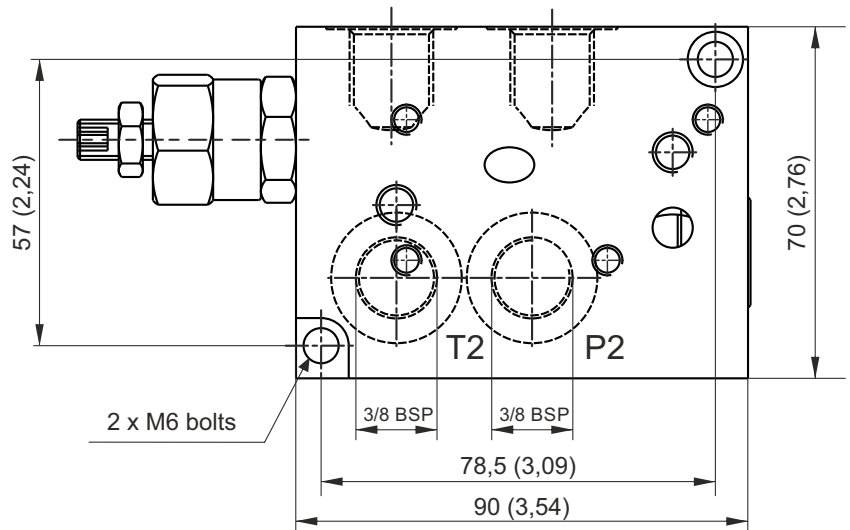
IN-LINE MOUNTING BASE PLATE FOR MODULAR BLOCKS



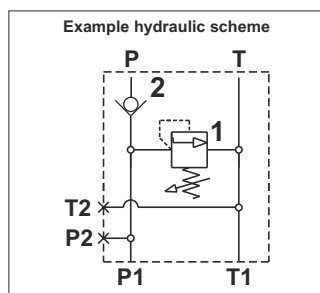
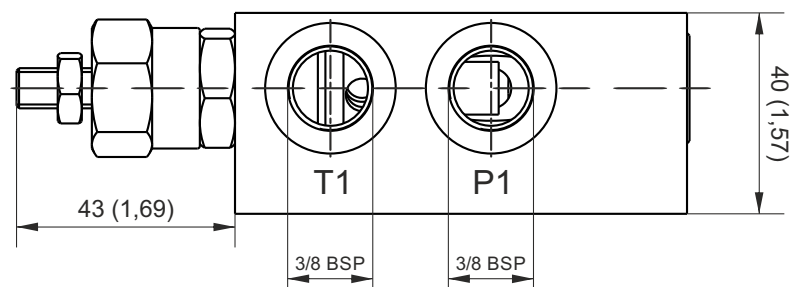
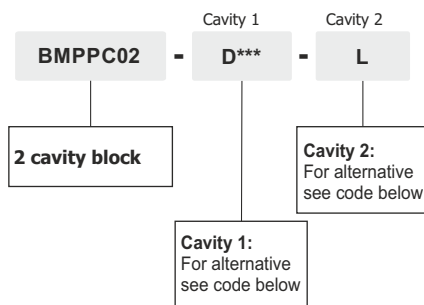
Dimensions in mm (inches)

Main features

Max flow	40 l/min
Max pressure	350 bar
Weight	0,58 Kg (1,28 lb)
Fixing bolts	2 M8 or 4xM6 tie - rods steel class 8.8 or above



ASSEMBLY CODE - example



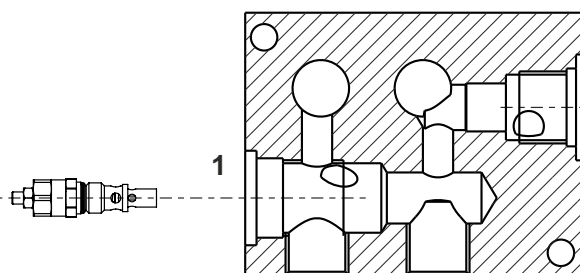
BMPPC02 allows you to mount off-line the entire system of Hydronit modular blocks and valves.

A typical application is to use it on a conventional powerpack, where the control block and the valve are separated from the engine driven pump. P1 and T1 ports are closed by 3/8" BSP plugs in standard configuration. You can use these ports dismounting the plugs and using the same to close P2 and T2 ports.

See cavity 1 VMDC35 table in section G.

See cavity 2 components and plugs tables in section D.

D60		VMDC35L1	L1
D180		VMDC35A1	A1
D310		VMDC35B1	B1
D350		VMDC35C1	C1



	VUC20		J
	CSB04		S
	E70100004		L
	E70100002		N

SECTION F

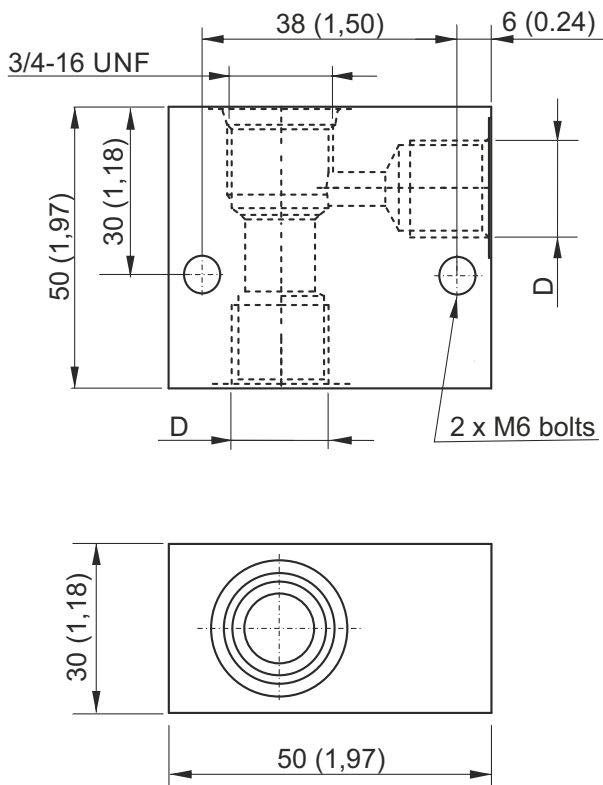


ACCESSORIES

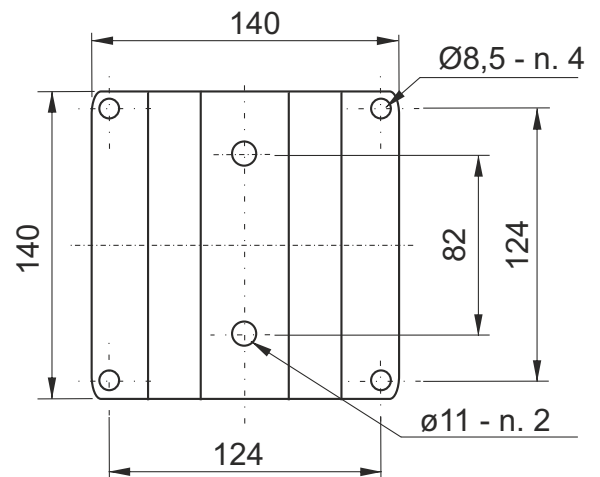
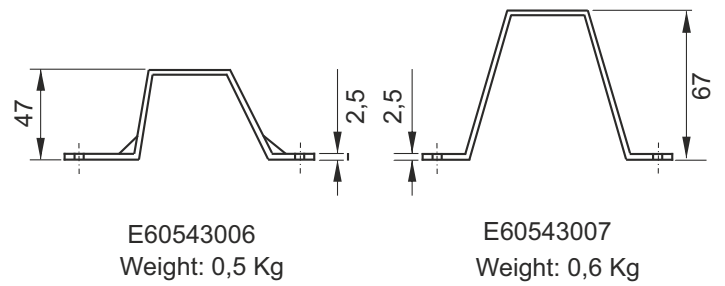


Dimensions in mm (inches)

In line mounting SAE 8 manifold



Foot mounting support



Spare part code	D	Peso
BFCSAE0801	1/4 BSP	0,16 Kg
BFCSAE0802	3/8 BSP	0,16 Kg

E60543006: suitable for all tanks except for E60303044

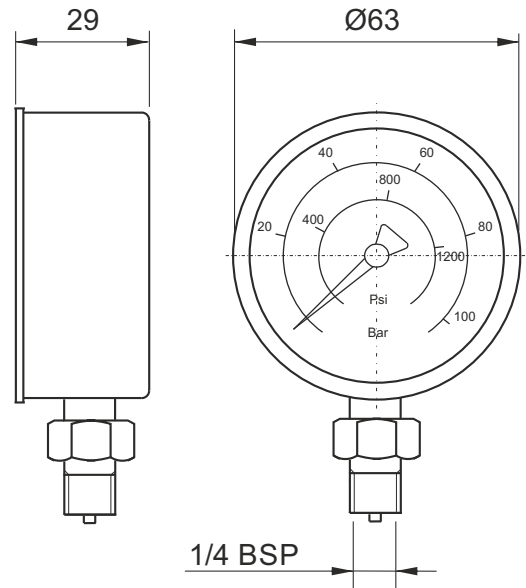
Spare part code	
E60543006	E60543007

ACCESSORIES



Pressure gauge

Protection degree	IP 65
Thermal drift	±0,04%/1K a 20°C
Weight	0,206 Kg
Static working pressure	75% end of scale
Peak working pressure	end of scale
Fluid temperature	-10 ÷ +60°C
Precision class	cl. 1.6 EN837-1

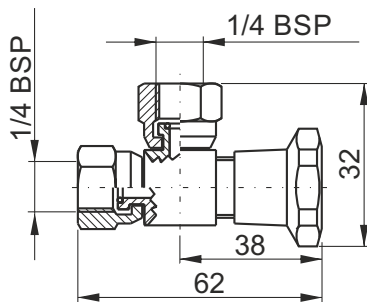


Spare part code	
MIR63***	***: max pressure in bar (60, 160, 250, 315 bar)



Gauge isolator 90° F-F

EM9001C



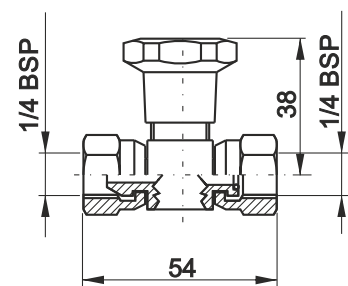
Weight: 0,14 Kg. Max working pressure: 400 bar

Spare part code
EM9001C



Gauge isolator F-F

EMIL01C



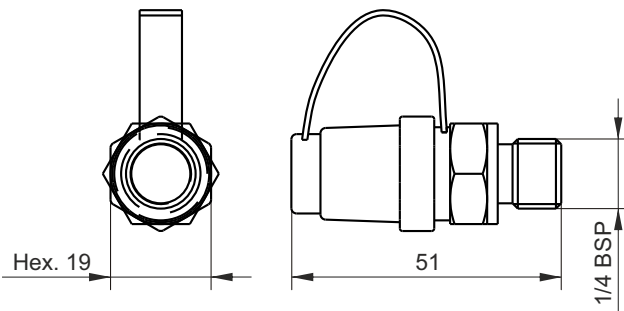
Weight: 0,14 Kg. Max working pressure: 400 bar

Spare part code
EMIL01C

SECTION F

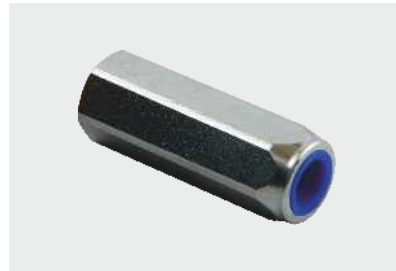


ACCESSORIES

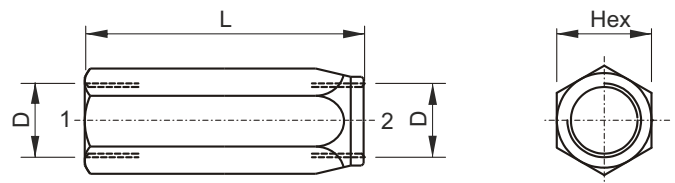


Weight: 0,05 Kg. Max working pressure: 350 bar

Spare part code
MINIMESS01



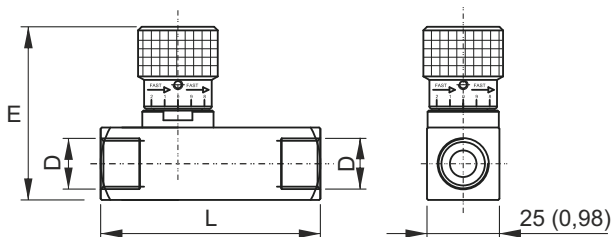
In-line check valve



Spare part code	D	Ch	L	Weight
VUR01C	1/4 BSP	19	55	0,10 kg
VUR02C	3/8 BSP	24	65	0,18 kg
VURSAE06C	9/16-18UNF	19 (0,75)	58 (2,28)	0,10 kg (0,22 lb)



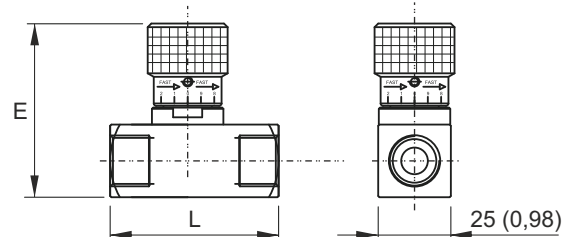
In-line unidirectional flow control valve



Spare part code	D	E	L	Weight
STU01	1/4 BSP	68	66	0,34 kg
STU02	3/8 BSP	68	77	0,36 kg
STUSAE06	9/16-18UNF	68 (2,68)	70,5 (2,78)	0,38 kg (0,84 lb)



In-line bidirectional flow control valve



Spare part code	D	E	L	Weight
STB01	1/4 BSP	68	54	0,29 kg
STB02	3/8 BSP	68	54	0,27 kg
STBSAE06	9/16-18UNF	68 (2,68)	54 (2,13)	0,30 kg (0,66 lb)

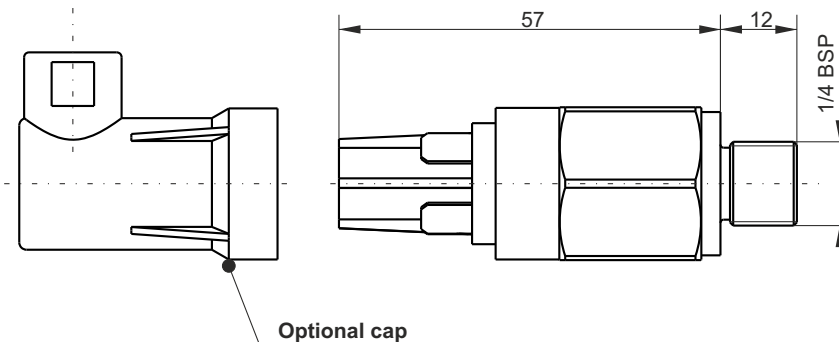
PRESSURE SWITCHES



Dimensions in mm (inches)

Main features

Switch rating	6(2)A / 250 Vca
Switch rating	2(1)A / 24 Vdc
Fluid temperature	-25°C ÷ +80°C
Weight	0,1 Kg
Tightening torque	20 Nm
Hysteresis	~ 15%
Max. pressure	300 bar
Contact	SPDT C/O
Protection (terminals)	IP 00
Protection with connector	IP 65



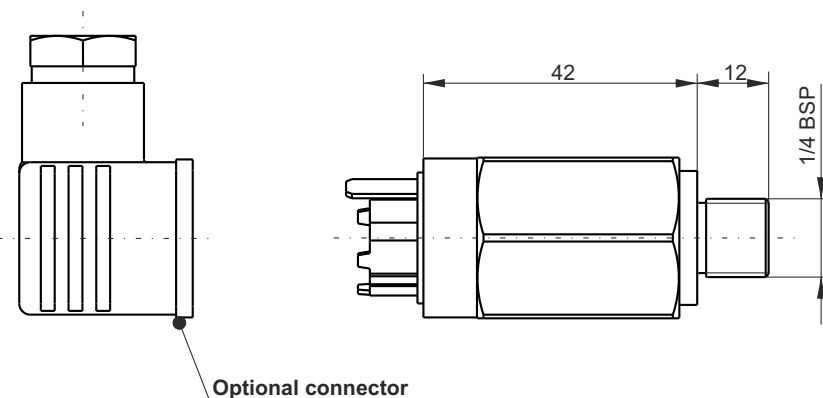
Spare part code	Pressure (bar)	Tolerance (bar)
PSL01S0100	10 ÷ 100	±3
PSL01S0300	50 ÷ 300	±15



Dimensions in mm (inches)

Main features

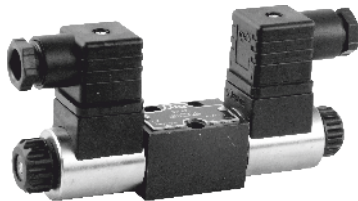
Max. voltage	250 Vca
Current	6 (2) A
Fluid temperature	-25°C ÷ +80°C
Weight	0,1 Kg
Tightening torque	20 Nm
Hysteresis	adjustable 10% ÷ 30%
Max. pressure	300 bar
Contact	SPDT C/O
Protection with connector	IP 65



Spare part code	Pressure (bar)	Tolerance (bar)
PSH01S0100	10 ÷ 100	±3
PSH01S0300	50 ÷ 300	±15

EXTERNAL VALVES

NG3 MICRO directional valves: the optimized solution for **top performance** with **ultra compact dimensions**. Each valve requires a base modular manifold



STACKABLE directional valves: the advanced solution to conventional spool valves, to reduce power pack dimensions and weight. A and B threaded ports are directly machined in to the valve body. Additional cavities allow extra flexibility in the hydraulic circuit design



NG6 (Cetop 3) modular **sandwich valves** for flow and pressure control, and overcentre. These valves use the same cartridges as those in the power pack central manifold

NG6 (Cetop 3) valves: the conventional choice for market compatibility and universal service around the world. Each valve requires a base modular manifold.

Cartridge valves in external blocks: the cost effective and lightweight solution

What are the advantages of NG3 MICRO directional valves and stackable directional valves compared to NG6 (Cetop 3) valves?

Lower weight, smaller dimensions, lower cost. Each stackable valve height of just 31mm allows you build a stack of, for example, 7 valves in 217mm. A similar stack made with cetop 3 valves would be nearly double the height. NG6 (Cetop 3) directional valves are to be preferred when other valves (pilot operated check valves, flow controls, pressure controls,...) are added to the hydraulic circuit.

Is it possible to manufacture special manifold blocks with customized valve combinations for specific applications?

Yes. Whenever quantities justify the investment in design and manufacturing. Ask our sales department first.

Which coils and connectors do I select for the spool type directional control valves?

NG3 MICRO valves SD00* series use the M100 series of coils, 12 or 24 VDC. Stackable valves SD01* series use DC or RC M120 coils. SD02* bankable valves share the same M630/M631 coils series of the integral solenoid valves. NG6 (Cetop 3) valves SD03* series use M160 series of coils either DC or RC (rectified current). When choosing a RC coil, a rectifying bridge connector must be chosen (KA132R***), except for M631 coils series which have an integral rectifying bridge. See coils table at the end of section G.

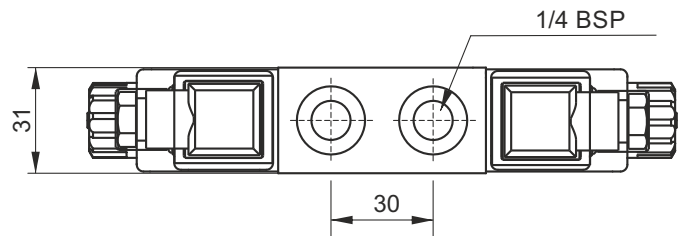
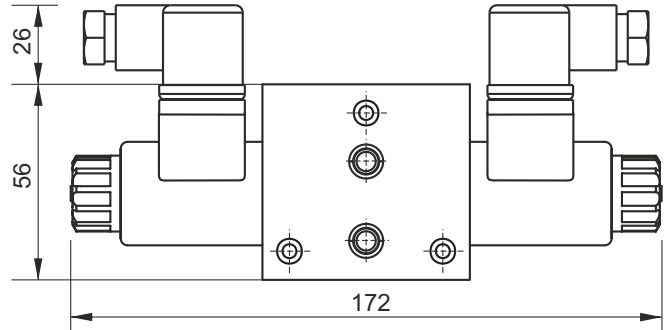
SECTION G



STACKABLE DIRECTIONAL SOLENOID VALVES



Dimensions in mm (inches)



Main features

Max pressure	250 bar
Press. max port T	210 bar static, 140 bar dynamic
Max flow	20 l/min
Weight	0,89 Kg (1 solenoid) 1,09 Kg (2 solenoid)
Fixing bolts	3 x M6 tie-rods 6 Nm torque. 10.9 class steel or above
Coil insulation	Class H
Electric connection	DIN 43650-A / ISO 4400
Protection class	IP 65 / DIN 40050
Duty cycle	ED 100%
Voltage required	+/- 10% nominal voltage
Manual override	included as standard
Standards	EN50081-1 / EN50082-2 (89/336 CEE electromagnetic comp.) 73/23/CEE / 96/68/CEE (low voltage)
Fluid temperature	-20°C +80°C

Spare part code

- SD01** — Stackable directional solenoid valve
- A2** — Pool configuration: see table below
- 24DC** — Supply voltage: see coils table section G
- — Position type:

- = intermediate
C = closing end valve with P and T closed

Type C valve must be used to blank off the valve stack. If only 1 valve in stack then type C must be used.

Spool

Double solenoid

A2	
B2	
C2	
E2	

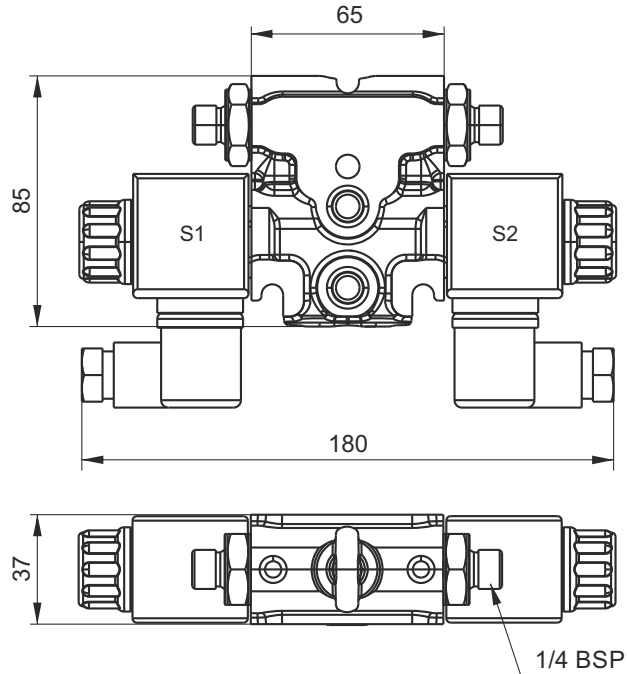
Single solenoid

A11C	
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transitory



STACKABLE MODULAR DIRECTIONAL SOLENOID VALVES WITH REAR PORTS



Options

Description	Spare part code
Closure plate, to be used as the last element	SD02TOP
Kit 3 tie rods + nut M8 8.8 (x = number of element)	SD020x

Main features

Max pressure	250 bar
Max pressure on T port	50 bar
Max flow	25 l/min
Weight	1,67 Kg (1 solenoid) 1,37 Kg (2 solenoid)
Internal leakage	0,02 l/min at 200bar
Fixing bolts	3 TCEI M8 tie-rods 15 Nm torque. 8.8 class steel or above
Coil insulation	Class H
Electric connection	DIN 43650-A / ISO 4400
Protection class	IP 65 / DIN 40050
Duty cycle	ED 100%
Voltage required	+/- 10% nominal voltage
Manual Override	included as standard
Standards	EN50081-1 / EN50082-2 (89/336 CEE electromagnetic comp.) 73/23/CEE / 96/68/CEE (low voltage)
Fluid temperature	-20°C +80°C

Spare part code

SD02	Stackable modular directional solenoid valve
E2	Spool configuration: see below table
RP	Option: - = free outputs RP = outputs with piloted check valves (only spool E2 and C2)
24DC	Supply voltage: see coils table section G

Spool

Double solenoid

A2	
B2	
C2	
E2	

Single solenoid

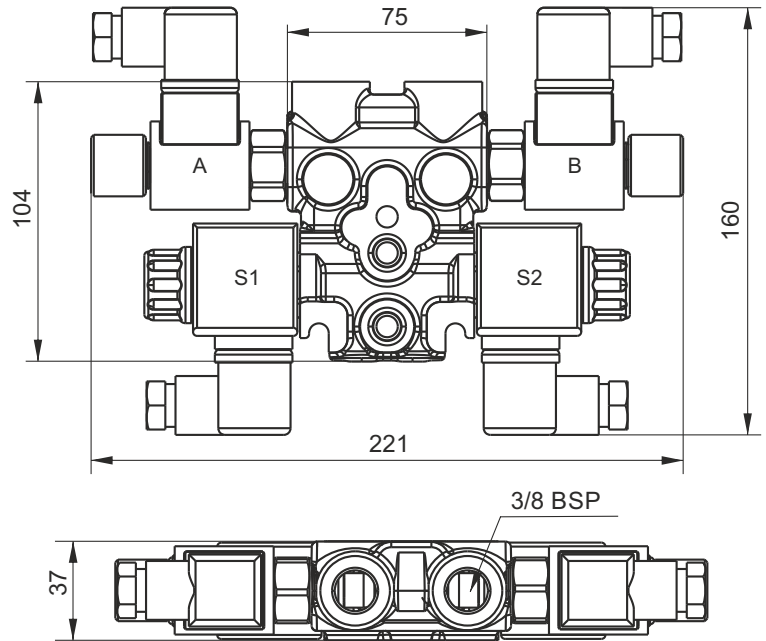
A11C	
Option RP	
Code RP	



SECTION G



STACKABLE SOLENOID VALVES WITH 3/4-16UNF CAVITY FOR ADDITIONAL VALVES



Options

Description	Spare part code
Closure plate, to be used as the last element	SD02TOP
Kit 3 tie rods + nut M8 8.8 (x = number of element)	SD020x

Main features

Max pressure	250 bar
Max pressure on T port	50 bar
Max flow	25 l/min
Weight	2,08 Kg (1 solenoid) 2,38 Kg (2 solenoid)
Internal leakage	0,02 l/min at 200bar
Fixing bolts	3 x M8 tie-rods 15 Nm torque. 8.8 class steel or above
Coil insulation	Class H
Electric connection	DIN 43650-A / ISO 4400
Protection class	IP 65 / DIN 40050
Duty cycle	ED 100%
Voltage required	+/- 10% nominal voltage
Manual Override	included as standard
Standards	EN50081-1 / EN50082-2 (89/336 CEE electromagnetic comp.) 73/23/CEE / 96/68/CEE (low voltage)
Fluid temperature	-20°C +80°C

Spare part code

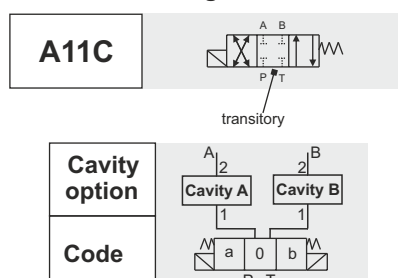
- SD02** — Stackable modular directional solenoid valve + cavity 3/4-16UNF for additional valves
- E2** — Spool configuration: see table below
- TP** — Version: TP = parallel ports with 3/4-16 UNF cavity
- 24DC** — Supply voltage: see coils table section G
- AR24DC** — Cavity A: X = open cavity, L = closed plug, ARxx = valve 2/2 NC (xx = voltage), S = check flow bidirectional valve
- AR24DC** — Cavity B: X = open cavity, L = closed plug, ARxx = valve 2/2 NC (xx = voltage), S = bidirectional flow control valve

Spool

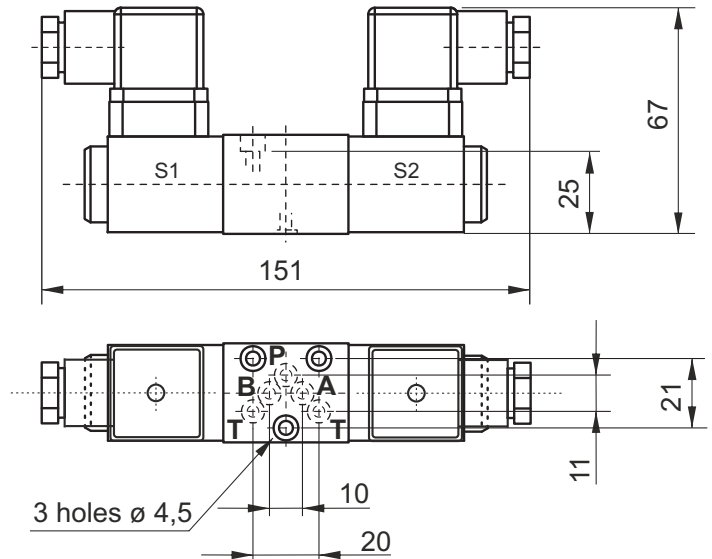
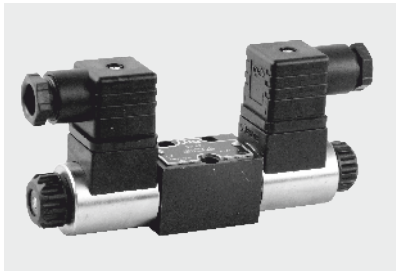
Double solenoid

A2	
B2	
C2	
E2	

Single solenoid



NG3 MICRO DIRECTIONAL SOLENOID VALVES



Main features

Max pressure	315 bar
Max pressure on T port	100 bar
Max flow	15 l/min
Weight	0,7 kg (2 solenoid) 0,55 kg (1 solenoid)
Internal leakage	< 0,01 l/min at 200bar
Fixing bolts	3 TCEI M4x30 bolts 2,8 Nm torque. 10,9 class steel or above
Coil insulation	Class H
Electric connection	DIN 43650-A / ISO 4400
Protection class	IP 65 / DIN 40050
Duty cycle	ED 100%
Voltage required	+/- 10% nominal voltage
Manual Override	included as standard
Standards	EN50081-1 / EN50082-2 (89/336 CEE electromagnetic comp.) 73/23/CEE / 96/68/CEE (low voltage)

Spare part code

SD00	NG3 micro directional solenoid valve
A2	Spool configuration: see table below
24DC	Supply voltage: see coils table section G
-	Options: - = std

Spool

Double solenoid

A2	
B2	
C2	
E2	

Single solenoid

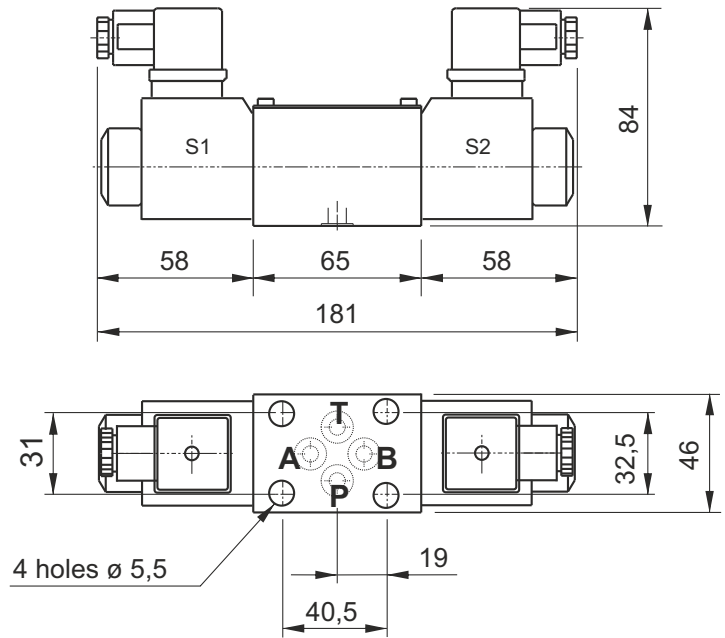
A11C	
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SECTION G



NG6 (CETOP 3) DIRECTIONAL SOLENOID VALVES



Main features

Max pressure	280 bar
Max pressure on T port	210 bar static, 180 bar dynamic
Max flow	40 l/min
Weight	1,43 kg (2 solenoid) 1,16 kg (1 solenoid)
Internal leakage	0,04 l/min at 200bar
Fixing bolts	4 M5x30 bolts. 5Nm torque 10,9 class steel or above
Coil insulation	Class H
Electric connection	DIN 43650-A / ISO 4400
Protection class	IP 65 / DIN 40050
Duty cycle	ED 100%
Voltage required	+/- 10% nominal voltage
Manual Override	included as standard
Standards	EN50081-1 / EN50082-2 (89/336 CEE electromagnetic comp.) 73/23/CEE / 96/68/CEE (low voltage)

Spare part code

SD03	Cetop 3 directional solenoid valve
A2	Spool configuration: see table below
24DC	Supply voltage: see coils table section G
-	Options: - = std

Spool

Double solenoid

A2	
B2	
C2	
E2	

Single solenoid

A11C	
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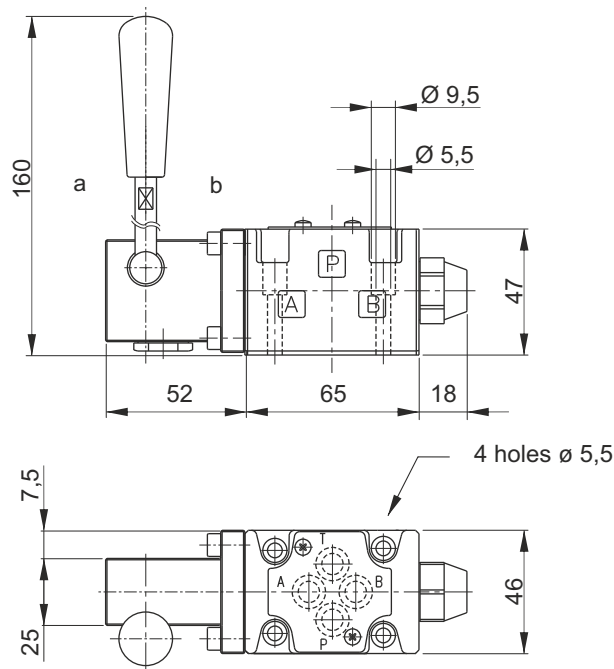


NG6 (CETOP 3) MANUAL DIRECTIONAL CONTROL VALVES



Main features

Max pressure	300 bar
Max pressure on T port	150 bar
Max flow	30 l/min
Weight	1,32 kg
Fixing bolts	4 M5x30 bolts 5Nm torque 10,9 class steel or above
Fluid temperature	-20 ÷ +80°C
Filtration degree	25 ÷ 50 µ



Spare part code

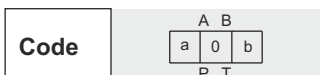
- HD03** — Cetop 3 manual directional control valve
- A** — Spool control: see table below
- 1** — Spool configuration see table below
- — Options: - = std

Spool control

Spring centered	A	
Detented	D	

Spool

1	
2	
3	
4	



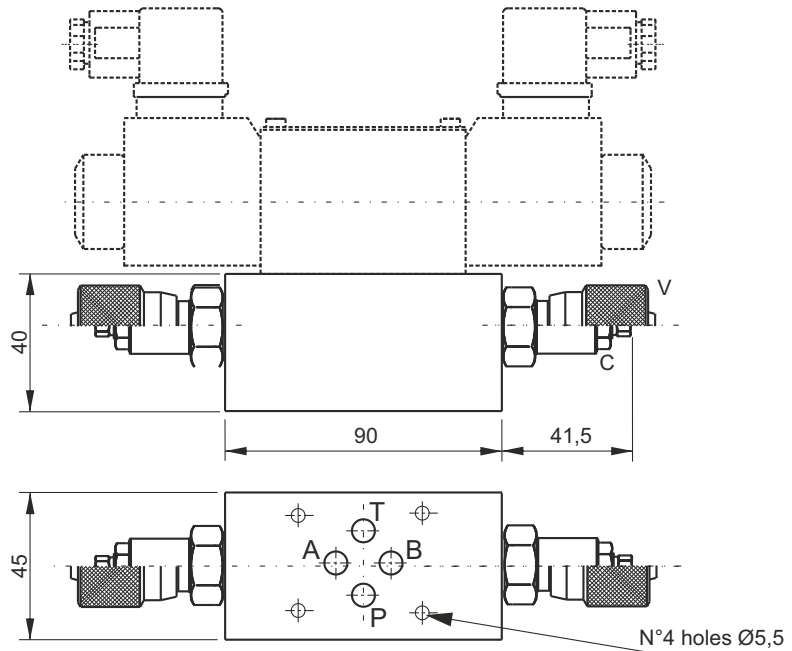
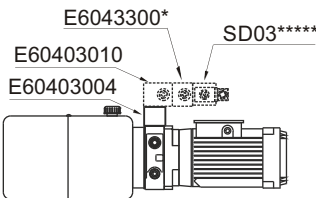
SECTION G



NG6 (CETOP 3) SANDWICH FLOW CONTROL VALVE



Mounting example

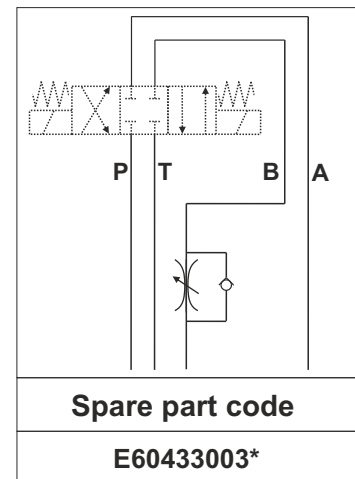
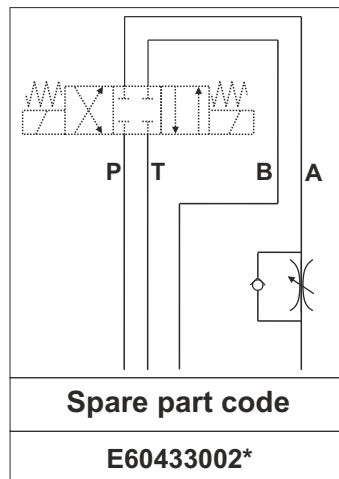
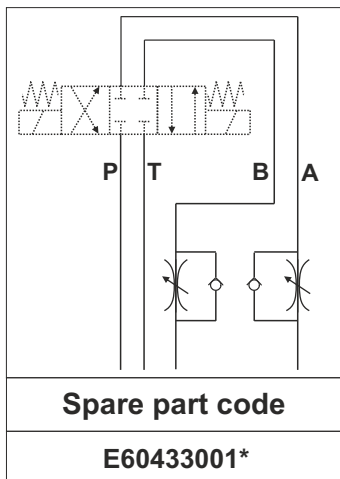


Main features

Max pressure	300 bar
Max flow	15 l/min
Weight	Single valve: 0,52 kg Double valve: 0,64 kg
Fixing bolts	4 M5x° bolts. 5Nm torque 10,9 class steel or above
Fluid temperature	-20 + +80°C
Filtration degree	25 + 50 µ

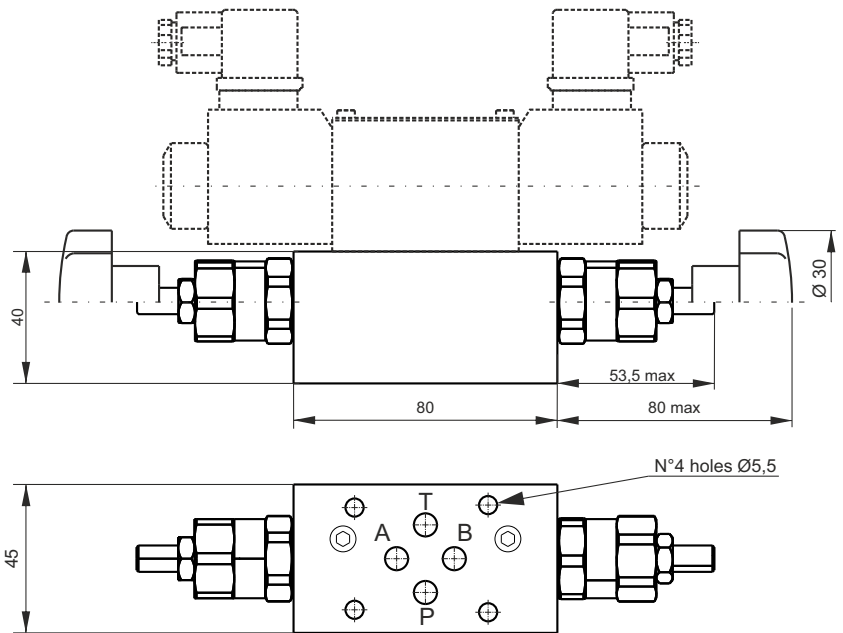
Spare part code

- E6043300**** — NG6 (Cetop 3) sandwich meter-out flow control valve
- 1** — Type:
 - 1 = on A and B
 - 2 = on A
 - 3 = on B
- — Adjusting device:
 - = screw (std)
 - V = handwheel

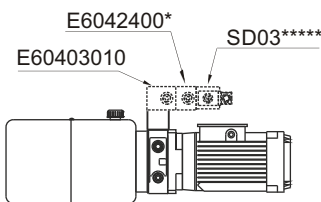


Notes: code does not include the Cetop solenoid valve.
° Bolt length depends on number of modular blocks and type of valve.

NG6 (CETOP 3) SANDWICH RELIEF VALVE



Mounting example

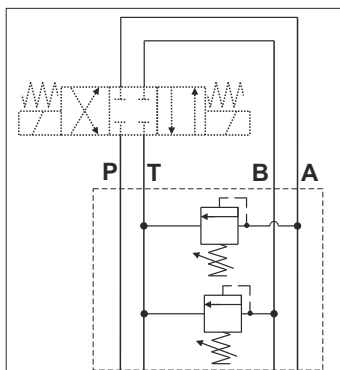


Main features

Max pressure	350 bar
Max flow	20 l/min
Weight	Single valve: 0,52 kg Double valve: 0,64 kg
Fixing bolts	4 M5x° bolts. 5Nm torque 10,9 class steel or above
Fluid temperature	-20 ÷ +80°C
Filtration	25 ÷ 50 µ

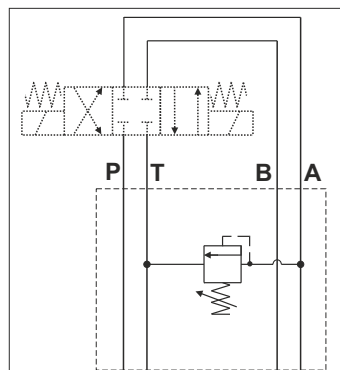
Spare part code

- E6042400**** — NG6 (Cetop 3) sandwich relief v.
- 1** — **Type:**
1 = on A and B
2 = on A
3 = on B
- B** — **Pressure range settings:**
A = 3 ÷ 60 bar
B = 40 ÷ 120 bar
C = 80 ÷ 250 bar
D = 150 ÷ 350 bar
- *** — **Option:**
see VMDC20 table in section D



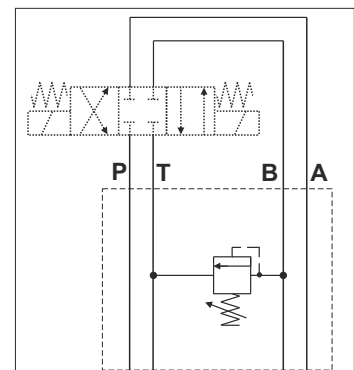
Spare Part Code

E60424001**



Spare Part Code

E60424002**



Spare Part Code

E60424003**

Notes: code does not include the Cetop solenoid valve. When E60423001 relief valves have different pressure ranges, please specify them separately.

eg: E60424001AB=60 bar max for valve on A port, 120bar max for valve on B port.

° Bolt length depends on number of modular blocks and type of valve.

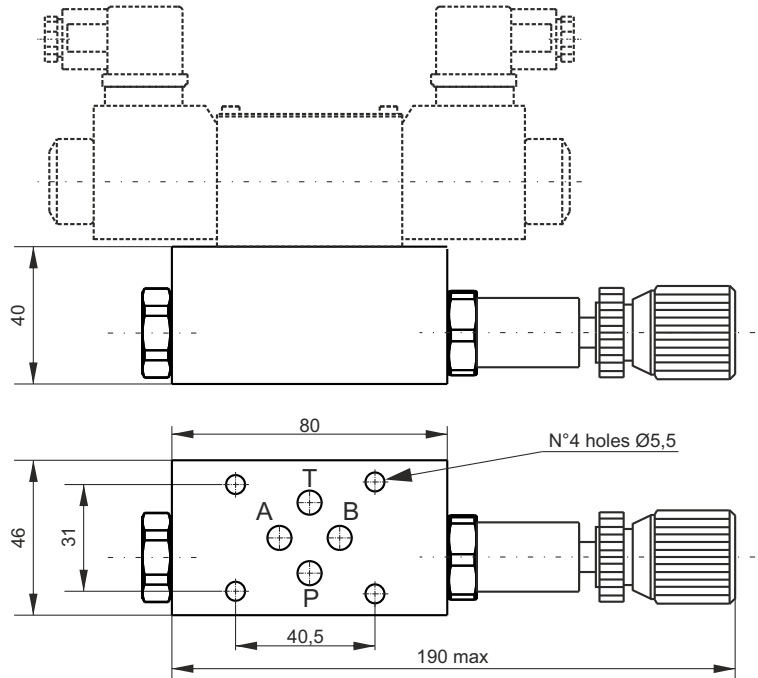
SECTION G



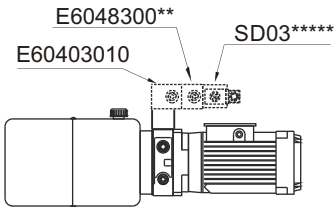
NG6 (CETOP 3) SANDWICH PRESSURE REDUCING VALVE



NEW



Mounting example

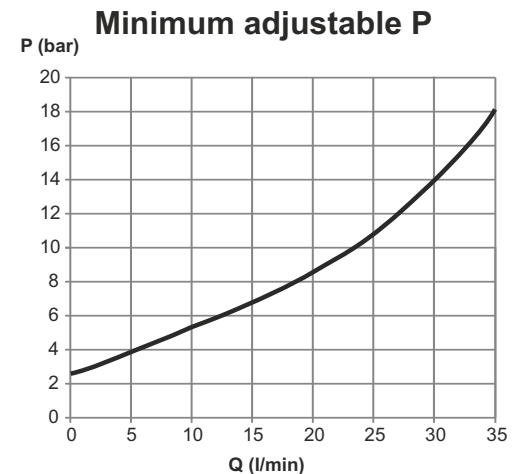
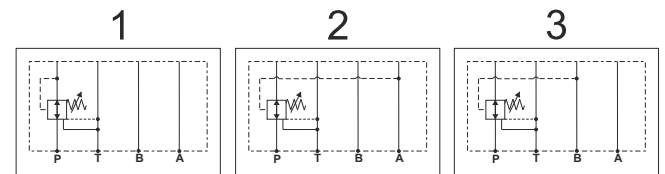
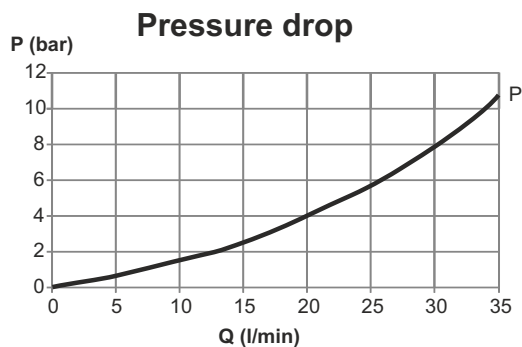
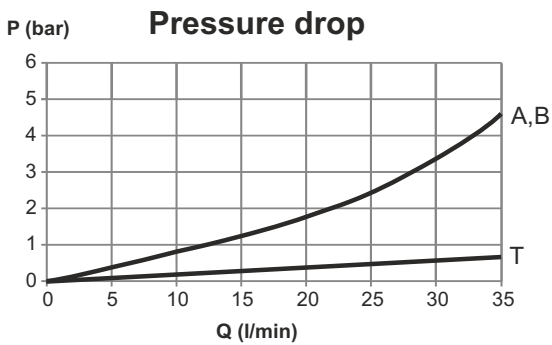


Main features

Max pressure	210 bar
Max flow	35 l/min
Weight	1,3 kg
Fixing bolts	4 M5x** bolts. 5Nm torque 10,9 class steel or above
Fluid temperature	-20 ÷ +80°C
Filtration	25 ÷ 50 µ

Spare part code

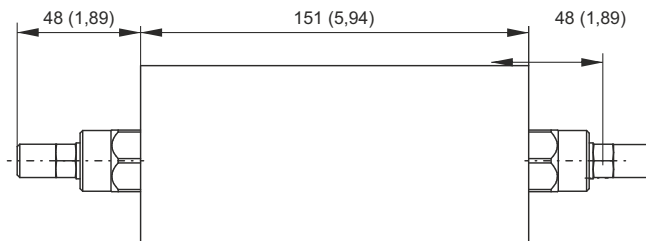
- E6048300*** — NG6 (Cetop 3) pressure reducing valve
- 1** — Hydraulic scheme (see below):
1: reducing on P
2: reducing on A
3: reducing on B
- B** — Spring range:
B: 7-70 bar
D: 70-210 bar



NG6 (CETOP 3) SANDWICH MODULAR OVERCENTRE VALVE

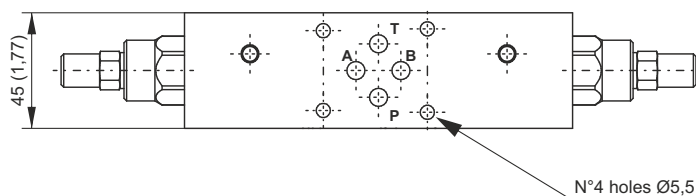


Dimensions in mm (inches)



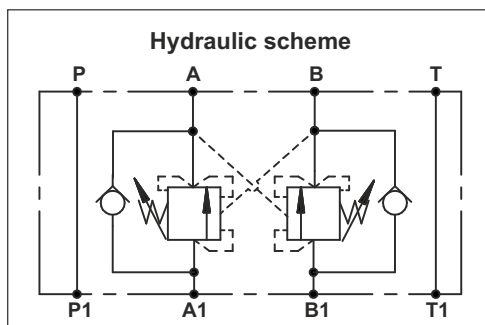
Main features

Max pressure	350 bar
Max flow	up to 60 l/min
Fixing bolts	4 M5x** bolts. 5Nm torque 10,9 class steel or above
Fluid temperature	-20 ÷ +80°C
Filtration degree	25 ÷ 50 µ



Spare part code

- E60453001*** — NG6 (Cetop 3) sandwich overcentre valve
- A** — Pressure range settings:
A = 120 ÷ 230 bar
B = 230 ÷ 350 bar



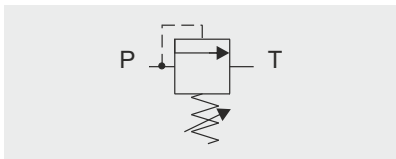
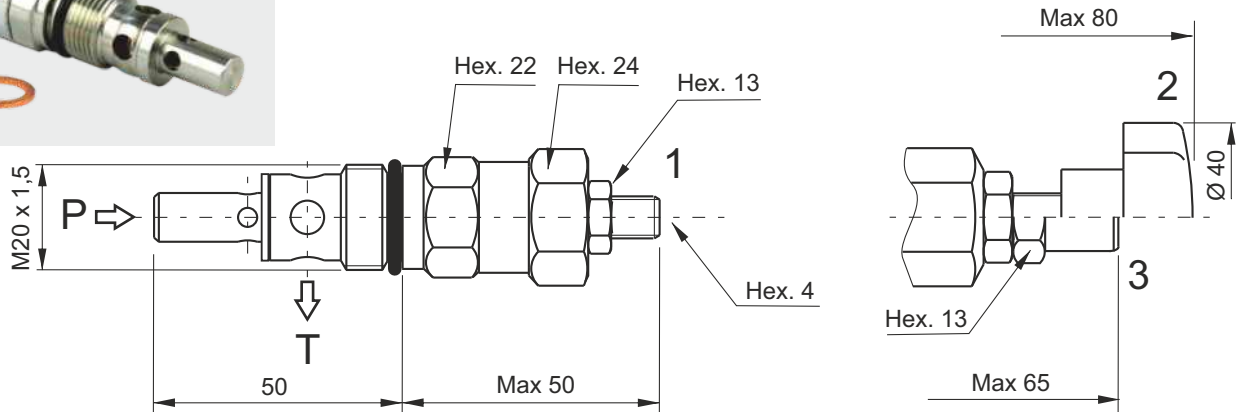
Note: to add external manifolds to PPC assembly code, just add their spare part codes at the end of the PPC code.
eg: PPC-0,8 12DC-UA-J-G1,1-V200-G-RETURN KIT-1,5L+E60403004-E60403010-E60453001+SD03A2 12DC.

The Cetop valve attachment is on the motor side. With AC motor frames bigger than 71 and DC motors bigger than dia. 125, always add a spacer manifold (see E60403004 code in F section) below the modular block to avoid interference between the valve and the motor.

SECTION G



VMDC35 - DIRECT ACTING RELIEF VALVE



Main features

Max pressure	450 bar
Max flow	35 l/min
Weight	0,16 kg

Recommended tightening torque: 50 Nm
 Recommended filtration: 25 ÷ 50 µ
 Oil temperature: -30 ÷ + 80 °C

Spare part code

- VMDC** — Relief valve
- 35** — Nominal size:
35 = 35 l/min
- B** — Working range:
L = 5 ÷ 60 bar
A = 10 ÷ 180 bar
B = 35 ÷ 310 bar
- 1** — Option:
1 = screw (std)
2 = handwheel
3 = with cap
4 = plastic seal

Assembly code

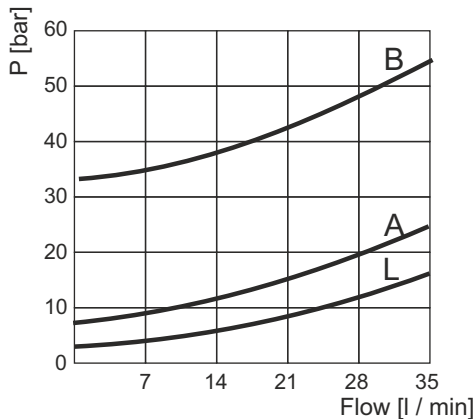
D_***

where *** stands for max setting pressure [bar]. eg. D_310 where ' ' is the option

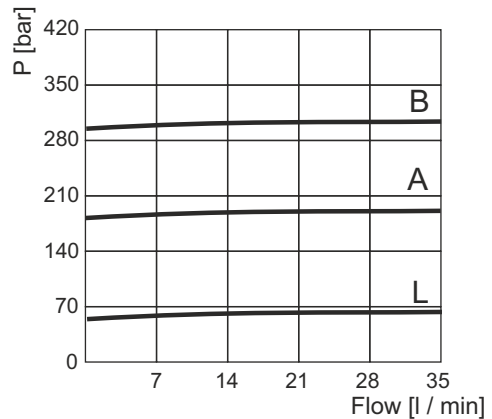
Mounting:

Only in BMPPC02 block, see F section

Minimum setting pressure

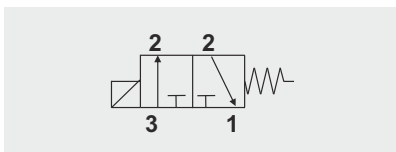
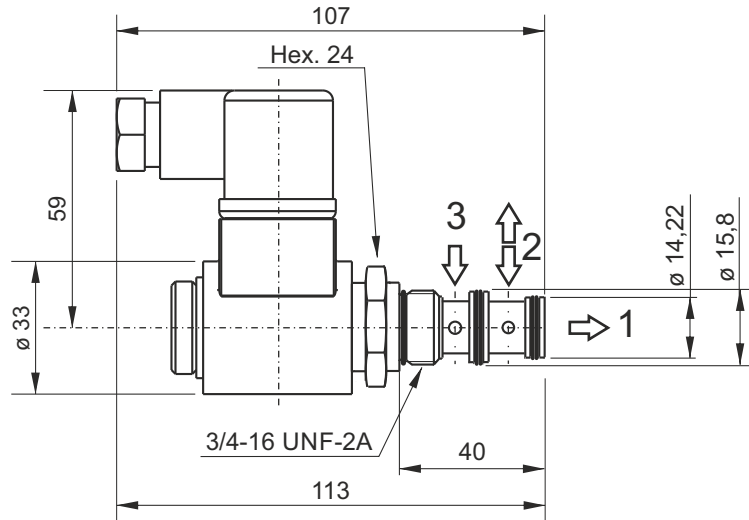


Pressure vs Flow



Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature

MSV3V - DIRECT OPERATED 3/2 WAY DIRECTIONAL SPOOL SOLENOID CARTRIDGE



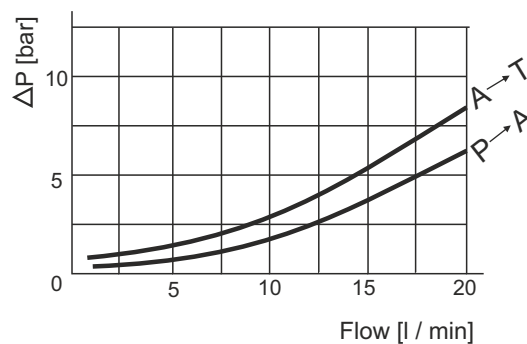
Main features

Max pressure	210 bar
Max flow	12 l/min (20 l/min without block)
Weight	0,35 Kg (with coil)
Coil insulation	Class H
Electric connection	DIN 43650-A / ISO 4400
Protection class	IP 65 / DIN 40050
Duty cycle	ED 100%
Voltage required	+/- 10% nominal voltage
Torque recommended	30 Nm
Fluid temperature	-25 ÷ +70°C

Spare part code

- MSV3V** — Three-way direct acting solenoid valve
- 40** — Spool type: 40 = std
- 0** — Options: 0 = no options (std), E = manual override
- 0000** — Supply voltage: 0000 = no coil (std) see coils table

Pressure drop diagram



SECTION G



VALVES COILS



Supply voltage [V]	Assembly code	Coil type	Spare part code	Spare connector code/type	Holding power [W]	Duty cycle ED [%]	Coil insulation	Weight [g]	Suitable for valves
12DC	12DC_M100	DC	M10040001	KA132000B1 DIN43650/ISO4400	16W	100	H	121	SD00
24DC	24DC_M100	DC	M10040002	KA132000B1 DIN43650/ISO4400	16W	100	H	121	SD00
24AC	24RAC_M100	RC - needs external rectifying connector	M10040002	KA132R11B1 DIN43650/ISO4400	16W	100	H	121	SD00
12DC	12DC_M120	DC	M12040001	KA132000B1 DIN43650/ISO4400	22W	100	H	134	SD01
24DC	24DC_M120	DC	M12040002	KA132000B1 DIN43650/ISO4400	22W	100	H	134	SD01
24AC	24RAC_M120	RC - needs external rectifying connector	M12040002	KA132R11B1 DIN43650/ISO4400	22W	100	H	134	SD01
230AC	220RAC_M120	RC - needs external rectifying connector	M12040005	KA132R13B1 DIN43650/ISO4400	22W	100	H	134	SD01
12DC	12DC_M160	DC	M16040001	KA132000B1 DIN43650/ISO4400	26W	100	H	190	SD03
24DC	24DC_M160	DC	M16040002	KA132000B1 DIN43650/ISO4400	26W	100	H	190	SD03
24AC	24RAC_M160	RC - needs external rectifying connector	M16040002	KA132R11B1 DIN43650/ISO4400	26W	100	H	190	SD03
115AC	110RAC_M160	RC - needs external rectifying connector	M16040004	KA132R12B1 DIN43650/ISO4400	26W	100	H	190	SD03
230AC	220RAC_M160	RC - needs external rectifying connector	M16040005	KA132R13B1 DIN43650/ISO4400	26W	100	H	190	SD03
12DC	12DC_M630	DC	M6306012	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV3V MSV30/31 SD02
24DC	24DC_M630	DC	M6306024	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV3V MSV30/31 SD02
24AC	24AC_M631	RC with integrated rectifying bridge	M6316024	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV3V MSV30/31 SD02
115AC	115AC_M631	RC with integrated rectifying bridge	M6316115	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV3V MSV30/31 SD02
230AC	230AC_M631	RC with integrated rectifying bridge	M6316230	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV3V MSV30/31 SD02
12DC	12DC_M630DT	DC, Deutsch	M6306012DT	DT06_4S Deutsch	16W	100	H	117	MDV30/31 MSV30/31 SD00
24DC	24DC_M630DT	DC, Deutsch	M6306024DT	DT06-4S Deutsch	16W	100	H	117	MDV30/31 MSV30/31 SD00

Standard electric connector: ISO 4400 DIN 43650-A. Other voltages and electric connector types (Amp Junior, flying leads,...) available on request. Inrush power consumption can be up to 3,5 times higher than the holding power. Coil protection class: IP65. M160* coils supplied with AC current need an external rectifying connector.

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PPC 2017-01/EN



Addendum to 2017 PPC

Power Pack Compact catalogue

including new products and significantly modified pages

Other technical tables are on PPC 2017-01/EN catalogue

IMPORTANT NOTE:

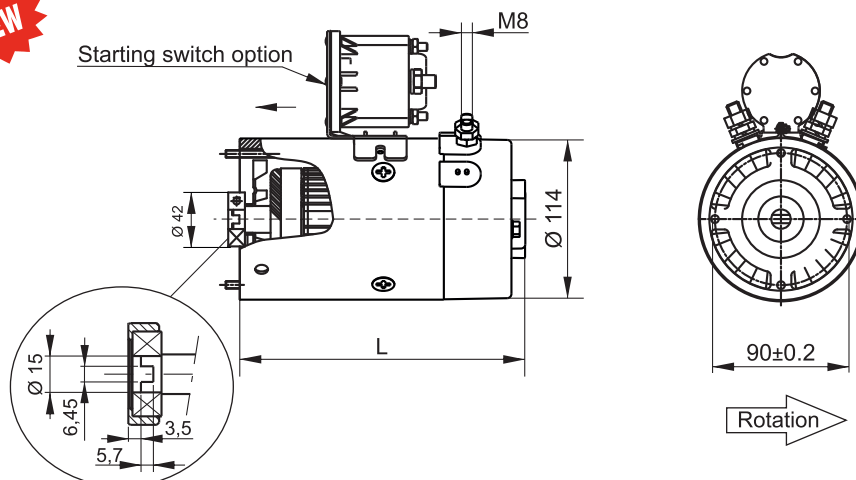
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HYDRONIT

INTEGRAL DC MOTORS Ø114 WITH INTEGRATED COOLING FAN



Compound wound
Protection degree: IP20
Insulation class: F
Weight: 8,0 kg (without starting switch)
UL motors available on request



Code

Description	Assembly code	Spare part code	Nominal duty cycle	Nominal speed	Nominal current	L
1600W 12V DC with cooling fan + thermal protection	1,6 12DC_FP	M46C1SF16FP	S2: 4 min S3: 10% ED	2800 rpm	210 A	188 mm
2100W 12V DC with cooling fan + thermal protection	2,1 12DC_FP	M46C1SF21FP	S2: 3,5 min S3: 10% ED	2400 rpm	300 A	204 mm
2200W 24V DC with cooling fan + thermal protection	2,2 24DC_FP	M46C2SF22FP	S2: 3,5 min S3: 10% ED	2400 rpm	130 A	188 mm

Options & couplings

Description	Assembly code	Spare part
12V DC 150 Amp start switch + mounting kit	S150T 12DC 112	M47TC0001 + XACNH00001
12V DC 150 Amp start relay + mounting kit + Faston optional connector	S150T 12DC 112 F	M47TC0001+XACNH00001+2x24556
24V DC 150 Amp start switch + mounting kit	S150T 24DC 112	M47TC0002 + XACNH00001
24V DC 150 Amp start relay + mounting kit+ Faston optional connector	S150T 24DC 112 F	M47TC0002+XACNH00001+2x24556
12V DC 300 Amp start switch + mounting kit	S300T 12DC 112	MASRH00001 + XACNH00001
12V DC 300 Amp start relay + mounting kit + Faston optional connector	S300T 12DC 112F	MASRH00001+XACNH00001+x24556
Plastic protection cover for Ø114 motors	MC	MACVH00001
Coupling for Ø114 motors and gr.0 pump	E36200005 See table page A023	
Coupling for Ø114 motors-Ø125 motors and gr.1 pump	E36200001 See table page A023	
Remote wired control with 2 buttons and 3m cable	P0201 (single acting)	
Remote wired control with 4 buttons and 3m cable	P0202 (double acting)	

Notes: the starting switch mounting kit is provided when specifying the /S150T as motor option in PPC assembly code. When ordering spare starting switches, it must be ordered separately (code: M47SK1121).

The coupling is already included when specifying the motor in PPC assembly code.

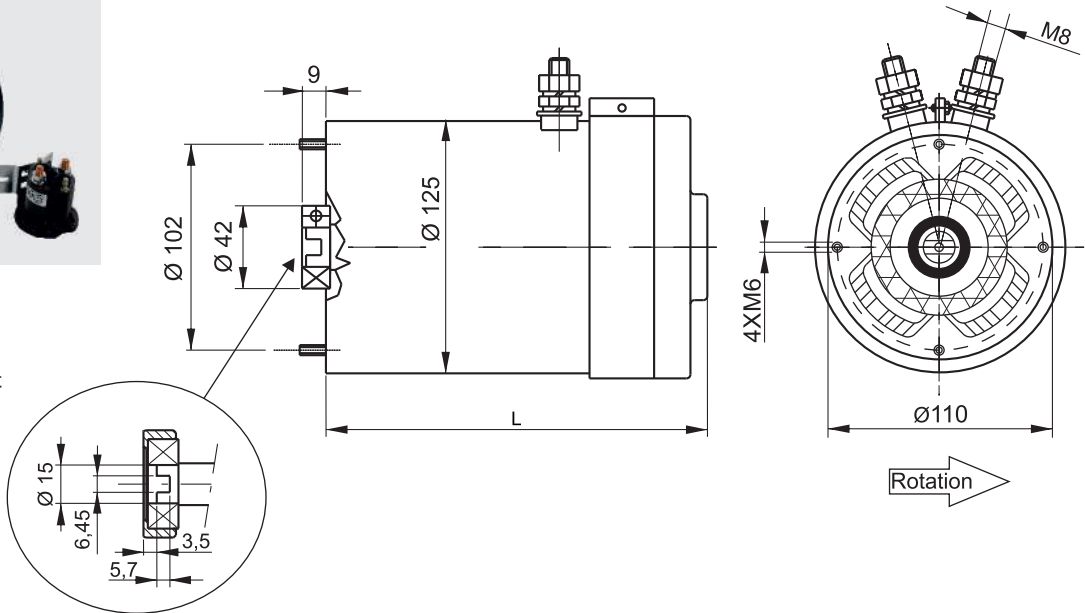
It is to be indicated only when ordering PPC with no motor but with coupling.

For environment with humidity over 40%, motors with optional IP67 protection index are available and recommended. Please ask our sales

INTEGRAL DC MOTORS Ø125



Compound wound
 Protection degree: IP42
 Insulation class: F
 Weight: 11kg (without starter)
 UL motors available on request



Code

Description	Assembly code	Spare part code	Nominal duty cycle	Nominal speed	Nominal current	L
3000W 24 V DC + thermal protection	3 24DC_T	M46C2ST30F8	S2: 4min S3: 8% ED	2600 rpm	180 A	215 mm
4000W 24 V DC + thermal protection	4 24DC_T	M46C2ST40F8	S2: 3min S3: 6% ED	3500 rpm	230 A	230 mm

Options & couplings

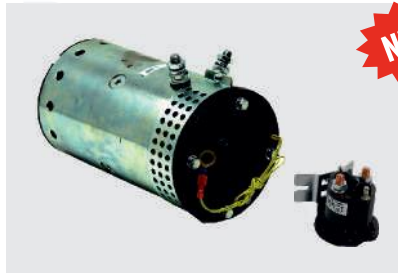
Description	Assembly code	Spare part code
24V DC 300 Amp start switch + mounting kit	S300T 24DC 125_151	MASRH00002+ M47SK1121
24V DC 300 Amp start relay + mounting kit + Faston optional connector	S300T 24DC 125_151 F	MASRH00001+M47SK1121+x24556
Coupling for Ø114 motors-Ø125DC motors and gr.1pump	E36200001 See table page A023	
Remote wired control with 2 buttons and 3m cable	P0201 (single acting)	
Remote wired control with 4 buttons and 3m cable	P0202 (double acting)	

The coupling is already included when specifying the motor in PPC assembly code.
 It is to be indicated on the order only when ordering PPC with no motor but with coupling.
 For environment with humidity over 80%, motors with optional IP67 protection index are available and recommended. Please ask our sales office. The thermal switch is set at 120°C.
 The motors indicated above in particular operating cycles can reach temperatures of 110-120 ° C on the outer part of the housing, it is recommended to use the special protective cover (MACVH00001) to prevent the motor from burning up.

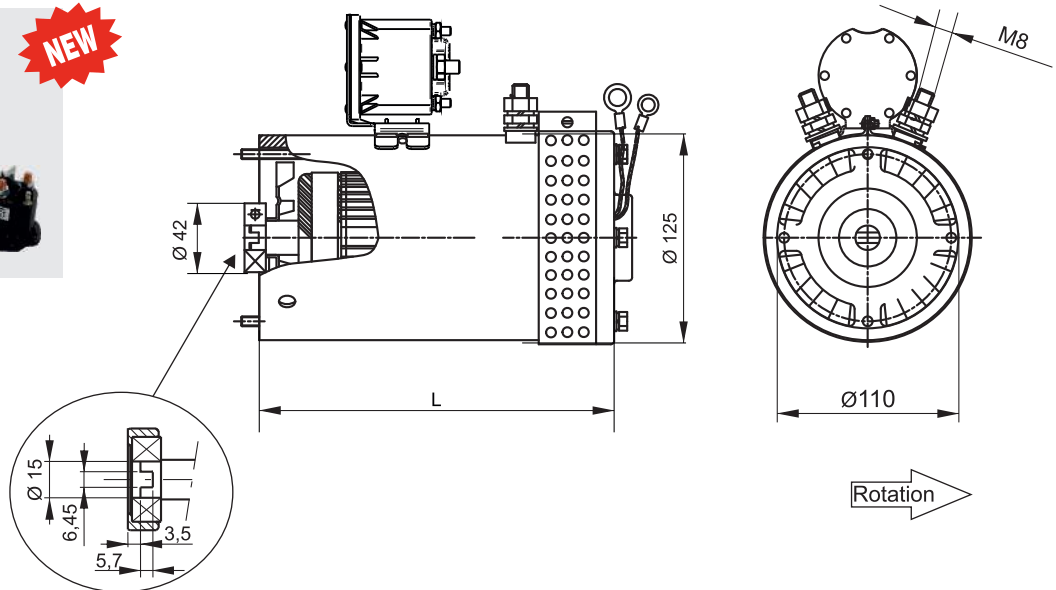
SECTION A



INTEGRAL DC MOTORS Ø125 WITH COOLING FAN



Compound wound (3kW)
Series wound (4kW)
Protection degree: IP20
Insulation class: F
Weight: 11,45kg (without starter)
UL motors available on request



Code

Description	Assembly code	Spare part code	Nominal duty cycle	Nominal speed	Nominal current	L
3000W 24 V DC with cooling fan + thermal protection	3 24DC_FC	M46C2SF30F8	S2: 5min S3: 8% ED	2600 rpm	180 A	227,5 mm
4000W 24 V DC with cooling fan + thermal protection	4 24DC_FC	M46C2SF40F8	S2: 4min S3: 6% ED	3500 rpm	230 A	227,5 mm

Options & couplings

Description	Assembly code	Spare part code
24V DC 300 Amp start switch + mounting kit	S300T 24DC 125_151	MASRH00002+ M47SK1121
24V DC 300 Amp start relay + mounting kit + Faston optional connector	S300T 24DC 125_151 F	MASRH00001+M47SK1121+x24556
Coupling for Ø114 motors-Ø125DC motors and gr.1pump	E36200001	See table page A023
Remote wired control with 2 buttons and 3m cable	P0201	(single acting)
Remote wired control with 4 buttons and 3m cable	P0202	(double acting)

The coupling is already included when specifying the motor in PPC assembly code.

It is to be indicated on the order only when ordering PPC with no motor but with coupling.

It is possible to order the M46C2ST30 / 40 motor + the SPDC125W01 clamp + the M46FP1125 / M46FE1125 ventilation kit to transform an unventilated motor into a ventilated motor.

For environment with humidity over 80%, motors with optional IP67 protection index are available and recommended. Please ask our sales office. The thermal switch is set at 120°C.

The motors indicated above in particular operating cycles can reach temperatures of 110-120 ° C on the outer part of the housing, it is recommended to use the special protective cover (MACVH00001) to prevent the motor from burning up.

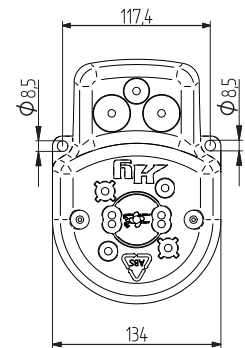
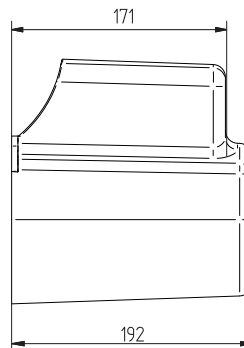
SECTION A



DC MOTOR OPTIONS



Assembly code
MC
Spare part code
MACVH00003



Plastic cover for DC motors Ø 114
Weight: 0,35 kg

Note: this cover is not intended to improve IP grade but to avoid inadvertent contact with high temperature motor surface. DC motors S2/S3 values as per the relevant tech tables must be downgraded due to reduced motor ventilation.

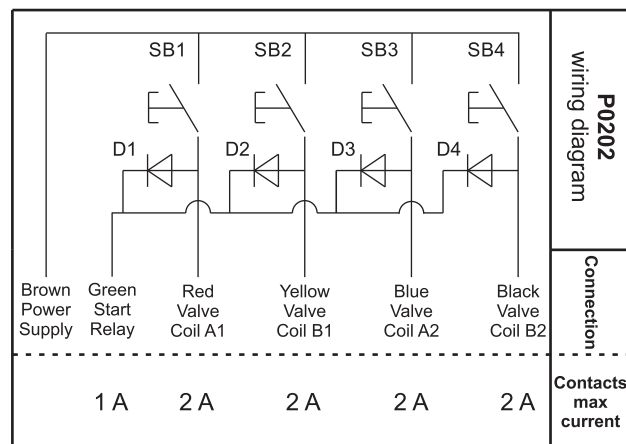
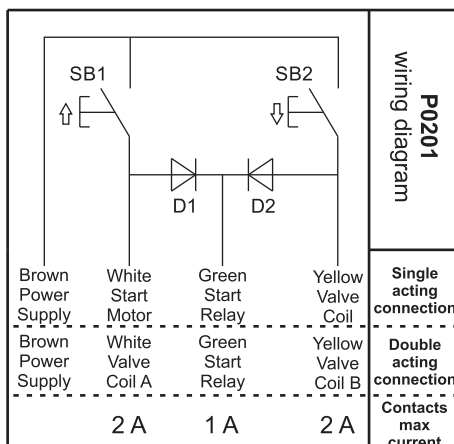
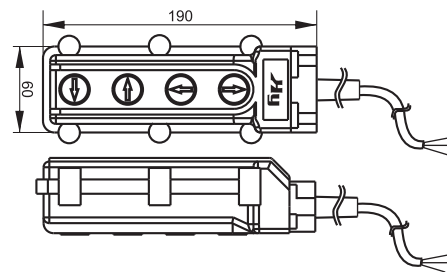
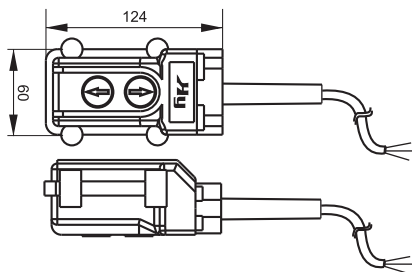


Description	Spare part code
Wired remote control with 2 buttons single/double acting 3 m length	P0201

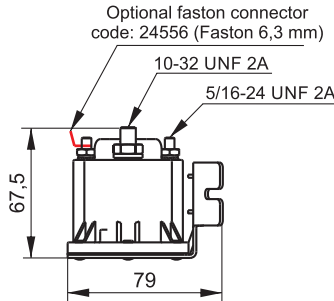
Description	Spare part code
Wired remote control with 4 buttons double acting 3 m length	P0202

Wired remote control

Weight: 0,60 kg
Protection degree: IP65
DC only use



DC MOTOR OPTIONS

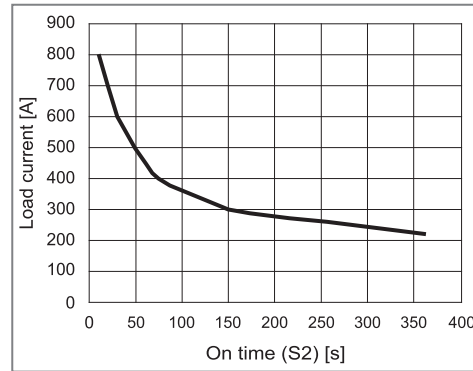


Starting relay 150A
for motors Ø80 - Ø114

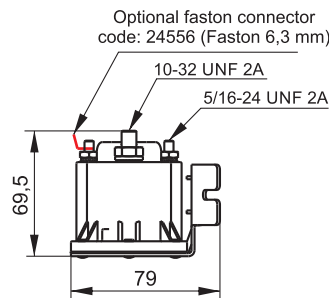
Weight: 0,38kg
 Protection degree: IP67
 Max current draw: 2A@12VDC - 1A@24VDC - 0,5A@48VDC
 Standard temperature range: -40°C to +82°C
 Poles thread: 2 x 10-32 UNF 2A; 2 x 5/16-24 UNF 2A
 UL starting relays available on request
 * on resistive load

Nominal current	Peak Current (3ms) *	Spare part code
150A	800A	M47TC0001 (12V DC) M47TC0002 (24V DC)
225A	600A	M47TC0004 (48V DC)

Typical Intermittent Duty Unit Performance in a + 25°C Ambient
using 2 foot lenght (0,6 m) of 2#AWG (33,6 mm²) cable.
ON time versus Load current reach 90°C temperature.



Coils	M47TC0001 12V DC	M47TC0002 24V DC	M47TC0004 48V DC
Max Sustained Duty Cycle (S3)	25%	25%	25%
Max On-Time (S2) @ 150A	6 min	6 min	6 min
Pull In Voltage	7,6 V	15,5 V	33 V
Hold minimum Voltage	3,5 V	7,0 V	14 V
Coil Resistance [Ohms]	5,7 Ω	20,1 Ω	86 Ω

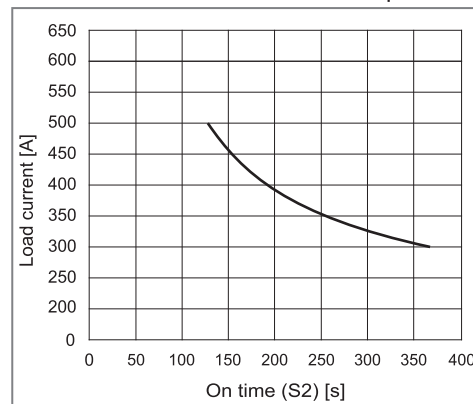


Starting relay 300A
for motors Ø125 and 151

Weight: 0,39kg
 Protection degree: IP67
 Max current draw: 2A@12VDC - 1A@24VDC
 Standard temperature range: -40°C to +85°C
 Poles thread: 2 x 10-32 UNF 2A; 2 x 5/16-24 UNF 2A
 UL starting relays available on request
 *on resistive load

Nominal current	Peak Current (3ms)*	Spare part code
300A	1000A	MASRH00001 (12V DC) MASRH00002 (24V DC)

Typical Intermittent Duty Unit Performance in a + 25°C Ambient
using 2 foot lenght (0,6 m) of 2#AWG (33,6 mm²) cable.
ON time versus Load current reach 110°C temperature.



Coils	MASRH00001 12V DC	MASRH0002 24V DC
Max Sustained Duty Cycle (S3)	25%	25%
Max On-Time (S2) @ 150A	6 min	6 min
Pull In Voltage at 25°C	8,5 V	15 V
Hold minimum Voltage at 25°C	4,5 V	7,0 V
Coil Resistance at 25°C [Ohms]	5,37 Ω	20,1 Ω

Recommended working position: either horizontal or vertical with poles set upwards.

Optional faston connector code: 24556

SECTION A



DC MOTOR OPTIONS



Starting relay (reversible) 100A
for reversible motors and pumps

Weight: 0,5kg
Protection degree: IP65
Max current draw: 1A@12VDC - 0,5A@24VDC
Max environment temperature: 40°C
Poles thread: 4 x M6

Nominal current	Peak Current (40ms)	Spare part code
100A	400A	M47NB0001 (12V DC) M47NB0002 (24V DC)

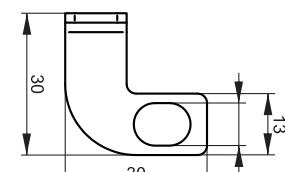
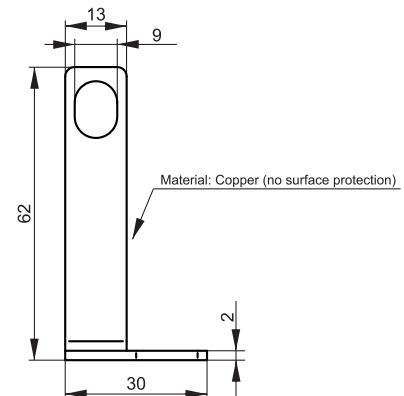
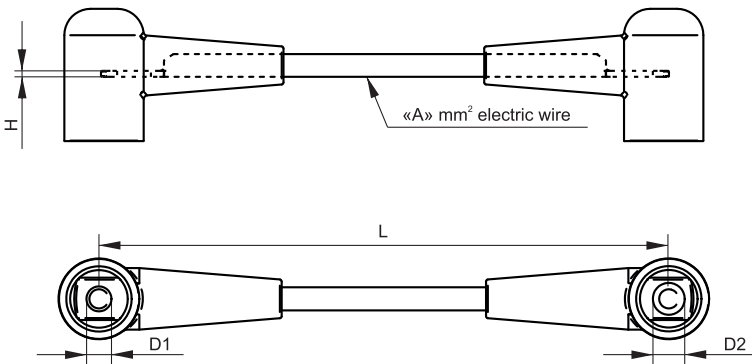
Recommended working position: either horizontal or vertical with poles set upwards.



Mounting kit for DC motors

Motor Type	Mounting Kit code	Mounting kit sub-parts	
		Power cable	Fixing system
Ø 80 Flexible	M47SK0801	M47SK000A	Clamp band E60513080
Ø 114 Rigid	XACNH00001	MACNH00001	2xscrew TCEIM5X8 + 2xwasher WASHL05
Ø 125 Rigid	XACNH00001	MACNH00001	2xscrew TCEIM5X8 + 2xwasher WASHL05
Ø 114 Ø 125 Ø151 Flexible	M47SK1121	M47SK000C	2xscrew TCEIM5X8 + 2xwasher WASHL05
Ø151 12V DC Flexible	M47SK1151	M47SK000H	2xscrew TCEIM5X8 + 2xwasher WASHL05

Spare part code
MACNH00001



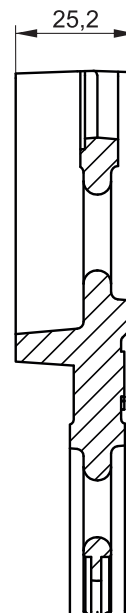
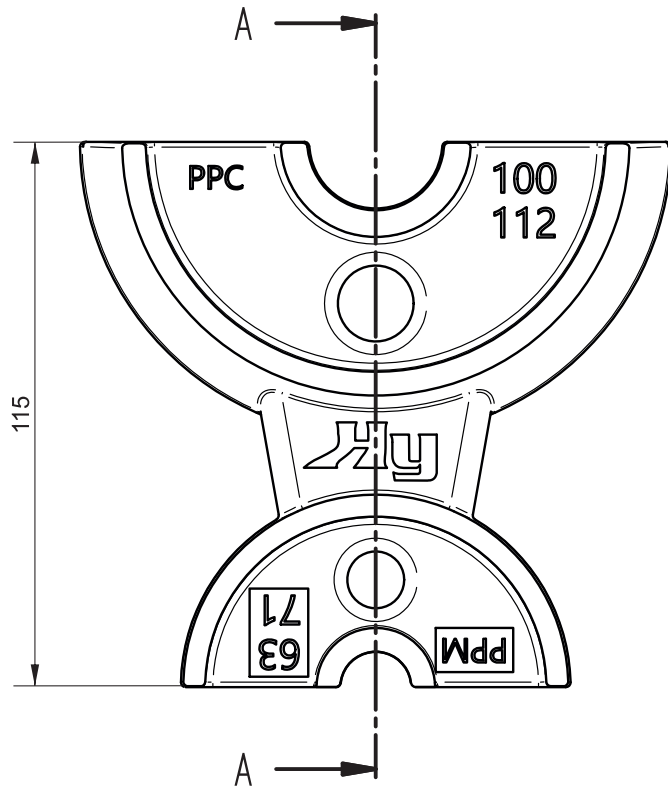
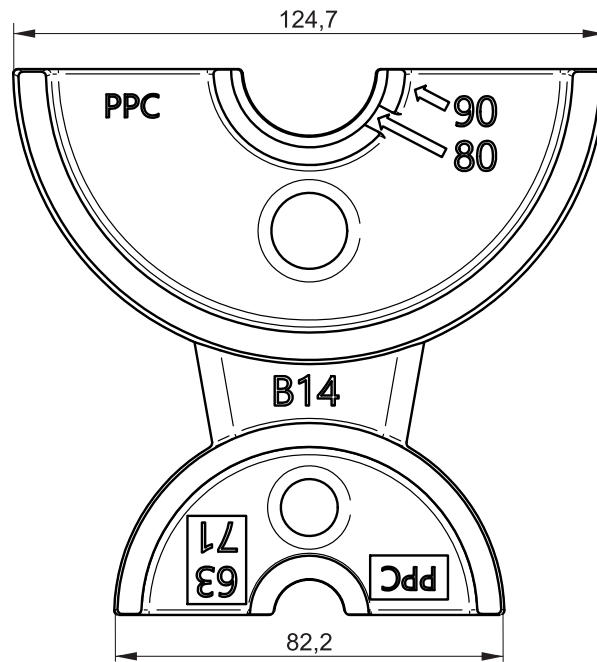
Power Cables

Spare part	L (mm)	A (mm ²)	D1 (mm)	D2 (mm)	H (mm)
M47SK000A	148	10	6	8	1,5
M47SK000C	158	16	8	8	2
M47SK000H	163	25	8	8	2

SECTION A



COUPLING MOUNTING TOOL FOR FRAME 63/71/80/90/100/112 B14 MOTORS PPC-PPM



SECTION A-A

Description	Spare part code
Coupling mounting tool for B14 motors	ATZB14001

SECTION B



SMART CENTRAL MANIFOLDS



A single **universal die-cast aluminium central manifold** in four alternative executions. It features the **highest integration and flexibility** on the market, with up to **twelve devices** which can be fitted in the cavities plus a wide selection of manifold blocks and valves which can be attached externally

The **interface** to hose fittings or external additional manifolds is **standardised**. The P and T ports are **1/4" BSP** threaded (International standard) or **9/16-18UNF** (SAE06 - American standard) for direct connection of hose fittings.

Lateral cavities are conform to **SAE08 standard** (3/4-16UNF)

The **interfaces** to tanks and motors are **standardised**. All plastic and steel tanks have the same interface and can be easily interchanged. All AC or DC motors can be fitted easily either directly to the central manifold or through adaptor flanges (B14 IEC or NEMA 56C and 184TC standard motors)



Maximum flow is **25 l/min** (6,5 GPM), with a **low pressure drop**. Maximum motor power is 7,5kW, well above the average of other alternative products on the market

Clockwise (our standard) or counterclockwise tang drive shaft **standard gear pumps** can be mounted. **Double pumps**, including those with an integral **HI-LO circuit**,

Q & A

Which Smart central manifold execution should I choose?

SR type is used with bidirectional pumps and can integrate P.O. check valves and differential cylinder vent valve (SRD version), SB3 is for circuits with 3-way hydraulic operated valve for automatic venting when the electric motor is off, SB is applied for single acting or double acting circuits with alternative components location than the UB (for example relief valves, check and solenoid valves on same side) and additional features. S4 is recommended for driving up to two double acting cylinders with integrated cartridge valves. Further executions are available on request.

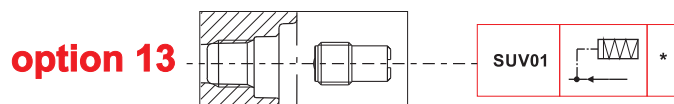
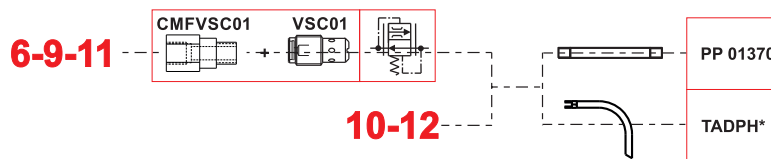
Do I need special tools to assemble the components within the central manifold?

No. All the valves are screw-in type in a single piece construction (no loose nuts, washers, springs; nothing difficult to assemble or fall apart). The components can be easily assembled with simple hand tools and hexagon or Allen wrenches.

Is the Smart central manifold available as a loose component?

Yes. We can supply either fully assembled and tested power packs or kits of loose components which can be kept in stock by our worldwide distributors and easily assembled to satisfy local market demand quickly and effectively. Central manifolds and other components are 100% tested even when supplied as loose parts.

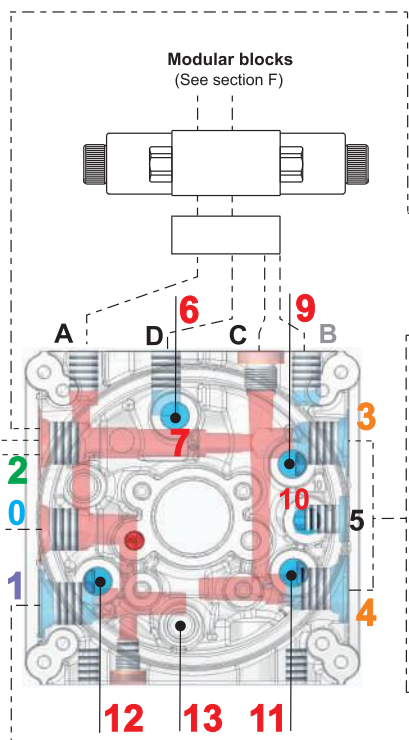
SMART CENTRAL MANIFOLD «SB» - CAVITIES & INTEGRAL COMPONENTS



Q		MSV31
C		MSV31E
A		MSV30
B		MSV30E
T		CSPC15
G		E70100005

L		E70100004
H		E70100003
N		E70100002
J		VUC20
JSF		VUC20CF

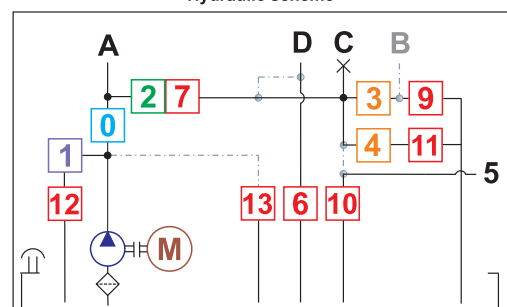
XP		E70200010
V*		VMDC20
S		CSB04



CM04M		EM
CM04L		E
CSB04		S
CPE04		Z
MDV31E		M
MDV30E		D
E70100006		P

VMPC2		P/*
VCF6		R
VSC6		F
E70200010		XP
VMDC20		V*

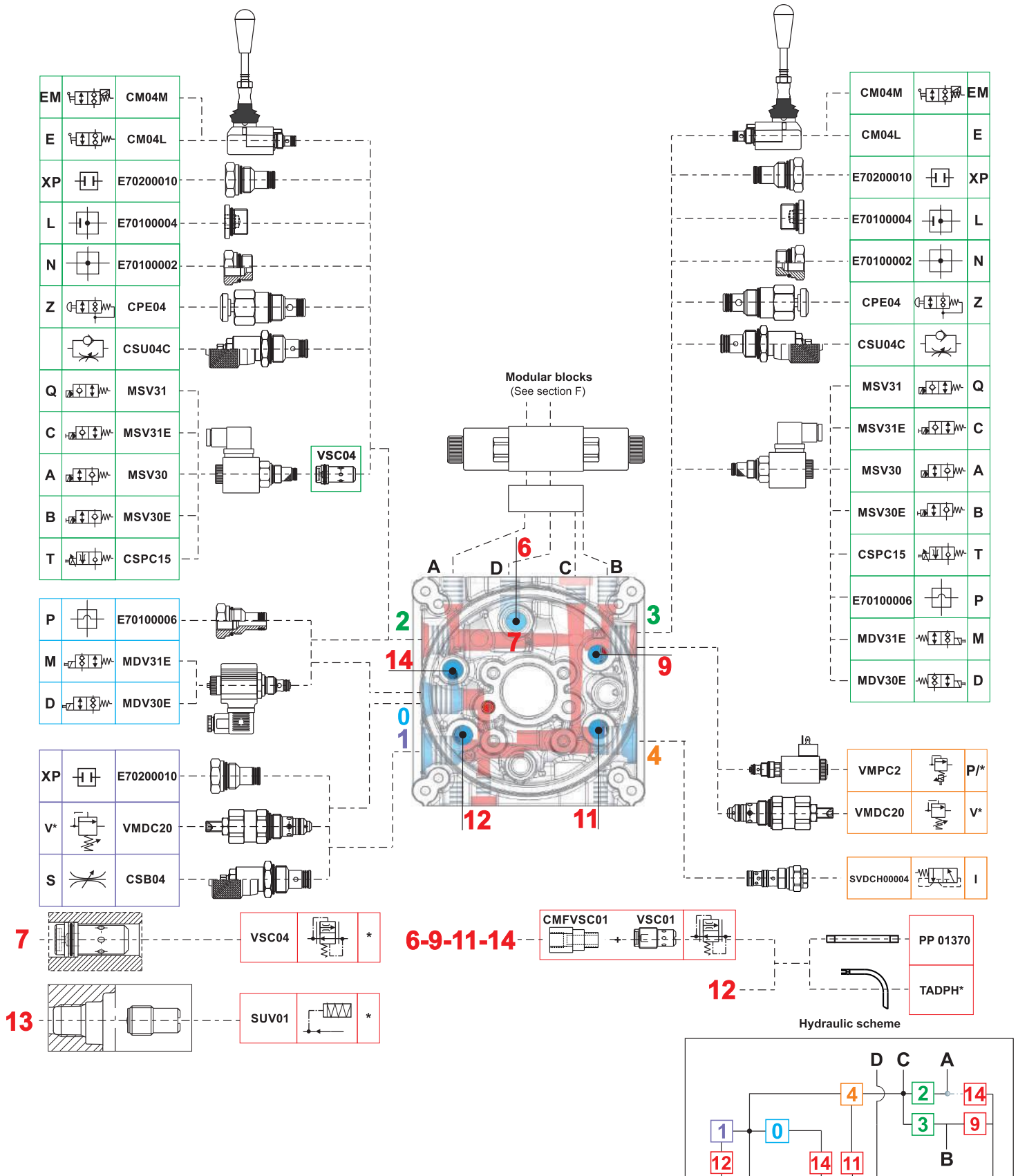
Hydraulic scheme



SECTION B



SMART CENTRAL MANIFOLD «SB3» - CAVITIES & INTEGRAL COMPONENTS



SMART CENTRAL MANIFOLD «SR, SRD, SRT & SRDT» - CAVITIES & INTEGRAL

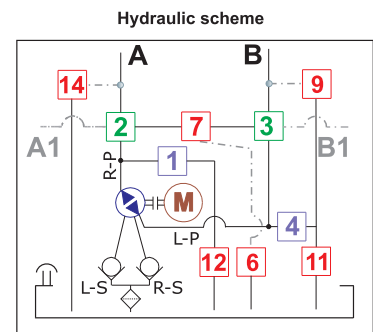
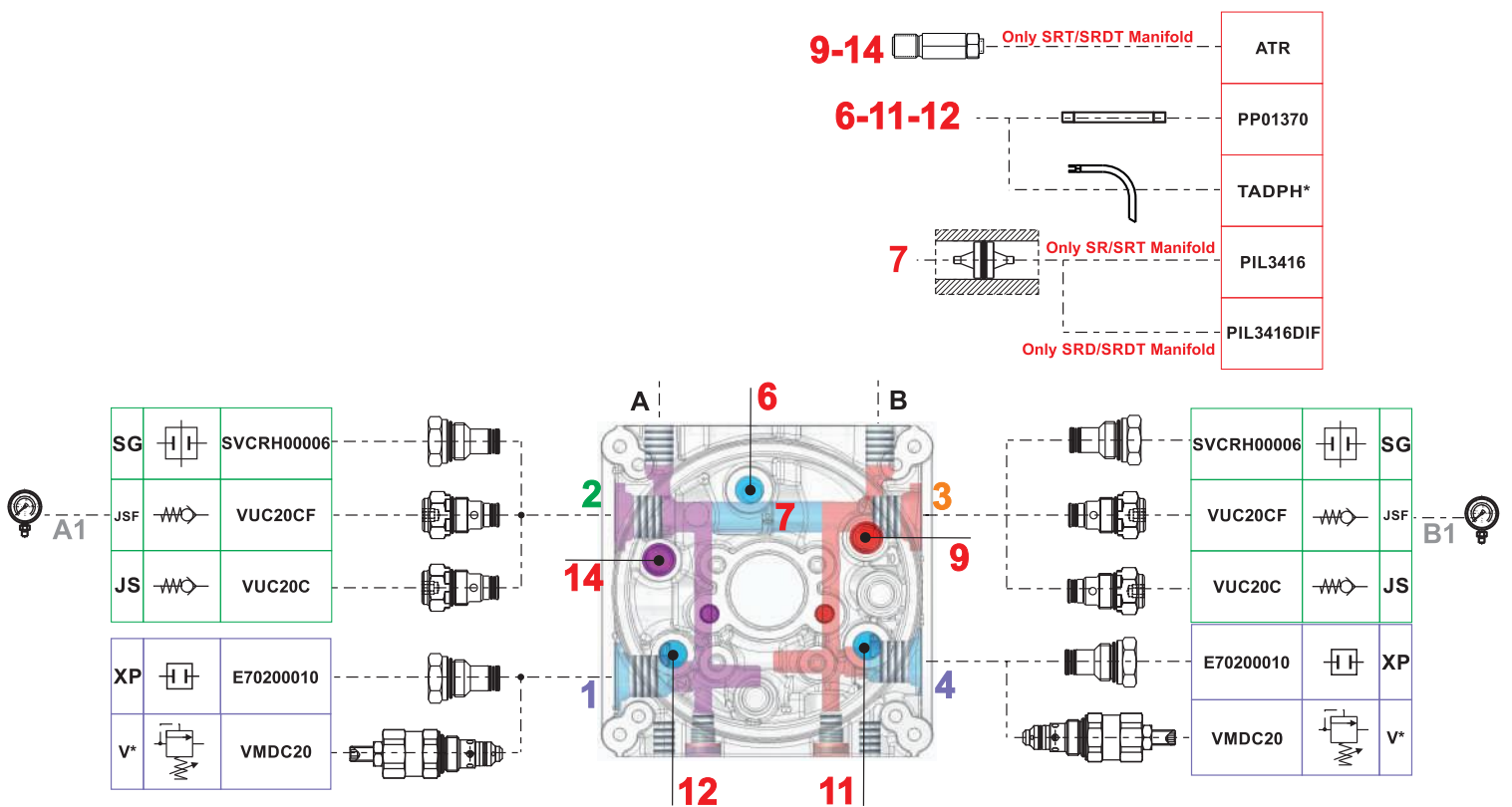


SR: Smart Central Manifold for reversible applications with cylinder area ratio equal than 1

SRD: Smart Central Manifold for reversible applications with cylinder area ratio different than 1

SRT: Smart Central Manifold for reversible applications with cylinder area ratio equal than 1 plus termal valves

SRDT: Smart Central Manifold for reversible applications with cylinder area ratio different than 1 plus termal valves



SECTION B

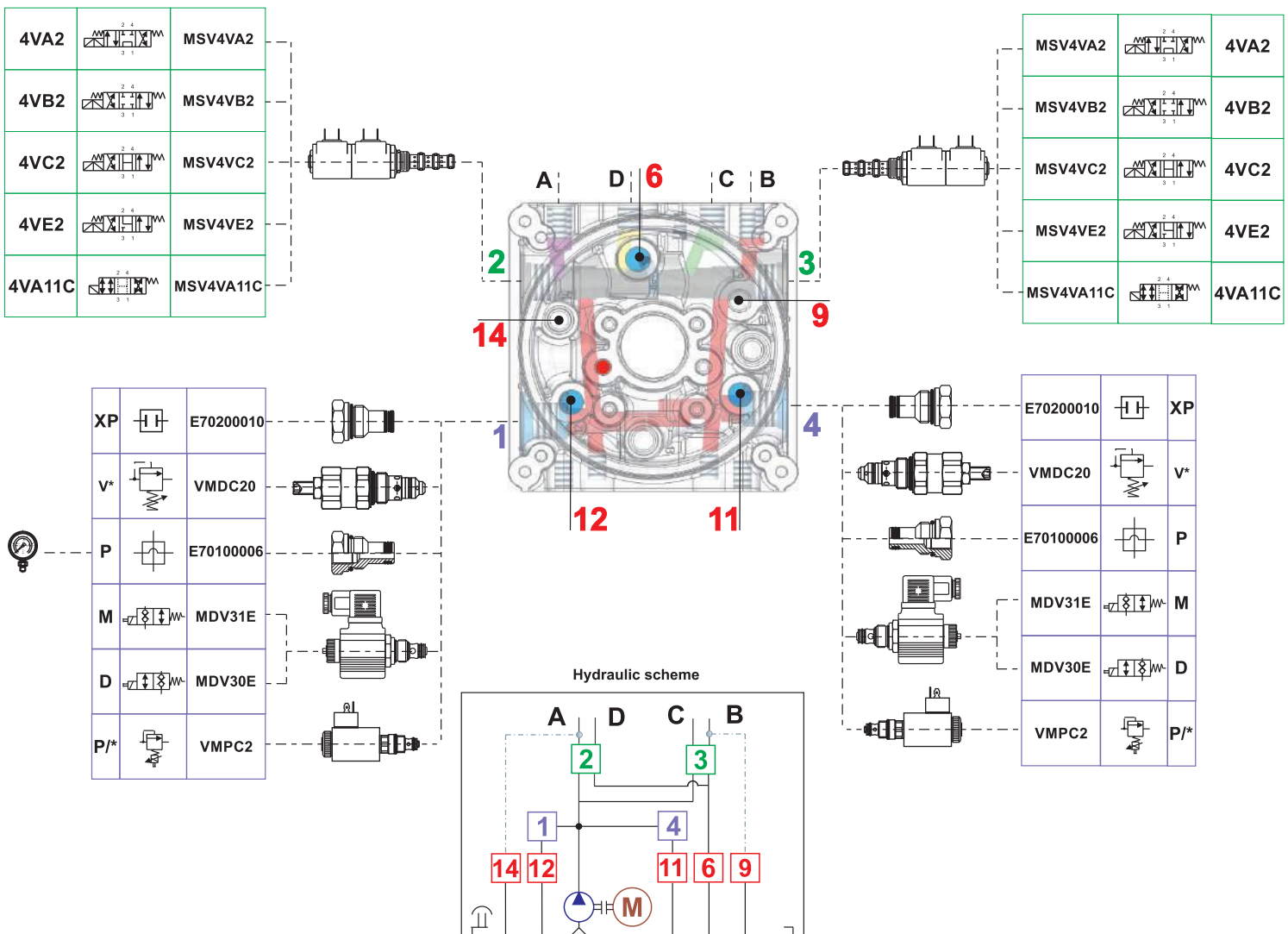
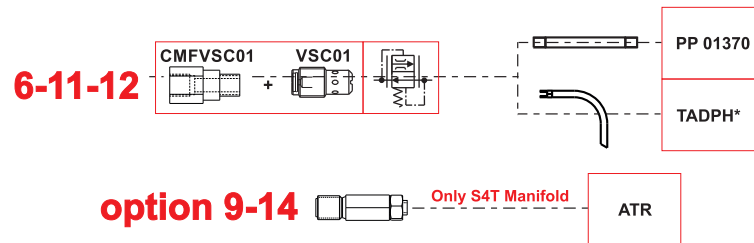


SMART CENTRAL MANIFOLD «S4 & S4T» - CAVITIES & INTEGRAL COMPONENTS



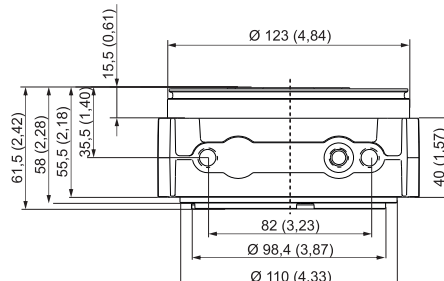
S4: Smart Central Manifold with double 4-way cartridges

S4T: Smart Central Manifold with double 4-way cartridges plus thermal valves

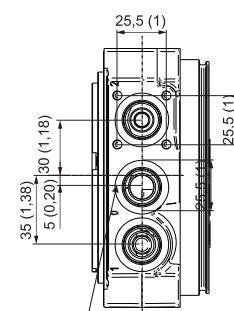
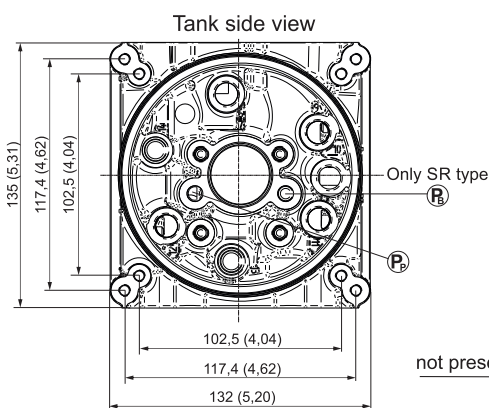
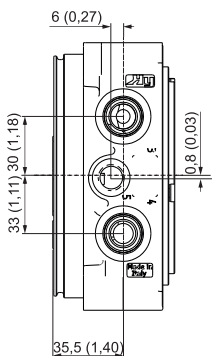


SMART CENTRAL MANIFOLDS - OVERALL DIMENSIONS

Type	Spare part code
SR	CMABH00003
SRD	CMABH00013
SRT	CMABH00014
SRDT	CMABH00015
SB	CMABH00001
SB3	CMABH00002
S4	CMABH00006
S4T	CMABH00016
SRUS	CMABH00009
SRDUS	CMABH00017
SRTUS	CMABH00018
SRDTUS	CMABH00019
SBUS	CMABH00007
SB3US	CMABH00008
S4US	CMABH00012
S4TUS	CMABH00020



Weight: 1,25 kg (2,75 lb)

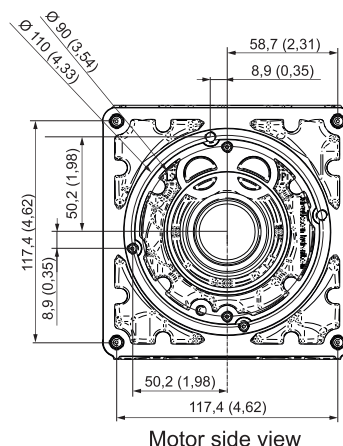
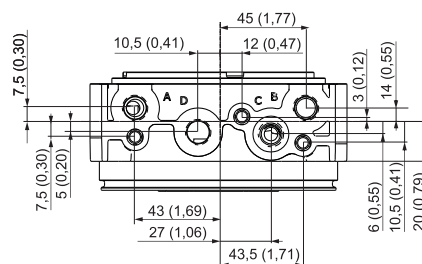


not present in SR

Notes:

- codes ending with **US** are according American standards, machined with 9/16-18 UNF (SAE06) P-T exit ports.- all dimensions in mm (inches)

Cavity	Thread
0, 1, 2, 3, 4	3/4-16 UNF (SAE08)
A-B-C-D	1/4 BSP 9/16-18UNF (SAE06 - US type). Presence depends on the body type.
5,6,9,11,12,13,14	1/4 BSP (presence depends on the body type)
External manifolds fixings	3 tie rods M8
Tank fixings	4 screws M6x14
Integral AC motors and B14 flanges fixings	4 screws M8x25
DC motors fixings	2 screws M6x14 or tie rods M6
Pumps fixings	2 screws M8 (see pump lenghts on the relevant tables). Only right pumps.
Mounting Foot fixings	2 screws M10x18 3/8-16 UNC US type
PMC hand pump and CM lever valve	4 screws M5x45

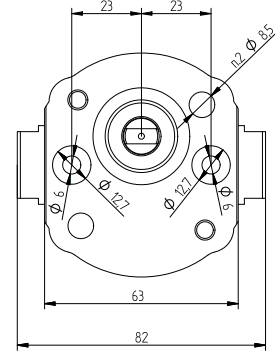
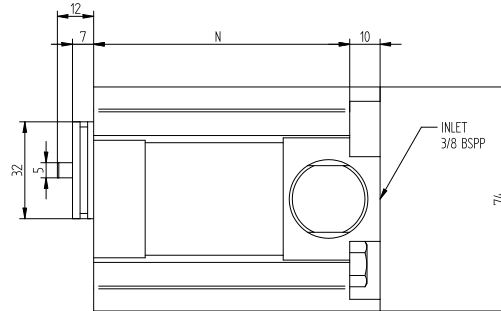


Motor side view

SECTION C



R SERIES BIDIRECTIONAL GEAR PUMPS, GROUP 1



Main features

Oil temperature	-15 + +80 °C
Inlet pressure	-0,5 < P > 2,0 bar (absolute pressure)
Fixing bolts	2 x M8 8.8 class steel tightening torque: 21 + 25 Nm
Pressure definition	Peak pressure: cycle 2 s ON Intermittent pressure: cycle 20 s ON Continuous pressure: cycle always ON

Spare part code

PCPAH0000X

Reference code:
see below table

Assembly code

R	Series: R = Group 1 R series
3,2	Size

Available range

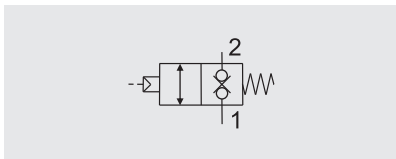
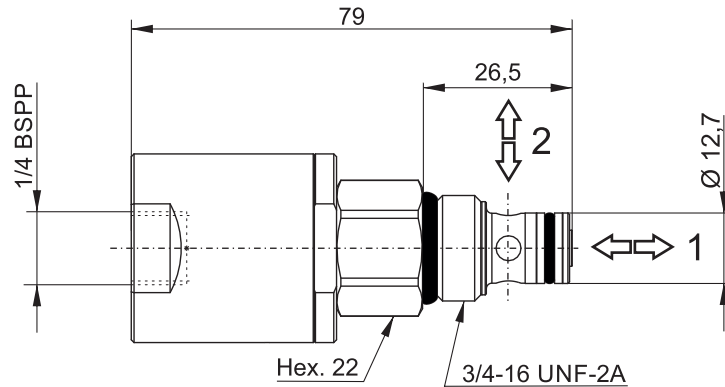
Nominal size	Displacement [cc/rev]	Peak pressure [bar]	Intermittent pressure [bar]	Continuous pressure [bar]	Max speed [rpm]	N [mm]	Bolts* [mm]	Spare part code	Weight [Kg]
R2,1	2,2	280	270	250	3600	77,2	M8x95	PCPAH00004	0,93
R2,6	2,6	280	270	250	3000	78,7	M8x95	PCPAH00005	0,96
R3,2	3,2	280	270	250	2500	80,9	M8x95	PCPAH00006	1,03
R4,3	4,2	280	270	250	1900	84,6	M8x100	PCPAH00007	1,13
R6,0	5,6	210	200	190	1500	90,2	M8x105	PCPAH00008	1,24

Recommended oil viscosity for continuous use: 25 - 100 mm²/s
Other pumps with different displacement/pressure/speed are available on request.

VPN - PNEUMATIC TWO WAY DOUBLE LOCKING VALVE



NEW



Spare part code

SVDCH00001 — Two-way pneumatic valve 3/4-16 UNF

Assembly code

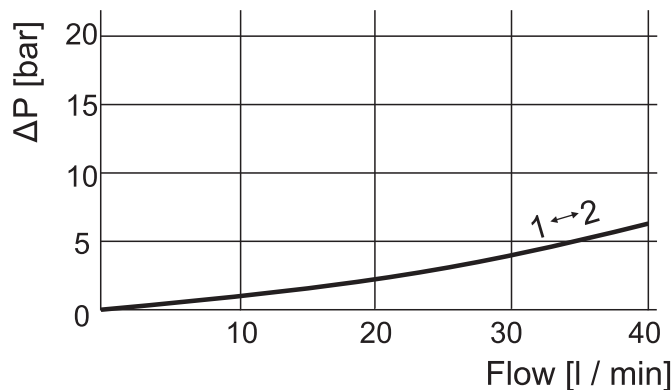
W

Main features

Max pressure	350 bar
Max flow	40 l/min
Weight	0,16 kg
Pilot pressure bar/PSI	4/15 (58/218)

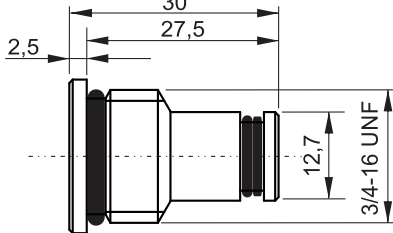

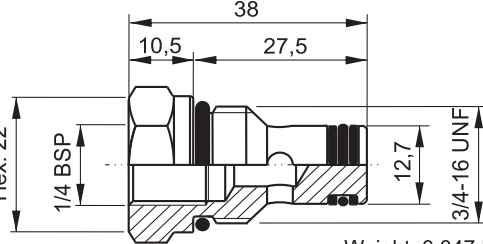

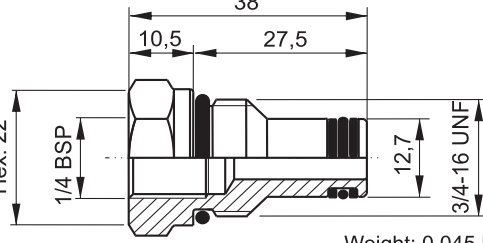
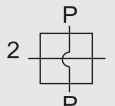
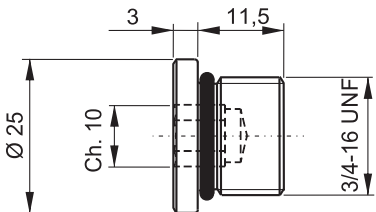

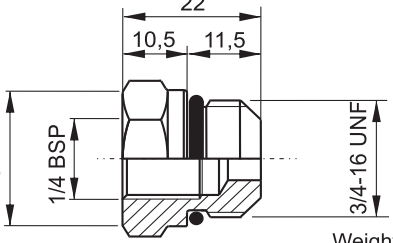

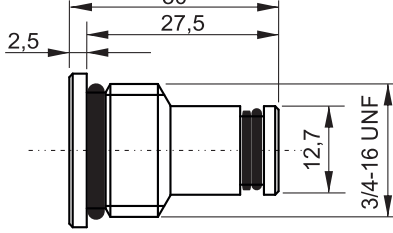

Recommended tightening torque: 25-30 Nm
 Recommended filtration: 15 + 20 μ
 Oil temperature: -20 + + 80 °C
 Environmental temperature: -20 + + 50 °C
 Max leakage: 0,25 cm³/min - 5 drops/min

Performance diagram



Note: Values measured on valve alone (no cavity) with an oil viscosity of 46 cSt at 50 °C. Pressure drop may change depending on fluid viscosity and temperature.

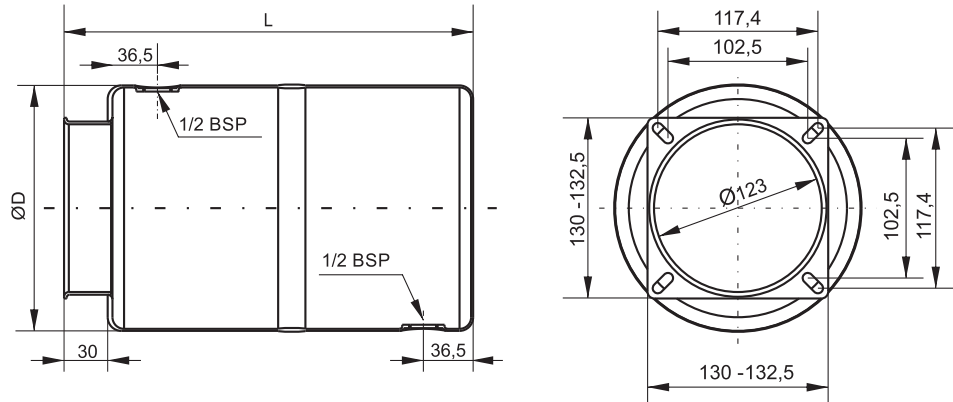
PLUGS

 <p>Weight: 0,041 Kg</p>	<p>Hydraulic symbol</p>  <p>Spare part code</p> <p>E70100005</p>	<p>Assembly code</p> <p>G</p> <p>Mounting cavities</p> <p>U Manifold S Manifold</p> <table border="1" data-bbox="1096 556 1404 640"> <tr> <td>0</td><td>1</td><td>2</td> <td>0</td><td>1</td><td>2</td> </tr> <tr> <td>3</td><td>4</td> <td>3</td><td>4</td> </tr> </table>	0	1	2	0	1	2	3	4	3	4
0	1	2	0	1	2							
3	4	3	4									
 <p>Weight: 0,047 Kg</p>	<p>Hydraulic symbol</p>  <p>Spare part code</p> <p>E70100003</p>	<p>Assembly code</p> <p>H</p> <p>Mounting cavities</p> <p>U Manifold S Manifold</p> <table border="1" data-bbox="1096 829 1404 913"> <tr> <td>0</td><td>1</td><td>2</td> <td>0</td><td>1</td><td>2</td> </tr> <tr> <td>3</td><td>4</td> <td>3</td><td>4</td> </tr> </table>	0	1	2	0	1	2	3	4	3	4
0	1	2	0	1	2							
3	4	3	4									
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3	4	3	4									
 <p>Weight: 0,027 Kg</p>	<p>Hydraulic symbol</p>  <p>Spare part code</p> <p>E70100004</p>	<p>Assembly code</p> <p>L</p> <p>Mounting cavities</p> <p>U Manifold S Manifold</p> <table border="1" data-bbox="1096 1396 1404 1480"> <tr> <td>0</td><td>1</td><td>2</td> <td>0</td><td>1</td><td>2</td> </tr> <tr> <td>3</td><td>4</td> <td>3</td><td>4</td> </tr> </table>	0	1	2	0	1	2	3	4	3	4
0	1	2	0	1	2							
3	4	3	4									
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0	1	2	0	1	2							
3	4	3	4									
 <p>Weight: 0,041 Kg</p>	<p>Hydraulic symbol</p>  <p>Spare part code</p> <p>E70200010</p>	<p>Assembly code</p> <p>XP</p> <p>Mounting cavities</p> <p>U Manifold S Manifold</p> <table border="1" data-bbox="1096 1963 1404 2047"> <tr> <td>0</td><td>1</td><td>2</td> <td>0</td><td>1</td><td>2</td> </tr> <tr> <td>3</td><td>4</td> <td>3</td><td>4</td> </tr> </table>	0	1	2	0	1	2	3	4	3	4
0	1	2	0	1	2							
3	4	3	4									

CYLINDRICAL STEEL TANKS A & B SERIES



Recommended tightening torque for Filler Cap: 5 Nm



Description	Spare part code	Assembly code	L (mm)	ØD (mm)	Weight	Actual filling volume lt (gal)	
						Horiz.	Vert.
5 l cylindrical horizontal / vertical mounting	E60303006	5B / 5BV	300	180	1,82 Kg	6,3 (1,66)	5,1 (1,35)
10 l cylindrical horizontal / vertical mounting	E60303011	10B / 10BV	262	220	2,01 Kg	8,3 (2,19)	6,3 (1,66)
12 l cylindrical horizontal / vertical mounting	E60303012	12B / 12BV	380	220	2,47 Kg	12,5 (3,30)	10,9 (2,88)
5 l cylindrical horizontal / vertical mounting	S60303006	5BRP / 5BVRP	215	200	2,08 Kg	6,2 (1,64)	5,0 (1,32)

All dimensions are in mm

Material	Fe P04-EN10130 steel sheet 1,5mm thickness, 2,5mm thickness flange
Fluid	Mineral based oil ISO/DIN 6743/4
Working temperature	-15 / +70°C

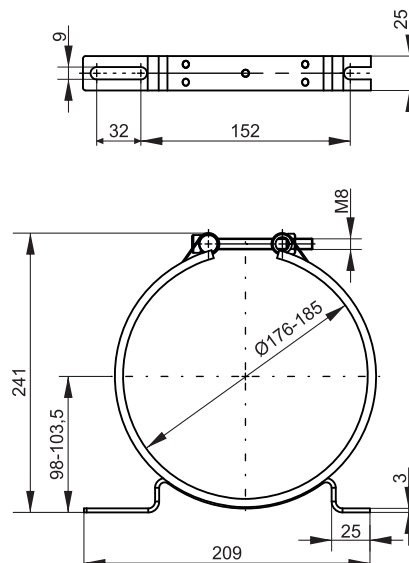
Accessories

Metal clamp tank support



XXCLH00005

Only for E60303006 tanks.

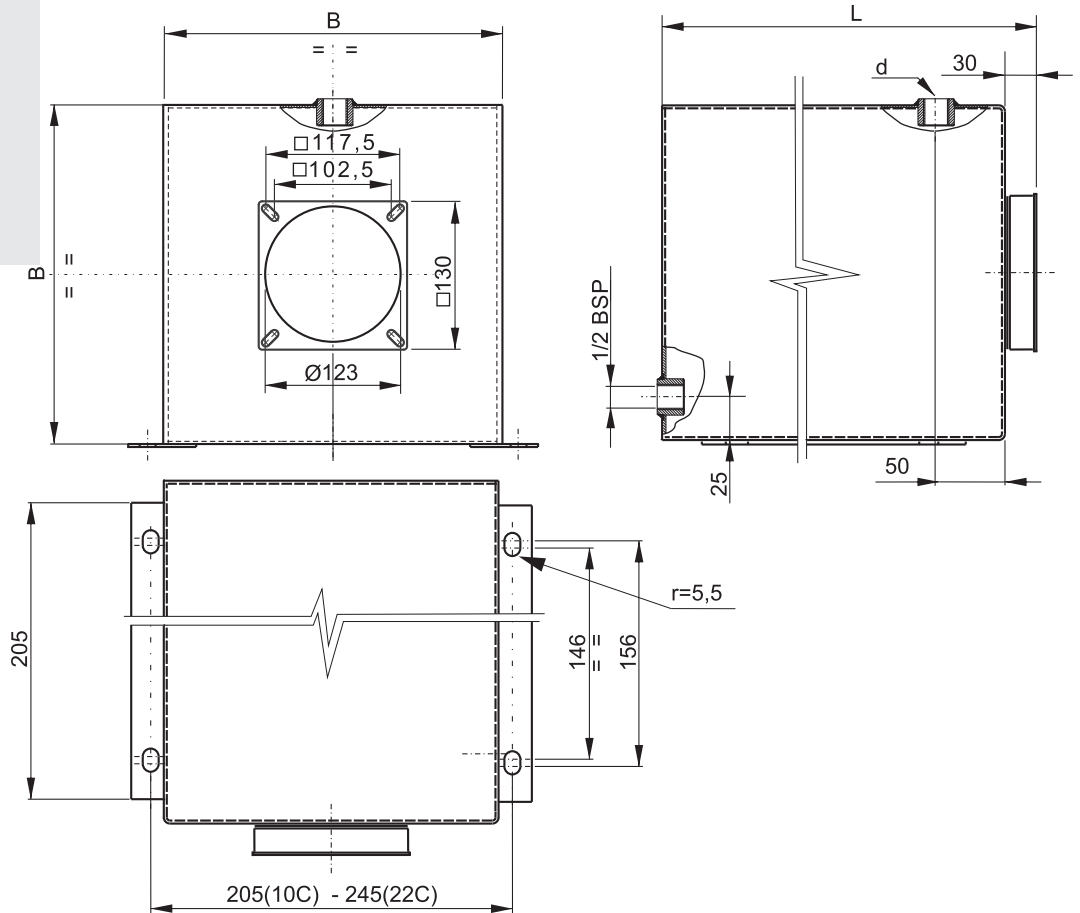


Notes: the piping kit, standard suction filter, filler/breather and drain plug are included when specifying the tank in PPC assembly code. When ordering spare parts, only the drain plug and filler/breather are included.

SECTION E



HORIZONTAL/VERTICAL SQUARE WELDED STEEL TANKS C SERIES



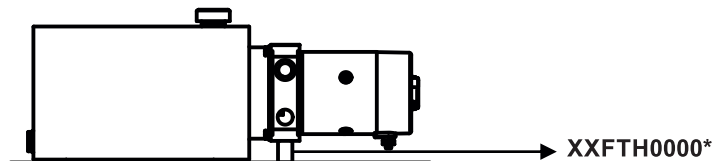
Description	Spare part code	Assembly code	L (mm)	B (mm)	ØD (mm)	Weight	Actual filling volume lt (gal)	
							Horiz.	Vertical
10 l square horiz. / vert. mounting	E60303042	10C / 10CV	330	185	1/2 BSP	5,50 Kg	9,6 (2,54)	8,1 (2,14)
22 l square horiz. / vert. mounting	E60303044	22C / 22CV	470	223	3/4 BSP	6,80 Kg	20,6 (5,44)	18,5 (4,89)

All dimensions are in mm

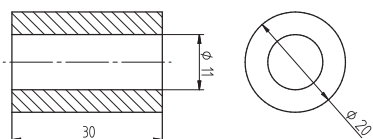
Material	Fe P04-EN10130 steel sheet 1,5mm thickness, 2,5mm thickness flange	Fluid	Mineral based oil ISO/DIN 6743/4	Working temperature	-15 / +70°C
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Accessories

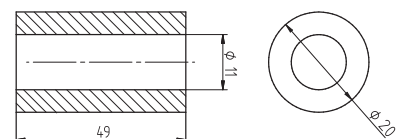
Tanks central manifold supports:



XXFTH00004



XXFTH00005



Use for E60303042 tanks

Use for E60303044 tanks

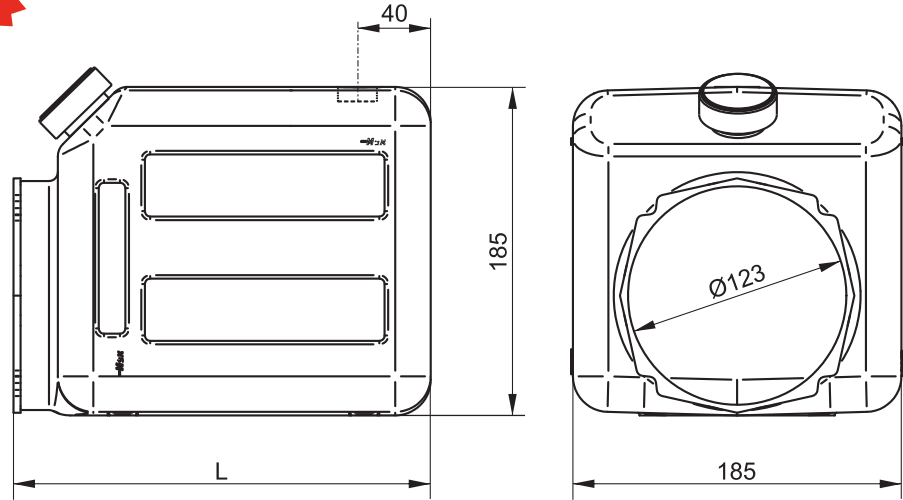
Notes: the piping kit, standard suction filter, filler/breather and drain plug are included when specifying the tank in PPC assembly code. When ordering spare parts, only the drain plug and filler/breather are included.

On request special square welded tanks can be manufactured. An inquiry must be sent to our technical department with indication of quantities.

SECTION E



SQUARE PLASTIC TANKS Q SERIES



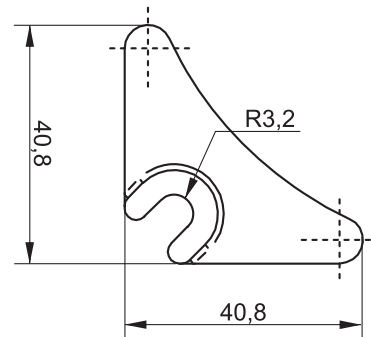
Description	Spare part code	Assembly code	L (mm)	Weight	Actual filling volume lt (gal)	
					Horizontal	Vertical
5 l square horizontal / vertical mounting	TCTAH00002	5Q / 5QV	235	0,53 Kg	5,4 (1,43)	5,7 (1,51)
12 l square horizontal / vertical mounting	TCTAH00005	12Q / 12QV	528	1,04 Kg	13,0 (3,43)	14,7 (3,88)

Material	PE-HD neutral / transparent colour (DO NOT EXPOSE TO DIRECT SUNLIGHT)
Fluid	Mineral based oil ISO/DIN 6743/4
Working temperature	-15 / +70°C

Clamping brackets



Clamp code
E60513022



Notes: 4 x E60513022 mounting clamp brackets and a clamp band are required to fix Q series square plastic tanks.

Notes: the piping kit, standard suction strainer and filler/breather are included when specifying the tank in PPC assembly code. When ordering spare tanks, only the filler/breather C86100001, E60513022 plate and clamp band are included. Discharge ports are normally moulded blind. Available on request with other filling volume. Ask for details.

TANKS PLUGS

**Filler breather
1/2" - 3/4" BSP**

	1/2"	3/4"
A	1/2"	3/4"
B	30	47
C	10	17
D	21	17

Weight: 0,02 Kg

Suitable for B/BV type tanks (1/2" BSP)
Suitable for EV type tanks (3/4" BSP)

Spare part code

**C86100001 (1/2 BSP)
C86100002 (3/4 BSP)**

**Filler breather with check valve
1/2" BSP**

	1/2"
A	1/2"
B	30
C	10
D	21

Weight: 0,02 Kg

Suitable for B/BV type tanks (1/2" BSP)

Spare part code

C86100001CV

**Filler breather
3/4" BSP female**

Suitable for all series plastic tanks

Weight: 0,01 Kg

Spare part code

C86100003

**Drain plug
ø 30**

TB050801	A	19
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Weight: 0,04 Kg

Suitable for all steel tanks

Spare part code

TB050801

**3/4" BSP female
drain plug with seal**

Suitable for all series plastic tanks

Weight: 0,01 Kg

Spare part code

E60513005

**Drain plug
ø 30**

TCNB0800	A	15
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Weight: 0,01 Kg

Suitable for all steel tanks

Spare part code

TCNB0800

SECTION E



TANK ACCESSORIES

Standard inlet strainer filter
Filtration degree: 90 micron

Weight: 0,01 Kg

Spare part code
C34100005

Inlet eccentric filter
Filtration degree: 90 micron

Recommended for 1,5 l tanks horizontal mounting

Weight: 0,13 Kg

Spare part code
C34100001

Micro inlet filter
Filtration degree: 90 micron

Recommended for pumps gr. 0

Weight: 0,01 Kg

Spare part code
C34100100

Micro inlet strainer filter
Filtration degree: 90 micron

Weight: 0,02 Kg

Spare part code
C34100006

In-tank return filter
Filtration degree: 90 micron

Suitable for all tanks over 3l

Weight: 0,09 Kg

Spare part code
C34200001

In-tank return filter
Filtration degree: 15 micron

Weight: 0,07 Kg

Spare part code
TAFTH00002

TANK ACCESSORIES

Relief valve diffuser
To be mounted in cavity Tr

to be fitted in
1/4 BSP

12,4

It reduces foam and noise when relief valve is working
Recommended for all vertical mounted tanks.

Weight: 0,01 Kg

Spare part code

SFEP01D

1/4" - 3/8" suction pipe

	L
PP0130	30
PP0180	80
PP01120	120

To fit inlet strainers C34100005 to Gr.0 pumps

Weight: 0,01 Kg

Spare part code

PP01*

90° adapter for vertical tanks

1/2 BSP

27

44

1/2 BSP

Weight: 0,02 Kg

Spare part code

E60513004

90° elbow for suction pipe
M 1/4" & 3/8" BSPT - M 3/8" BSP

L

40

3/8 BSP

Filter not included in the code

	L	D
PP01E40	40	1/4 BSPT
PP01E77	77	1/4 BSPT
PP02E40	40	3/8 BSPT
PP02E77	70	3/8 BSPT

Recommended for horizontal tanks

Weight: 0,01 Kg

Spare part code

PP0*E**

3/8" suction pipe

	L
PP0242	42
PP0268	68
PP02105	105
PP02125	125
PP02142	142
PP02165	165
PP02180	180
PP02190	190
PP02237	240
PP02320	320
PP02370	370

To fit inlet strainers C34100005 to Gr.1 pumps

Weight: 0,02 Kg

Spare part code

PP02**

1/4" suction/return pipe

L

1/4 BSP

	L
PP01370	370

1/4 BSP

Recommended as suction pipe for PMC02 hand pumps and as return pipe with C3420001 return filter.

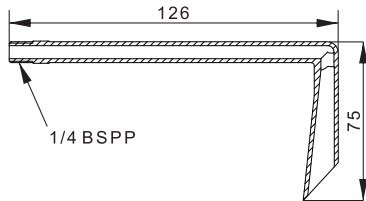
Weight: 0,04 Kg

Spare part code

PP01370

TANK ACCESSORIES

**Plastic pipe 90 degrees elbow
1/4 BSPP**



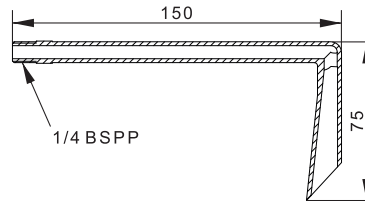
Weight: 0,02 Kg



Spare part code

TADPH00001

**Plastic pipe 90 degrees elbow
1/4 BSPP**



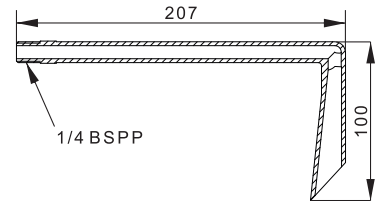
Weight: 0,02 Kg



Spare part code

TADPH00002

**Plastic pipe 90 degrees elbow
1/4 BSPP**



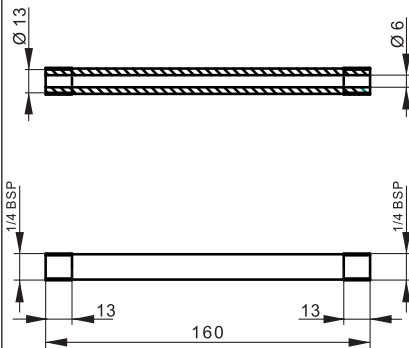
Weight: 0,03 Kg



Spare part code

TADPH00003

**Male-male metal 1/4 pipe
for VSC01 for cavity 6**



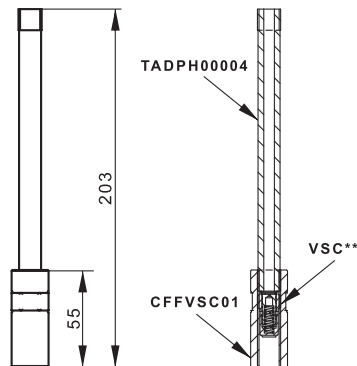
Weight: 0,10 Kg



Spare part code

TADPH00004

Steel return line kit for VSC valves



Weight: 0,22 Kg



Spare part code

TAKTH000**

SECTION F



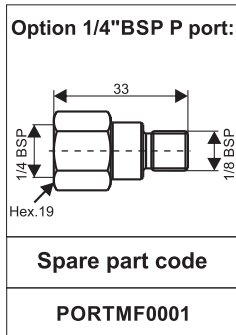
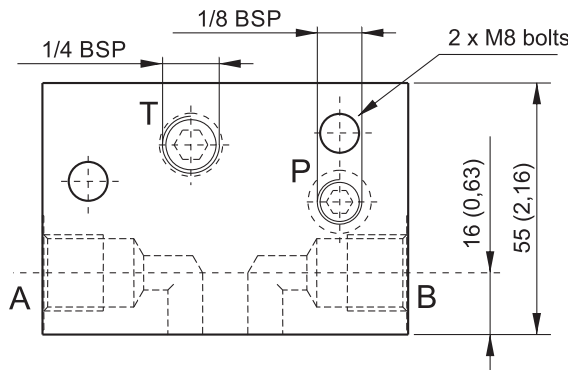
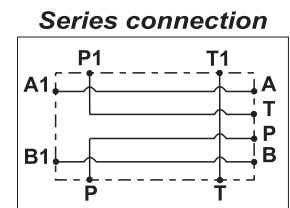
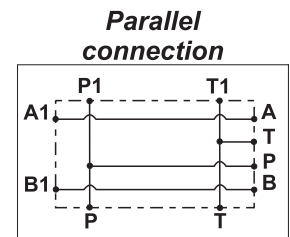
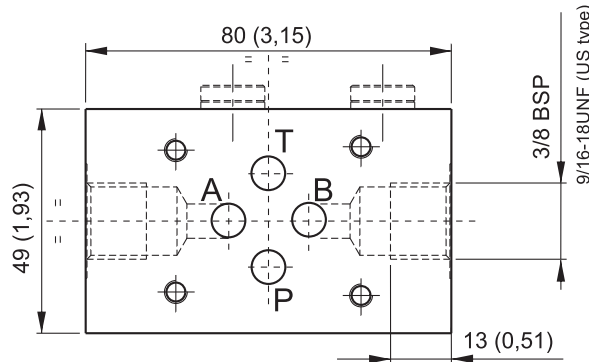
MODULAR MANIFOLDS NG6 (CETOP 3), 3/8 G LATERAL PORTS



Dimensions in mm (inches)

Main features

Max pressure	350 bar
Weight	0,56 Kg (1,2lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



<i>Parallel connection</i>	Spare part code
Lateral ports	E60403010
Lateral port US execution	E60403010US

<i>Series connection</i>	Spare part code
Lateral ports	E60403011
Lateral port US execution	E60403011US

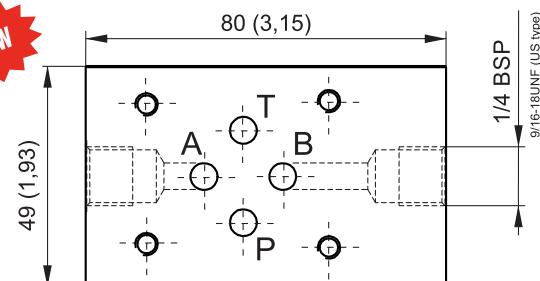
MODULAR MANIFOLDS NG6 (CETOP 3), 1/4 G LATERAL PORTS



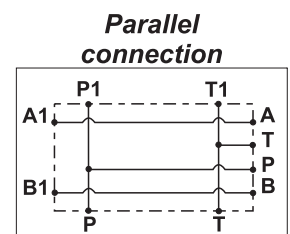
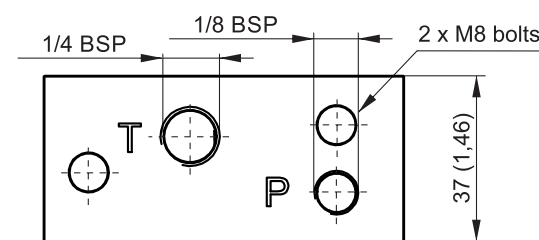
Dimensions in mm (inches)

Main features

Max pressure	350 bar
Weight	0,334 Kg (0,74lb)
Fixing bolts	2 M8 tie - rods steel class 8.8 or above



<i>Parallel connection</i>	Spare part code
Lateral ports	E60403012
Lateral port US execution	E60403012US



Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.

*: US execution with 9/16-18UNF SAE06 exit ports

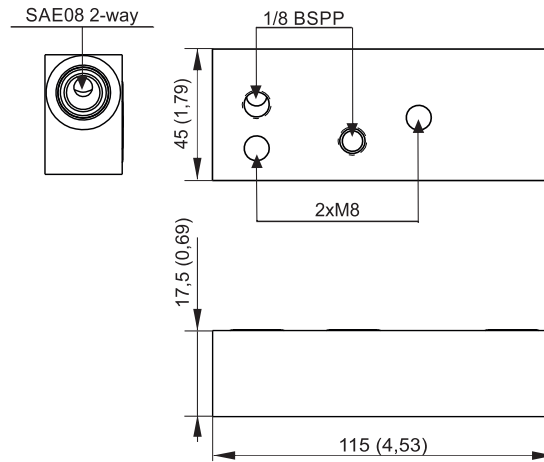
To add external manifolds to a PPC assembly code, just add their spare part codes at the end of the PPC code. eg: PPC-0,8 12DC-MB-J-K0,6-V200-G-RETURN KIT-1,5L+E60403004+E60403010.

The Cetop attachment is on motor side. With AC motor frames bigger than 71 and DC motors bigger than dia. 125mm, always add a

EXTERNAL MANIFOLD FOR 2/2 SAE08 VALVE PRESSURE LINE TO RETURN LINE

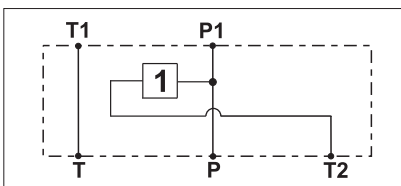


Dimensions in mm (inches)



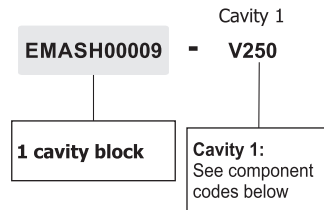
Main features

Max pressure	350 bar
Weight	0,37 kg (0,81 lb)
Fixing bolts	2xM8 tie-rods steel class 8.8 or above

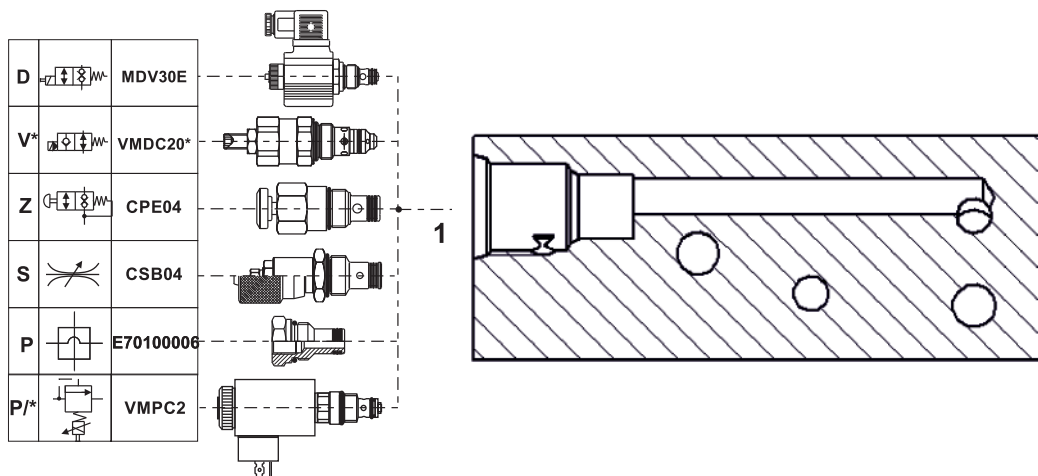


Spare part code
EMASH00009

ASSEMBLY CODE - example



Mounting example



Note: to add external manifolds to PPC assembly code, just add their spare part codes at the end of the PPC code.

Example: PPC-0,8 12DC-UA-G1,1-J-V200-G-RETURN KIT-1,5L+E60403010+EMASH00009+E60433000+MDV30E000+24DC_M630+MSV300000+24DC_M630+SD03C2 +2x24DC_M160.

For more info and for a mounting example, please see EMASH00009 code (NG6 CETOP 3 flow control sandwich valve) in G section. The Cetop valve attachment is on the motor side. With AC motor frames bigger than 71 and DC motors bigger than dia. 125, always add a spacer manifold (see E60403004 code in F section) below the modular block to avoid interference between the valve and the motor.

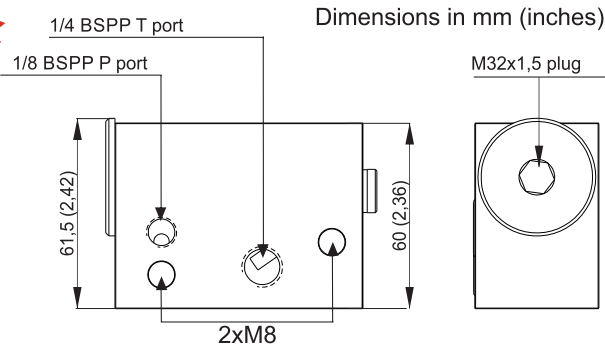
SECTION F



COMPACT RETURN LINE MODULAR MANIFOLD FILTER

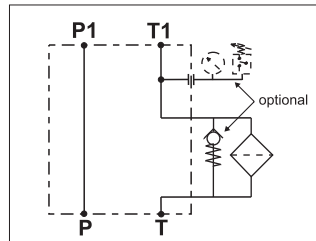
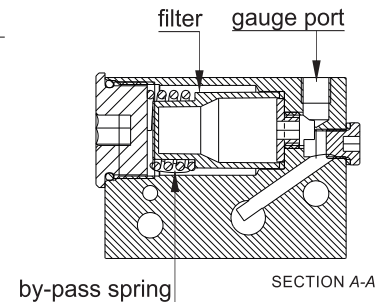
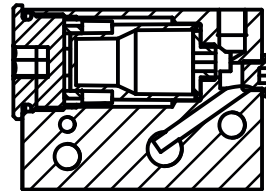
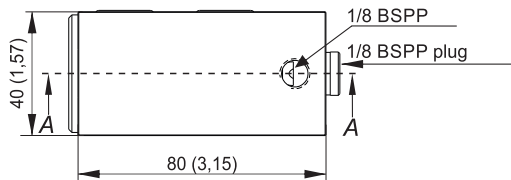


NEW



Main features

Max pressure	350 bar
Weight	0,55 kg (1,21 lb)
Fixing bolts	2xM8 tie-rods steel class 8.8 or above
Filtration degree	10 micron 25 micron
By-pass option	Opening: ≈10 bar max flow: 6 l/min
Pressure gauge option	full-scale: 25 bar



Spare part code

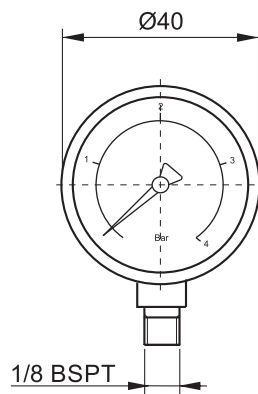
EMASH000**

**

- Type:**
 13: 10 micron + bypass
 14: 25 micron + bypass
 18: 10 micron
 19: 25 micron

OPTIONS

Pressure gauge for return filter manifold

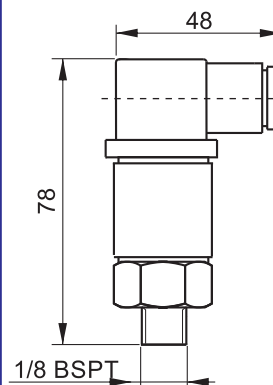


Weight: 0,1 Kg

Spare part code

MIR40025

Pressure switch for return filter manifold



Setting range	0,2 ÷ 2,5 bar
Protection degree	IP 65
Hysteresis	10 ÷ 15 %
Weight	0,05 Kg
Max load	0,5 A a 250 VAC
Electric switch	NO/NC

Spare part code

F4R0M3

Note: to add external manifolds to PPC assembly code, just add their spare part codes at the end of the PPC code.

Example: PPC-0,8 12DC-UA-G1,1-J-V200-G-RETURN KIT-1,5L+EMASH000**+E60433000+...

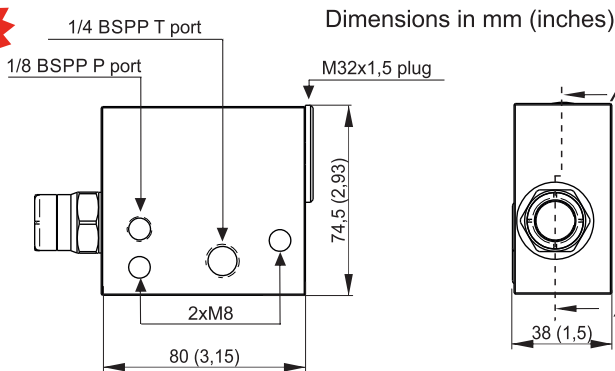
This block must be mounted as first among the external ones.

For more info and for a mounting example, please see E60433001 code (NG6 CETOP 3 flow control sandwich valve) in G section. The Cetop valve attachment is on the motor side. With AC motor frames bigger than 71 and DC motors bigger than dia. 125, always add a spacer manifold (see E60403004 code in F section) below the modular block to avoid interference between the valve and the motor.

COMPACT PRESSURE LINE MODULAR MANIFOLD FILTER

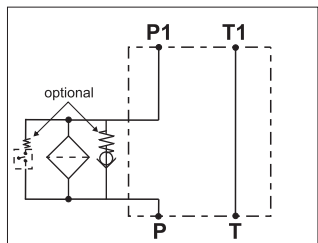
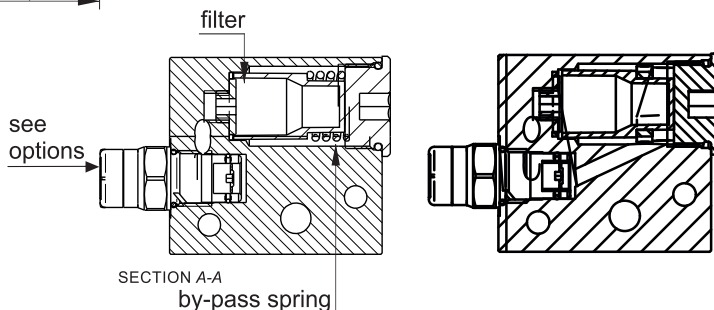


NEW

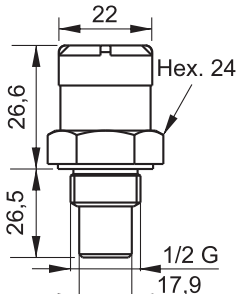


Main features

Max pressure	350 bar
Weight	0,65 kg (1,42 lb)
Fixing bolts	2xM8 tie-rods steel class 8.8 or above
Filtration degree	10 micron 25 micron
By-pass option	Opening: ≈10 bar max flow: 6 l/min



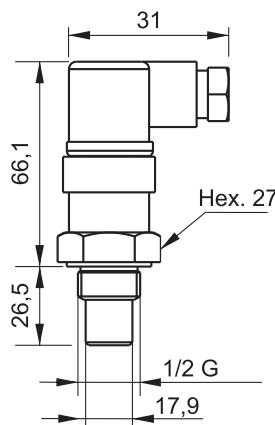
Differential pressure visual indicator



Switching contacts	Red/Green
Ambient temperature	-25 + +80°C
Torque	50 Nm
Proof pressure	675 bar
Max pressure (P1=P2)	400 bar
Pressure rate for set.	10 bar/15 sec
Max different pressure (P1-P2)	200 bar
Diff. pressure setting (horizontal position)	5 bar ± 15%

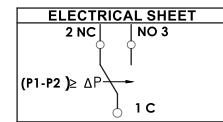
Spare part code
DPV03400

Differential pressure switch



Diff. pressure setting	5 bar ±15%
Protection degree	IP 65
Switching contacts	SPDT
Weight	0,16 Kg
Max different pressure (P1-P2)	200 bar
Proof pressure	675 bar
Max pressure (P1=P2)	450 bar
Torque	50 Nm
Pressure rate for set.	10 bar/15 sec
Ambient temperature	-25 + +85°C
Voltage 14 Vdc	5 (4) A
Voltage 30 Vdc	4 (3) A
Voltage 125 Vdc	5 (3) A
Voltage 250 Vdc	3 (2) A

Spare part code
DPE03400



Spare part code

EMASH000**

**

Type:

- 15: 10 micron + bypass
- 16: 25 micron + bypass
- 20: 10 micron
- 21: 25 micron

Note: to add external manifolds to PPC assembly code, just add their spare part codes at the end of the PPC code.

Example: PPC-0,8 12DC-UA-G1,1-J-V200-G-RETURN KIT-1,5L+EMASH000**+E60433000+...

This block must be mounted as first among the external ones.

For more info and for a mounting example, please see E60433001 code (NG6 CETOP 3 flow control sandwich valve) in G section. The Cetop valve attachment is on the motor side. With AC motor frames bigger than 71 and DC motors bigger than dia. 125, always add a spacer manifold (see E60403004 code in F section) below the modular block to avoid interference between the valve and the motor.

SECTION F

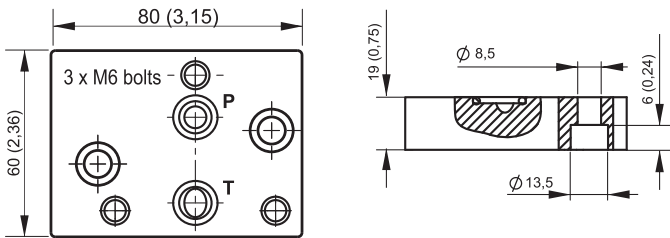


BASE MANIFOLD CONVERTERS



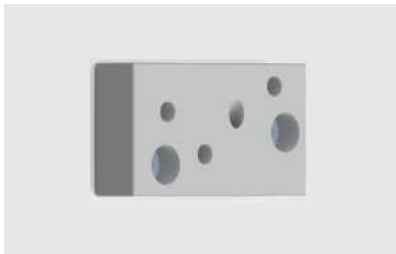
Dimensions in mm (inches)

PPC TO SD02 STACKABLE VALVE CONVERTER
(needed to mount SD02 stackable valves)



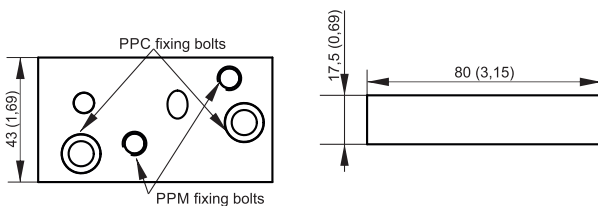
Fixing system: 2 M8x20 bolts steel class 8.8 or above
Weight: 0,22 Kg

Spare part code
E60403006DN



Dimensions in mm (inches)

PPC TO PPM BASE CONVERTER
(needed to mount PPM NG3 MICRO blocks range)



Fixing system: 2 M8x20 bolts steel class 8.8 or above
Weight: 0,175 Kg

Spare part code
EMASH00001

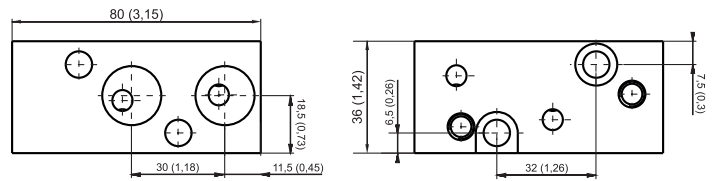


Dimensions in mm (inches)

PPM TO PPC BASE CONVERTER

PPM INTERFACE

PPC INTERFACE



Fixing system: 2 X M8 bolts steel class 8.8 or above
Weight: 0,14 Kg

Spare part code
M60403008E

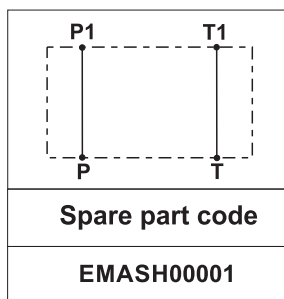
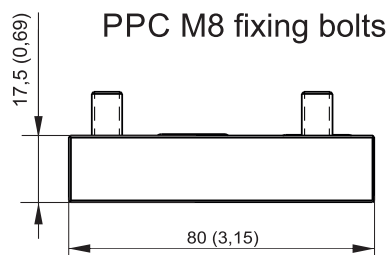
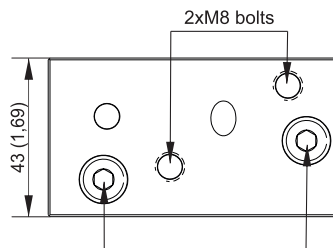
PPC TO PPM BASE CONVERTER (NEEDED TO MOUNT PPM NG3 MICRO BLOCKS RANGE)



Main features

Max pressure	300 bar
Weight	0,11 Kg (1,56lb)
Fixing bolts	2 M8x20 bolts 2xM8 tie-rods steel class 8.8 or above

Dimensions in mm (inches)



Note: Recommended tightening torque for M8 bolts: 16 Nm. Attention! Do not use tie-rods less than 8.8.
 To add NG3 MICRO external manifolds to a PPC assembly code, just add the converter PPC to PPM first, then the additional manifolds spare part codes at the end of the PPC code. eg: PPC-0,8 12DC-MB-J-K0,6-V200-G-RETURN KIT-1,5L+**EMASH00001+M60403004+M60403010**.
 The NG3 micro valve attachment is on motor side.

SECTION F

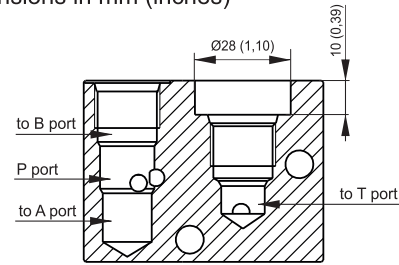
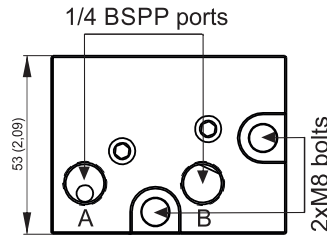


PPM - DIVERTER BLOCK WITH LOWERING OPTION



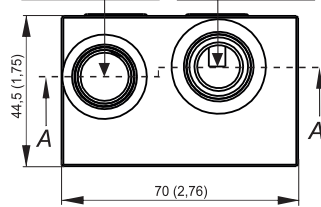
NEW

Dimensions in mm (inches)



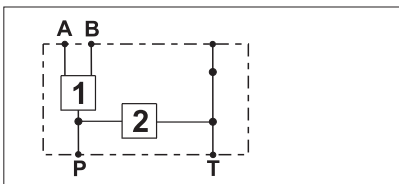
SECTION A-A

SAE08 3-way SAE08 2-way



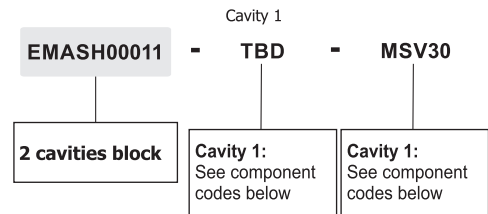
Main features

Max pressure	350 bar
Weight	0,39 kg (0,86 lb)
Fixing bolts	2xM8 tie-rods steel class 8.8 or above

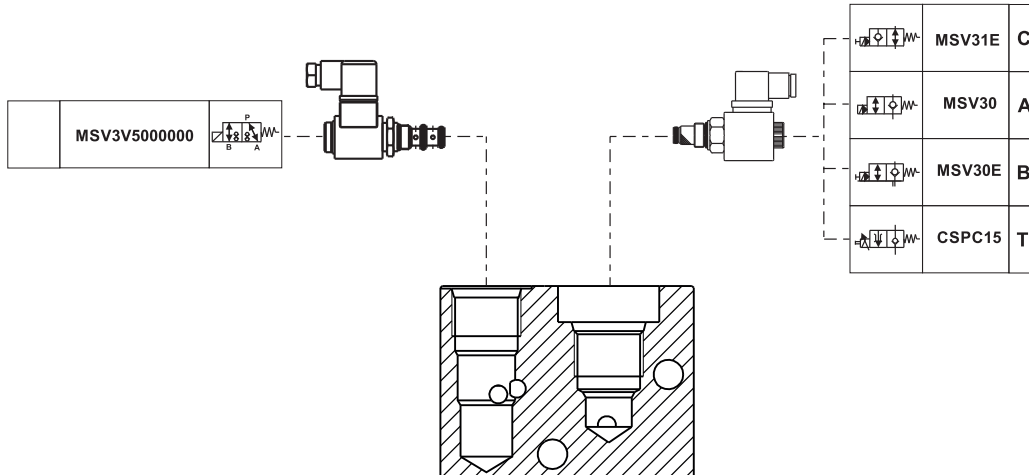


Spare part code
EMASH00012

ASSEMBLY CODE - example



Mounting example



Note: to add external manifolds to PPM assembly code, just add their spare part codes at the end of the PPM code.

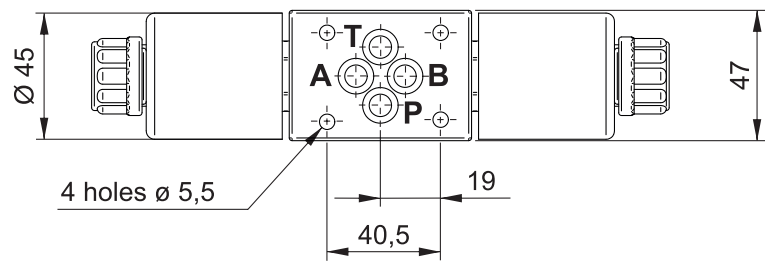
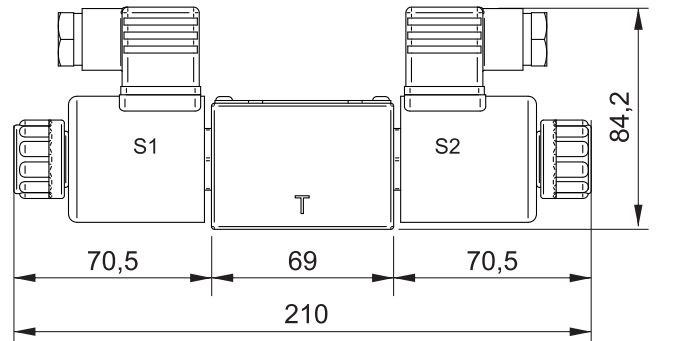
Example: PPM-0,8 12DC-MB-GM1,1-JM-D280-G-L-RETURN KIT-1,5L+M60403010+...+EMASH00011

This block must be mounted as last among the external ones.

SECTION G



NG6 (CETOP 3) DIRECTIONAL SOLENOID VALVES



Main features

Max pressure	315 bar
Max pressure on T port	210 bar static, 180 bar dynamic
Max flow	40 l/min
Weight	1,95 kg (2 solenoid)
	1,45 kg (1 solenoid)
Fixing bolts	4 M5x45 bolts. 5Nm torque 10,9 class steel or above
Coil insulation	Class B
Electric connection	DIN 43650-A / ISO 4400
Protection class	IP 65 / DIN 40050
Duty cycle	ED 100%
Voltage required	+ 10%; -15% nominal voltage
Manual Override	included as standard

Spare part code

SD03LC	Cetop 3 directional low cost solenoid valve
A2	Spool configuration: see table below
24DC	Supply voltage: see coils table section G
-	Options: - = std

Spool

Double solenoid

A2	
B2	
C2	
E2	

Single solenoid

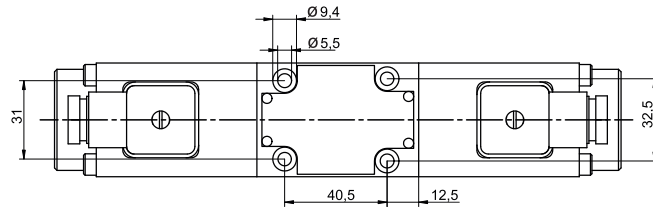
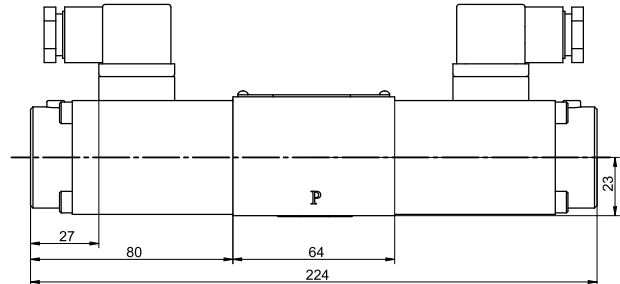
A11C	
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SECTION G



CETOP3 (NG6) PROPORTIONAL DIRECTIONAL VALVES



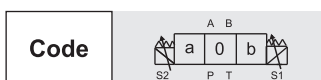
Main features

Max pressure	315 bar
Max pressure on T port	160 bar
Max flow	up to 10 l/min
Weight 2 solenoids	2,5 Kg
Weight 1 solenoid	1,8 Kg
Coil insulation	Class H
Electric connection	DIN 43650-A / ISO 4400
Protection class	IP 65 / DIN 40050
Duty cycle	ED 100%
Voltage required	+/- 10% nominal voltage
Manual Override	push
Standards	EN50081-1 / EN50082-2 (89/336 CEE electromagnetic comp.) 73/23/CEE / 96/68/CEE (low voltage)

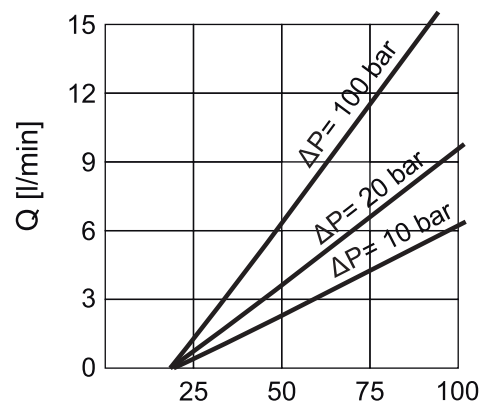
Code

- SPD03** — CETOP3 (NG6) proportional valve
- E2** — Spool configuration: see table below
- 10** — Flow [lpm]
- — Options: - = std

Spool



Flow vs current

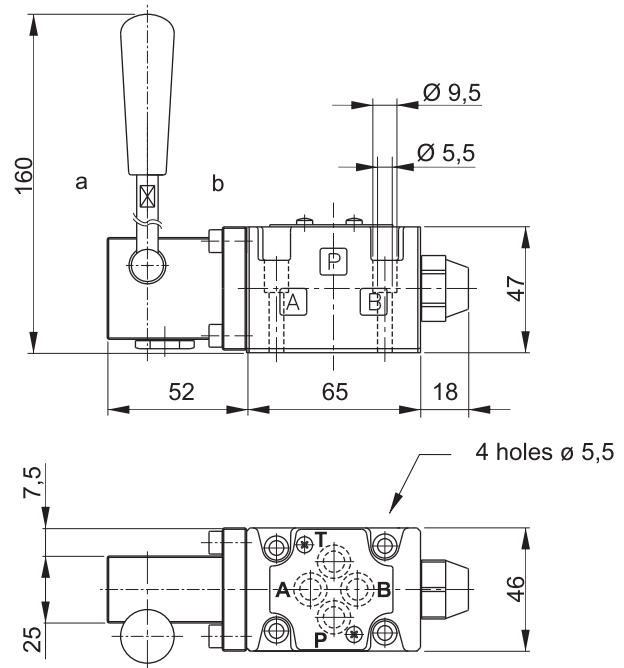


NG6 (CETOP 3) MANUAL DIRECTIONAL CONTROL VALVES



Main features

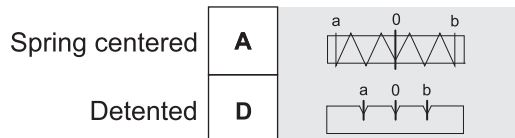
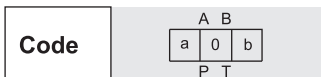
Max pressure	300 bar
Max pressure on T port	150 bar
Max flow	30 l/min
Weight	1,32 kg
Fixing bolts	4 M5x30 bolts 5Nm torque 10,9 class steel or above
Fluid temperature	-20 ÷ +80°C
Filtration degree	25 ÷ 50 µ



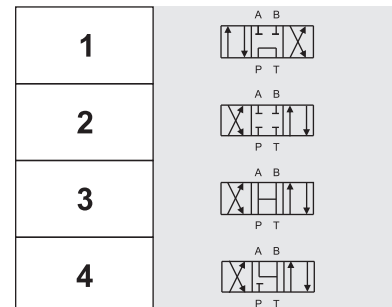
Spare part code

- HD03** — Cetop 3 manual directional control valve
- A** — Spool control: see table below
- 1** — Spool configuration: see table below
- — Options: - = std

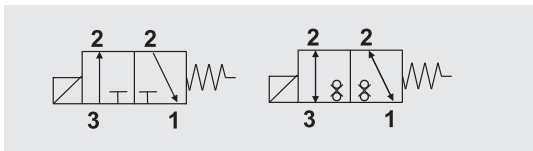
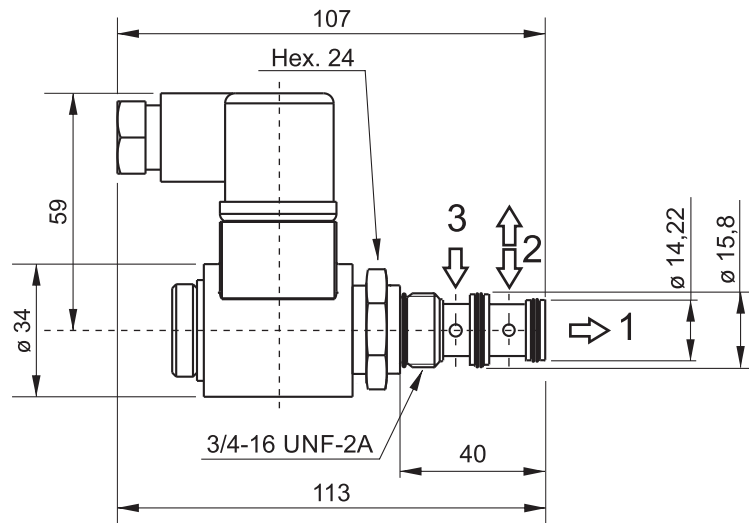
Spool control



Spool



MSV3V - DIRECT OPERATED 3/2 WAY DIRECTIONAL SPOOL SOLENOID CARTRIDGE



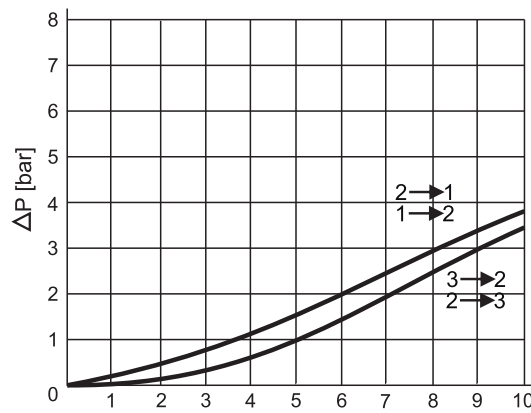
Main features

Max pressure	210 bar
Max flow	12 l/min (20 l/min without block)
Weight	0,35 Kg (with coil)
Coil insulation	Class H
Electric connection	DIN 43650-A / ISO 4400
Protection class	IP 65 / DIN 40050
Duty cycle	ED 100%
Voltage required	+/- 10% nominal voltage
Torque recommended	30 Nm
Fluid temperature	-25 ÷ +70°C

Spare part code

- MSV3V** — Three-way direct acting solenoid valve
- 40** — Spool type:
40 = std
50 = no leakage poppet
- 0** — Options:
0 = no options (std)
- 0000** — Supply voltage:
0000 = no coil (std)
see coils table

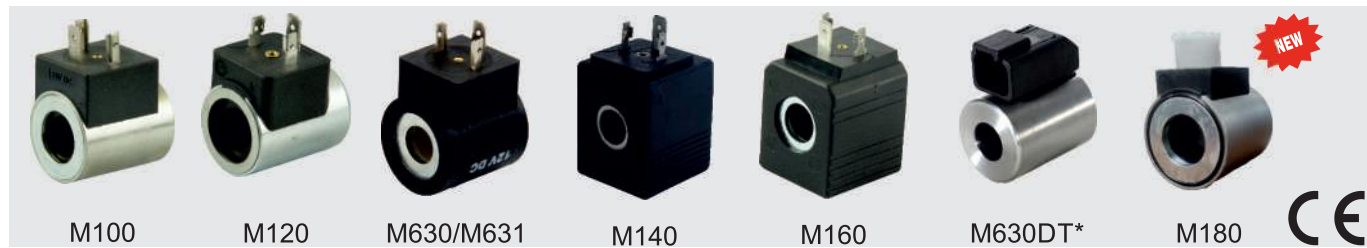
Pressure drop diagram



SECTION G



VALVES COILS



Supply voltage [V]	Coil type	Spare part code	Spare connector code/type	Holding power [W]	Duty cycle ED [%]	Coil insulation	Weight [g]	Suitable for valves
12DC	DC	M10040001	KA132000B1 DIN43650/ISO4400	16W	100	H	121	SD00
24DC	DC	M10040002	KA132000B1 DIN43650/ISO4400	16W	100	H	121	SD00
24AC	RC - needs external rectifying connector	M10040002	KA132R11B1 DIN43650/ISO4400	16W	100	H	121	SD00
12DC	DC	M6306012	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV3V/MSV30 /SD02
24DC	DC	M6306024	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV3V/MSV30 /SD02
24AC	RC with integrated rectifying bridge	M6316024	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV3V/MSV30 /SD02
115AC	RC with integrated rectifying bridge	M6316115	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV3V/MSV30 /SD02
230AC	RC with integrated rectifying bridge	M6316230	KA132000B1 DIN43650/ISO4400	18W	100	H	130	MSV3V/MSV30 /SD02
12DC	DC, Deutsch	M6306012DT	DT06_2S Deutsch	16W	100	H	117	MDV30/MSV30 /SD00
24DC	DC, Deutsch	M6306024DT	DT06-2S Deutsch	16W	100	H	117	MDV30/MSV30 /SD00
12DC	DC	M14040001	KA132000B1 DIN43650/ISO4400	22W	100	H	202	MDV30/MDV31 /MSV31
24DC	DC	M14040002	KA132000B1 DIN43650/ISO4400	22W	100	H	202	MDV30/MDV31 /MSV31
48DC	DC	M14040003	KA132000B1 DIN43650/ISO4400	22W	100	H	202	MDV30/MDV31 /MSV31
24AC	RC - needs external rectifying connector	M14040002	KA132R11B1 DIN43650/ISO4400	22W	100	H	202	MDV30/MDV31 /MSV31
115AC	RC - needs external rectifying connector	M14040004	KA132R12B1 DIN43650/ISO4400	22W	100	H	202	MDV30/MDV31 /MSV31
230AC	RC - needs external rectifying connector	M14040005	KA132R13B1 DIN43650/ISO4400	22W	100	H	202	MDV30/MDV31 /MSV31
12DC	DC	M16040001	KA132000B1 DIN43650/ISO4400	26W	100	H	190	SD03
24DC	DC	M16040002	KA132000B1 DIN43650/ISO4400	26W	100	H	190	SD03
48DC	DC	M16040003	KA132000B1 DIN43650/ISO4400	26W	100	H	190	SD03
24AC	RC - needs external rectifying connector	M16040002	KA132R11B1 DIN43650/ISO4400	26W	100	H	190	SD03
115AC	RC - needs external rectifying connector	M16040004	KA132R12B1 DIN43650/ISO4400	26W	100	H	190	SD03
230AC	RC - needs external rectifying connector	M16040005	KA132R13B1 DIN43650/ISO4400	26W	100	H	190	SD03
24AC	RC - needs external rectifying connector	M16040002	KA132R11B1 DIN43650/ISO4400	26W	100	H	190	SD03
115AC	RC - needs external rectifying connector	M16040004	KA132R12B1 DIN43650/ISO4400	26W	100	H	190	SD03
230AC	RC - needs external rectifying connector	M16040005	KA132R13B1 DIN43650/ISO4400	26W	100	H	190	SD03
12DC	DC	M18040001	KA132000B1 DIN43650/ISO4400	32W	100	H	202	SD03LC
24DC	DC	M18040002	KA132000B1 DIN43650/ISO4400	32W	100	H	202	SD03LC
48DC	DC	M18040003	KA132000B1 DIN43650/ISO4400	32W	100	H	202	SD03LC
115AC	RC - needs external rectifying connector	M18040004	KA132R12B1 DIN43650/ISO4400	32W	100	H	202	SD03LC
230AC	RC - needs external rectifying connector	M18040005	KA132R13B1 DIN43650/ISO4400	32W	100	H	202	SD03LC



NOTES

A series of horizontal dashed lines providing space for notes.

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